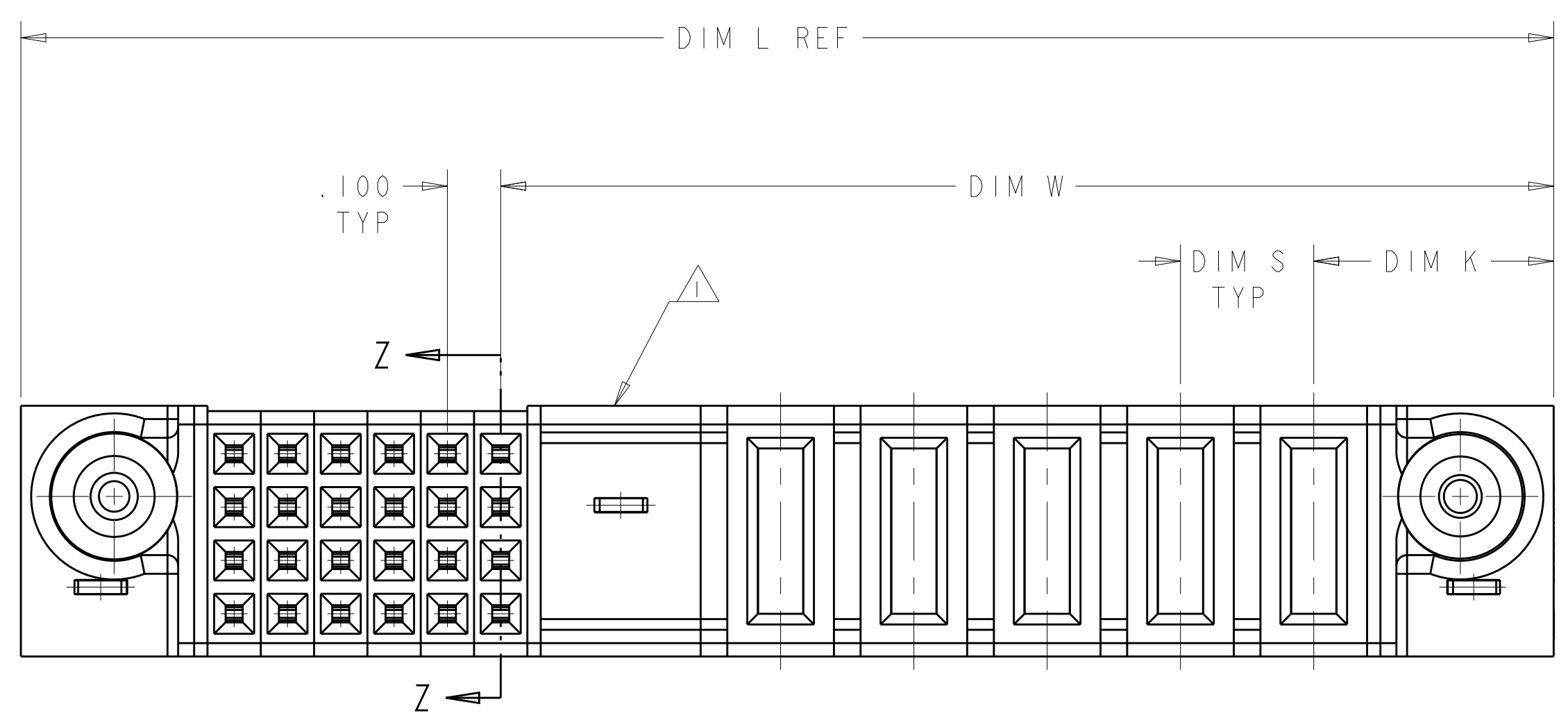
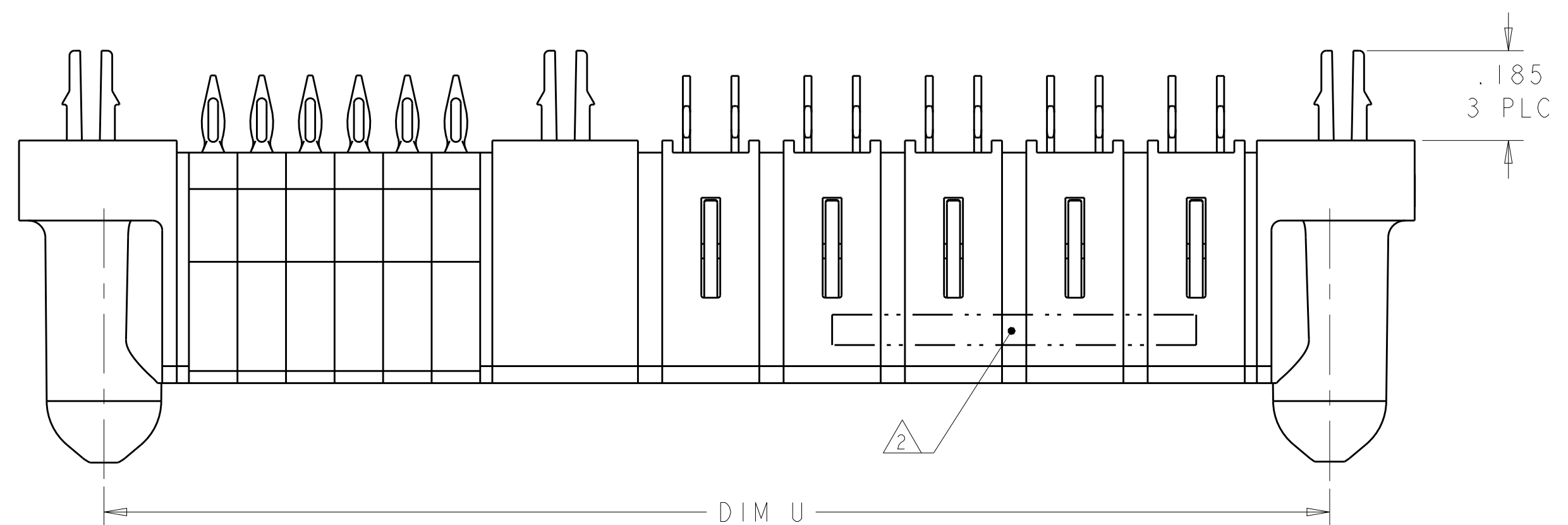
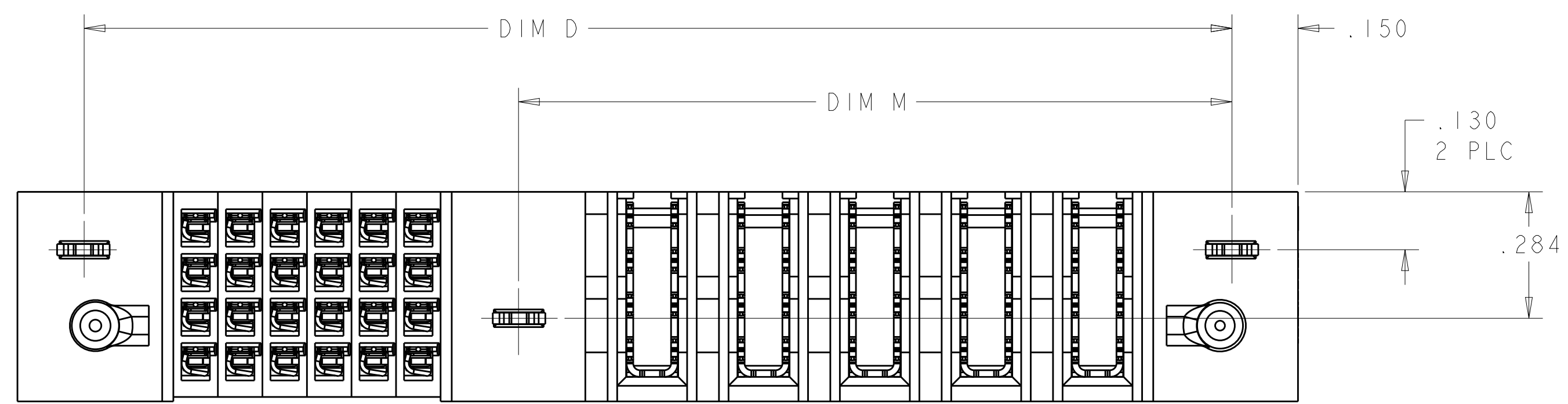
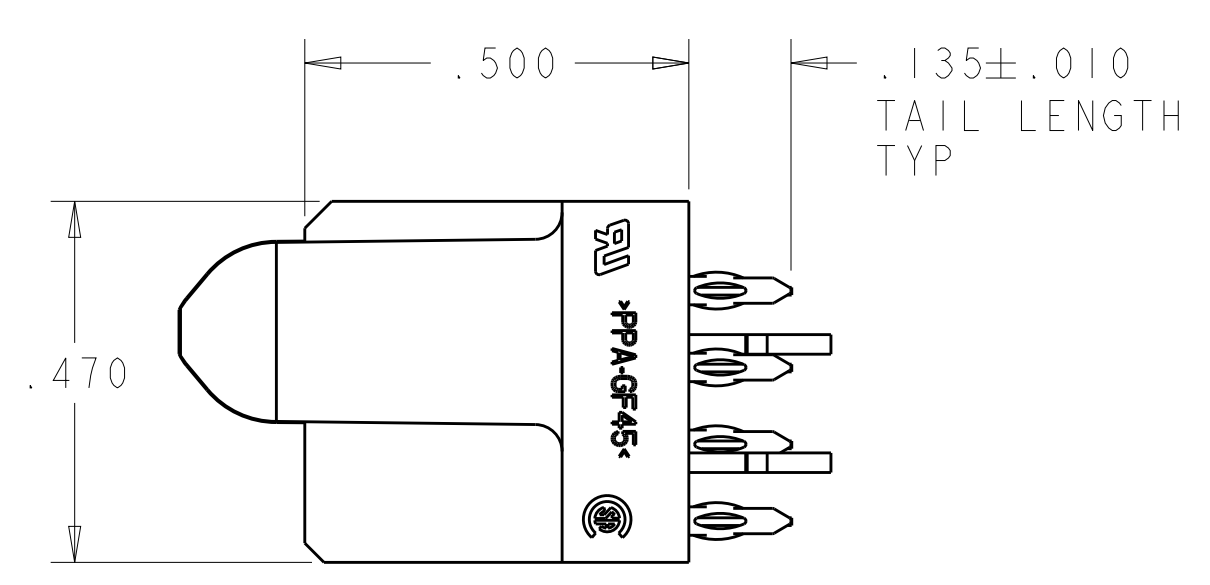
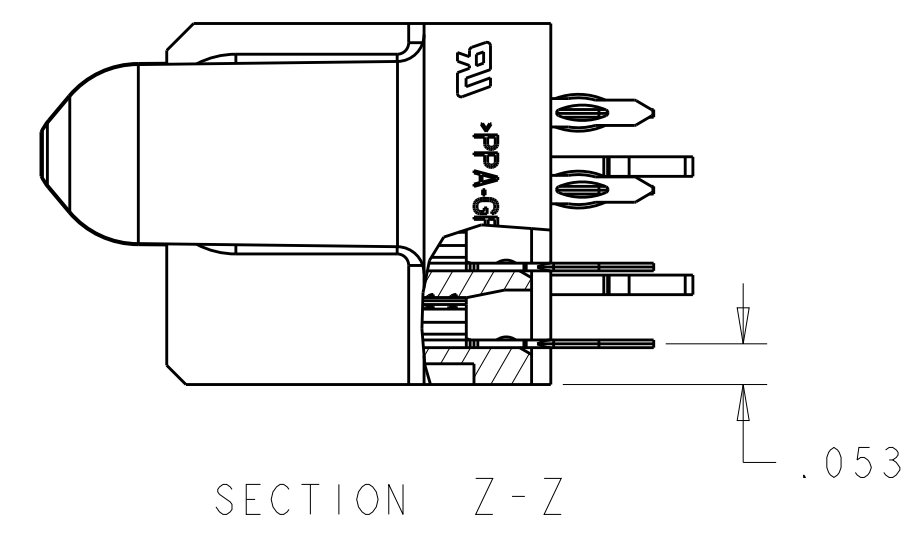


LOC		DIST		REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD		
G7		REV PER ECR-09-008079	08APR2009	OL	SY		
H		REV PER ECR-12-003783	28FEB2012	CZ	SZ		
H2		ADD NEW PART -29	28JAN2015	AY	SZ		



- 1 OPTIONAL CENTER MODULE, WITH Ø.150 THRU HOLE OR HOLD DOWN FEATURE
- 2 "AMP", PART NUMBER, AND DATE CODE TO BE MARKED IN AREA SHOWN PARTS UNDER 2.00 LONG MAY BE MARKED ON BOTH SIDES
- 3 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL94 V-0
 SIGNAL CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
 POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY
- 4 CONTACT PLATING: NOBLE METAL PLATING ON CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS
- 5 MECHANICAL CONNECTOR KEEP OUT ZONE
- 6 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 7 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES
- 8 PCB - .0453±.0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 CU PLATING TO ACHIEVE A .040±.003 DIA HOLE
- 9 VARIABLE DIMENSIONS PLEASE REFER TO TABLE FOR DETAIL.

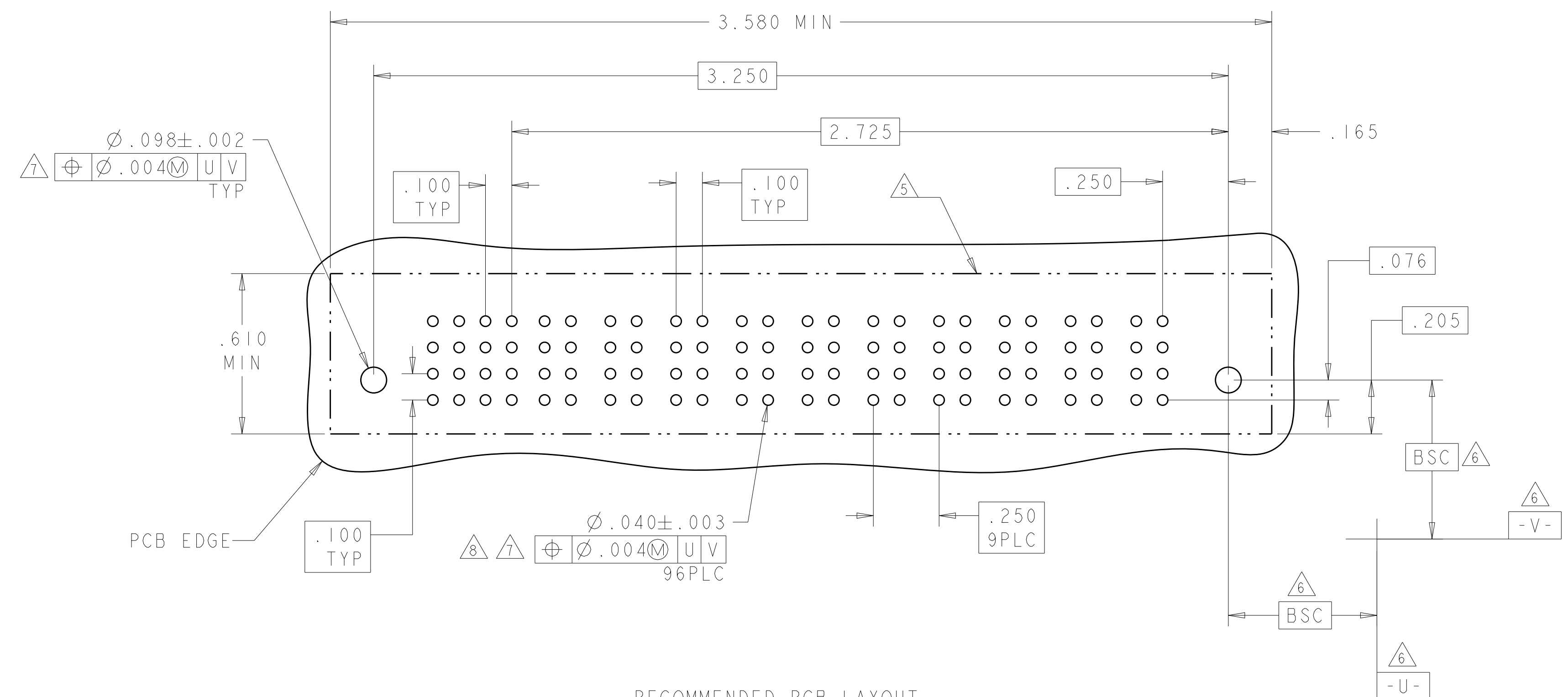


THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN: R.GRZYBOWSKI 28FEB95	TE Connectivity
DIMENSIONS: INCHES		CHK: M.PERCHEKKE 28FEB05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M.PERCHEKKE	NAME: VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL
0 PLC ±.01	1 PLC ±.01	PRODUCT SPEC: 108-1973	SIZE: A1
2 PLC ±.01	3 PLC ±.005	APPLICATION SPEC: 114-13038	CAGE CODE: 6450542
4 PLC ±.0020	ANGLES ±.020	WEIGHT: -	RESTRICTED TO: -
MATERIAL: 3	FINISH: 4	CUSTOMER DRAWING	SCALE: 4:1 SHEET 1 OF 10 REV: H2

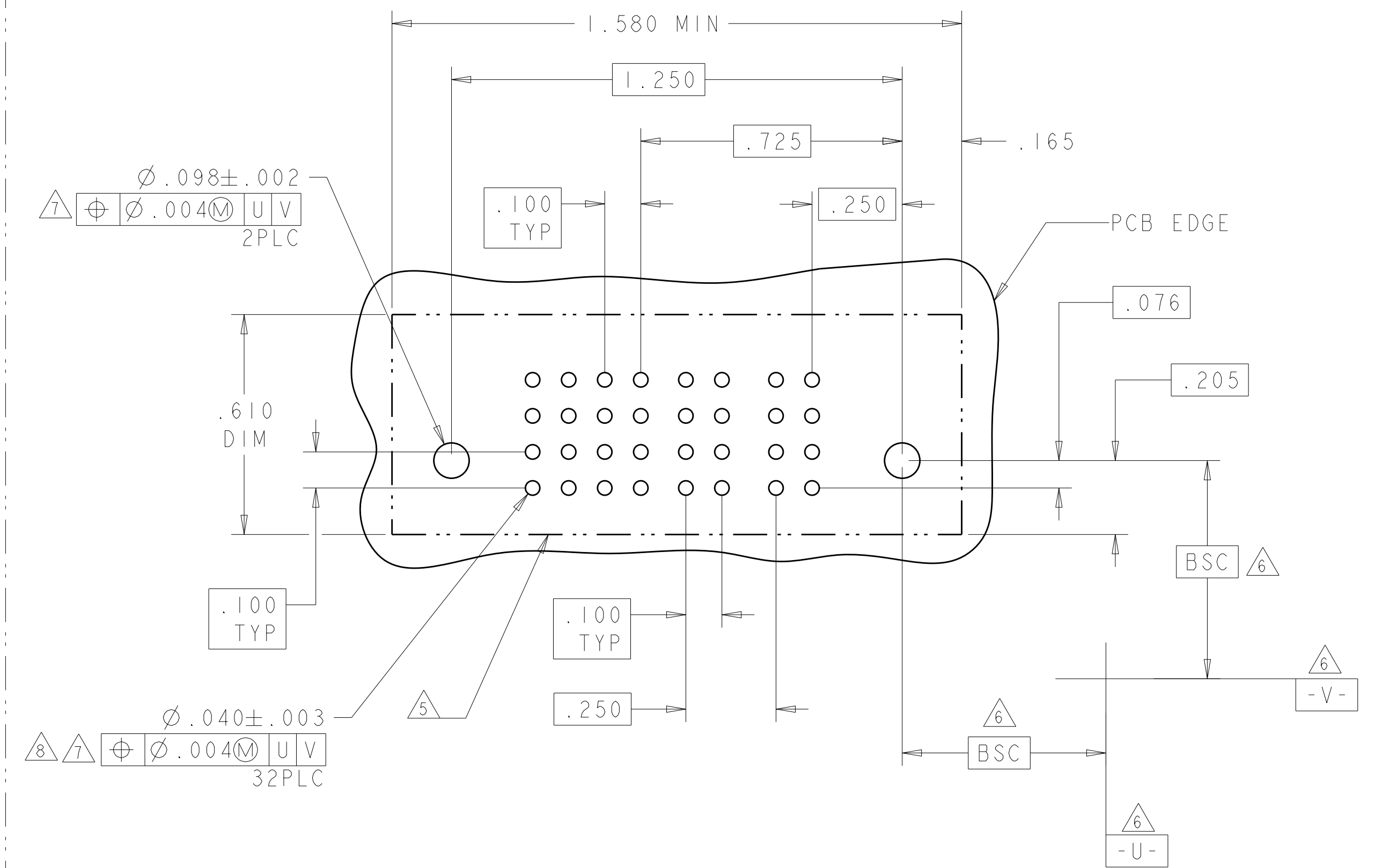
LOC		DIST		REVISIONS			
ES	00	P	LTN	DESCRIPTION	DATE	DWN	APVD
-	-	-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS	SIGNAL				POWER									
		4	3	2	1	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1
2-6450542-2	D C B A	AP	AP	AP	AP	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS
		AP	AP	AP	AP	GS	GS	GS	GS	GS	GS	GS	GS	GS	
		AP	AP	AP	AP	GS	GS	GS	GS	GS	GS	GS	GS	GS	
		AP	AP	AP	AP	GS	GS	GS	GS	GS	GS	GS	GS	GS	
10P + 16S															

PART NUMBER	ROWS	SIGNAL				POWER	
		4	3	2	1	P2	P1
2-6450542-3	D C B A	AP	AP	AP	AP	GS	GS
		AP	AP	AP	AP	GS	GS
		AP	AP	AP	AP	GS	GS
		AP	AP	AP	AP	GS	GS
2P + 16S							



RECOMMENDED PCB LAYOUT
6450542-22



RECOMMENDED PCB LAYOUT
6450542-23

H2	DIM U	DIM S	DIM W	DIM D	DIM M	DIM L	DIM K	DESCRIPTION	PART NUMBER
	1.500	.250	1.375	1.550	-	1.850	.450	4P + 8S	2-6450542-9
	4.425	.200	2.200	4.475	-	4.775	.450	9P + 92S	2-6450542-7
	3.350	.200	2.825	3.400	-	3.700	.450	12HDP + 24S	2-6450542-5
	2.825	.200	2.300	2.875	-	3.175	.475	3ACP + 4P + 24S	2-6450542-4
	1.200	.250	.875	1.250	-	1.550	.450	2P + 16S	2-6450542-3
	3.200	.250	2.875	3.250	-	3.550	.450	10P + 16S	2-6450542-2
	2.300	.250	1.875	2.350	-	2.650	.450	6P + 20S	2-6450542-0
	1.800	.250	1.275	1.850	-	2.150	.450	4P + 24S	1-6450542-9
	2.900	.250	2.375	2.950	-	3.250	.450	8P + 24S	1-6450542-8
	2.100	.250	1.375	2.150	-	2.450	.450	4P + 32S	1-6450542-7
	2.100	.250	1.875	2.150	-	2.450	.450	6P + 12S	1-6450542-6
	2.900	.200	2.425	3.000	-	3.300	.450	10HDP + 24S	1-6450542-5
	2.000	.250	.875	-	-	2.350	.450	2P + 48S	1-6450542-4
	5.900	.250	5.375	5.950	-	6.250	.450	20P + 24S	1-6450542-2
	1.400	.250	.875	1.450	-	1.750	.450	2P + 24S	1-6450542-1
	1.100	-	.575	1.150	-	1.450	.425	1P + 24S	1-6450542-0
	4.425	.250	3.875	4.475	-	4.775	.450	14P + 24S	6450542-9
	3.050	.250	2.125	3.100	-	3.400	.450	7P + 40S	6450542-8
	3.800	-	3.550	3.850	-	4.150	.475	11P + 12S	6450542-4
	3.800	-	3.550	3.850	-	4.150	.475	11P + 12S	6450542-3
	3.000	.250	2.375	3.050	-	3.350	.450	8P + 28S	6450542-2
	1.600	.250	1.375	1.650	-	1.950	.450	4P + 12S	6450542-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	± .010
1 PLC	± .008
2 PLC	± .007
3 PLC	± .006
4 PLC	± .005
ANGLES	± .0020

MATERIAL: - FINISH: -

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: R. GRZYBOWSKI 28FEB95 CHK: M. PERCHERKE 28FEB05 NAME: M. PERCHERKE

PRODUCT SPEC: 108-1973 APPLICATION SPEC: 114-13038

WEIGHT: -

CUSTOMER DRAWING

SCALE: 4:1 SHEET: 2 OF 10 REV: H2

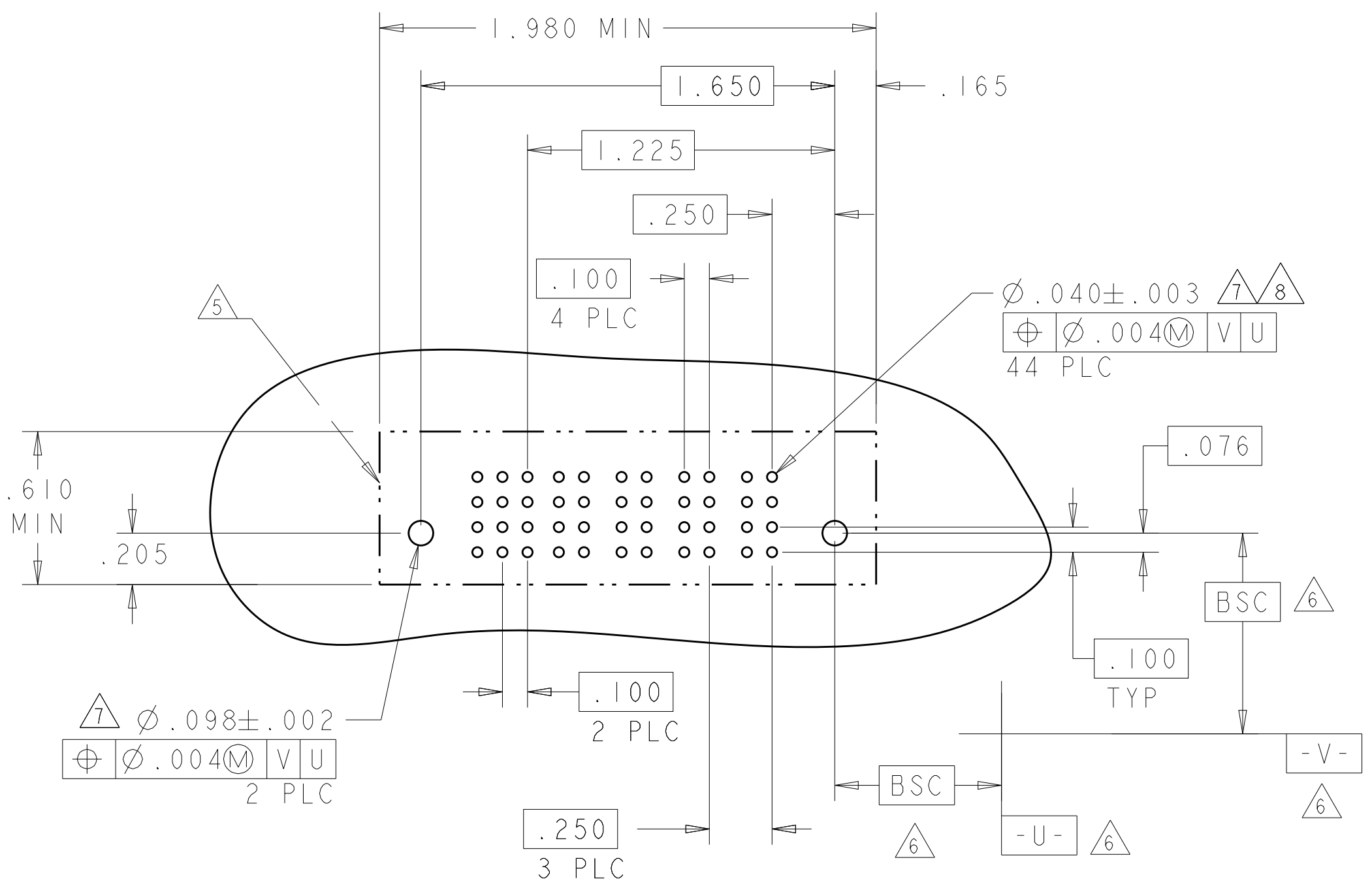
TE Connectivity

VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL

SIZE: A1 CAGE CODE: 6450542

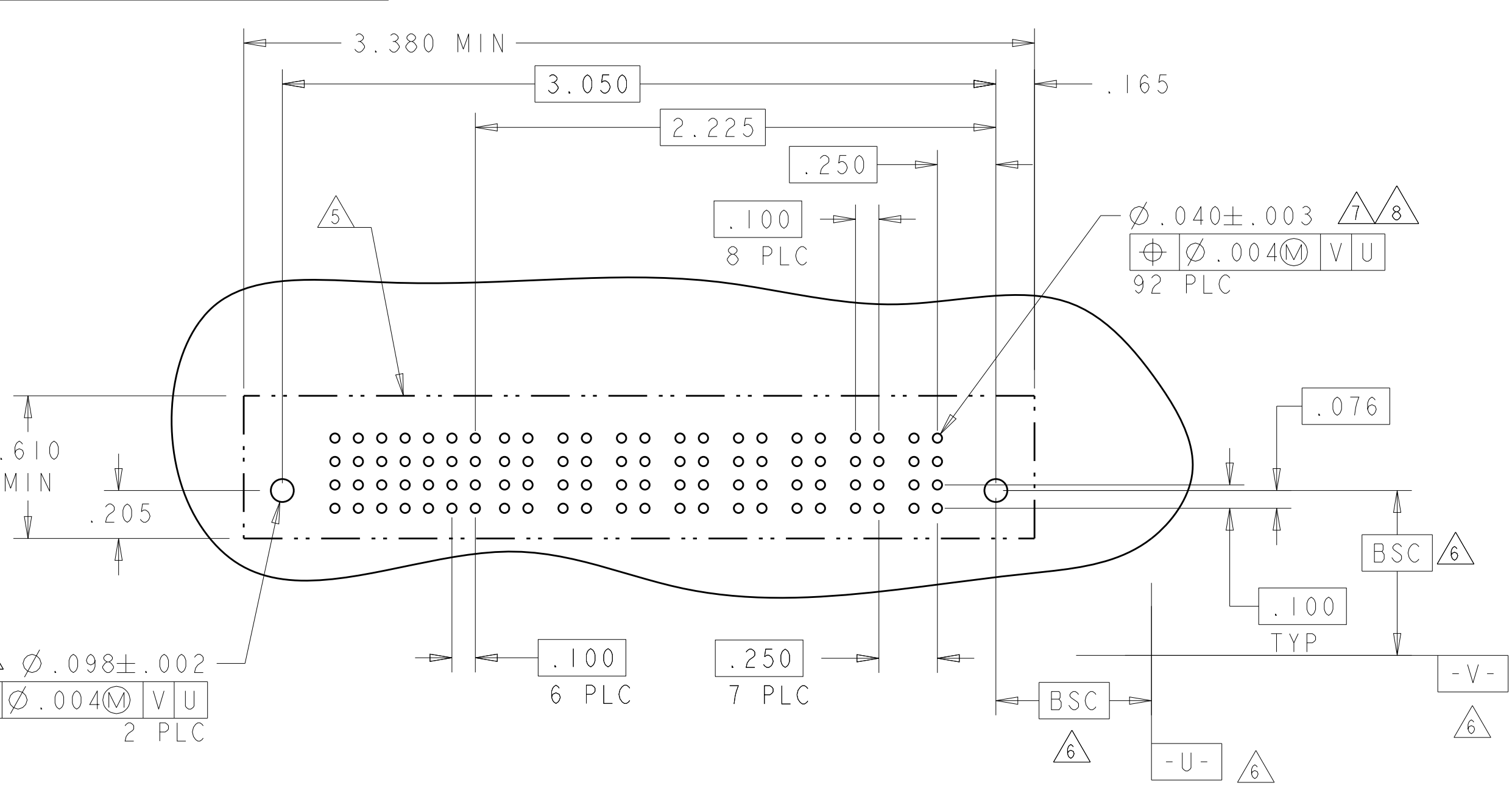
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		3	2	1	P4	P3	P2	P1
6450542-1	D	AP	AP	AP	GP	GP	GP	GP
	C	AP	AP	AP				
	B	AP	AP	AP				
	A	AP	AP	AP				

4P + 12S



PART NUMBER	ROWS	SIGNAL							POWER							
		7	6	5	4	3	2	1	P8	P7	P6	P5	P4	P3	P2	P1
6450542-2	D	AP	AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP	GP
	C	AP	AP	AP	AP	AP	AP	AP								
	B	AP	AP	AP	AP	AP	AP	AP								
	A	AP	AP	AP	AP	AP	AP	AP								

8P + 28S



LOC	DIST	REV	DATE	APPD
ES	00			

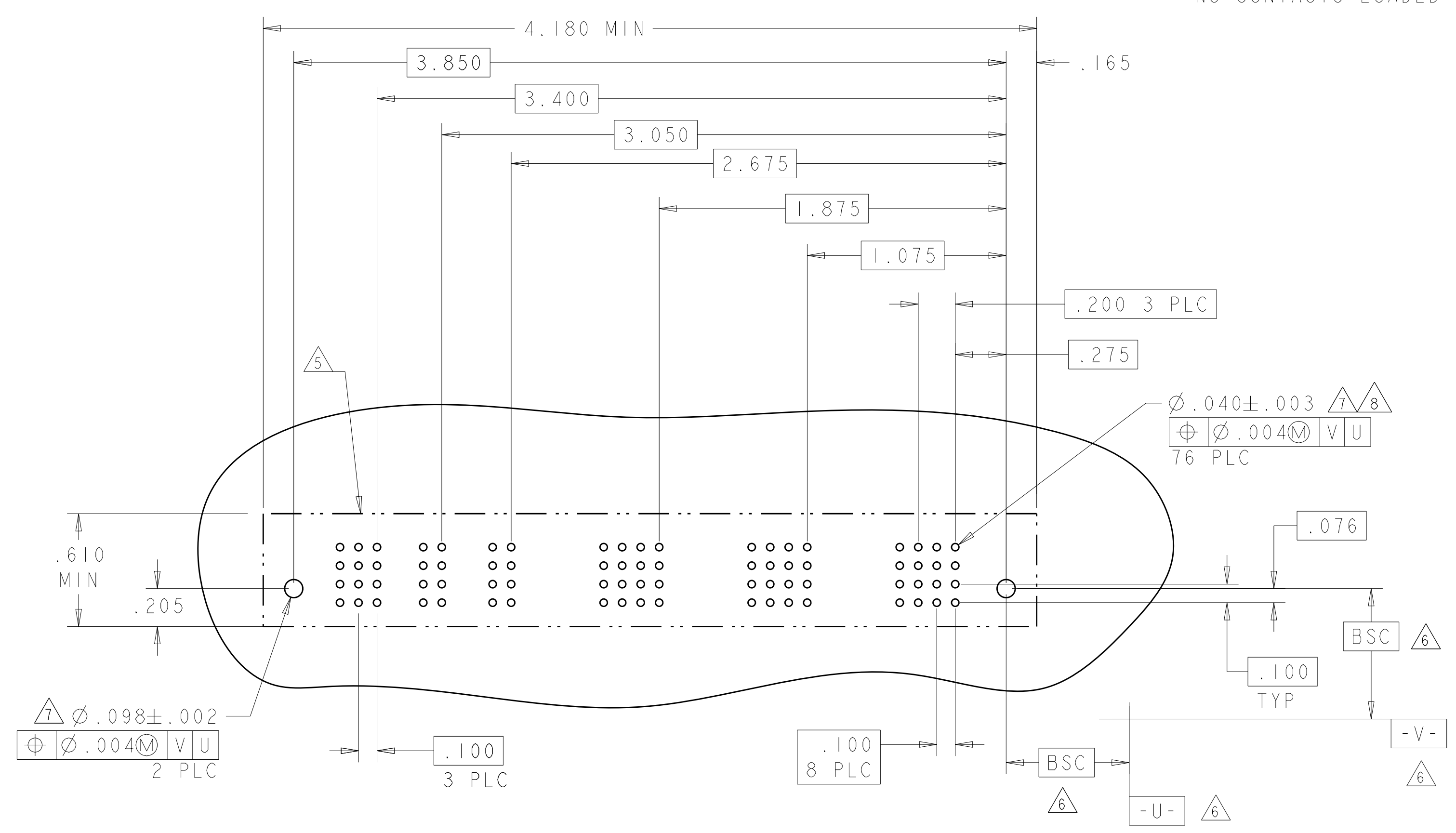
REVISIONS				
REV	DATE	BY	APPD	DESCRIPTION
-	-	-	-	SEE SHEET 1

PART NUMBER	ROWS	SIGNAL			POWER											
		3	2	1	P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	
6450542-3	D	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP
	C	AP	AP	AP												
	B	AP	AP	AP												
	A	AP	AP	AP												

11P + 12S

PART NUMBER	ROWS	SIGNAL			POWER											
		3	2	1	P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	
6450542-4	D	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP
	C	AP	AP	AP												
	B	AP	AP	AP												
	A	AP	AP	AP												

11P + 12S



AP	SIGNAL PRESS FIT
GS	POWER PRESS FIT, STD
GP	POWER PRESS FIT, MFBL
CODE	TAIL LENGTH

THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN: R. GRZYBOWSKI 28FEB95
 CHG: M. PERCHERKE 28FEB05
 APVD: M. PERCHERKE

DIMENSIONS: INCHES
 TOLERANCES UNLESS OTHERWISE SPECIFIED:
 0 PLC ±.01
 1 PLC ±.01
 2 PLC ±.01
 3 PLC ±.01
 4 PLC ±.005
 ANGLES ±.002

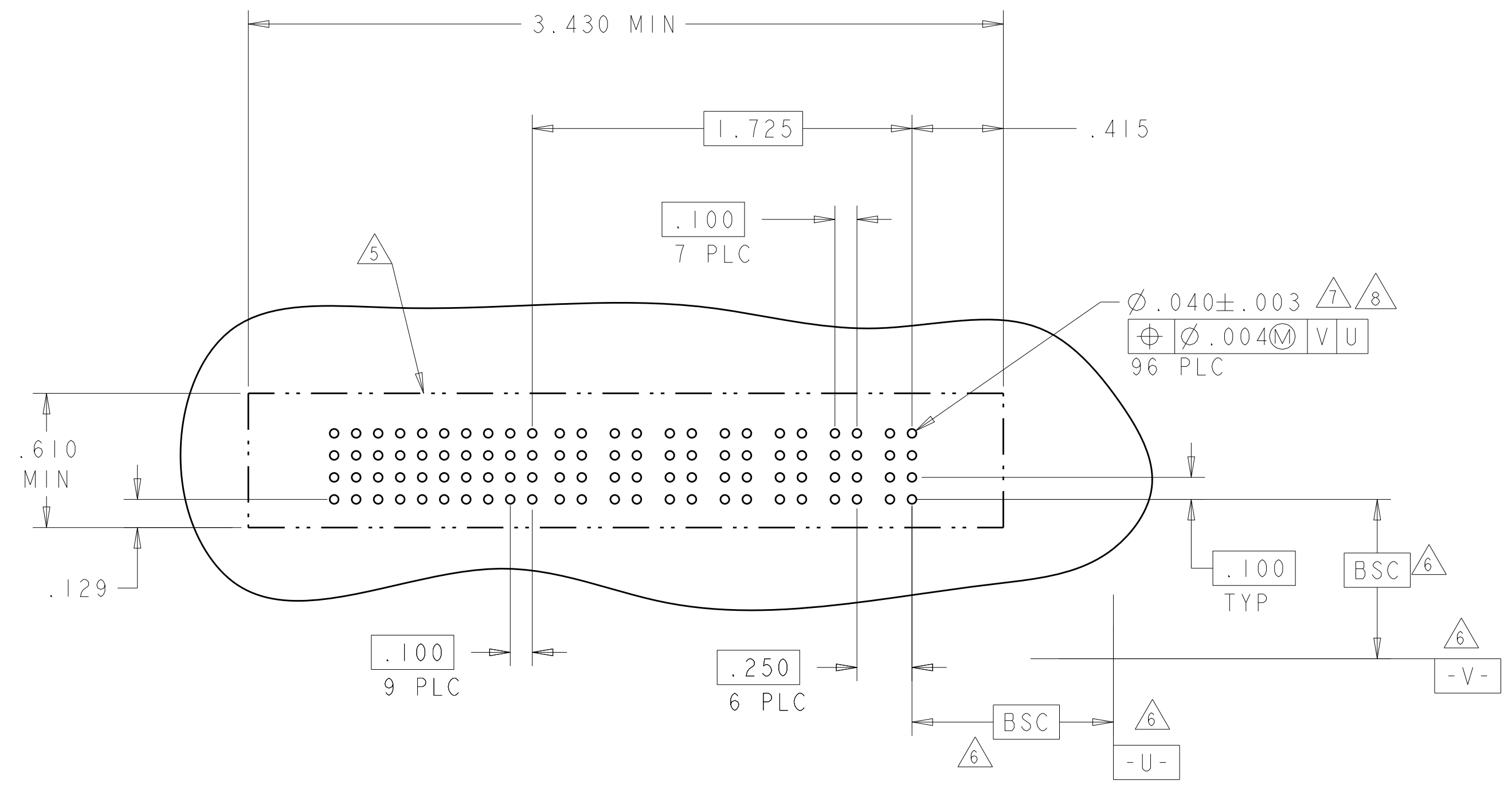
MATERIAL: 6
 FINISH: 7

NAME: VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL
 PRODUCT SPEC: 108-1973
 APPLICATION SPEC: 114-13038
 WEIGHT: 114-13038
 CUSTOMER DRAWING

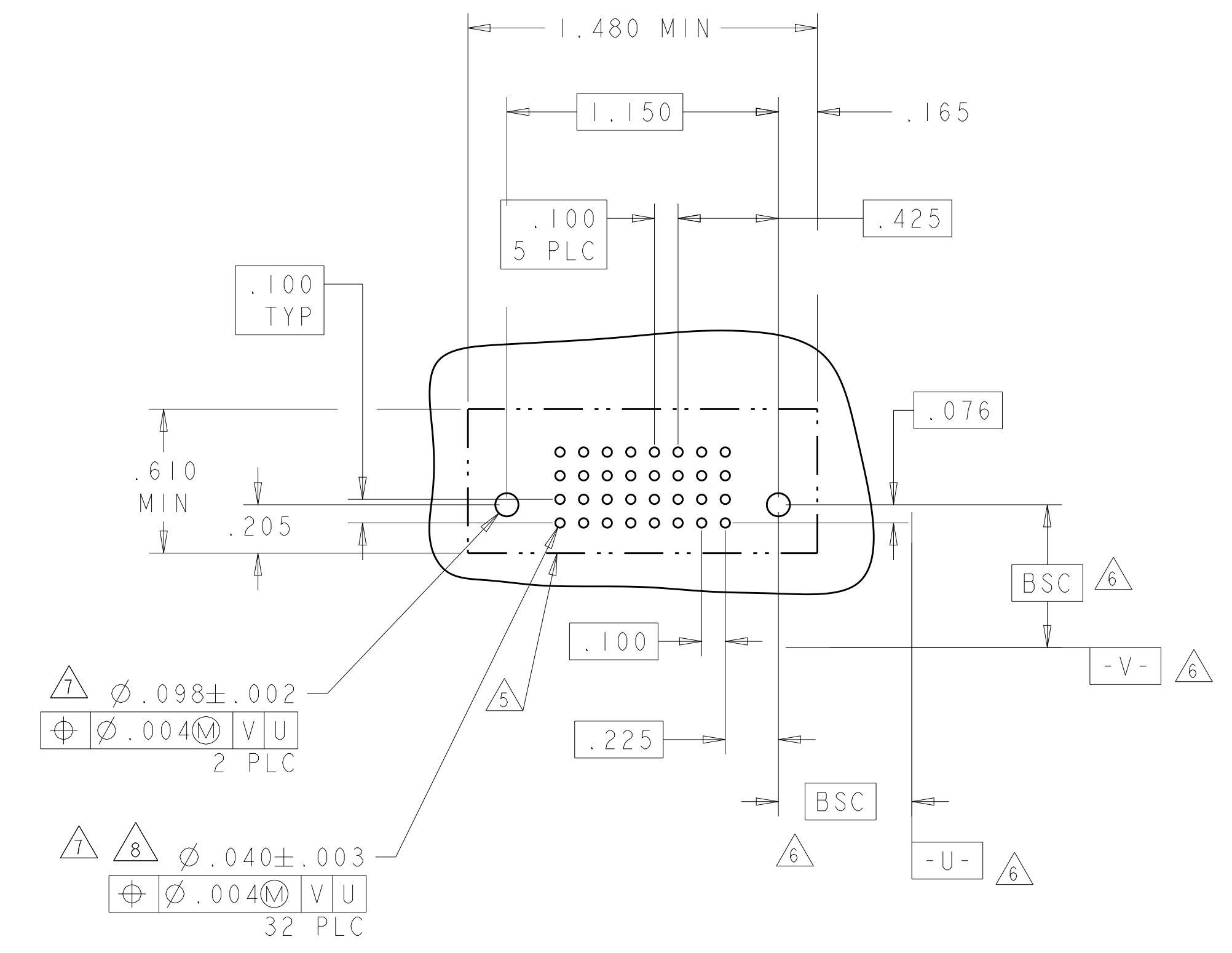
SCALE: 1:1 SHEET 3 OF 10 REV: H2

LOC	DIST	REVISIONS					
ES	00	P	LTN	DESCRIPTION	DATE	OWN	APVD
				SEE SHEET 1			

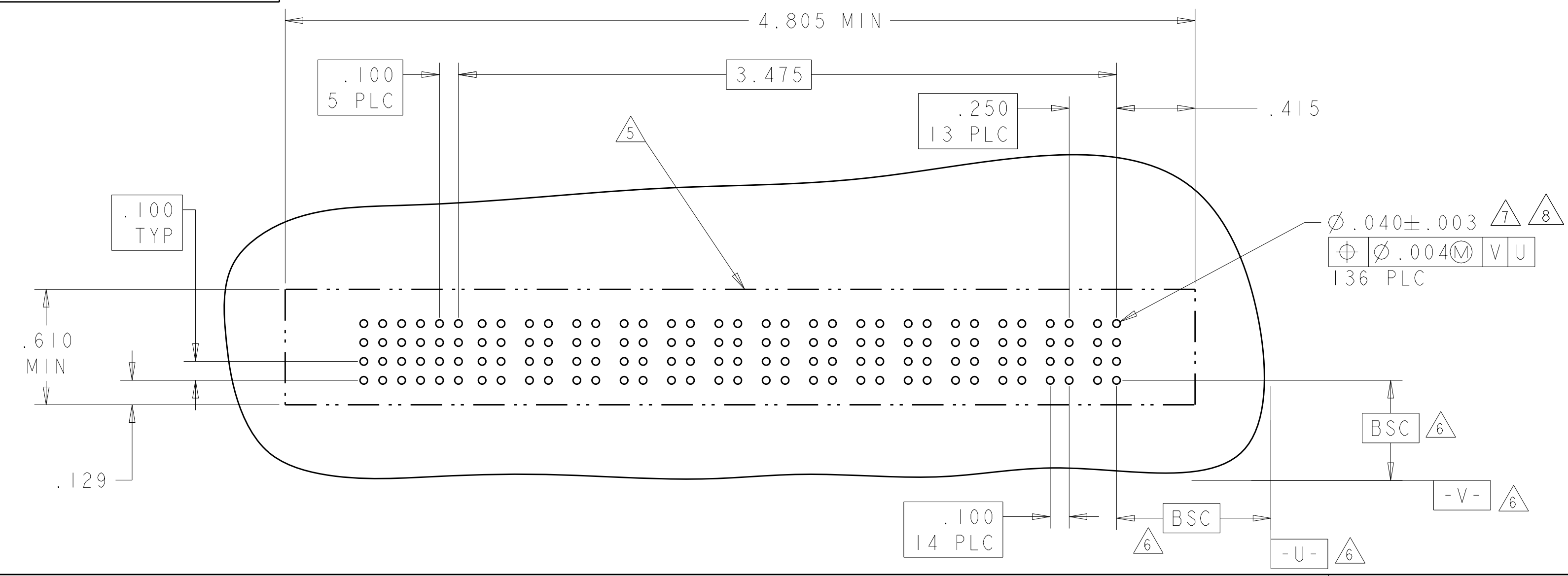
PART NUMBER	ROWS	SIGNAL										POWER						
		10	9	8	7	6	5	4	3	2	1	P7	P6	P5	P4	P3	P2	P1
6450542-8	D C B A	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP
		AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP
		AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP
		AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP
7P + 40S																		



PART NUMBER	ROWS	SIGNAL					POWER	
		6	5	4	3	2	1	P1
1-6450542-0	D C B A	AP	AP	AP	AP	AP	AP	GP
		AP	AP	AP	AP	AP	AP	
		AP	AP	AP	AP	AP	AP	
		AP	AP	AP	AP	AP	AP	
IP + 24S								



PART NUMBER	ROWS	SIGNAL						POWER														
		6	5	4	3	2	1	P14	P13	P12	P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	
6450542-9	D C B A	AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP
		AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	
		AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	
		AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	
14P + 24S																						



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN: R. GRZYBOWSKI 28FEB95	CHK: M. PERCHERKE 28FEB05	APVD: M. PERCHERKE	NAME: VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL
MATERIAL:	FINISH:	SIZE: 108-1973	APPLICATION SPEC: 114-13038	WEIGHT:	RESTRICTED TO:
CUSTOMER DRAWING		SCALE: 4:1	SHEET: 4 OF 10	REV: H2	

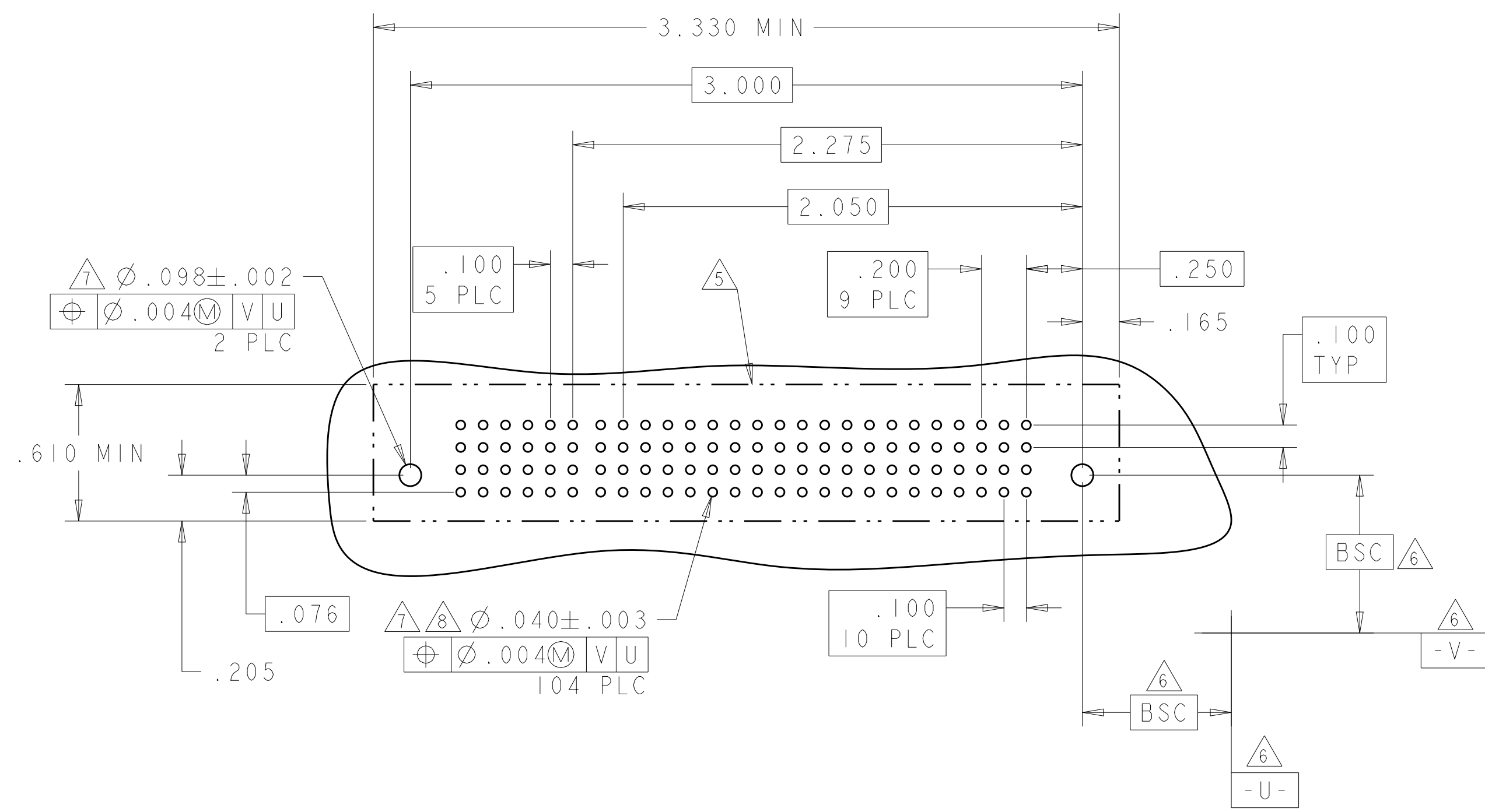
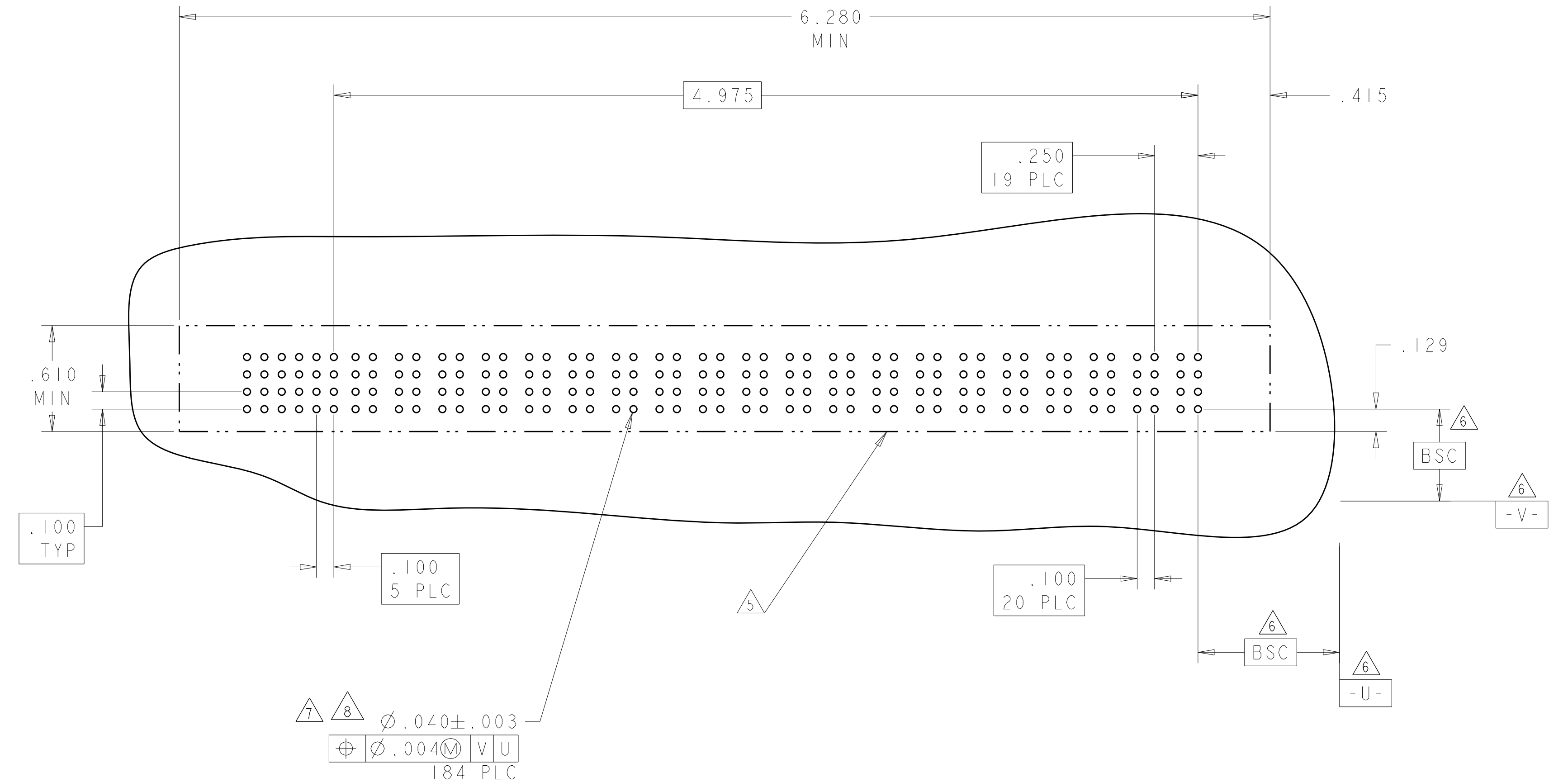
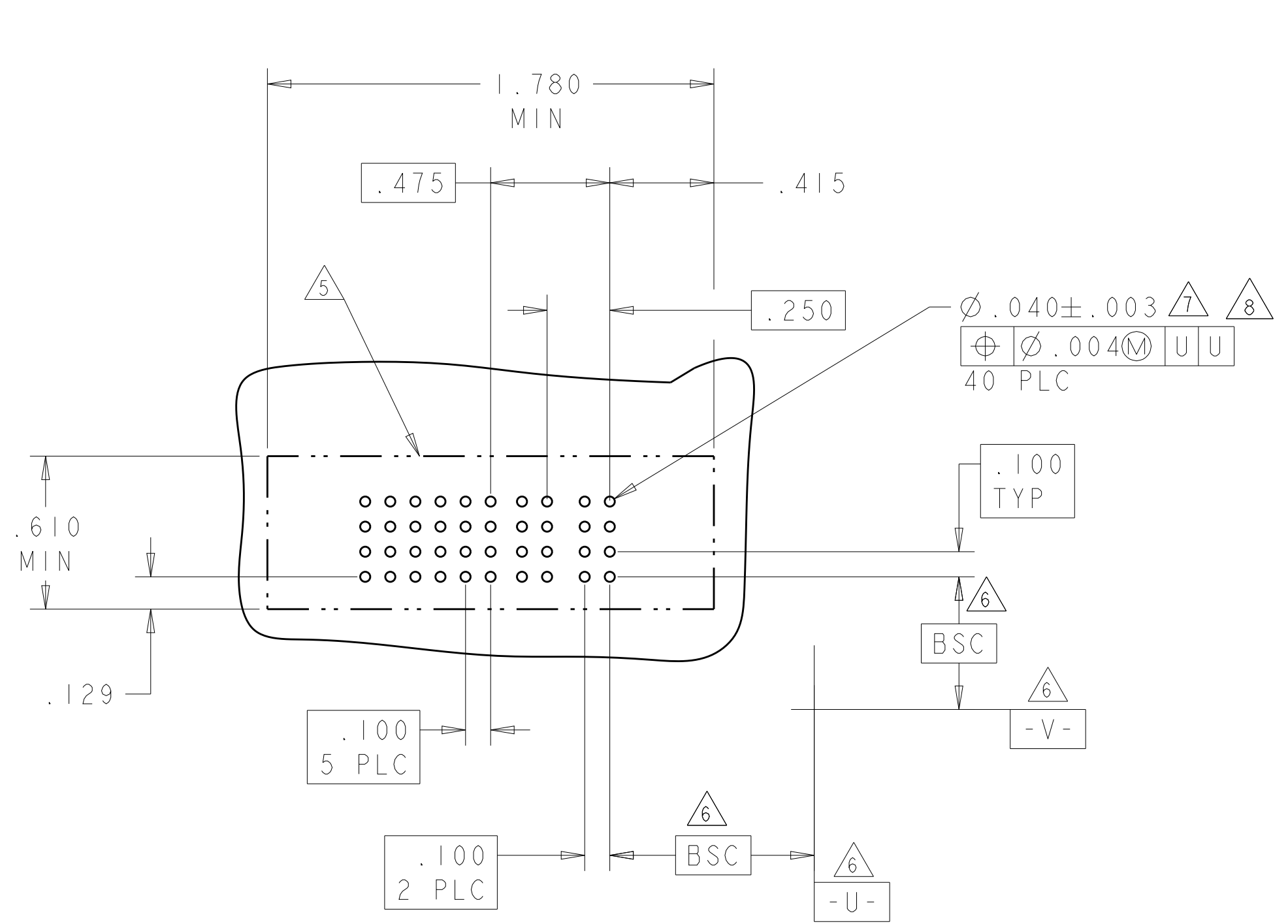
4805 (3/11)

LOC	DIST	REV	DATE	BY	APPV
ES	00				

REVISIONS		DATE	BY	APPV
1	SEE SHEET 1			

PART NUMBER	ROWS	SIGNAL						POWER	
		6	5	4	3	2	1	P2	P1
1-6450542-1	D	AP	AP	AP	AP	AP	AP	GP	GP
	C	AP	AP	AP	AP	AP	AP		
	B	AP	AP	AP	AP	AP	AP		
	A	AP	AP	AP	AP	AP	AP		
2P + 24S									

PART NUMBER	ROWS	SIGNAL						POWER																				
		6	5	4	3	2	1	P20	P19	P18	P17	P16	P15	P14	P13	P12	P11	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1	
1-6450542-2	D	AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP	
	C	AP	AP	AP	AP	AP	AP																					
	B	AP	AP	AP	AP	AP	AP																					
	A	AP	AP	AP	AP	AP	AP																					
20P + 24S																												



PART NUMBER	ROWS	SIGNAL						POWER									
		6	5	4	3	2	1	P10	P9	P8	P7	P6	P5	P4	P3	P2	P1
1-6450542-5	D	AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP	GP	GP	GP
	C	AP	AP	AP	AP	AP	AP										
	B	AP	AP	AP	AP	AP	AP										
	A	AP	AP	AP	AP	AP	AP										
10HDP + 24S																	

THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN: R. GRZYBOWSKI 28FEB95
 CHK: M. PERCHERKE 28FEB05
 APVD: M. PERCHERKE

TE Connectivity

NAME: VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL

PRODUCT SPEC: 108-1973
 APPLICATION SPEC: 114-13038

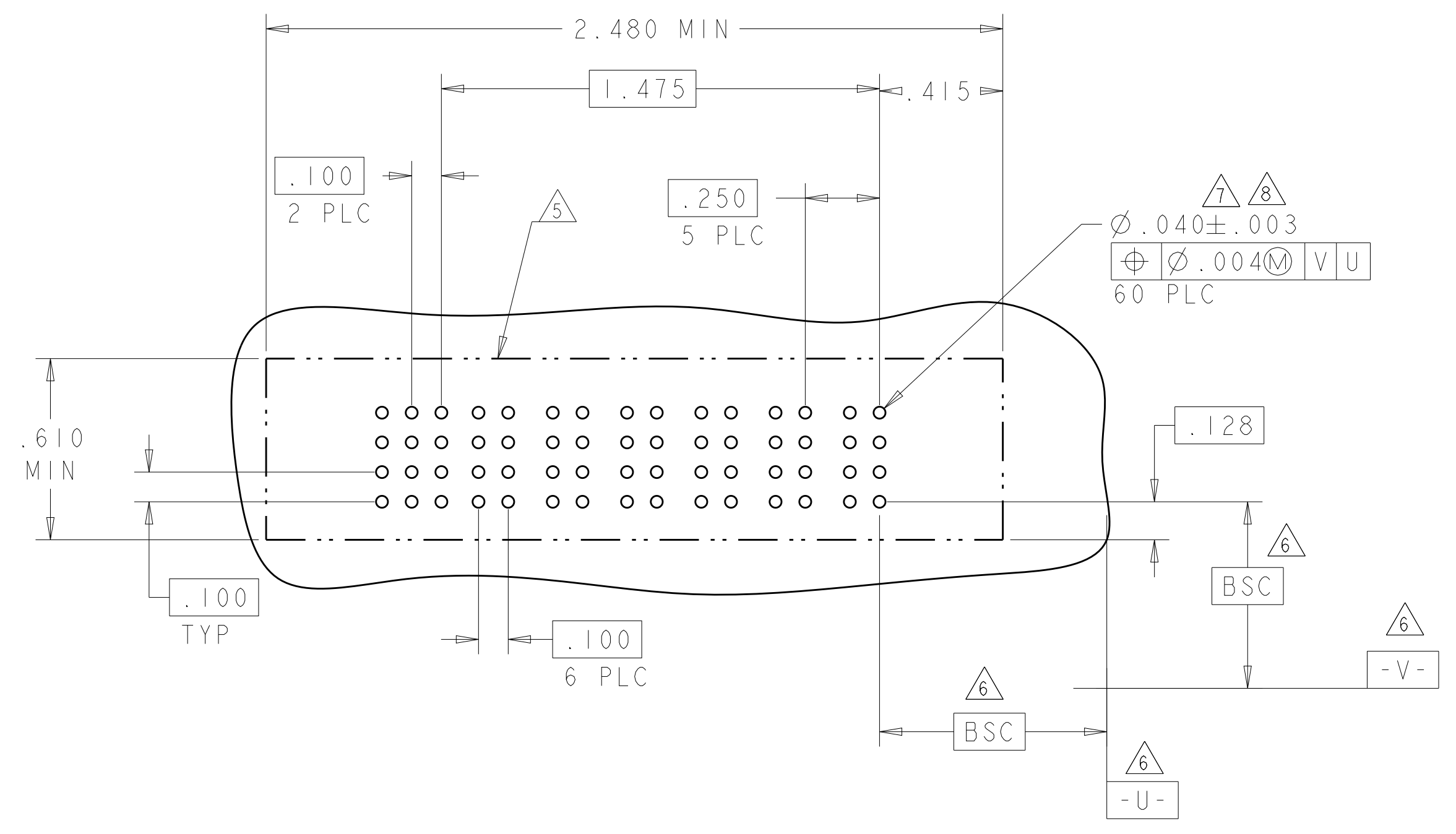
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 CAGE CODE: 6450542
 DRAWING NO: 100779

SCALE: 4:1
 SHEET: 5 OF 10
 REV: H2

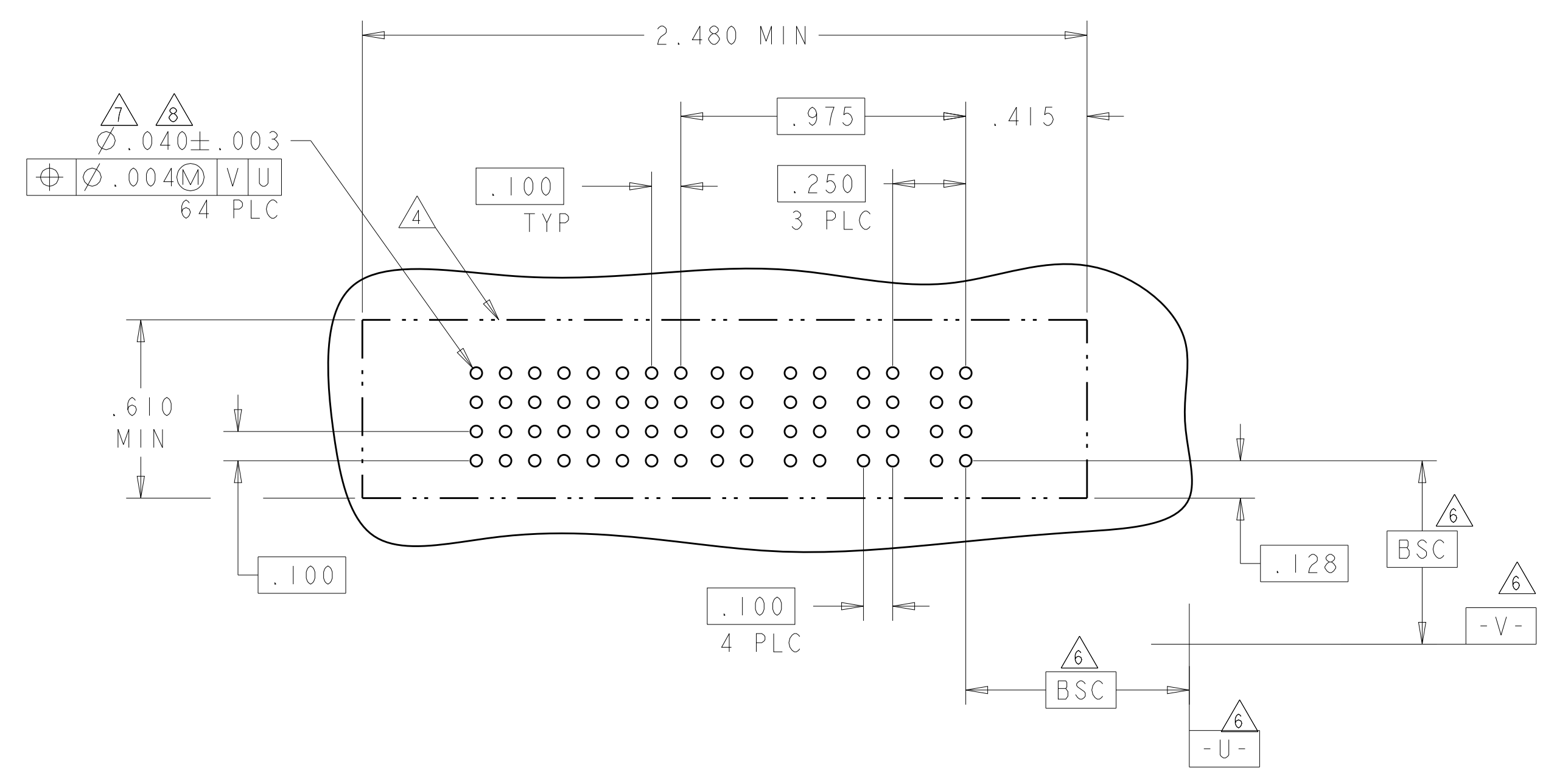
LOC	DIST	REV	DATE	BY	APPV
ES	00				

REVISIONS			
REV	DATE	BY	APPV
-	-	-	-
SEE SHEET 1			

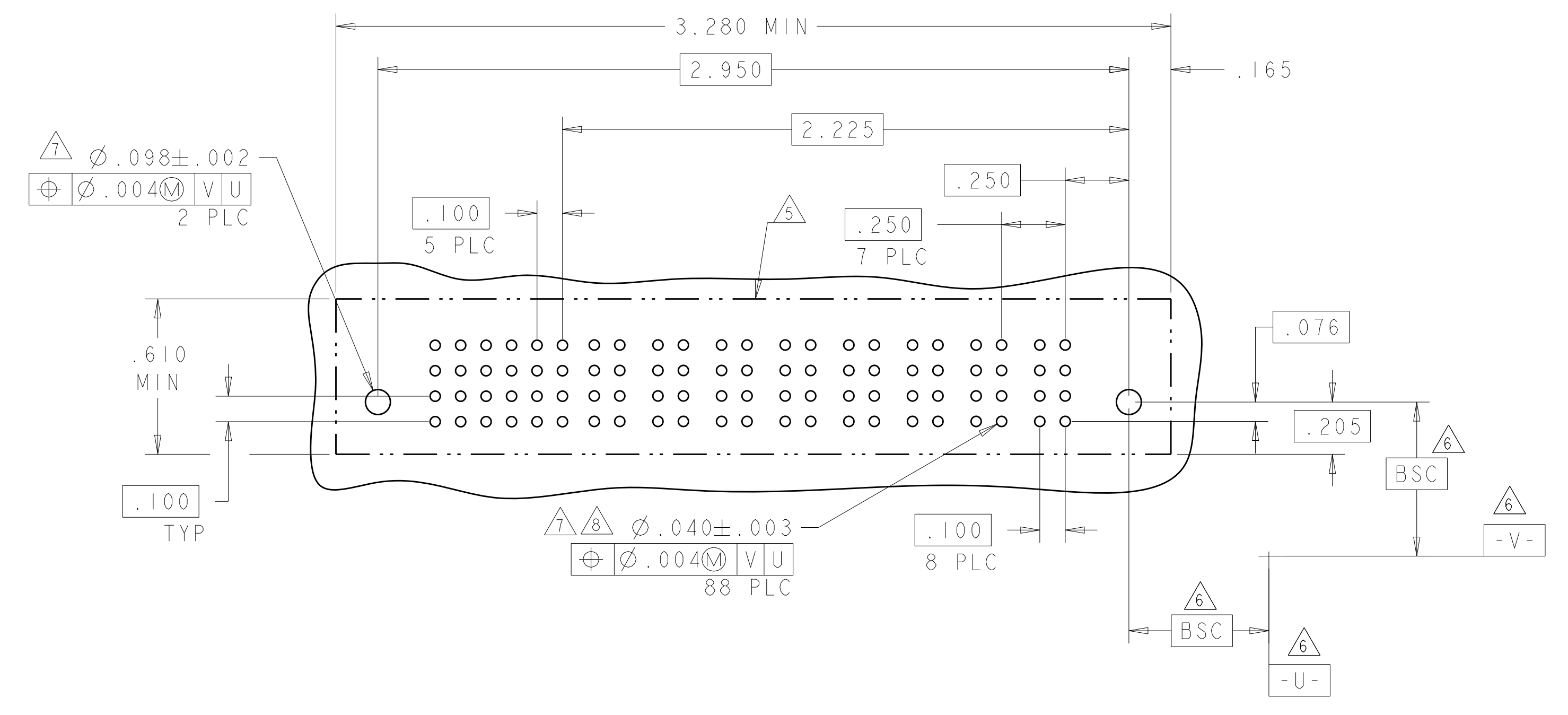
ASSY PART NUMBER	ROWS	SIGNAL					POWER				
		3	2	1	P6	P5	P4	P3	P2	P1	
1-6450542-6	D C B A	AP	AP	AP							
		AP	AP	AP	GS	GS	GS	GS	GS	GS	
		AP	AP	AP							
		AP	AP	AP							
6P + 12S											



ASSY PART NUMBER	ROWS	SIGNAL								POWER			
		8	7	6	5	4	3	2	1	P4	P3	P2	P1
1-6450542-7	D C B A	AP	AP	AP	AP	AP	AP	AP	AP				
		AP	AP	AP	AP	AP	AP	AP	AP	GS	GS	GS	GS
		AP	AP	AP	AP	AP	AP	AP	AP				
		AP	AP	AP	AP	AP	AP	AP	AP				
4P + 32S													



PART NUMBER	ROWS	SIGNAL						POWER							
		6	5	4	3	2	1	P8	P7	P6	P5	P4	P3	P2	P1
1-6450542-8	D C B A	AP	AP	AP	AP	AP	AP								
		AP	AP	AP	AP	AP	AP	GP	GP	GP	GP	GP	GP	GP	GP
		AP	AP	AP	AP	AP	AP								
		AP	AP	AP	AP	AP	AP								
8P + 24S															



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ± .01	1 PLC ± .01	2 PLC ± .01	3 PLC ± .005	4 PLC ± .002	ANGLES ± .020	FINISH
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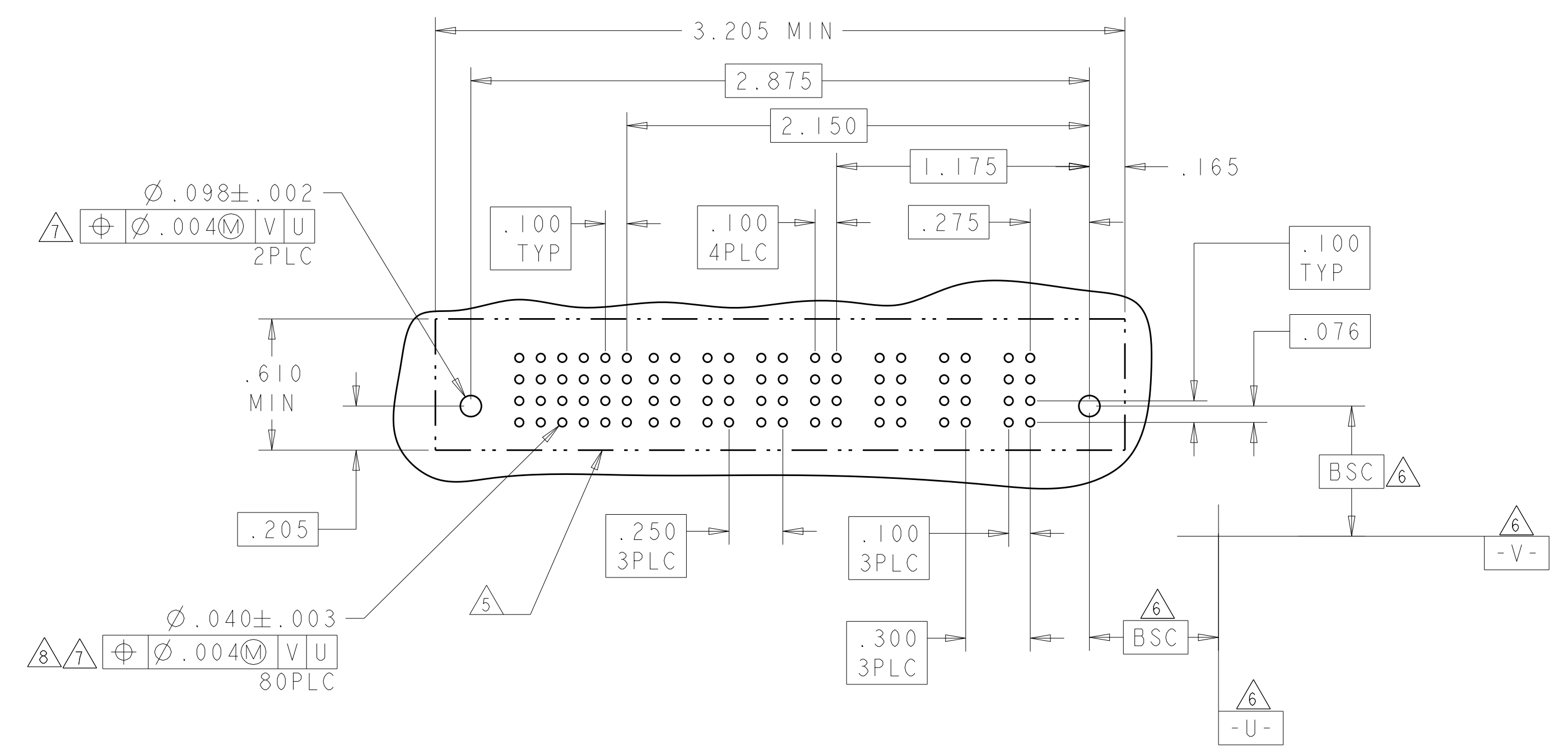
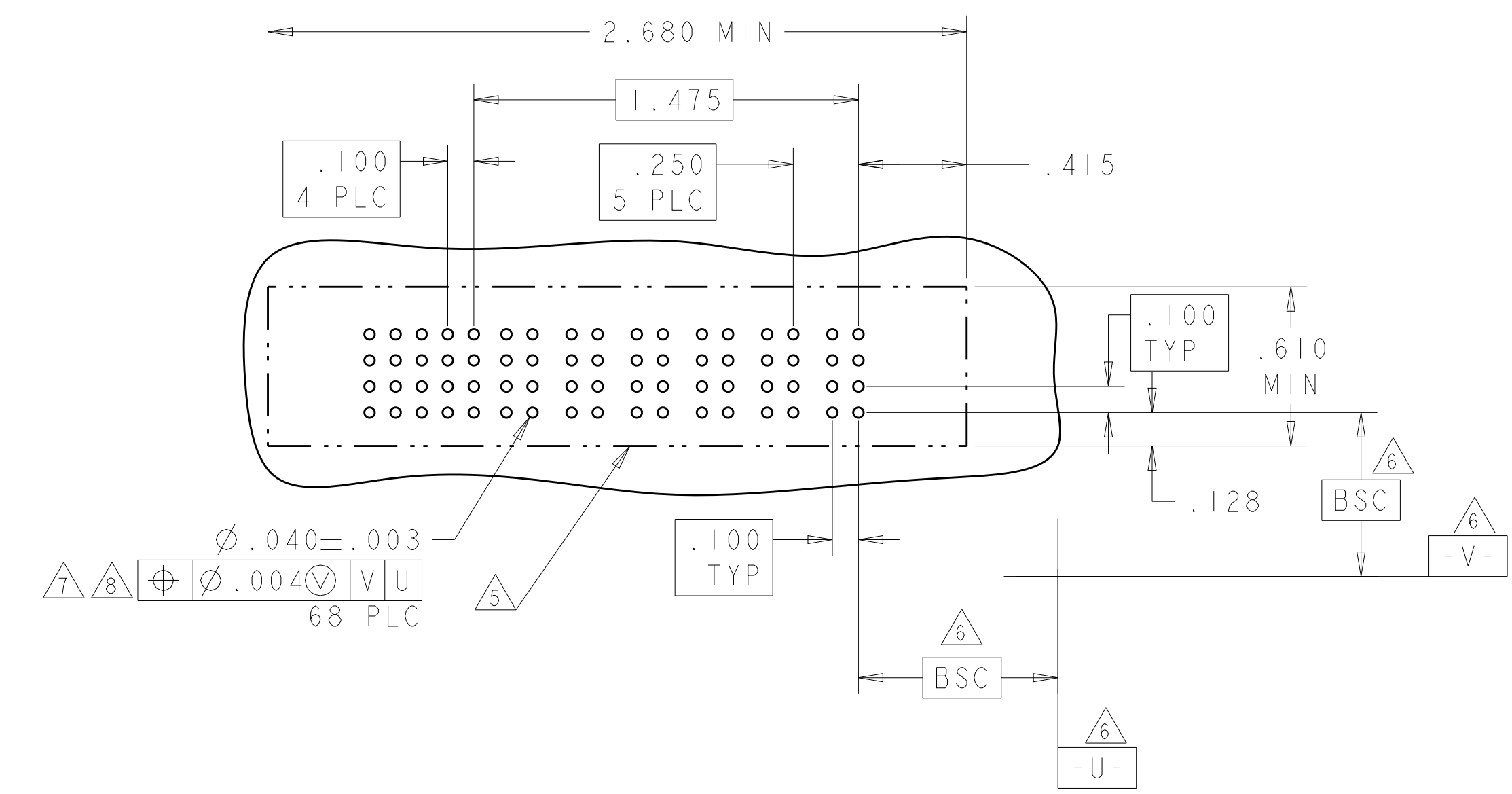
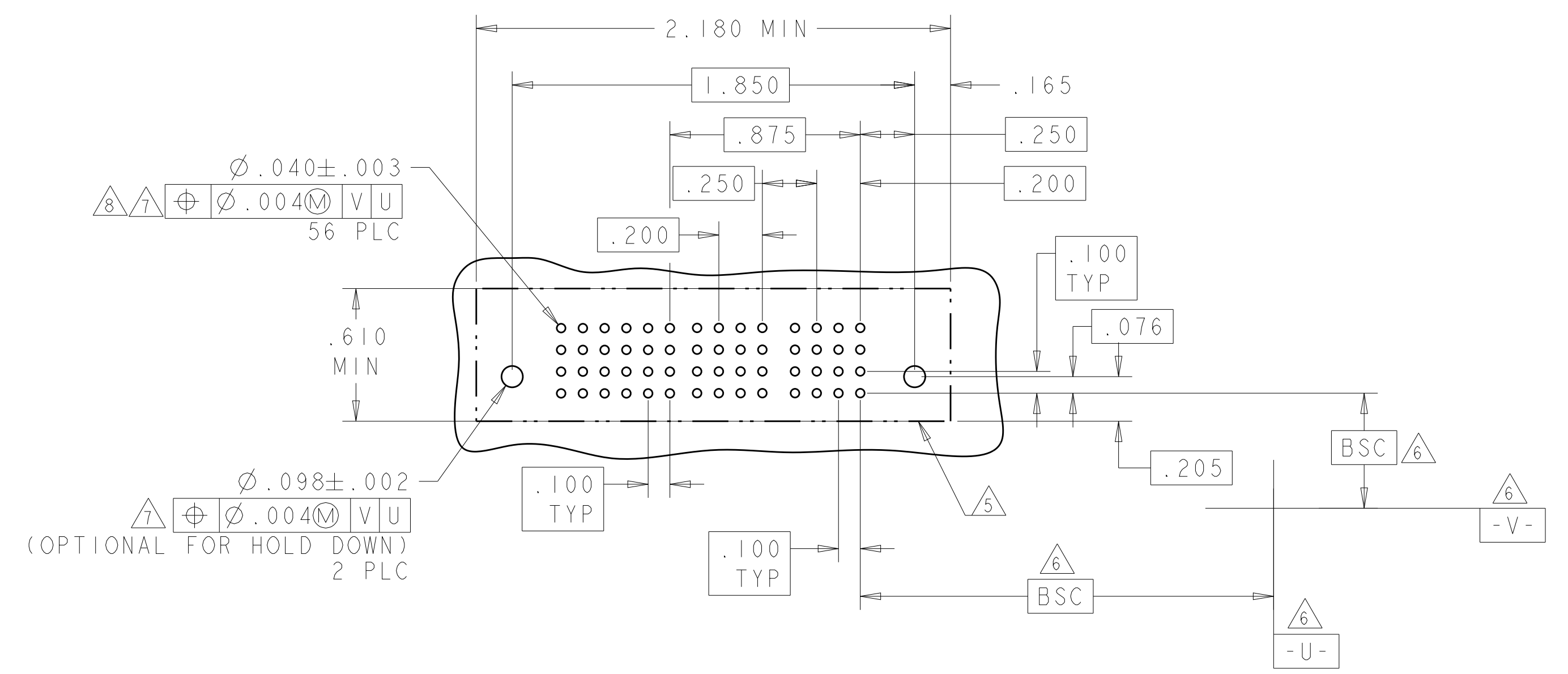
OWN: R. GRZYBOWSKI 28FEB95	CHK: M. PERCHERKE 28FEB05	APVD: M. PERCHERKE
NAME: VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL		
PRODUCT SPEC: 108-1973	APPLICATION SPEC: 114-13038	WEIGHT: -
SIZE: A1	CAGE CODE: 6450542	SCALE: 4:1
CUSTOMER DRAWING		SHEET 6 OF 10

4805 (3/11)

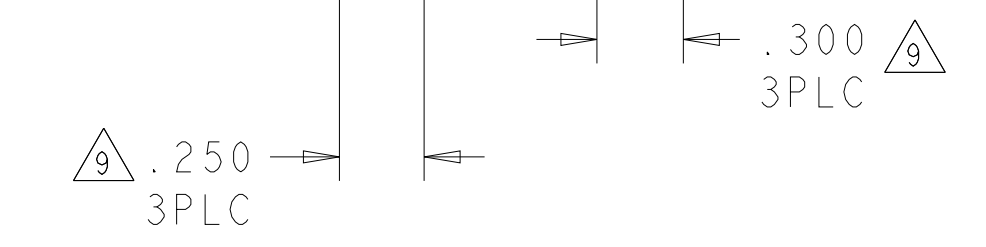
LOC		DIST		REVISIONS			
ES	00	P	LTN	DESCRIPTION	DATE	OWN	APVD
				SEE SHEET 1			

PART NUMBER	ROWS	SIGNAL						POWER			
		6	5	4	3	2	1	P4	P3	P2	P1
1-6450542-9	D C B A	AP	AP	AP	AP	AP	AP	GS	GS	GS	GS
		AP	AP	AP	AP	AP	AP	GS	GS	GS	GS
		AP	AP	AP	AP	AP	AP	GS	GS	GS	GS
		AP	AP	AP	AP	AP	AP	GS	GS	GS	GS
4P + 24S											

ASSY PART NUMBER	ROWS	SIGNAL					POWER				
		5	4	3	2	1	P6	P5	P4	P3	P2
2-6450542-0	D C B A	AP	AP	AP	AP	AP	GS	GS	GS	GS	GS
		AP	AP	AP	AP	AP	GS	GS	GS	GS	GS
		AP	AP	AP	AP	AP	GS	GS	GS	GS	GS
		AP	AP	AP	AP	AP	GS	GS	GS	GS	GS
6P + 20S											



PART NUMBER	ROWS	SIGNAL						POWER						
		6	5	4	3	2	1	P7	P6	P5	P4	P3	P2	P1
2-6450542-4	D C B A	AP	AP	AP	AP	AP	AP	GS	GS	GS	GS	GS	GS	GS
		AP	AP	AP	AP	AP	AP	GS	GS	GS	GS	GS	GS	
		AP	AP	AP	AP	AP	AP	GS	GS	GS	GS	GS	GS	
		AP	AP	AP	AP	AP	AP	GS	GS	GS	GS	GS	GS	
3ACP + 4P + 24S														



THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN: R. GRZYBOWSKI 28FEB95
 CHK: M. PERCHERKE 28FEB05
 APVD: M. PERCHERKE

TE Connectivity

NAME: VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL

PRODUCT SPEC: 108-1973
 APPLICATION SPEC: 114-13038

SIZE: A1
 CAGE CODE: 100779
 DRAWING NO: 6450542

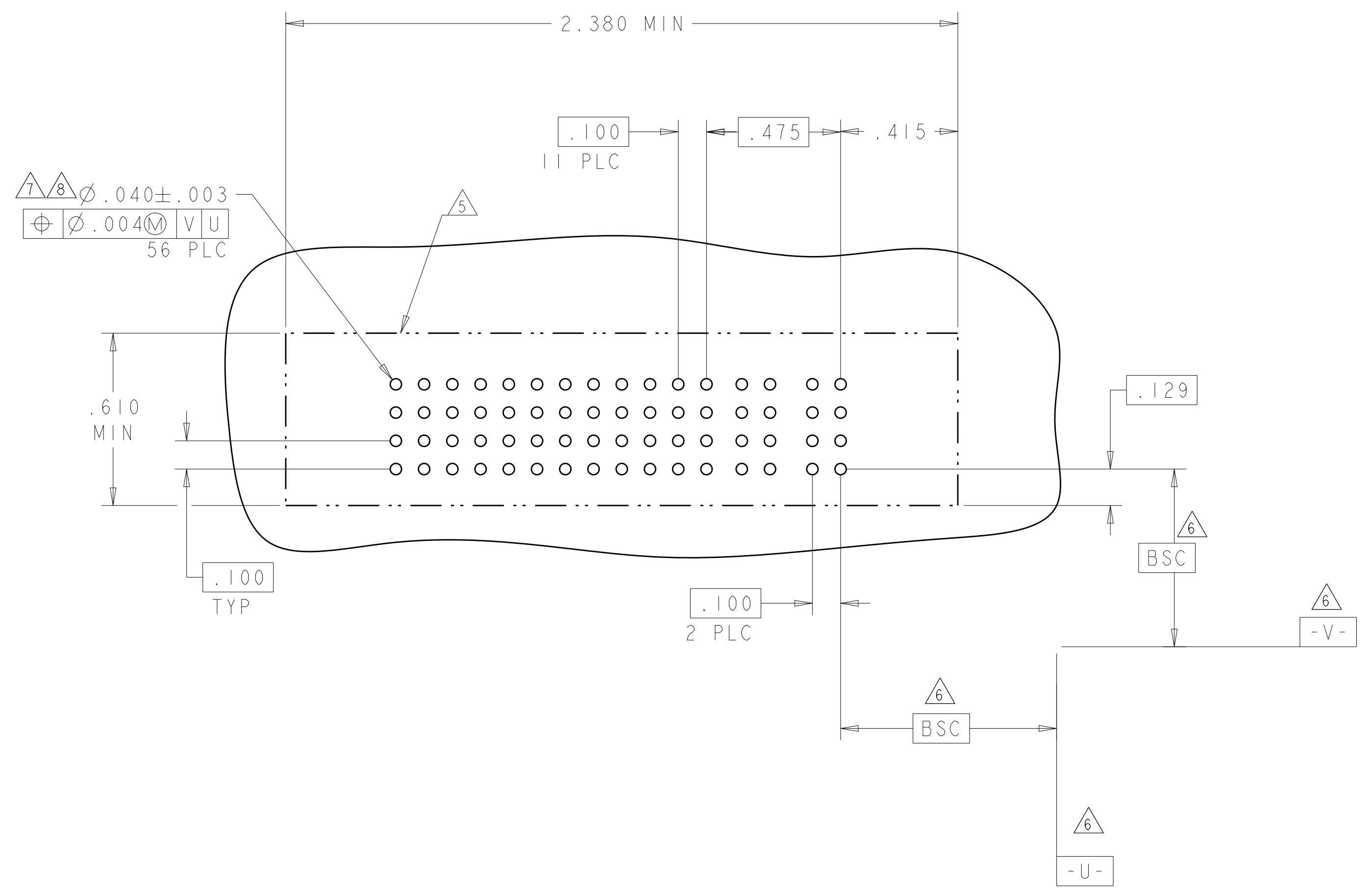
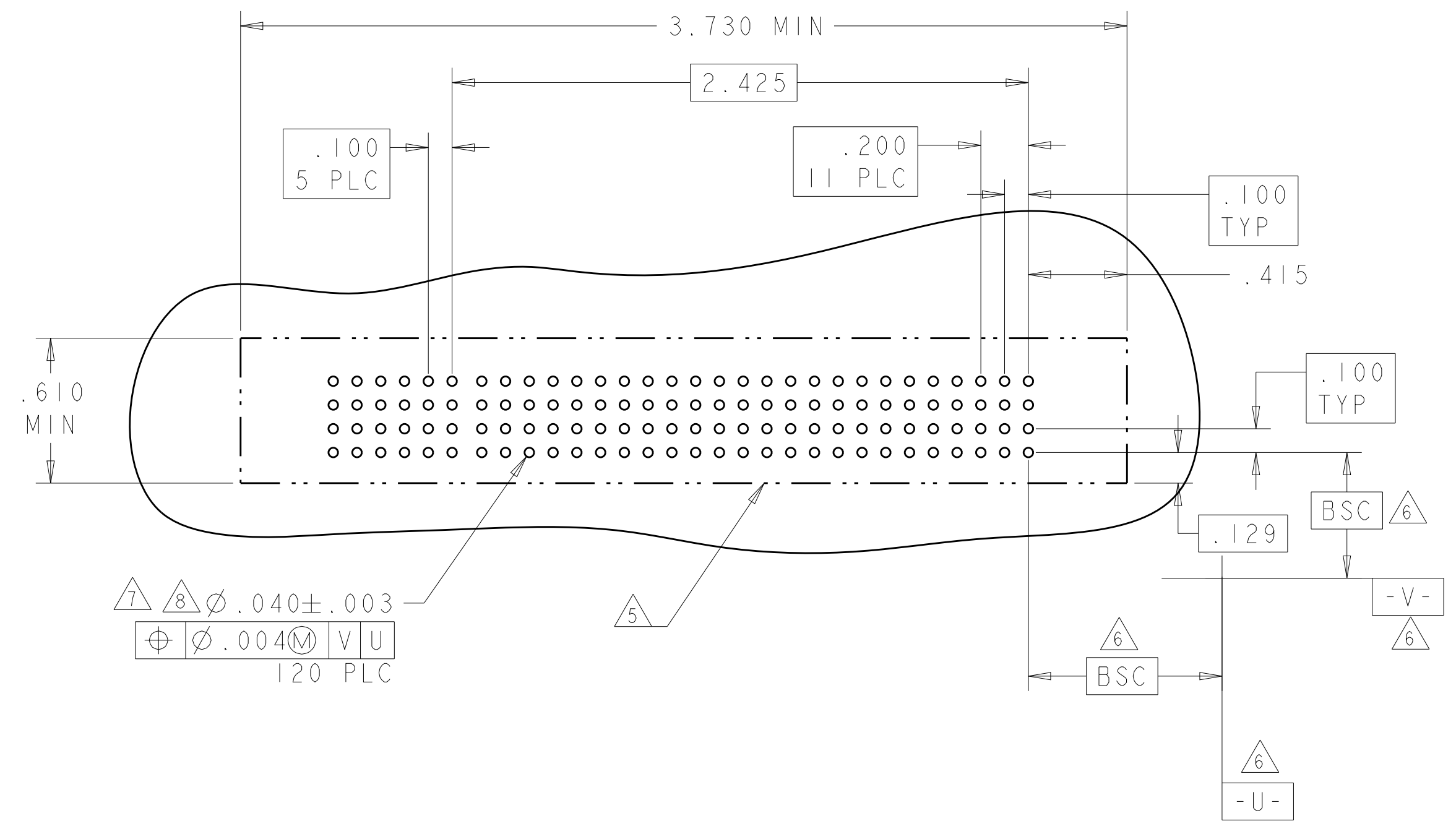
RESTRICTED TO: -
 SHEET 7 OF 10
 REV: H2

CUSTOMER DRAWING SCALE: 4:1

LOC	DIST	REVISIONS					
ES	00	P	LTH	DESCRIPTION	DATE	OWN	APVD
		-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS	SIGNAL						POWER											
		6	5	4	3	2	1	P12	P11	P10	P09	P08	P07	P06	P05	P04	P03	P02	P01
2-6450542-5	D C B A	AP	AP	AP	AP	AP	AP	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS
		AP	AP	AP	AP	AP	AP	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS
		AP	AP	AP	AP	AP	AP	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS	GS
12HDP + 24S																			

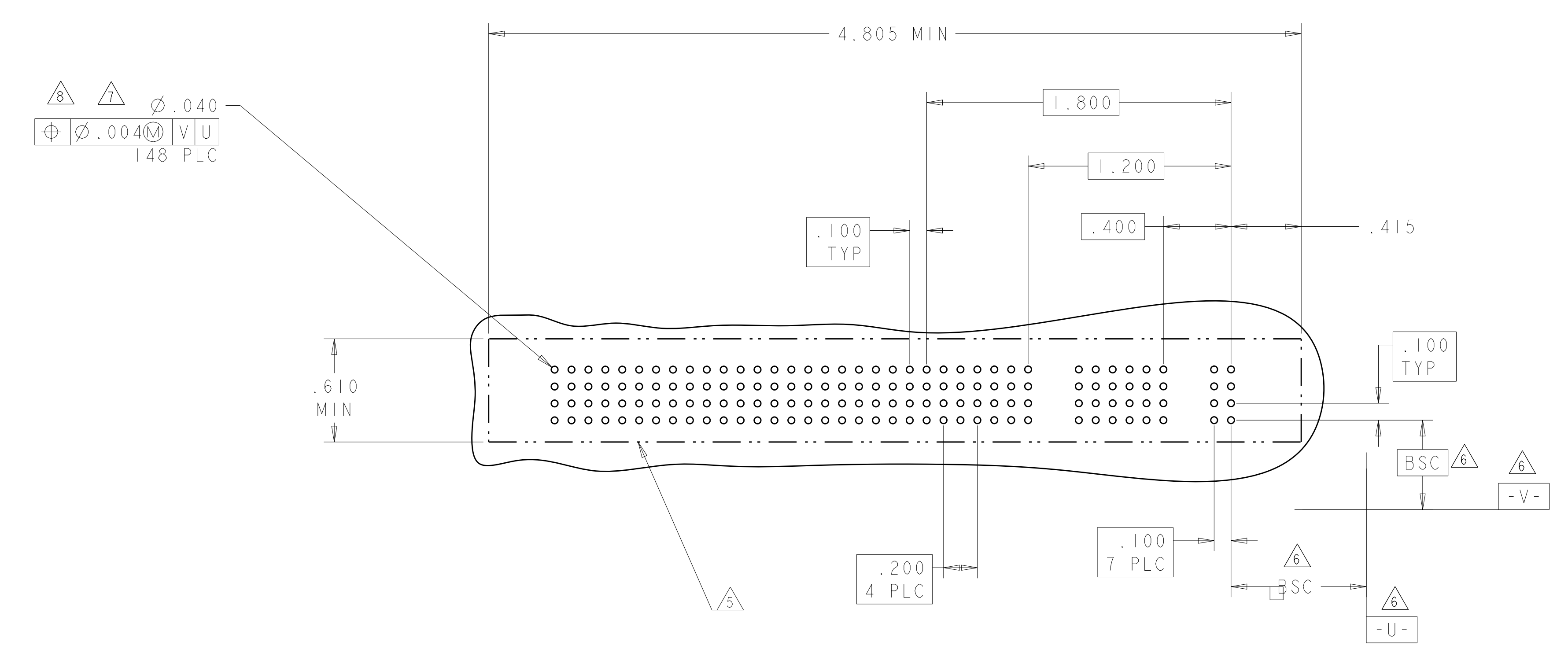
ASSY PART NUMBER	ROWS	SIGNAL												POWER			
		12	11	10	9	8	7	6	5	4	3	2	1	P2	P1		
1-6450542-4	D C B A	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	GS	GS
		AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	GS	GS
		AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	GS	GS
2P + 48S																	



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DIMENSIONS: INCHES		CHK: M. PERCHERKE 28FEB05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M. PERCHERKE	NAME: VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL
0 PLC ± 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.002 ANGLES ±.020		PRODUCT SPEC: 108-1973	SIZE: A100779
MATERIAL: FINISH:		APPLICATION SPEC: 114-13038	CAGE CODE: C=6450542
		WEIGHT:	RESTRICTED TO: -
		CUSTOMER DRAWING	SCALE: 4:1 SHEET: 8 OF 10 REV: H2

LOC		DIST		REVISIONS			
P	LTN	DESCRIPTION	DATE	DWN	APVD		
-	-	SEE SHEET 1	-	-	-		

PART NUMBER	ROWS	SIGNAL																		POWER													
		23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	P9	P8	P7	P6	P5	P4	P3	P2	P1
2-6450542-7	D C B A	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP				AP	AP	GS	GS	GS		GS	GS	GS		GP
		AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP				AP	AP									
		AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP				AP	AP									
		AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP	AP				AP	AP									
9P + 92S																																	



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 CHK: M. PERCHERKE 28FEB05

STE TE Connectivity

NAME: VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL

PRODUCT SPEC: 108-1973
 APPLICATION SPEC: 114-13038

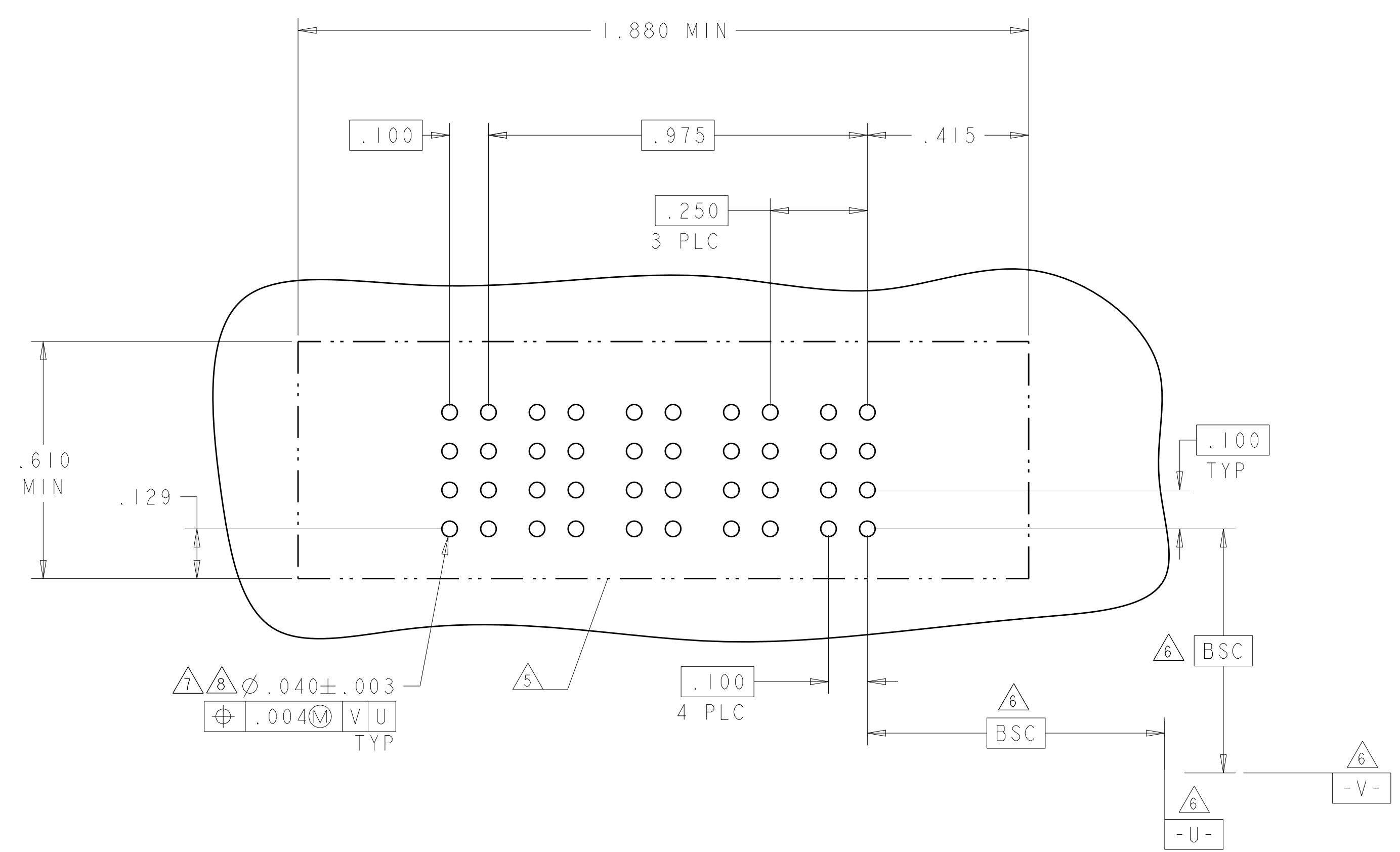
SIZE: A1 CAGE CODE: 6450542 DRAWING NO: 100779
 WEIGHT: -

MATERIAL: - FINISH: -

CUSTOMER DRAWING SCALE: 4:1 SHEET 9 OF 10 REV: H2

LOC		DIST		REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD		
-	-	SEE SHEET 1	-	-	-		

PART NUMBER	ROWS	SIGNAL				POWER			
		2	1	P4	P3	P2	P1		
2-6450542-9	D C B A	AP	AP	GP	GP	GP	GP		
		AP	AP						
		AP	AP						
		AP	AP						
4P + 8S									



THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN R. GRZYBOWSKI CHK M. PERCHERKE	28FEB95 28FEB05	TE Connectivity NAME VERTICAL RECEPTACLE ASSEMBLY WITH GUIDES MULTI-BEAM XL
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD M. PERCHERKE	PRODUCT SPEC 108-1973	
0 PLC ± 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±.2°		APPLICATION SPEC 114-13038	RESTRICTED TO	
MATERIAL	FINISH	WEIGHT	SCALE 4:1 SHEET 10 OF 10 REV H2	
CUSTOMER DRAWING		A100779C=6450542		

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