

4

3

2

1

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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	E	REVISED PER ECO-14-011808	09AUG2014	AP SB

1 CONNECTOR ACCEPTS SIZE 20 DF PIN CONTACTS, RETENTION TINES ARE AN INTEGRAL PART OF INSERT.

2 MATERIAL:
 MOLDED PARTS - GLASS-FILLED PBT OR GLASS-FILLED NYLON, UL94V-0 RATED. COLOR: BLACK
 SHELLS - STEEL PER ASTM A109.

3 FINISH:
 SHELL - .000200 MIN TIN PLATE OVER .000100 MIN COPPER UNDERPLATE.

4 FINISH:
 SHELL - ZINC PLATED .000200-.000400 THICK, YELLOW CHROMATE COATING.

5 THIS DIMENSION IS .441±.010 FOR -2.

STANDARD	4	NO	1658641-3
STANDARD	3	YES	1658641-2
STANDARD	3	NO	1658641-1
PACKAGING TYPE	FINISH	GROUNDING INDENTS	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	29JUL03	TE Connectivity	
DIMENSIONS: INCHES		J.REITZEL	29JUL03		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		CHK	S.BOLASH		
0 PLC ± -		APVD	M.WALMSLEY		
1 PLC ± -		PRODUCT SPEC	108-40005		
2 PLC ± -		APPLICATION SPEC	114-40030	SIZE	A2
3 PLC ± .005		MATERIAL	SEE TABLE	CAGE CODE	00779
4 PLC ± -		FINISH	SEE TABLE	DRAWING NO	C=1658641
ANGLES ± 2°				RESTRICTED TO	-
MATERIAL				SCALE	4:1
				SHEET	1 of 1
				REV	E

1471-9 (3/11)

1658641

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