



- 1. PLUG ACCEPTS SIZE 20 PIN CONTACTS (CONTACTS MUST BE ORDERED SEPARATELY).
- 2. ALL PARTS SHIPPED UNASSEMBLED, EACH PART INDIVIDUALLY BULK PACKED.
- 3. SHIELDS: MATERIAL-.020 THICK STEEL, PER ASTM A109, PLATED .000200 MIN TIN OVER .000100 MIN COPPER UNDERPLATE.
- 4. RAISED CAVITY IDENTIFICATION AND AMP TRADEMARK.

1658650-1  
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN	J. REITZEL	31JUL03	 TE Connectivity
DIMENSIONS: INCHES		CHK	S. BOLASH	31JUL03	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APP'D	M. WALMSLEY	31JUL03	NAME
0. PLC	± .005	PRODUCT SPEC		KIT, PLUG, SHIELDING HARDWARE, SIZE 4, 37 POSITION, AMPLIMITE™ HDP-20	
1. PLC	± .005	APPLICATION SPEC		108-40030	
2. PLC	± .005	SIZE		114-40030	
3. PLC	± .005	WEIGHT		-	
4. PLC	± .005	MATERIAL		A1 00779 C=1658650	
ANGLES	± .030°	FINISH		-	
		CUSTOMER DRAWING		SCALE	2:1
				SHEET	1 OF 1
				REV	B

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