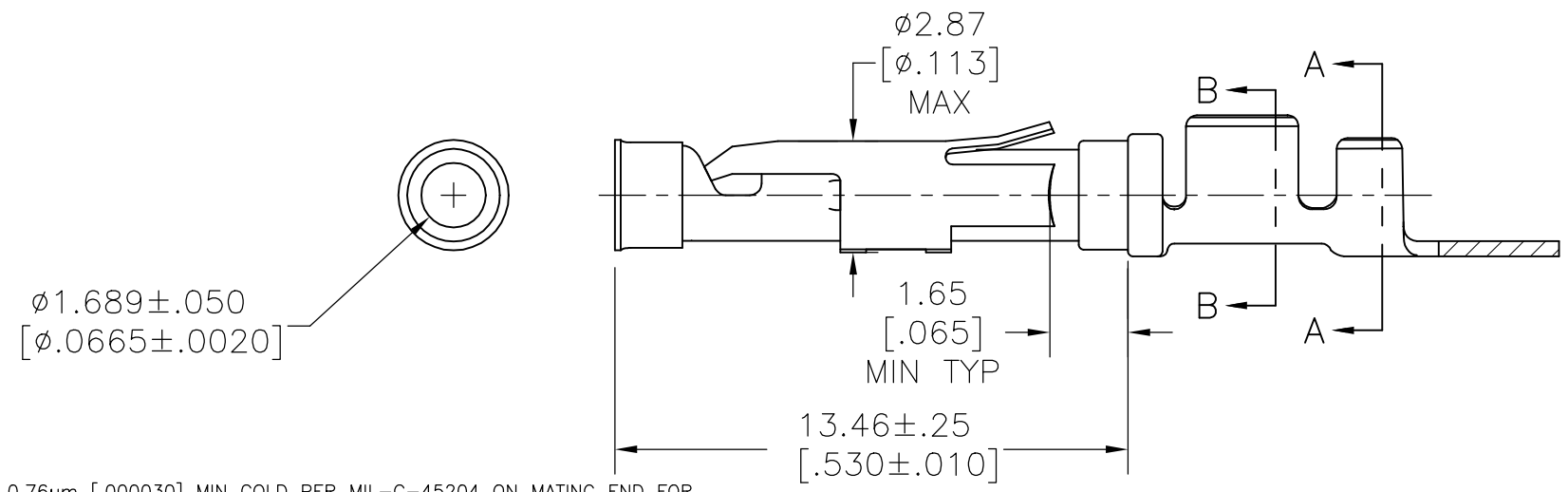
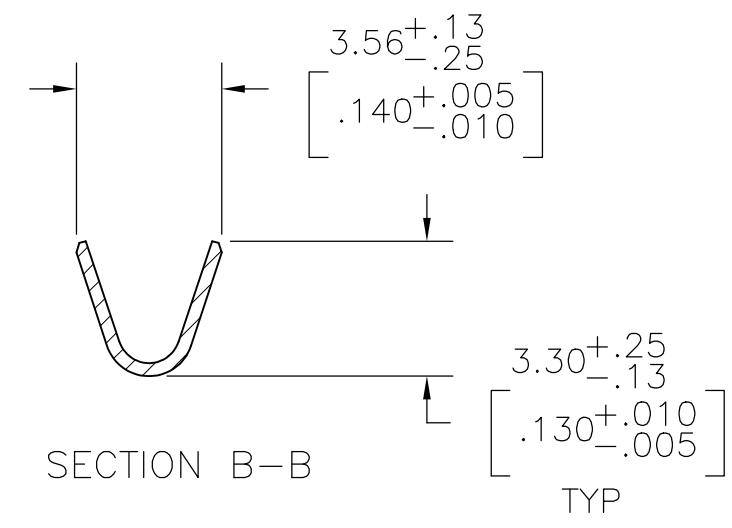
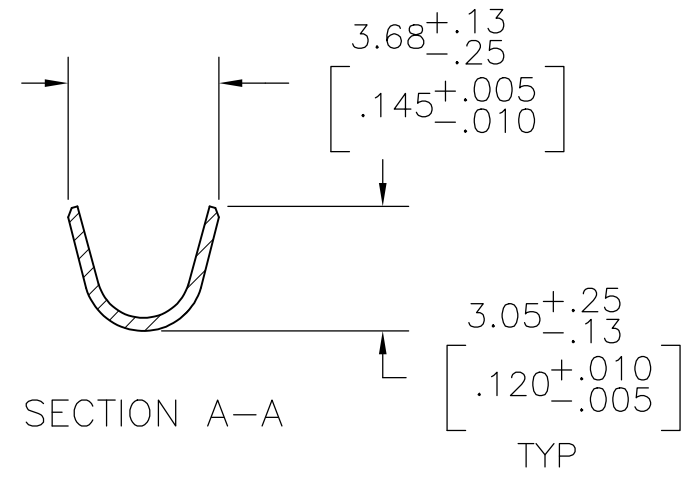
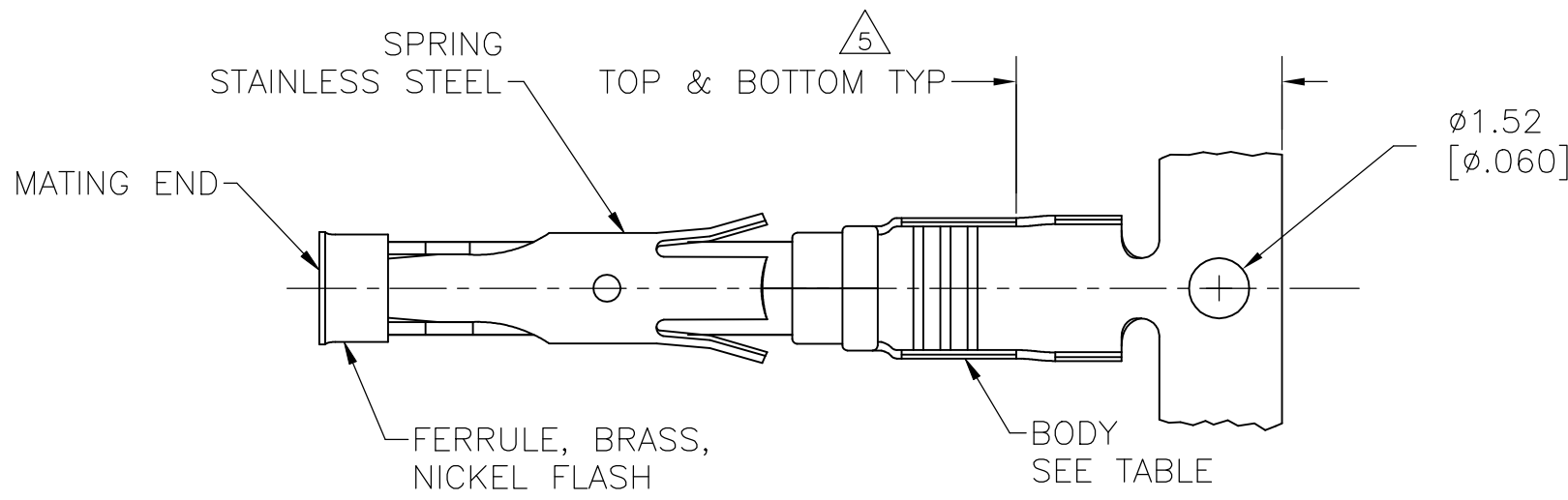


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| REVISIONS | | | | | |
|-----------|-----|---------------------------|-----------|-----|------|
| P | LTR | DESCRIPTION | DATE | DWN | APVD |
| AG | | REVISED PER ECO-12-012320 | 04JUL12 | KH | MZ |
| AH | | REVISED PER ECO-16-017885 | 06OCT2017 | RS | MZ |
| AJ | | REVISED PER ECO-18-008406 | 01JUN2018 | RS | MZ |



- 1 0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON THE REMAINDER OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 2 1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 3 0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO 0.25 [.000010] MIN GOLD PER MIL-G-45204 ON THE REMAINDER OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 4 0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH 1.27µm [.000050] MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 5 GOLD PLATING NEED NOT APPEAR IN THIS AREA.
- 6 REVERSE REELED FOR MINI-APPLICATOR.
- 7 WIRE RANGE 14-18 AWG. INSULATION RANGE 2.03 [.080]-2.54 [.100].
- 8 0.38µm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN, 1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 FOR A LENGTH OF 5.69 [.224] MIN ON OPPOSITE END, BOTH OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.
- 9 1.27µm [.000050] MIN TIN PER MIL-T-10727 OVER 0.6µm [.000030] MIN NICKEL PER QQ-N-290.
- 10 2.54µm [.000100] MIN SILVER OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 12 0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH 1.27µm [.000050] MIN MATTE TIN PLATE IN WIRE CRIMP AREA, BOTH OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.

| REVISION | DATE | DESCRIPTION | BY | CHK | APVD |
|----------|---------|-----------------|---------------|-----|------|
| 1 | 23JUL03 | BRASS | V. FURLER | | |
| 2 | 23JUL03 | BRASS | G. STEINHAUER | | |
| 3 | 23JUL03 | CU-NI ALLOY | G. STEINHAUER | | |
| 4 | 23JUL03 | CU-NI ALLOY | G. STEINHAUER | | |
| 5 | 23JUL03 | PHOSPHOR BRONZE | G. STEINHAUER | | |
| 6 | 23JUL03 | BRASS | G. STEINHAUER | | |
| 7 | 23JUL03 | BRASS | G. STEINHAUER | | |
| 8 | 23JUL03 | BRASS | G. STEINHAUER | | |
| 9 | 23JUL03 | BRASS | G. STEINHAUER | | |
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| 11 | 23JUL03 | BRASS | G. STEINHAUER | | |
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| 49 | 23JUL03 | BRASS | G. STEINHAUER | | |
| 50 | 23JUL03 | BRASS | G. STEINHAUER | | |

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN V. FURLER 23JUL2003

CHK G. STEINHAUER 23JUL03

APVD G. STEINHAUER 23JUL03

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