

4

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2

1

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RELEASED FOR PUBLICATION

20

REVISIONS

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P	LTR	DESCRIPTION	DATE	DWN	APVD
P		REVISED PER ECO-11-005150	21MAR2011	RK	HMR
P1		REDRAWN IN CREO	02NOV2015	SCK	JP

Technical drawing of a Junior Power Timer Receptacle. The drawing includes a front view (top), a side view (bottom), and two detail views (right). Dimensions are provided in millimeters with tolerances. Callouts 1 through 42 identify specific features and dimensions.

Key dimensions and callouts:

- Overall length:  $21 \pm 0.5$  (1)
- Top edge dimensions:  $4.1_{-0.2}$  (8),  $2.8_{-0.3}$  (9)
- Internal features:  $5$  (3),  $5.7$  (4),  $0.32 \pm 0.05$  (5)
- Bottom edge dimensions:  $1.2$  (7),  $0.6$  (6)
- Detail C-C:  $2.5$  (20),  $2.8$  (21),  $\phi 1.05$  (22)
- Detail D-D:  $5.4$  (40),  $4.6$  (42),  $\phi 3.2$  (41)
- Side view dimensions:  $3.08_{-0.1}$  (30),  $2$  (31),  $4.8$  (34),  $4.5$  (33),  $0.7$  (32)

Labels: STAINLESS STEEL SPRING, Y, 10:1

SELECTIVE GOLD PLATING $0.4 \mu\text{m}$ min. DORUGE SELECTIVE $0.4 \mu\text{m}$ min	CuSn4	185026-3 $\triangle 1$
TIN PLATING $0.8$ TO $3.3 \mu\text{m}$ ETAMAGE $0.8$ A $3.3 \mu\text{m}$	CuSn4	185026-1
FINISH	MATERIAL	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

 DIMENSIONS:  
mm



 MATERIAL  
SEE TABLE

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	$\pm$	
1 PLC	$\pm$	$\pm 0.3$
2 PLC	$\pm$	
3 PLC	$\pm$	
4 PLC	$\pm$	
ANGLES	$\pm$	$\pm 5^\circ$

 FINISH  
SEE TABLE

DWN 18JAN1999

J.LALANGE

CHK 20JAN1999

J.LALANGE

APVD 20JAN1999

J.J.REV11

PRODUCT SPEC

108-15118

APPLICATION SPEC

114-15076

WEIGHT

0.4 g

CUSTOMER DRAWING

18JAN1999

20JAN1999

20JAN1999

20JAN1999

20JAN1999

20JAN1999

20JAN1999

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20JAN1999

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20JAN1999

20JAN1999

 NAME  
JUNIOR POWER TIMER RECEPTACLE

SIZE CAGE CODE DRAWING NO RESTRICTED TO

A3 00779 C=185026 -

SCALE SHEET 1 OF 1 REV P1

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1470-19 (3/13)

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