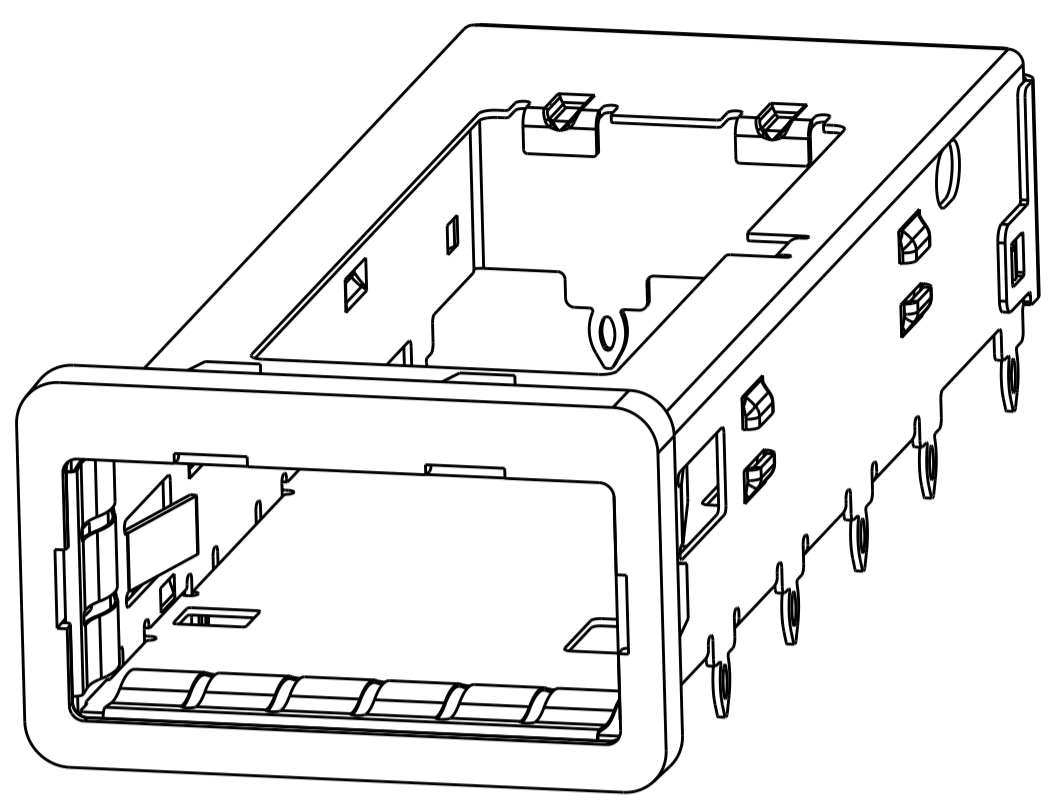
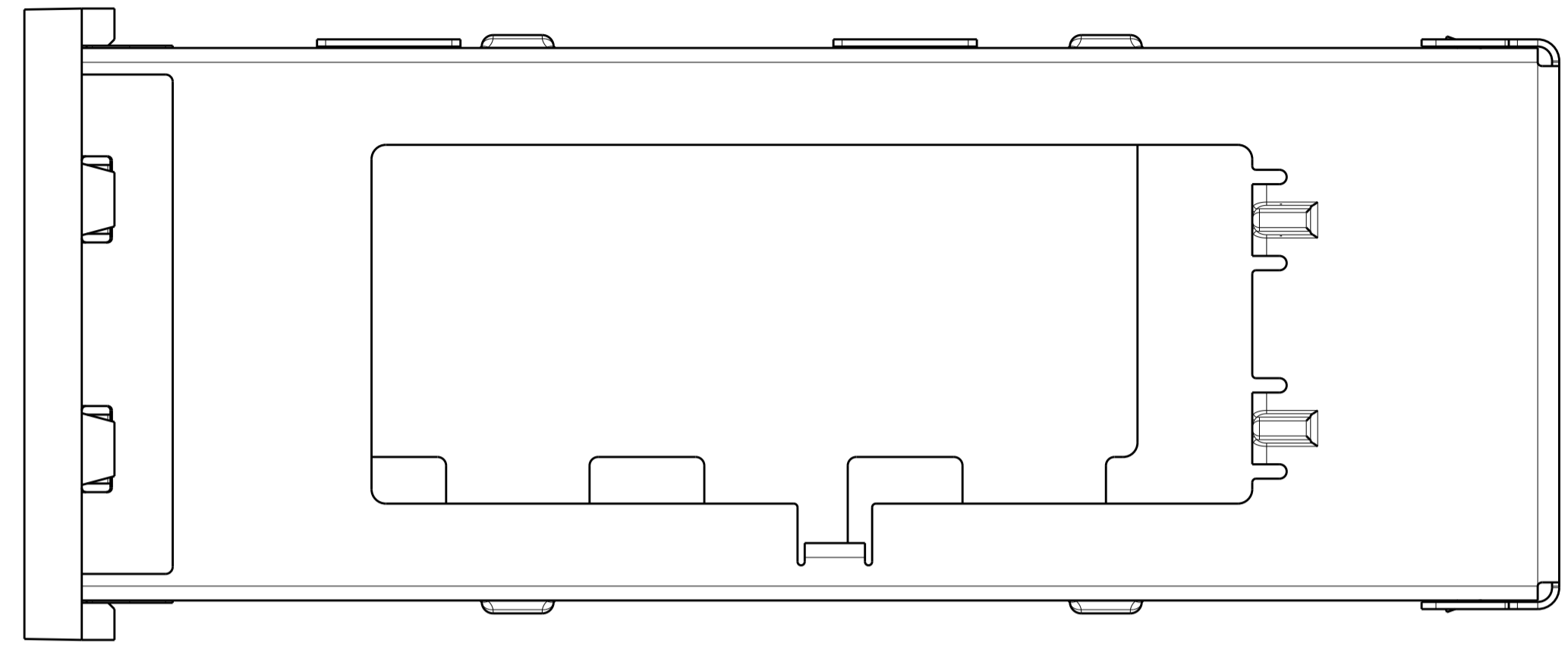


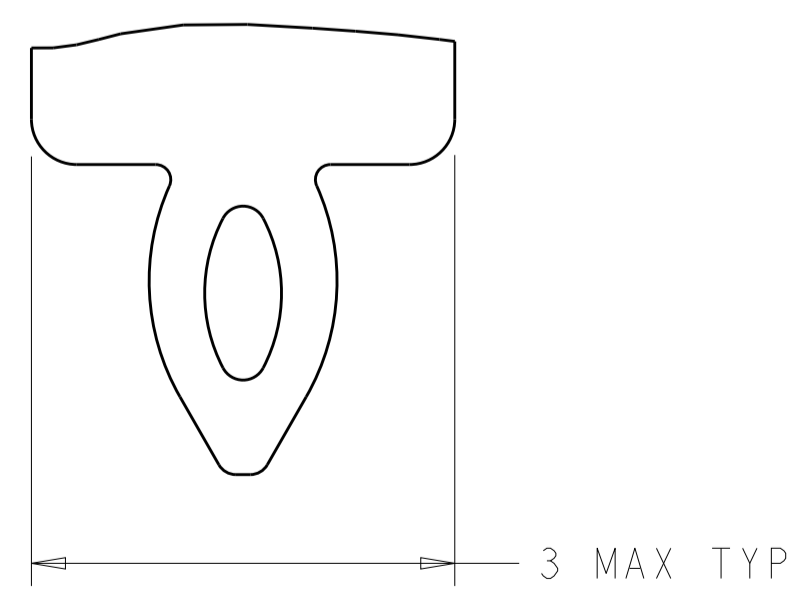
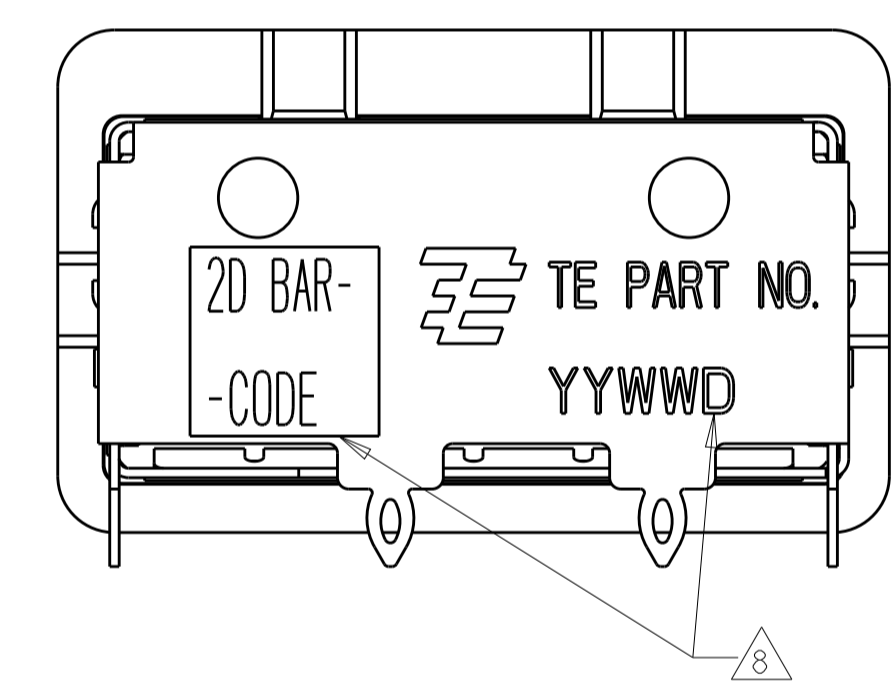
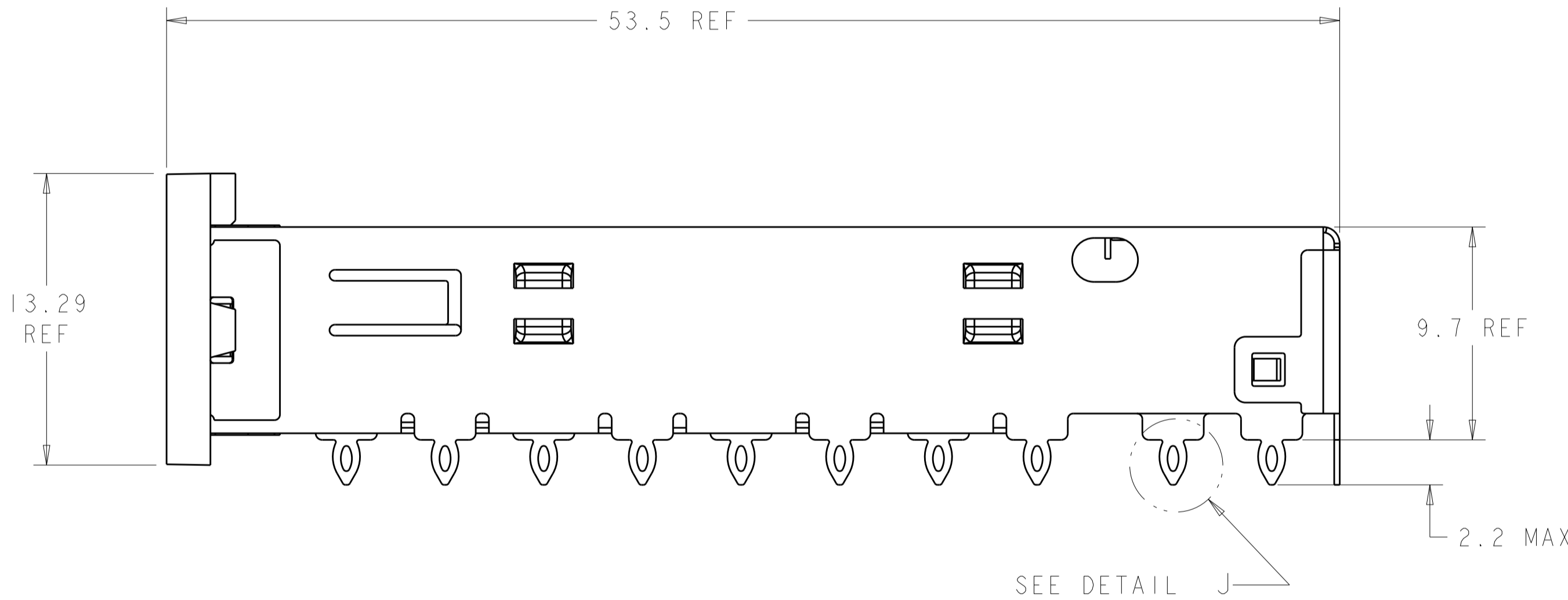
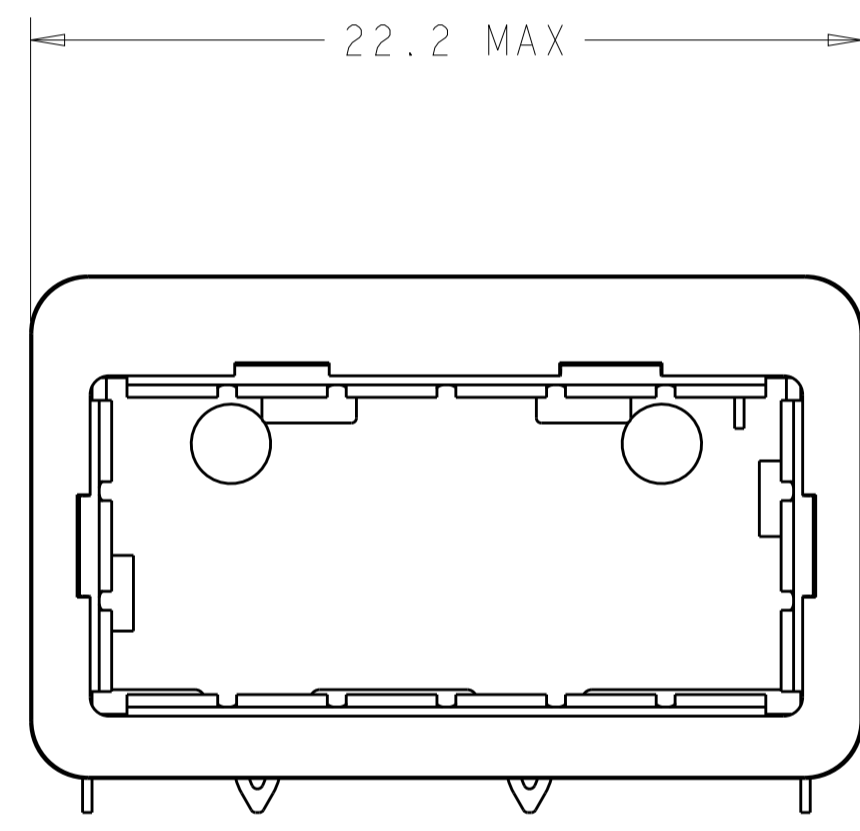
REVISIONS				
P.	LTN	DESCRIPTION	DATE	APVD
C	REV PER	ECR-13-013755	30AUG2013	RG AC
D	REVISE PER	ECO-14-018993	22DEC2014	RG MC
D1	REVISED PER	ECO-15-000148	9APR2015	RG MC



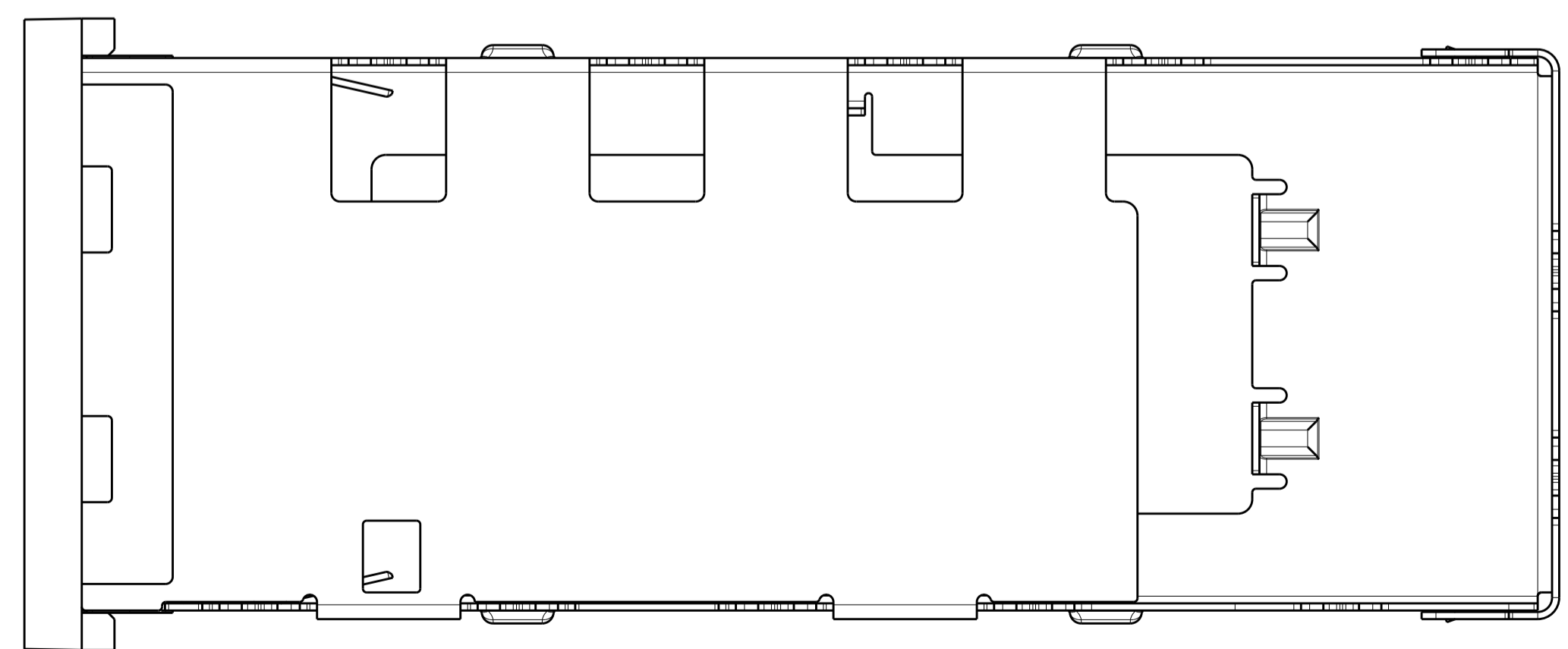
ISOMETRIC VIEW
SCALE 4:1



- 1 SURFACE TRACES PERMITTED WITHIN THIS LENGTH EXCEPT WHERE CAGE STANDOFFS, SHOWN IN DETAIL J, CONTACT PC BOARD.
- 2 MINIMUM PITCH DIMENSION.
- 3. MATES WITH QSFP MSA COMPATIBLE TRANSCEIVER.
- 4 REFERENCE APPLICATION SPEC 114-13218 FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMERS.
- 6 DIMENSION C IS THE NOMINAL THICKNESS OF CUSTOMER SUPPLIED PC BOARD,
SINGLE SIDED PC BOARD MINIMUM THICKNESS: 1.45
DOUBLE SIDED PC BOARD MINIMUM THICKNESS: 2.7.
- 7 DATUM -A- IS TOP SURFACE OF THE HOST BOARD.
- 8 2D BARCODE AND DATE CODE (YYWW) MARKED APPROXIMATELY AS SHOWN.
- 9 CAGE MATERIAL: 0.25 THICK NICKEL SILVER
EMI SPRING MATERIAL: COPPER ALLOY
FRONT FLANGE MATERIAL: ZINC ALLOY.
- 10 EMI SPRING FINISH: 2µm TIN
FRONT FLANGE FINISH: 3µm MIN THICK TIN OVER 1.27µm
MIN THICK NICKEL OVER 5.08µm
MIN THICK COPPER.



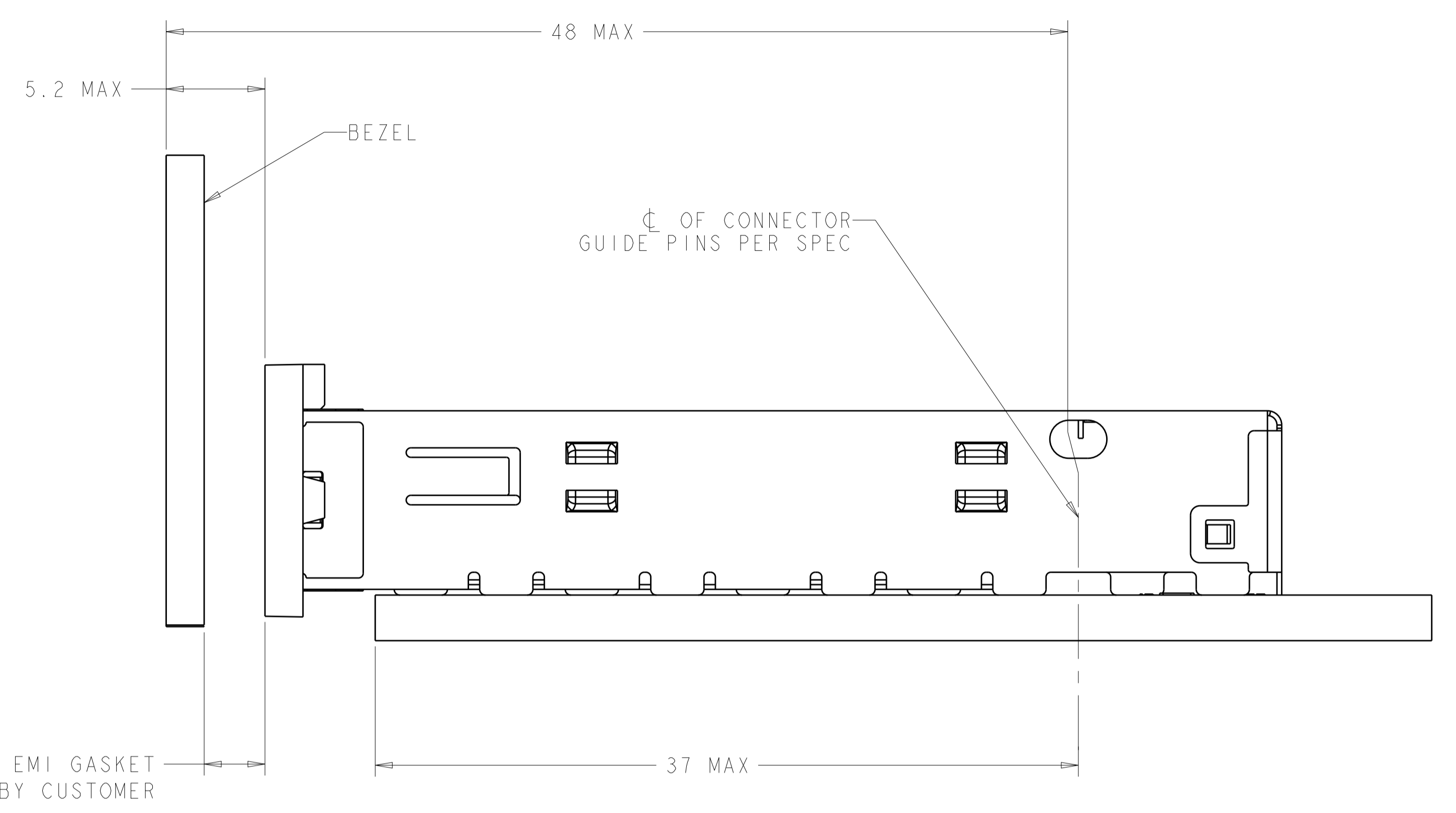
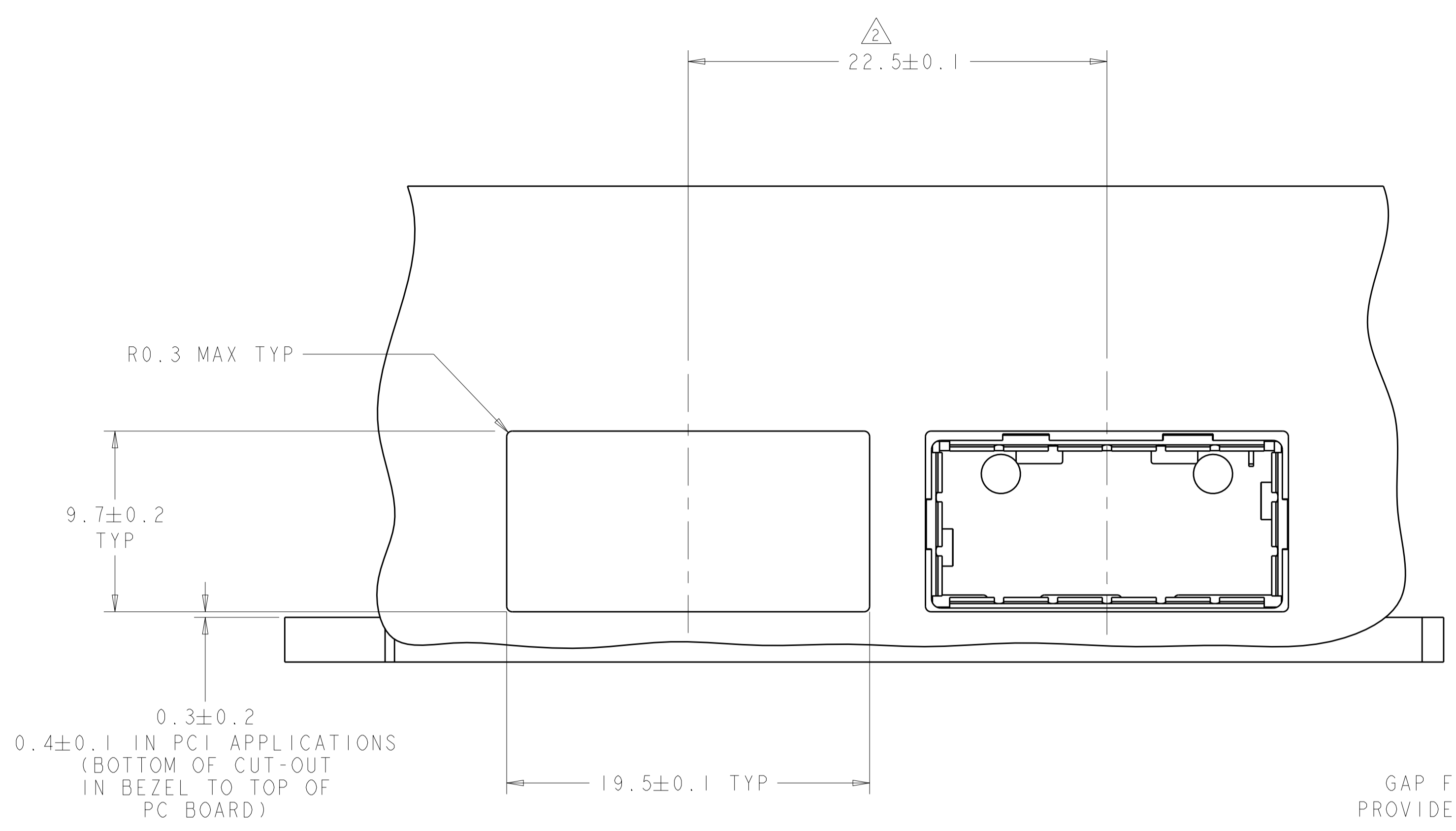
DETAIL J
SCALE 20:1



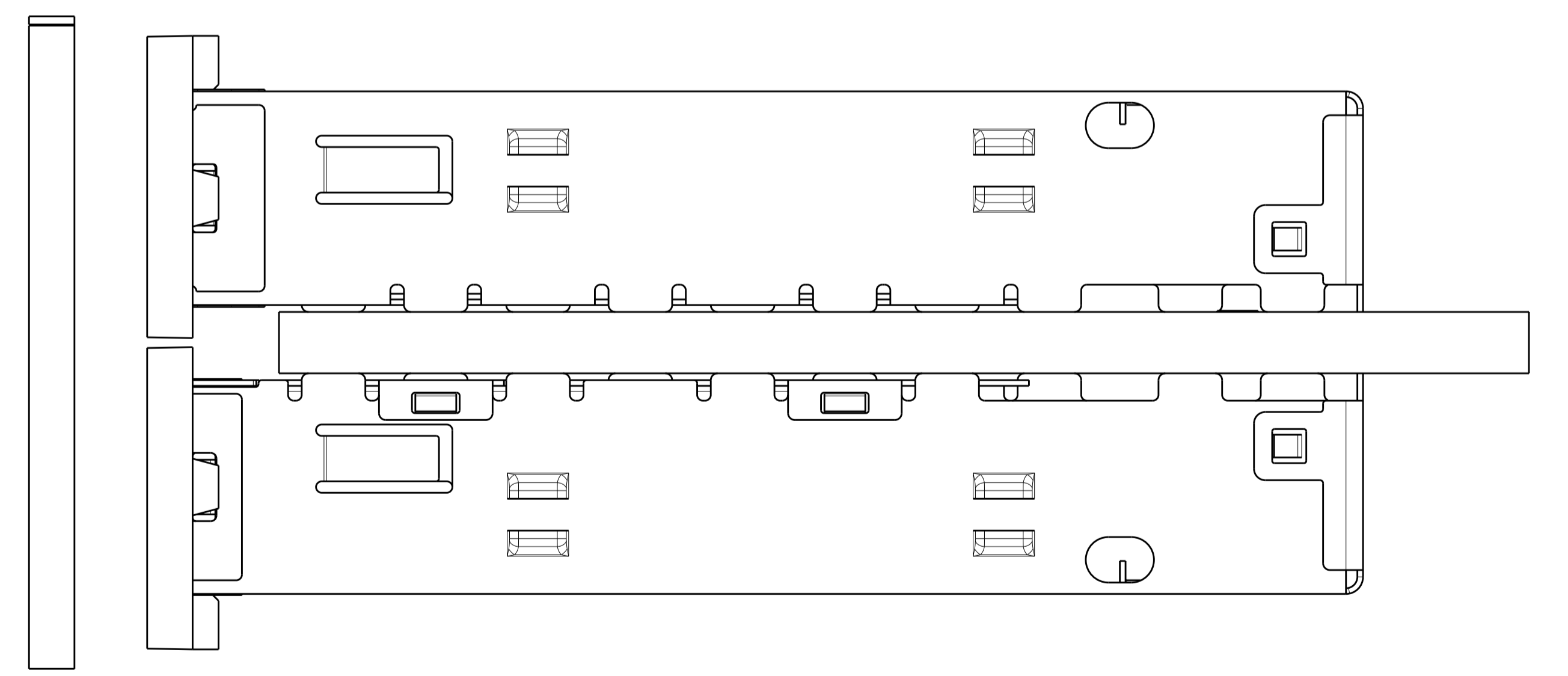
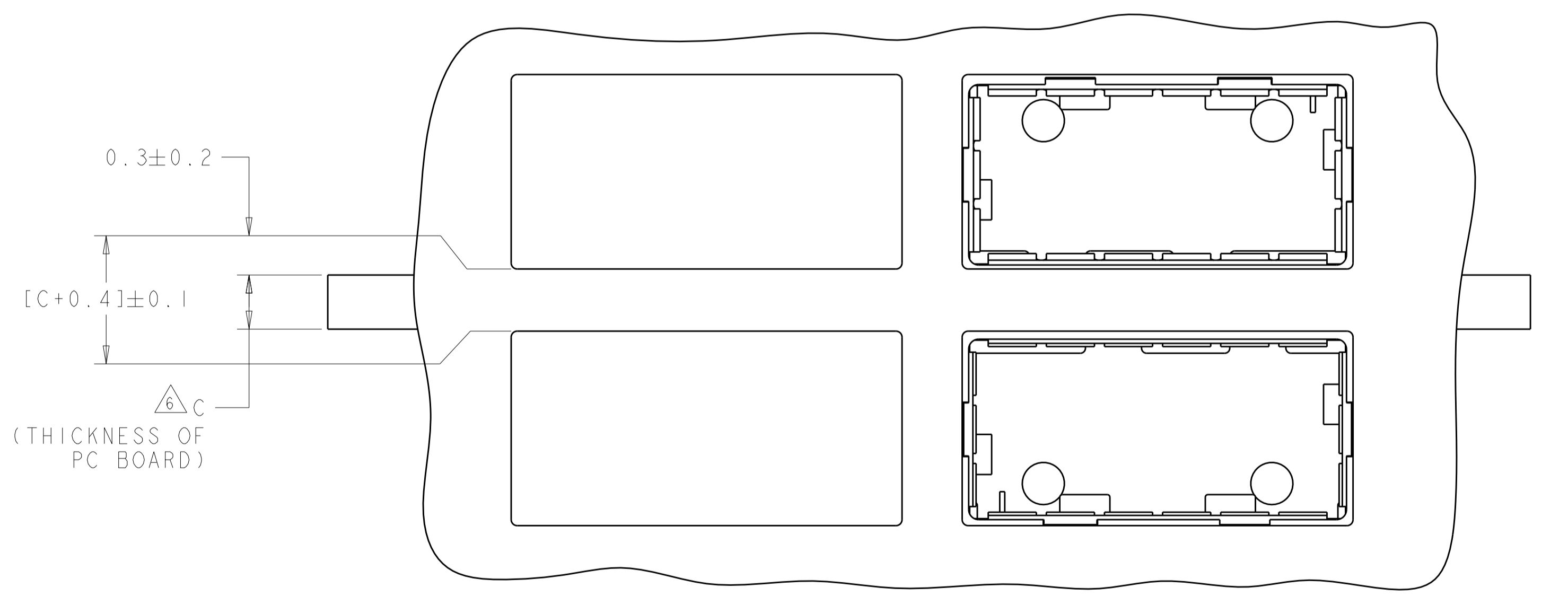
1888781-1
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: C. VALENTINE 06FEB2007	
DIMENSIONS: mm		CHK: E. BRIGHT 06FEB2007	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: E. BRIGHT 06FEB2007	NAME: CAGE ASSEMBLY, BEHIND BEZEL, QSFP
0 PLC ±0.5		PRODUCT SPEC: 108-2286	SIZE: -
2 PLC ±0.13		APPLICATION SPEC: 114-13218	RESTRICTED TO: -
3 PLC ±0.013		WEIGHT: -	SCALE: 5:1
4 PLC ±0.0001		Customer Drawing	SHEET 1 OF 4
ANGLES ±0.0001	FINISH: 9, 10	Customer Drawing	REV: D1

REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APVD.
-	-	SEE SHEET 1	-	-



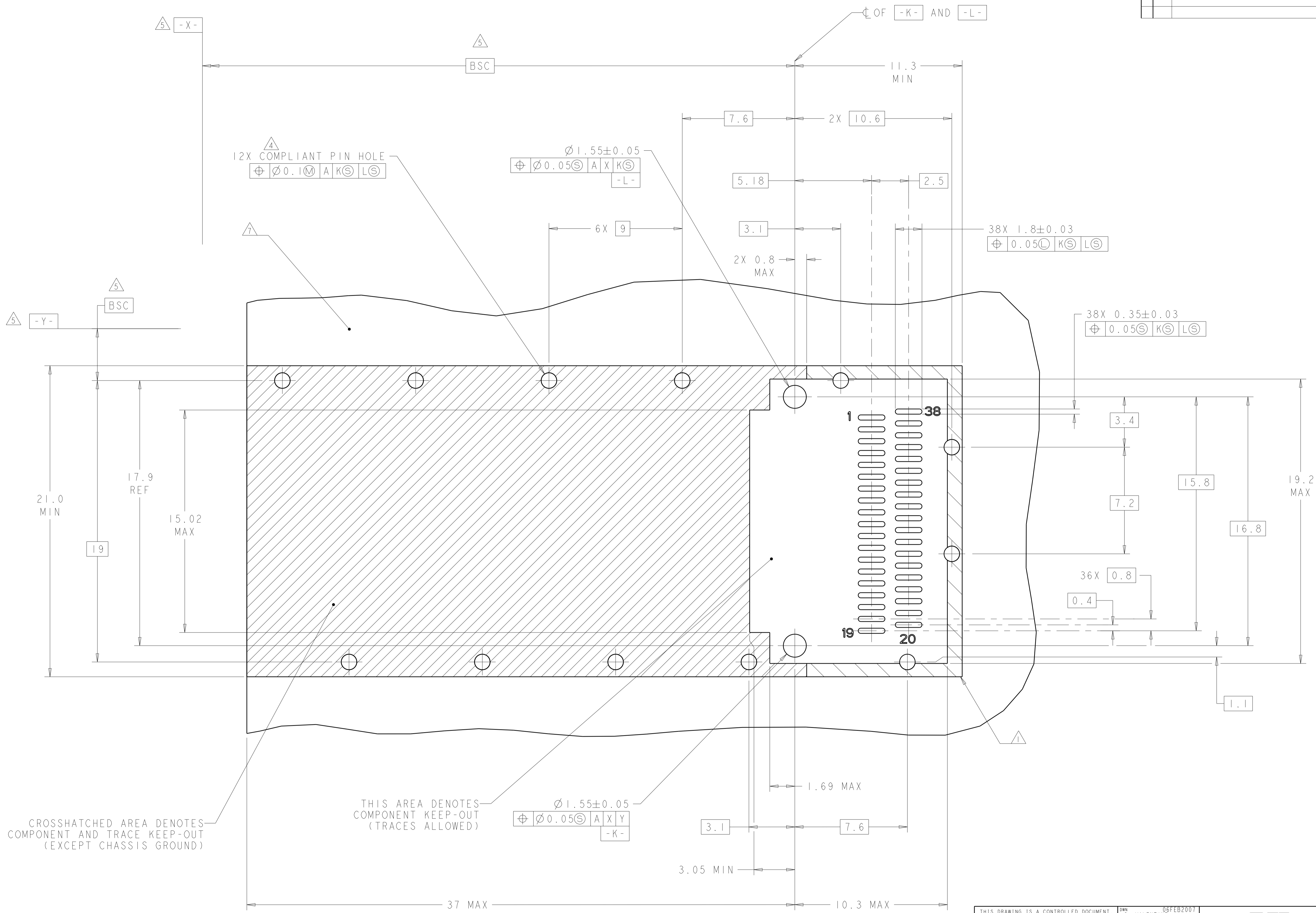
ONE SIDED CONFIGURATION



BELLY TO BELLY CONFIGURATION
 SIMILAR TO ONE SIDED EXCEPT
 WHERE NOTED

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: C. VALENTINE 06FEB2007	TE Connectivity
DIMENSIONS: mm		CHK: E. BRIGHT 06FEB2007	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: E. BRIGHT 06FEB2007	
0 PLC ± 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±		NAME: CAGE ASSEMBLY, BEHIND BEZEL, QSFP	
MATERIAL: -	FINISH: -	PRODUCT SPEC: 108-2286	SIZE: -
Customer Drawing		APPLICATION SPEC: 114-13218	RESTRICTED TO: -
		WEIGHT: -	SCALE: 5:1
		Customer Drawing	SHEET 2 OF 4
		Customer Drawing	REV: D1

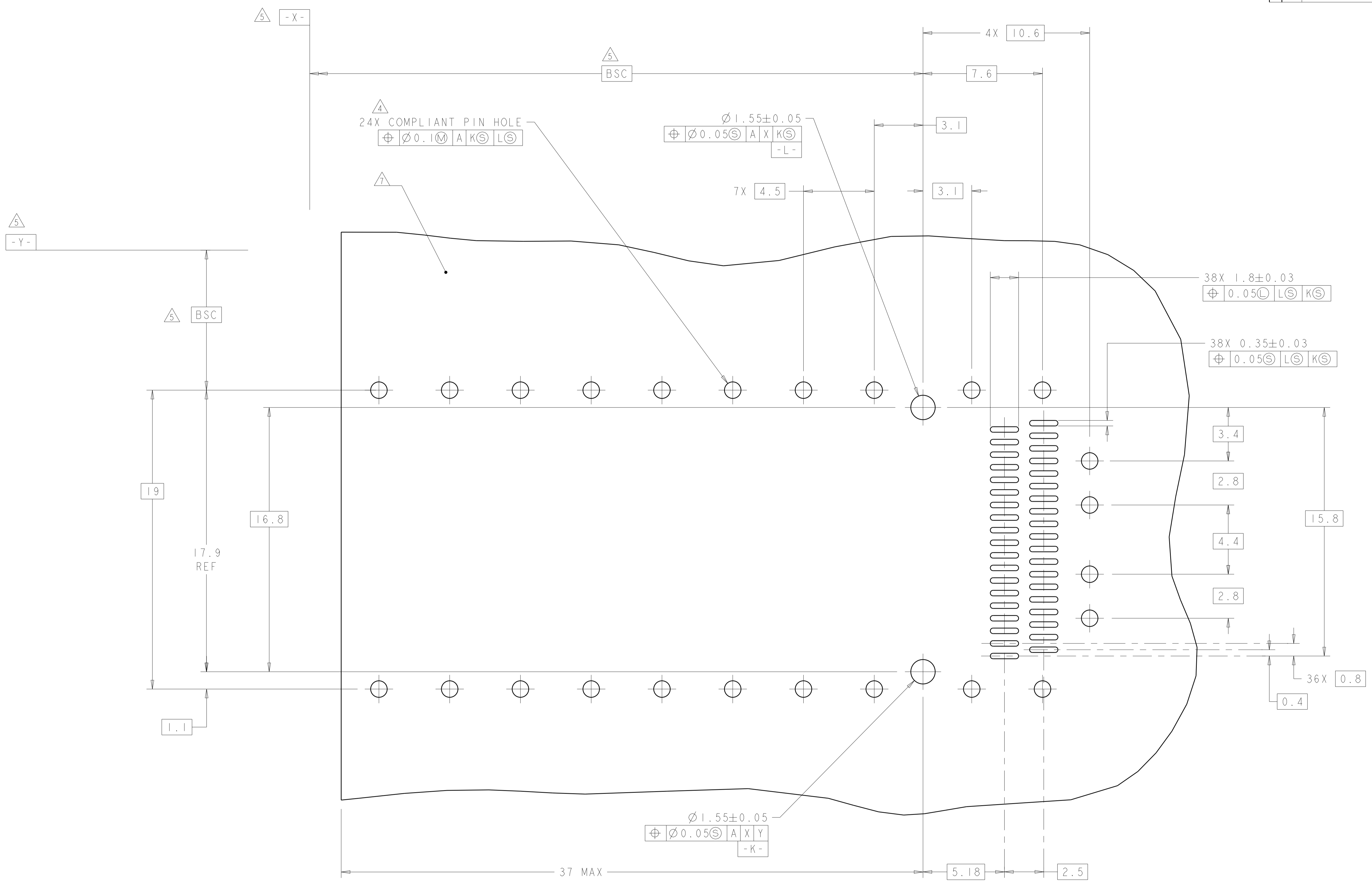
REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APVD.
-	-	SEE SHEET 1	-	-



RECOMMENDED SINGLE-SIDE
 PC BOARD LAYOUT
 SCALE 8:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. VALENTINE 06FEB2007 CHK E. BRIGHT 06FEB2007 APVD E. BRIGHT 06FEB2007	TE Connectivity
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±0.001	NAME CAGE ASSEMBLY, BEHIND BEZEL, QSFP PRODUCT SPEC 108-2286 APPLICATION SPEC 114-13218 WEIGHT -	
MATERIAL	FINISH	Customer Drawing	RESTRICTED TO SCALE 5:1 SHEET 3 OF 4 REV D1

REVISIONS				
P.	LTN	DESCRIPTION	DATE	APVD
-	-	SEE SHEET 1	-	-



RECOMMENDED PCB LAYOUT
 BELLY TO BELLY CONFIGURATION
 SEE SHEET 3 FOR KEEP OUT AREAS
 SCALE 8:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: C. VALENTINE 06FEB2007 CHK: E. BRIGHT 06FEB2007 APVD: E. BRIGHT 06FEB2007	TE Connectivity
DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001 ANGLES ±0.001	NAME: CAGE ASSEMBLY, BEHIND BEZEL, QSFP PRODUCT SPEC: 108-2286 APPLICATION SPEC: 114-13218 WEIGHT: - Customer Drawing	

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