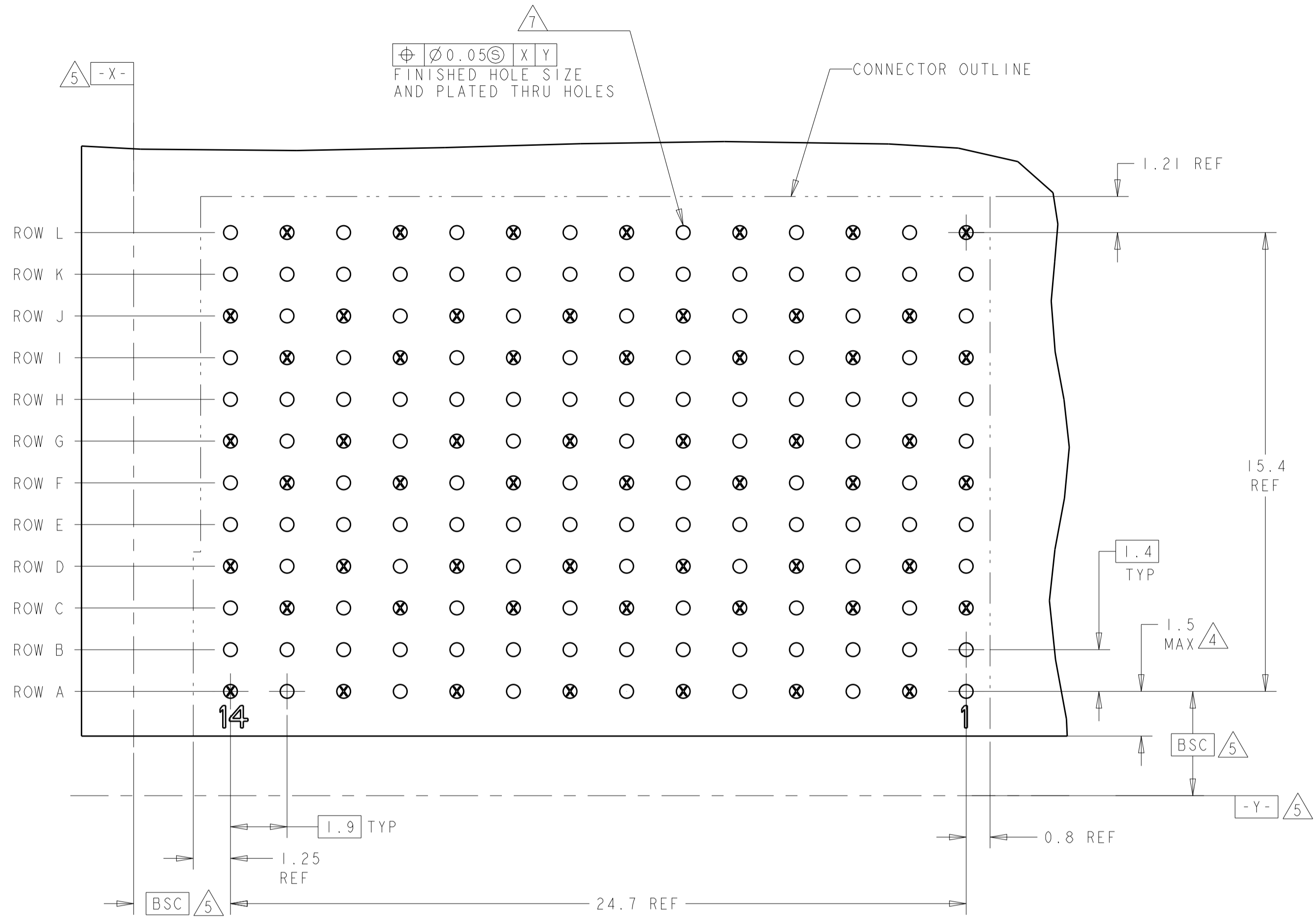
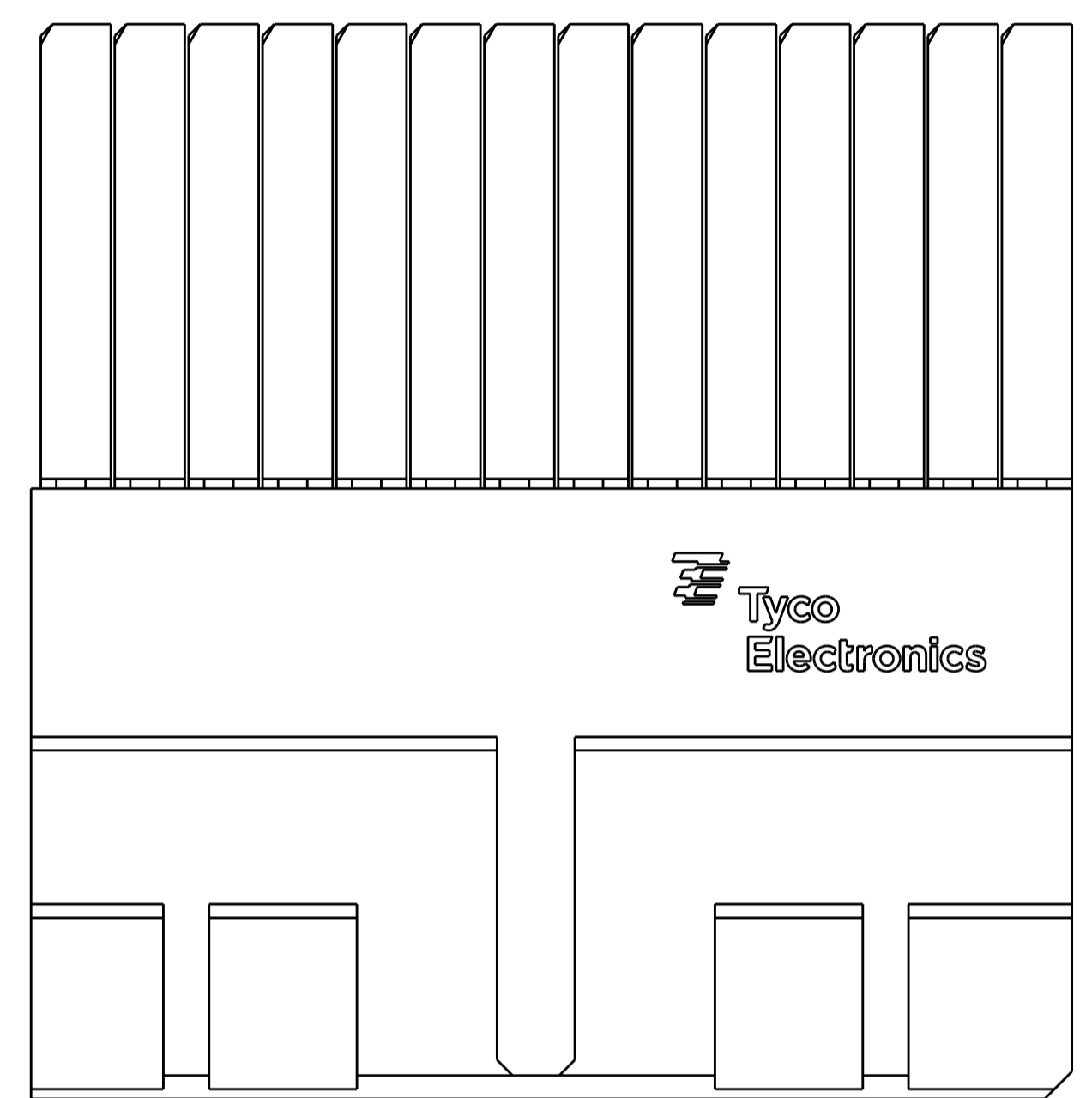


LOC	DIST	REVISIONS					
		P	LTN	DESCRIPTION	DATE	DWN	APVD
AD	00	C		REVISED PER ECO-13-002771	23FEB2013	KH	RP

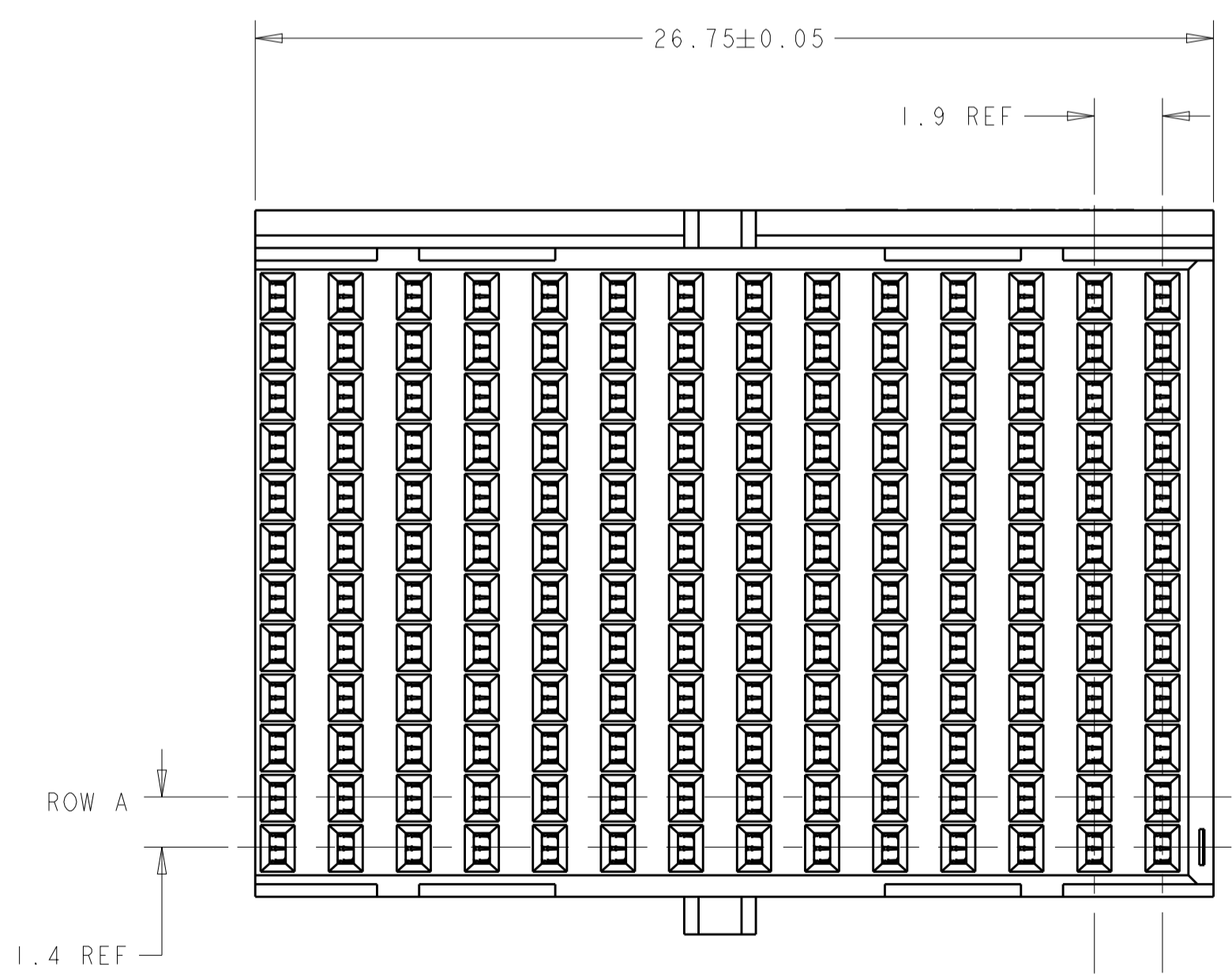
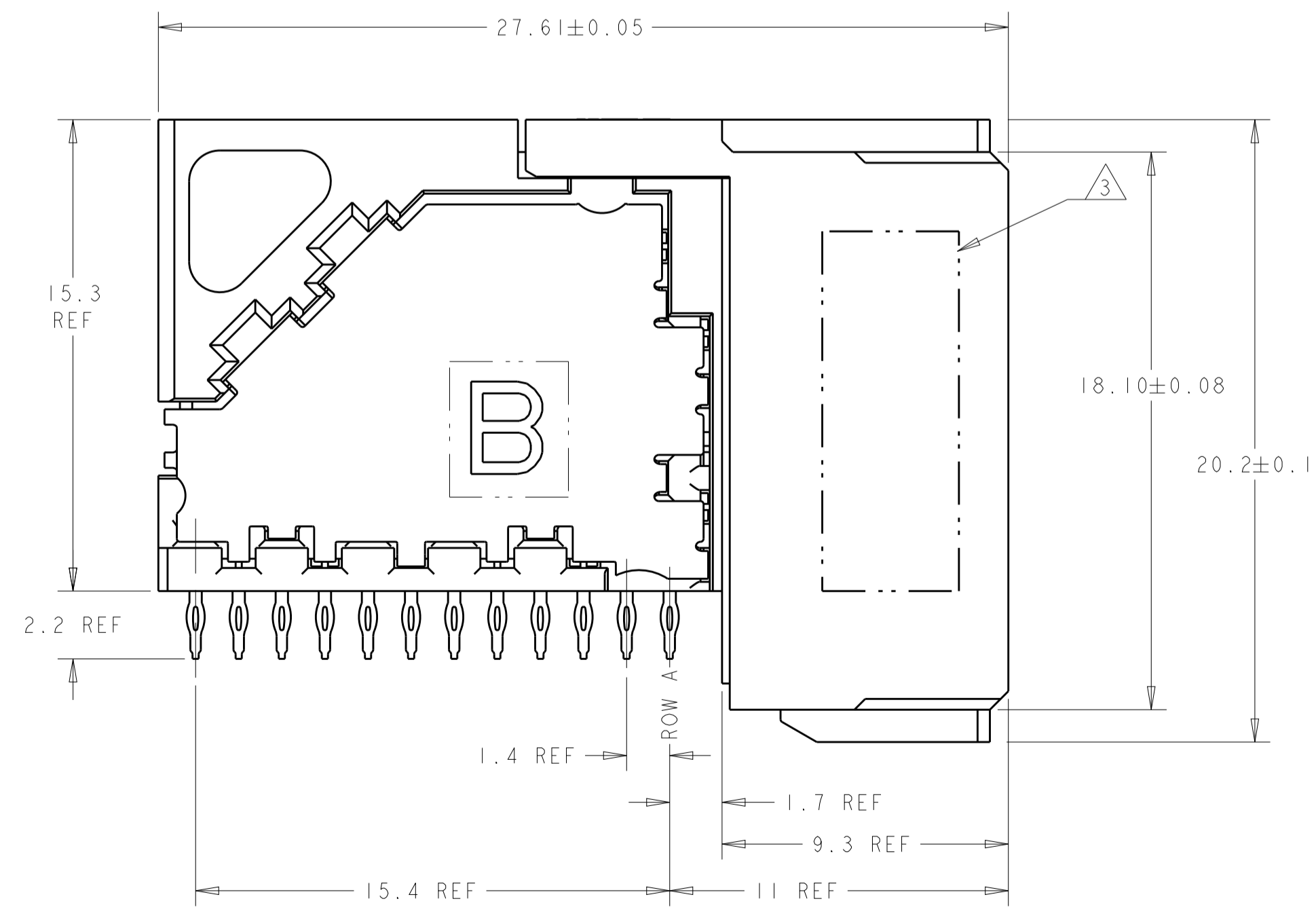


○ = SIGNAL
 ⊗ = GROUND

RECOMMENDED PC BOARD LAYOUT
 DAUGHTER BOARD
 COMPONENT SIDE SHOWN
 SCALE 8:1



- △ MATERIAL:
CONTACT AND SHIELD - PHOS BRONZE
HOUSING AND CHICKLET - LCP, UL 94V-0, COLOR - BLACK
- △ FINISH:
CONTACT AREA FINISH CONFORMS TO THE REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2303; BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).
COMPLIANT PIN AREA- 0.5µm MIN MATTE TIN OVER 1.27µm MIN NICKEL.
SHIELD 1.27µm MIN NICKEL.
- △ CONNECTOR MARKED ON EITHER SIDE OF HOUSING WITH PART NUMBER, DATE CODE AND STANDARD IN APPROXIMATE AREA SHOWN.
- △ DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ REFERENCE APPLICATION SPEC 114-13202 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ THE GROUNDS IN EACH COLUMN ARE COMMONED.



1934275-1
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN S. MAGARO 11MAY2007	TE Connectivity
DIMENSIONS: mm		CHK W. DAVIS 11MAY2007	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		APVD B. PATTERSON 27AUG2008	NAME RECEPTACLE ASSEMBLY, 4 PAIR, 14 COLUMN
MATERIAL		FINISH	RESTRICTED TO
CUSTOMER DRAWING		SCALE 8:1	SHEET 1 OF 1 REV C

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[2000843-2](#) [2000984-2](#) [204975](#) [2170292-2](#) [2-536642-6](#) [3-100668-0](#) [3-106015-1](#) [352188-1](#) [352629-1](#) [3-646346-0](#) [3-646356-0](#) [3-646457-0](#) [3-646529-0](#) [3-646530-0](#) [5120823-1](#) [5120899-1](#)