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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
T2		REVISED PER ECO-16-004223	21JUL2016	NK MZ

SPRING STAINLESS STEEL  
 2.16±.08 [.085±.003]  
 3.05 [.120]  
 2.67 [.105]  
 1.47 [.058]  
 3.18 [.125] MAX  
 FERRULE, BRASS, NICKEL FLASH  
 BODY BRASS SEE TABLE  
 SOLDER POST BRASS SEE TABLE

∅1.689±0.051 [∅.0665±.0020]

21.97 [.865] MAX  
 ∅2.87 [∅.113] MAX  
 1.30 [.051]  
 9.27 [.365] MAX  
 1.65 [.065] MIN TYP  
 13.46±.25 [.530±.010]  
 .51 [.020]

1 0.76µm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO 0.25µm [.000010] MIN GOLD PER MIL-G-45204 ON THE REMAINDER OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.

2 1.27µm [.000050] MIN TIN-LEAD PER MIL-T-10727 OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.

3 2.54µm [.000100] MIN TIN-LEAD PER MIL-T-10727 OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.

4 2.54µm [.000100] MIN TIN PER MIL-T-10727 OVER 1.27µm [.000050] MIN NICKEL PER QQ-N-290.

5 1.27µm [.000050] MIN TIN PER MIL-T-10727 OVER 0.76µm [.000030] MIN NICKEL PER QQ-N-290.

	SMALL PACK	4	1	202237-8
	STANDARD	4	1	202237-7
OBSOLETE	SMALL PACK	4	5	202237-6
	STANDARD	4	5	202237-5
	SMALL PACK	3	2	202237-4
	SMALL PACK	3	1	202237-3
	STANDARD	3	2	202237-2
	STANDARD	3	1	202237-1
	PACKAGING TYPE	SOLDER POST FINISH	BODY FINISH	PART NO

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	31JUL91	R. SHIREY	
DIMENSIONS: mm [INCHES]		CHK	20SEP91	R. STONE	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	20SEP91	J. WESTMAN	
0 PLC ± -		PRODUCT SPEC		NAME	
1 PLC ± -		APPLICATION SPEC		SOCKET ASSEMBLY, SOLDER POST, TYPE III+	
2 PLC ± 0.13[.005]		WEIGHT		SIZE	RESTRICTED TO
3 PLC ± -		CUSTOMER DRAWING		A2	-
4 PLC ± -		SCALE		00779	1 of 1
ANGLES ± -		SHEET		C=202237	REV T2
FINISH		SCALE		8:1	
SEE CALLOUTS		SHEET		1 of 1	

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