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REVISIONS				
P	LTR	DESCRIPTION	DATE	APVD
U		REV PER ECO-16-015655	23MAY16	CT RL

1. WIRE BARREL WILL ACCEPT #22-28 AWG WIRE.
2. HAND CRIMPING TOOL MIL PART NUMBER M22520/2-01 (TE 601966-1) WITH APPLICABLE POSITIONER
3. ---
4. NET WEIGHT- .072 GRAMS.
5. INSERTION, EXTRACTION TOOL- AMP P/N 91067-1.
6. ---
7. IDENTIFICATION GROOVE IS OPTIONAL.
8. POINT OF PLATING THICKNESS MEASUREMENT.
9. PLATING: GOLD PER ASTM-B-488 OVER NICKEL PER QQ-N-290.
10. PLATING: GOLD PER ASTM-B-488 OVER COPPER PER AMS 2418
11. MANUFACTURER'S LOGO ("A" OR "- . .") MARKED IN THIS AREA.
12. CONTACTS QUALIFIED TO AS39029/58-360
13. CONTACTS QUALIFIED TO GSFC-S-311-P-4/08, NASA P/N G-08-P1
14. CONTACTS MUST MEET DIMENSIONAL & PERFORMANCE REQUIREMENTS OF GSFC-S-311-P-4/08, NASA P/N G-08-P1 & 100% RESIDUAL MAGNETISM.

INSPECTION PORT
 .022 [0.56]
 .018 [0.46]
 ORANGE COLOR CODE BAND
 BLUE COLOR CODE BAND
 BLACK COLOR CODE BAND
 .100 MAX
 .0335 DIA. [0.86] MIN.
 .045 [1.14]
 .020 [0.51]
 .157 [3.99]
 .141 [3.58]
 .237 [6.02]
 .231 [5.87]
 .531 REF [13.49]
 .166 [4.19]
 .062 [1.57] DIA MAX.
 .0305 [0.77] DIA.
 .0295 [0.75]

(A) .600 [15.24]
 1.205 [30.61]
 .005 [0.13] THICK MYLAR TAPE

.129 [3.28]
 .122 [3.10]

ALTERNATE CONFIGURATION

WHEN ORDERING CONTACT ON TAPE, ORDER BY THE TAPE NUMBER PLUS THE PACKAGEING CODE AS FOLLOWS:

2. FOR USE WITH AMP TAPETRONIC, PNEUMATIC TOOL-
 A. 1000 PARTS TO A BOX ADD PACKAGING CODE: 1MBOX
3. FOR USE WITH 4/8 INDENT STRIPPER CRIMPER-
 A. 1000 PARTS TO A REEL ADD PACKAGING CODE: 1MREEL
 B. 5000 PARTS TO A REEL ADD PACKAGING CODE: 5MREEL

14	WITHOUT COLOR CODE	10	1-204370-4
12	AS SHOWN	9	1-204370-3
12	CONTACTS ON TAPE WITH COLOR CODE	SAME AS -3	1-204370-2
13	WITHOUT COLOR CODE	10	204370-8
12	CONTACTS ON TAPE	SAME AS -2	204370-5
12	AS SHOWN	9	204370-2
	DESCRIPTION	PLATING	PART NO.

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD		NAME	
INCHES		0 PLC	± -	10-3-90	R. RINEHART		
		1 PLC	± -	10-15-90	A. EMADI		
		2 PLC	± -	10-15-90	A. EMADI		
		3 PLC	± .005		CONTACT PIN, SIZE 22D		
		4 PLC	± -		-		
		ANGLES	± -		-		
		FINISH	-		-		
MATERIAL				WEIGHT	0.000000	SIZE	A2
				CUSTOMER DRAWING		CAGE CODE	00779
						DRAWING NO	C=204370
						RESTRICTED TO	-
				SCALE	10:1	SHEET	1 of 1
				REV	U		

1471-9 (1/15)

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