



1. THIS PLUG IS DESIGNED TO CONFORM TO THE LATEST ISSUE OF MIL-C-24308
2. MAX WIRE INSUL. TO BE USED WITH THIS PLUG IS .068 DIA.
3. STAINLESS STEEL RETENTION CLIPS ARE INCLUDED IN INSERTS
4. PACKAGE STAMPED M 24308/4-326F
5. THIS PLUG WILL ACCEPT SIZE 20 PIN CONTACT M24308/11 OR AMP # 205089

AMP PART NO. STAMPED ON CONNECTOR REPRESENTS KIT NUMBER WITH CONTACTS  
 UL/CSA DESIGNATION STAMPED IN THIS AREA.

**OBSOLETE**

|                      |          |
|----------------------|----------|
| BRASS                | 205413-2 |
| STEEL PER ASTM-A-109 | 205413-1 |
| SHELL MAT'L          | PART NO. |

|                                  |   |
|----------------------------------|---|
| DR 12-8-87<br>C.C. THOMAS        | NAME<br>AMP   |
| CHK 12-10-87<br>F.C. BALLEW III  | AMP INCORPORATED<br>Mesa, Arizona, No. 17105  |
| APPD 12-10-87<br>F.C. BALLEW III | AMPLIMITE PLUG FOR PIN CONTACTS<br>HI-DENSITY "HDM-20" CONNECTOR<br>SIZE 3 (25 POSND) SERIES 109<br>WITH FLOAT BUSHINGS |
| APPD 12-10-87<br>D.J.M.          |   |
| PRODUCT SPEC                     |   |
| FINISH<br>SEE CALLOUTS           | SIZE<br>D 00779   |
| SEE CALLOUTS                     | SCALE<br>4:1  |
| APPLICATOR SPEC                  | DRAWING NO.<br>205413   |
| WEIGHT                           | SHEET<br>1 OF 1   |

CUSTOMER DRAWING

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