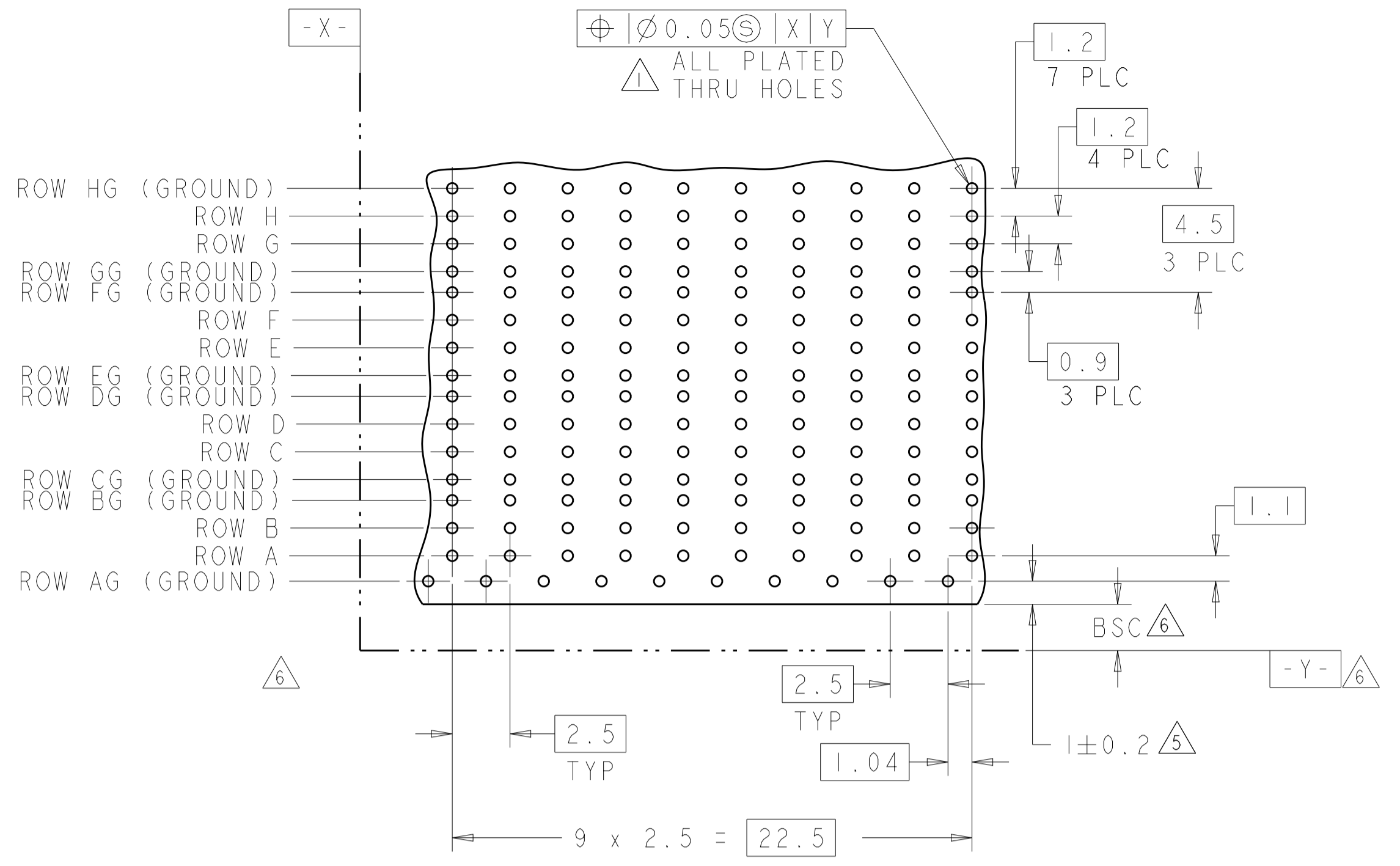
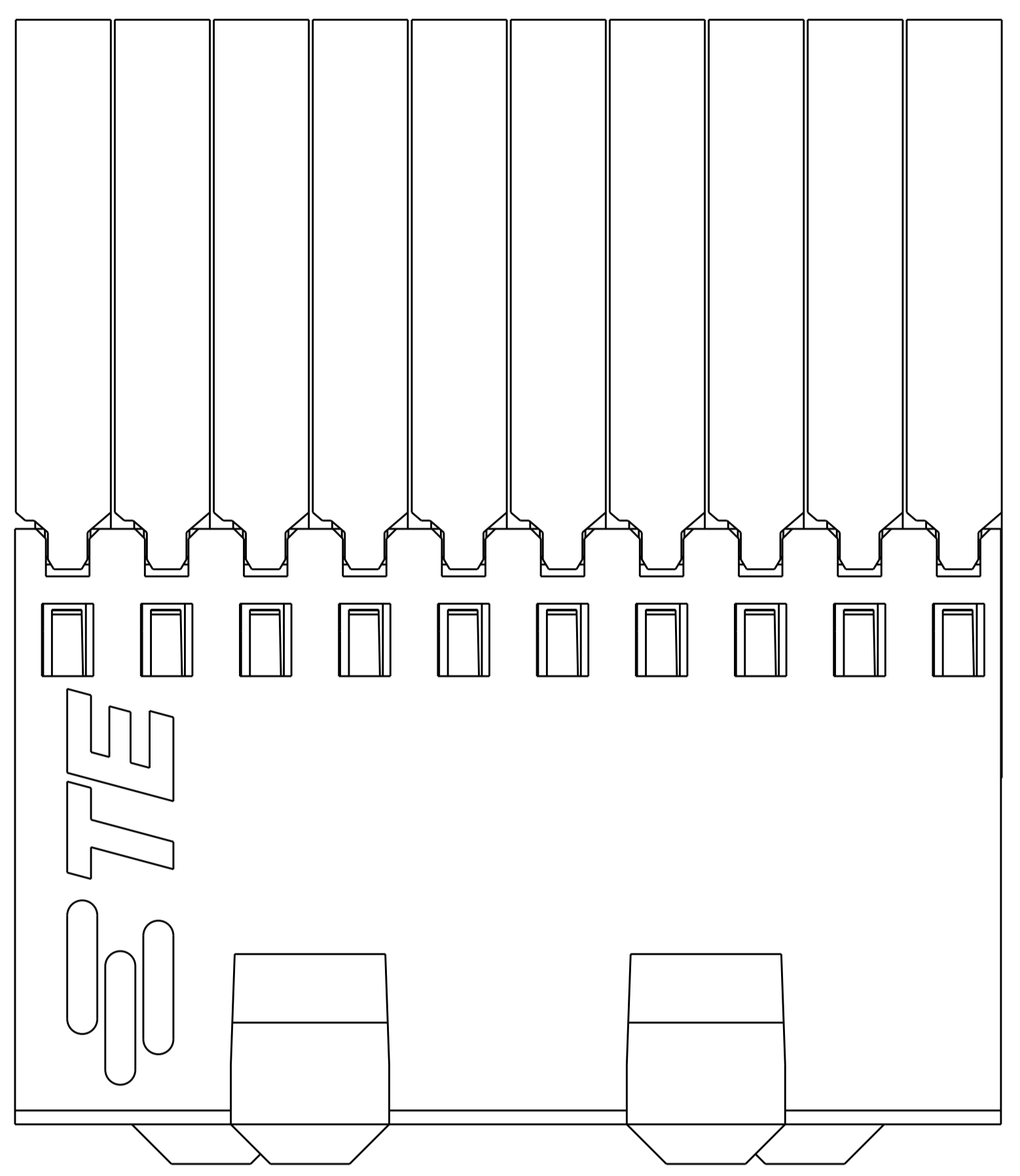
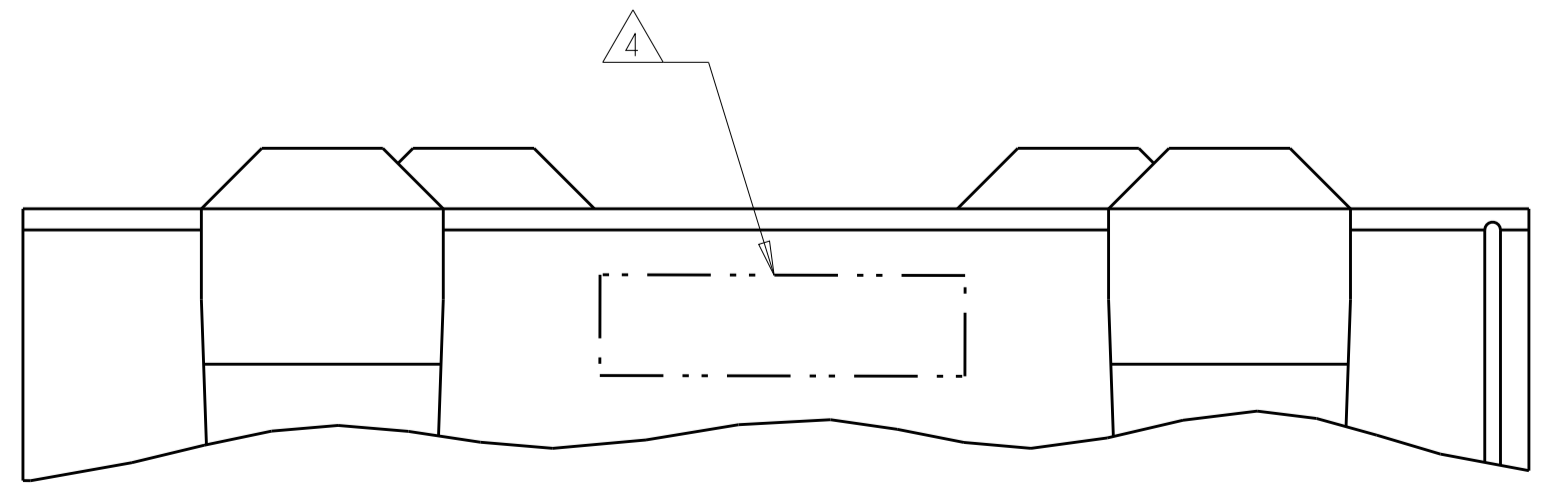
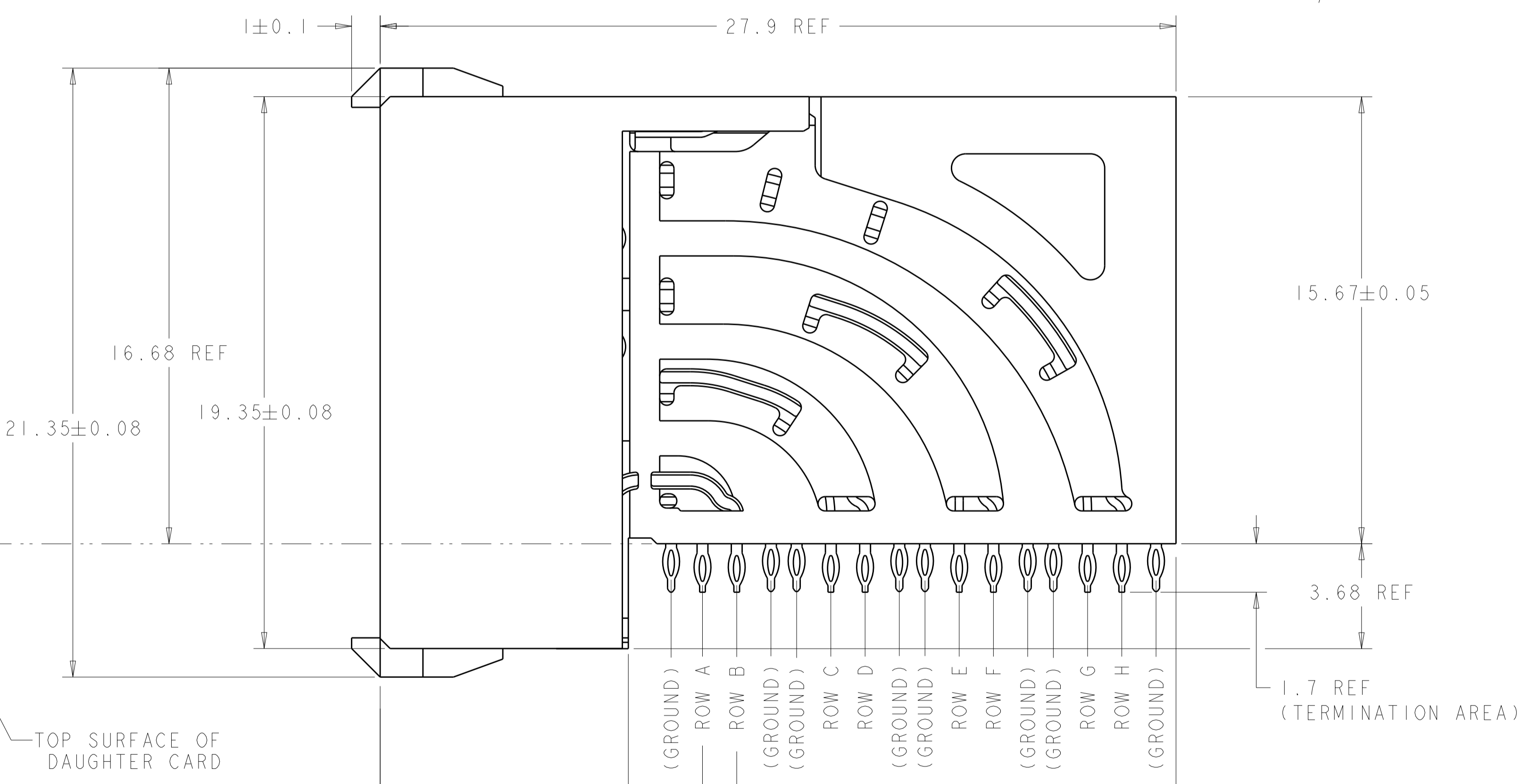
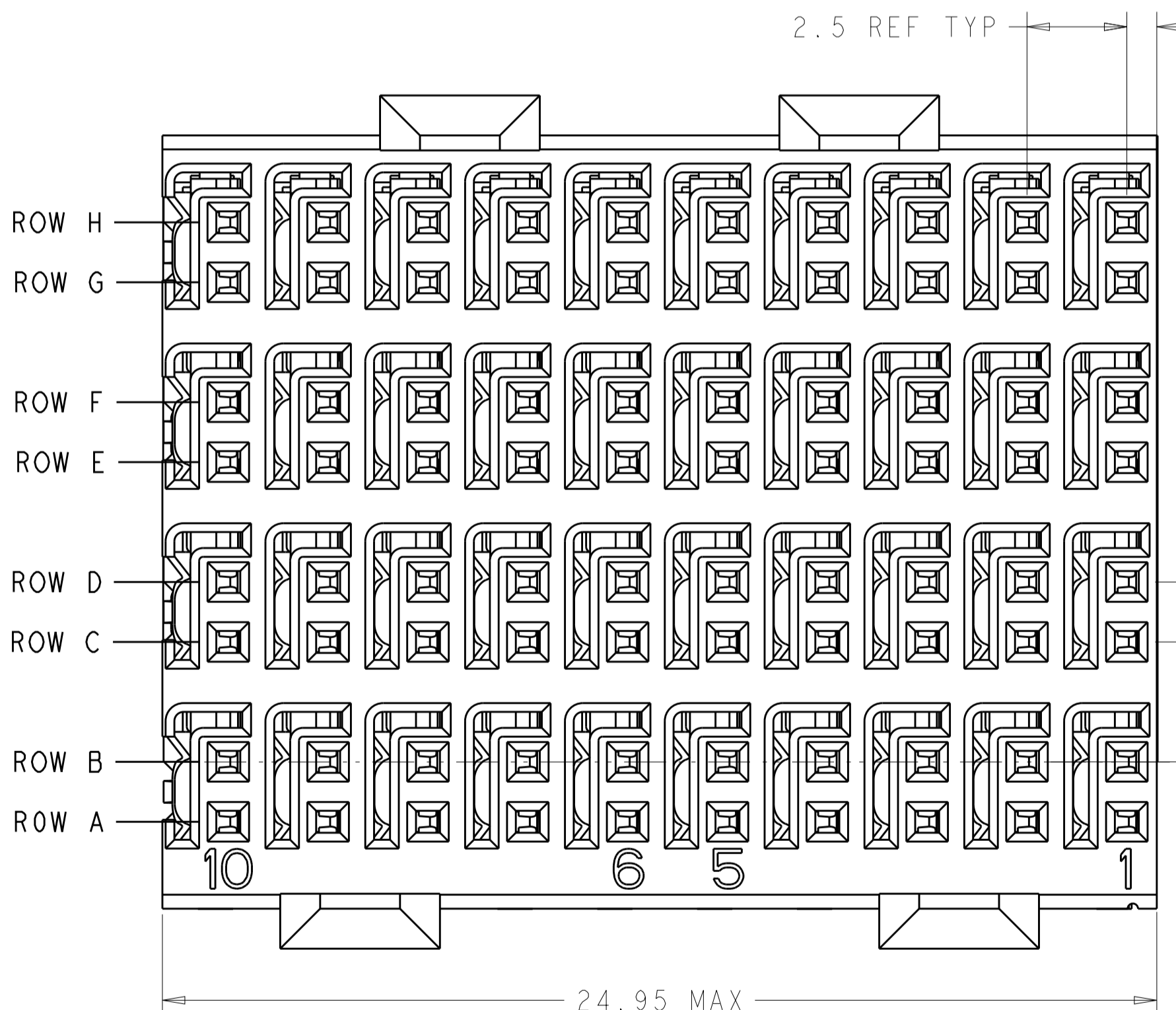


REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APPROVED
C1		REVISED PER ECO-15-012381	27AUG2015	AP RP
D		REVISED PER ECO-16-008845	22SEP2016	AP RP



RECOMMENDED PC BOARD LAYOUT,
 DAUGHTER BOARD,
 COMPONENT SIDE SHOWN
 SCALE 5:1

- 1. REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- 2. MATERIAL:
 SHIELD - PHOSPHOR BRONZE
 CONTACT - COPPER-NICKEL-SILICON
 HOUSING, CHICKLET AND CHICKLET COVER - GLASS FILLED POLYESTER, UL 94V-0 RATED.
- 3. FINISH: CONTACT AND SHIELD
 MATING AREA:
 MEETS THE PERFORMANCE REQUIREMENTS OF TYCO ELECTRONICS PRODUCT SPECIFICATION, 108-2055-1; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.
 COMPLIANT PIN AREA:
 0.5µm MIN BRIGHT TIN/LEAD OVER BASE PLATING.
- 4. CONNECTOR MARKED WITH PART NUMBER AND DATE CODE IN APPROXIMATE AREA SHOWN.
- 5. DIMENSION APPLIES TO CENTERLINE OF THRU HOLE.
- 6. DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- 8. FINISH: CONTACT AND SHIELD
 MATING AREA:
 MEETS THE PERFORMANCE REQUIREMENTS OF TYCO ELECTRONICS PRODUCT SPECIFICATION, 108-2055-1; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS.
 COMPLIANT PIN AREA:
 0.5µm MIN MATTE TIN OVER BASE PLATING.
- 9. FINISH: CONTACT AND SHIELD
 MATING AREA FINISH: 0.76 MIN GOLD OVER 1.27 MIN NICKEL
 COMPLIANT PIN AREA: 0.5µm MIN MATTE TIN OVER BASE PLATING.



FINISH	PART NUMBER
9	2065657-3
3	2065657-2
8	2065657-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

OWN: J. K. SHOBER 10JAN2009
 CHK: N. SCHROLL 10JAN2009
 APVD: N. SCHROLL 10JAN2009

NAME: ASSEMBLY, Z-Pack Hm-Zd Plus, RECEPTACLE, 4 PAIR

SIZE: A1 00779 C=2065657
 SCALE: 8:1 SHEET 1 OF 1 REV D

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[1934822-1](#) [278071110010833](#) [1645179-1](#) [1645245-1](#) [1645457-1](#) [1645525-1](#) [1645570-1](#) [1645596-1](#) [17041102202](#) [1857470-1](#) [1934275-1](#)
[1934289-1](#) [1934759-1](#) [2000673-1](#) [2170292-2](#) [2-536642-6](#) [3-106015-1](#) [352188-1](#) [352629-1](#) [5120823-1](#) [5120899-1](#) [3-100145-0](#) [3-100147-0](#)
[3-100669-1](#) [3-106081-0](#) [HM2DK2368PLF](#) [5646530-1](#) [3-352049-0](#) [3-352069-0](#) [3-352115-0](#) [3-352638-0](#) [352189-1](#) [3-646357-0](#) [3-646487-0](#)
[3-646513-0](#) [104108](#) [106726-1](#) [114352](#)