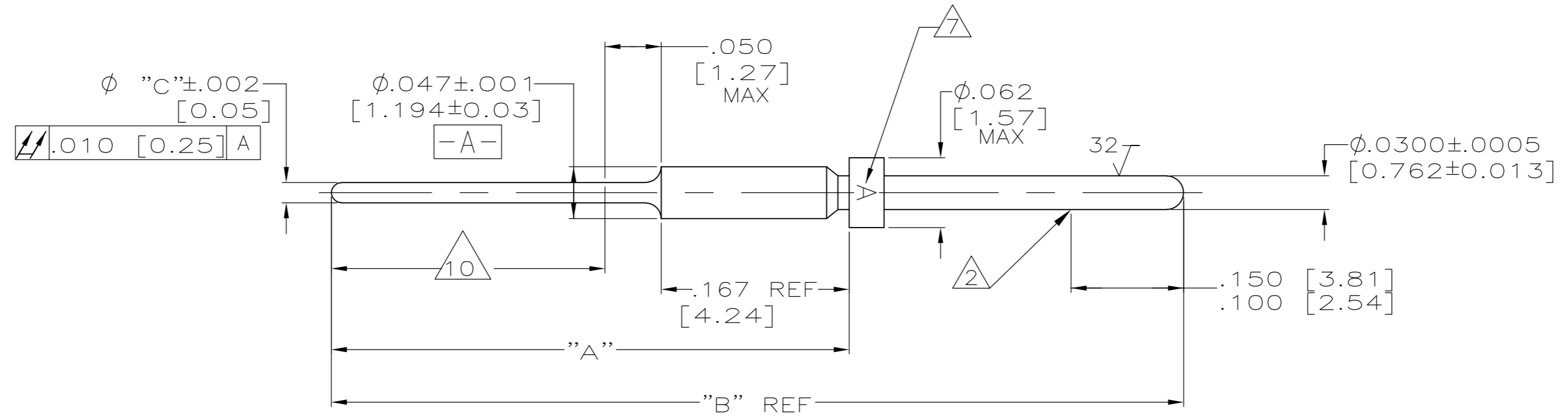


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD		
	Z	REV PER ECO 13-006581	4-17-13	CT	RL		



- INSERTION/EXTRACTION TOOL AMP P/N 91067-1.
- POINT OF PLATING THICKNESS MEASUREMENT.
- FINISH: .000050 [0.00127] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000100 [0.00254] TO .000150 [0.00381] THK COPPER PER MIL-C-14550, CLASS IV.
- FINISH: .000050 [0.00127] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000050 [0.00127] TO .000150 [0.00381] THK NICKEL PER QQ-N-290.
- FINISH: .000050 [0.00127] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000200 [0.00508] TO .000250 [0.00635] THK NICKEL PER QQ-N-290.
- CONTACTS MEET ALL APPLICABLE PERFORMANCE REQUIREMENTS OF MIL-C-39029.
- GOthic "A" LOCATED APPROX AS SHOWN.
- CONTACT BODY MAT'L: LEADED NICKEL COPPER (PROPRIETARY) EQUIVALENT ALTERNATE MAT'L: COPPER ALLOY PER ASTM-B-197
- FINISH: .000100 [0.00254] MIN THK GOLD PLATED PER ASTM-B-488, TYPE 3, CODE C, CLASS 1.25 OVER .000050 [0.00127] TO .000150 [0.00381] THK NICKEL PER QQ-N-290.
- SOLDER DIP WITH 63/73 TIN-LEAD. MUST MEET SOLDERABILITY REQUIREMENT OF MIL-STD-202, METHOD 208.

FINISH	ϕ "C"	"B"	"A"	PART NO	
PRELIMINARY NOT RELEASED FOR PROD.	Δ_3	.018 [0.46]	.735 [18.67]	.435 [11.05]	2-207683-7
PRELIMINARY NOT RELEASED FOR PROD.	Δ_4	.018 [0.46]	.642 [16.31]	.345 [8.76]	2-207683-3
	Δ_9	.018 [0.46]	.707 [17.96]	.410 [10.41]	2-207683-1
	Δ_3	.018 [0.46]	.707 [17.96]	.410 [10.41]	2-207683-0
PRELIMINARY NOT RELEASED FOR PROD.	Δ_3	.018 [0.46]	.665 [16.89]	.368 [9.35]	1-207683-8
	$\Delta_3 \Delta_{10}$.018 [0.46]	.760 [19.30]	.460 [11.68]	1-207683-4
	$\Delta_3 \Delta_{10}$.018 [0.46]	.860 [21.84]	.560 [14.22]	1-207683-3
	Δ_3	.025 [0.64]	.860 [21.84]	.560 [14.22]	1-207683-2
	Δ_5	.018 [0.46]	.760 [19.30]	.460 [11.68]	1-207683-1
	Δ_4	.018 [0.46]	1.107 [28.12]	.810 [20.57]	207683-9
	Δ_4	.025 [0.64]	.860 [21.84]	.560 [14.22]	207683-8
	Δ_3	.018 [0.46]	.760 [19.30]	.460 [11.68]	207683-6
	Δ_3	.018 [0.46]	1.107 [28.12]	.810 [20.57]	207683-4
	Δ_3	.018 [0.46]	.860 [21.84]	.560 [14.22]	207683-2

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN T. ALEXANDER 11-11-91	 TE Connectivity	NAME	
CHK F. KINSEY 11-19-91		PRODUCT SPEC	PIN CONTACT, POSTED SIZE 22D
APVD F. KINSEY 11-19-91		APPLICATION SPEC	
DIMENSIONS: INCHES [mm]		SIZE	A2
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 [0.13] 4 PLC ± - ANGLES ± - FINISH -		CAGE CODE	00779
MATERIAL -		DRAWING NO	C=207683
		RESTRICTED TO	-
CUSTOMER DRAWING		SCALE	10:1
		SHEET	1 of 1
		REV	Z

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