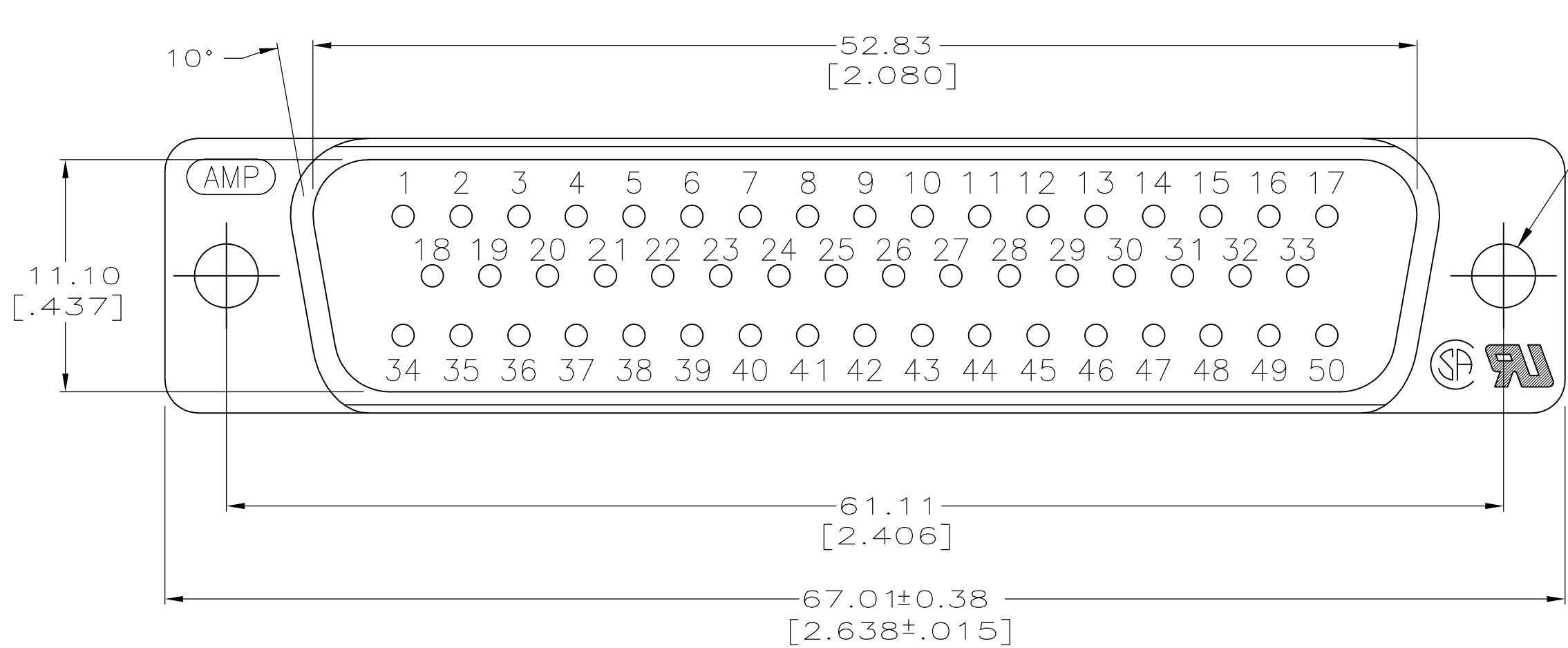
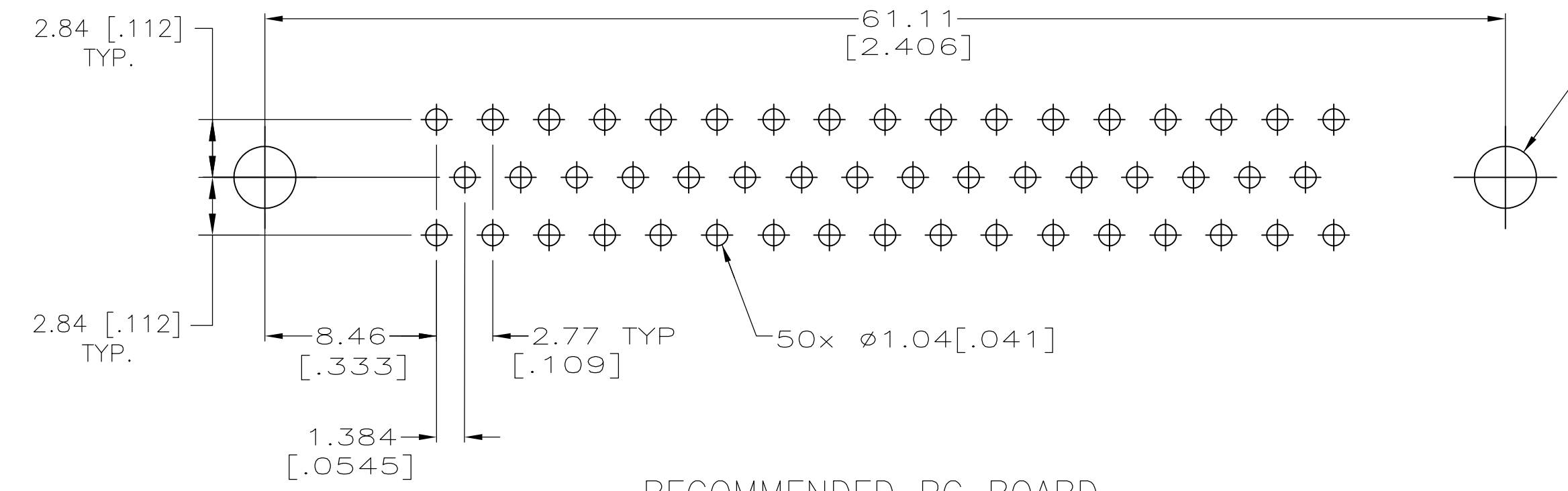
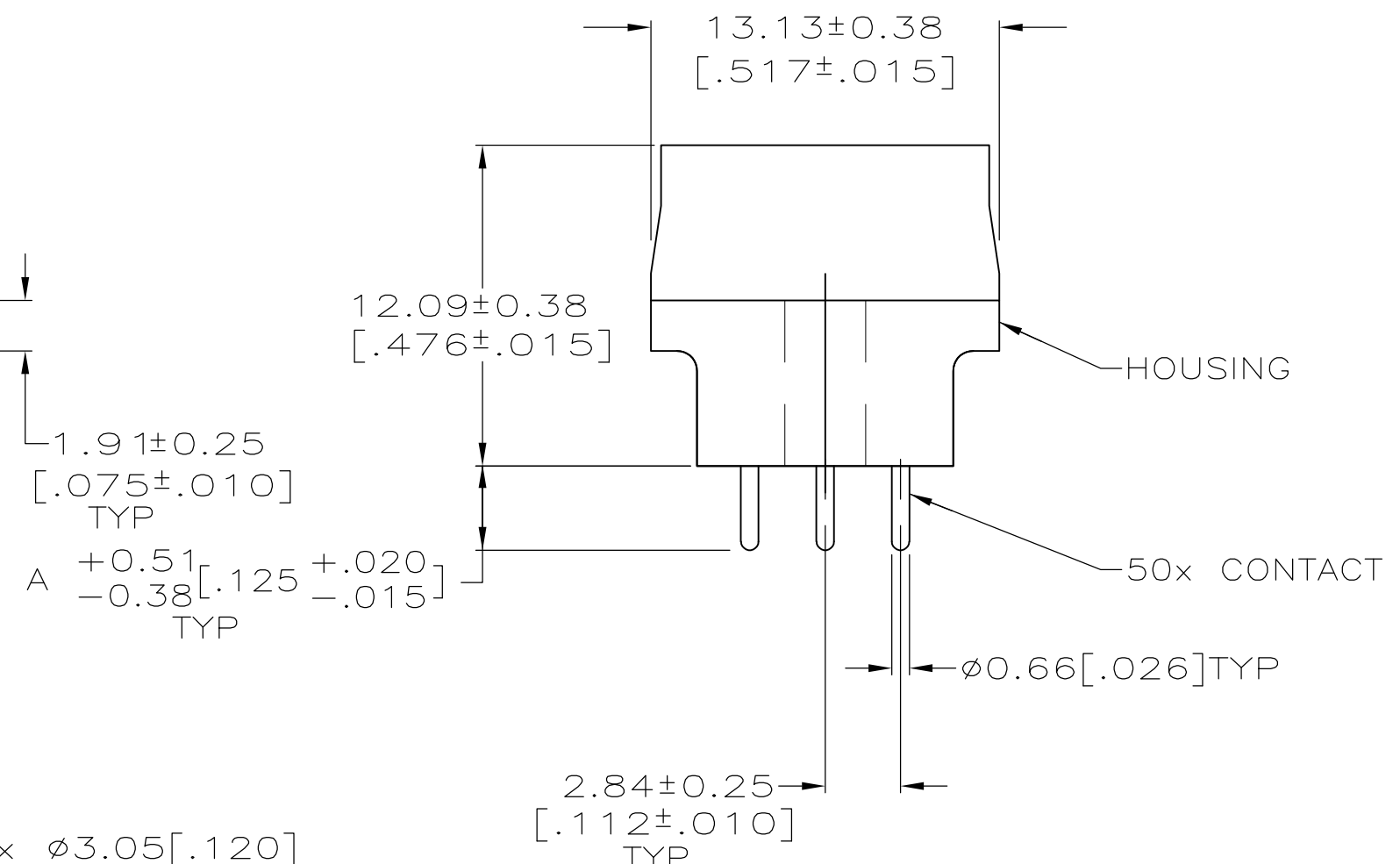
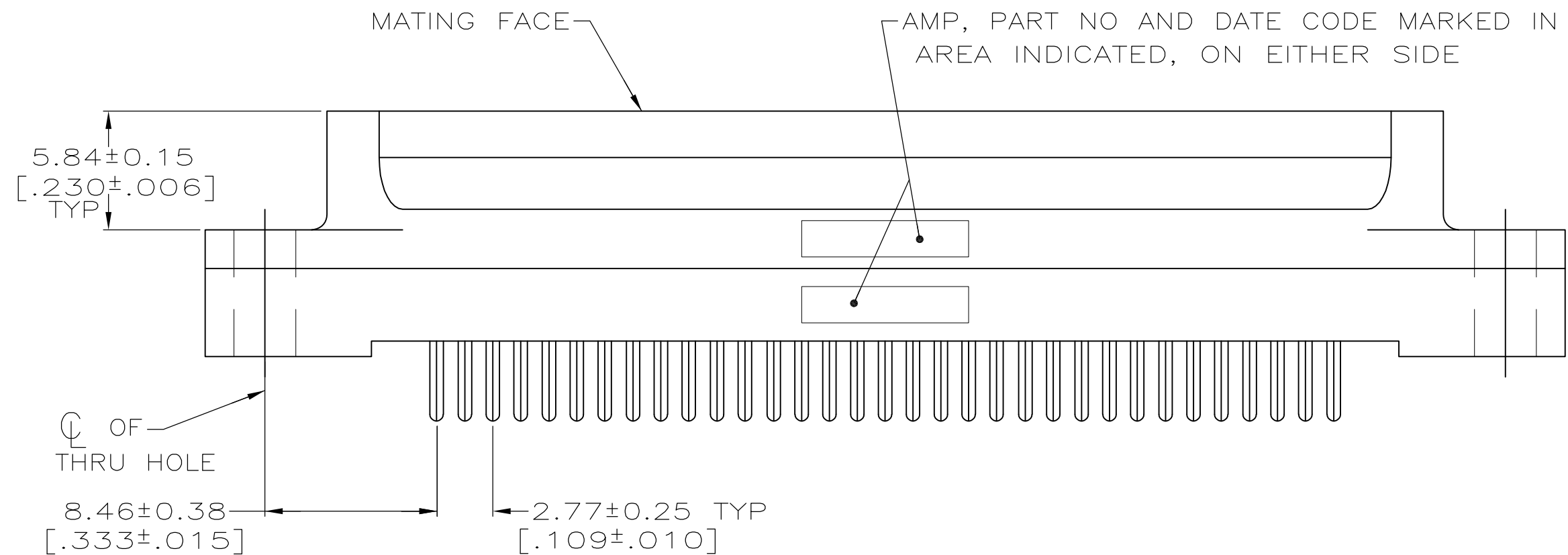


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LOC		DIST		REVISIONS			
P	LTR	DESCRIPTION		DATE	DWN	APVD	
GP	00	M		REVISED PER ECO-09-028093	29JAN2010	CR	SB



- 1 HOUSING: BLACK POLYESTER, UL 94V-0 RATED.  
CONTACTS: BRASS PER MIL-C-50.
- 2 GOLD PLATED FOR LENGTH OF 3.81 [.150] MIN FROM MATING END, GOLD FLASH IN MATED AREA, 2.54µm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm [.000050] MIN NICKEL.
- 3 GOLD PLATED FOR LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76µm [.000030] MIN GOLD IN MATED AREA, 2.54µm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, ALL OVER 1.27µm [.000050] MIN NICKEL.  
OR  
GOLD FLASH OVER PALLADIUM NICKEL PLATED FOR LENGTH OF 3.81 [.150] MIN FROM MATING END, 0.76µm [.000030] MIN PALLADIUM NICKEL IN MATED AREA, 2.54µm [.000100] MIN TIN OR TIN-LEAD FOR A LENGTH OF DIMENSION A FROM OPPOSITE END, BOTH OVER 1.27µm [.000050] MIN NICKEL.



REV	DESCRIPTION	DATE	BY	CHK	APVD	PART NUMBER
3	OBsolete	6.35 [.250]				208010-6
2	OBsolete	6.35 [.250]				208010-5
3	OBsolete	4.32 [.170]				208010-4
2	SUPSD BY 208010-4	4.32 [.170]				208010-3
3		3.18 [.125]				208010-2
2	OBsolete	3.18 [.125]				208010-1

RECOMMENDED PC BOARD MOUNTING DIMENSIONS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. POLIGNONE 01FEB07	Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: mm [INCHES]		CHK E. BRIANT 01FEB07	NAME PLUG ASSEMBLY, SIZE 5, 50 POSN, VERTICAL, AMPLIMITE HD-20	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD E. BRIANT 01FEB07	PRODUCT SPEC 108-40025	
0 PLC ± -		APPLICATION SPEC		
1 PLC ± -		WEIGHT -		
2 PLC ± 0.13 [.005]		SCALE 4:1		
3 PLC ± -		SHEET 1 OF 1		
4 PLC ± -		REV M		
ANGLES ± 2°		CUSTOMER DRAWING		
FINISH		RESTRICTED TO -		

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[6STD09PCM99B70X](#) [6STD09SCM99B30X](#) [6STD09SCT99S40X](#) [6STD15PCT99S40X](#) [6STD15SCM99B30X](#) [6STD15SCT99S40X](#)  
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