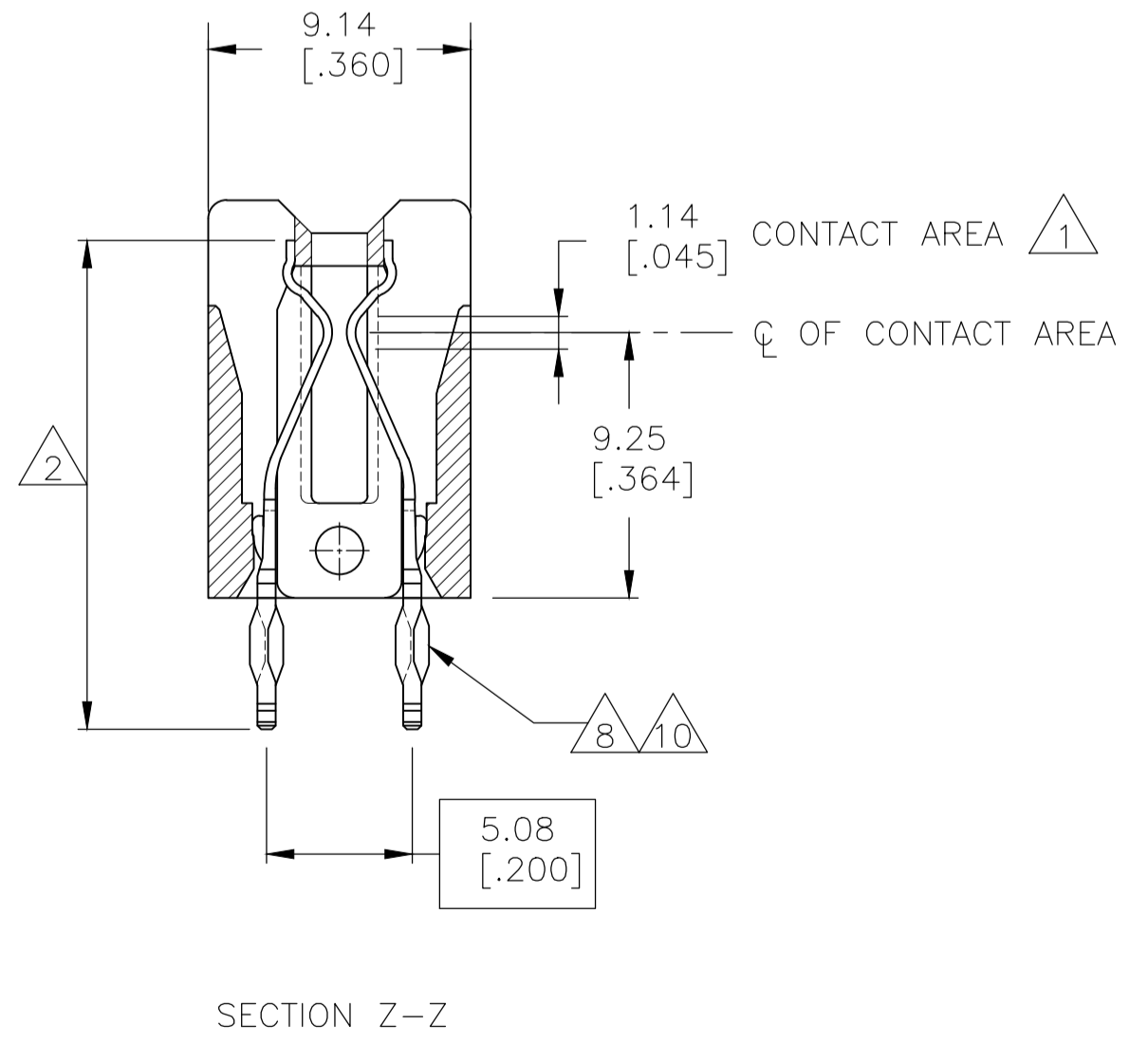
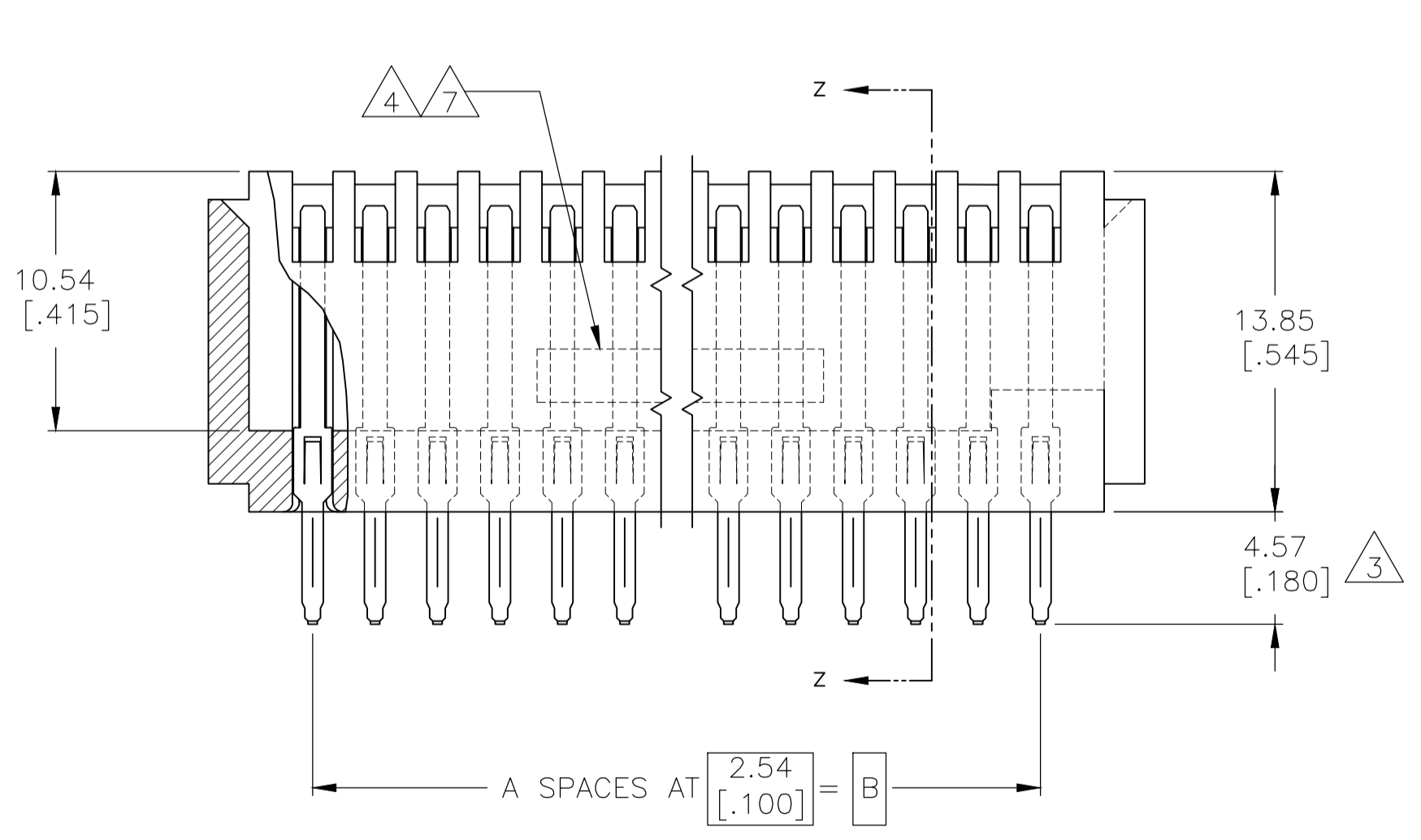
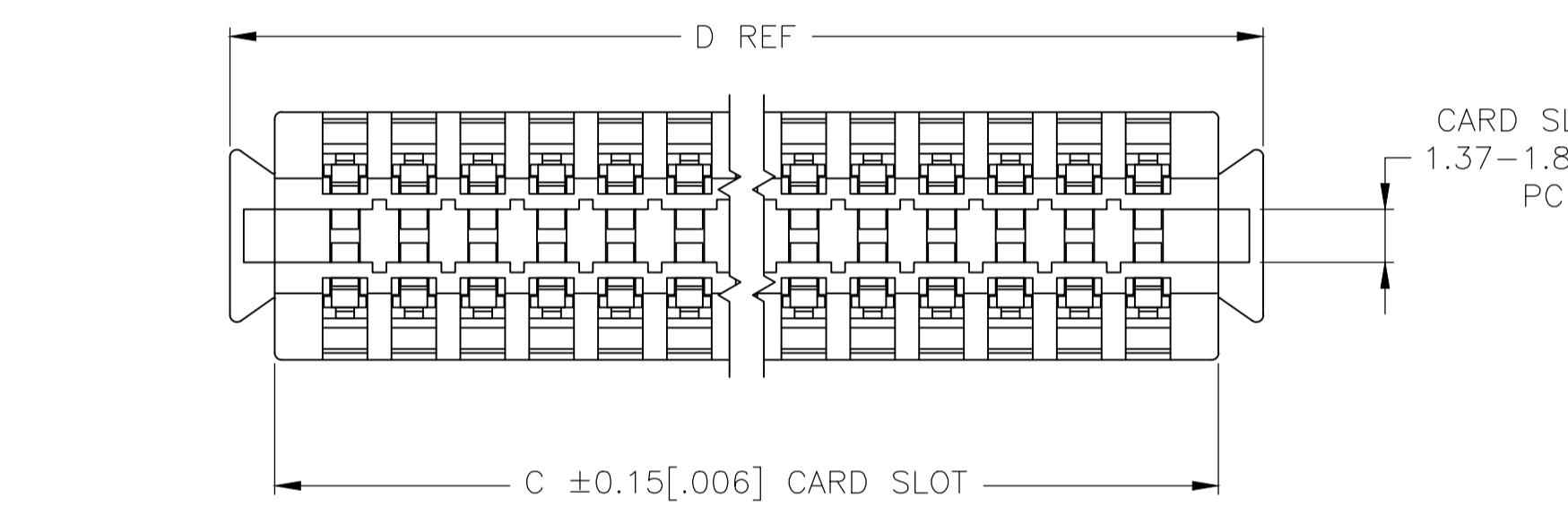


REVISIONS					
P	LTR	DESCRIPTION	DATE	DN	APVD
AD		REVISED PER ECO-20-004941	09APR2020	SY	HL

- 1 GOLD PLATE .00076[.000030] MIN. THICK OVER NICKEL UNDERPLATE PER QQ-N-290
- 2 NICKEL PL .00127[.000050] MIN THK PER QQ-N-290
- 3 SOLDER PL .00254[.000100] MIN THK
- 4 STAMPED P/N & DATE CODE
- 5 OPTIONAL: KEYING PLUG FOR INTERCONTACT KEYING IS 118982-1
- 6 OPTIONAL: CARD GUIDE (BASE NO 117169)
- 7 ALL PARTS ASSEMBLED IN MEXICO MUST BE STAMPED "ASSY IN MEXICO". THE WORD "MEXICO" CAN BE SUBSTITUTED ONLY WHERE PART SIZE PROHIBITS STAMPING "ASSY IN MEXICO", INK PER 115-9009, APPROX WHERE SHOWN, SIDE OPTIONAL
- 8 ACTION PIN REQUIRES 2.13[.084] MIN THK PC BOARD

REQUIRED HOLE DIAMETER TOLERANCES FOR COMPLIANT SECTION							
REQ'D DRILL SIZE	HOLE DIA ±.03[.001]	PLATING THICKNESS		HOLE DIAMETER		COPPER HARDNESS (KNOOP)	PAD DIA MIN
		COPPER	TIN/LEAD	AFTER PLATING	AFTER REFLOW		
1.15mm	1.15 [.0453]	0.03-0.08 [.001-.003]	0.008 MIN [.0003] MIN	0.94-1.09 [.037-.043]	0.914-1.09 [.0036-.043]	150 MAX	1.57 [.062]
1.15mm	1.15 [.0453]	NOT PLATED THRU					1.65 [.065]

- 9 MATERIAL: HOUSING- VALOX 420 SEO, COLOR - BLACK, CONTACT- PHOSPHOR BRONZE
- 10 SOLDER PL .00254[.000100] MIN. THK. MATTE TIN PLATE
- 11 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



		158.34 [6.234]	155.04 [6.104]	149.86 [5.900]	59	60	9-119738-6
		145.64 [5.734]	142.34 [5.604]	137.16 [5.400]	54	55	9-119738-1
		132.94 [5.234]	129.64 [5.104]	124.46 [4.900]	49	50	8-119738-6
		107.54 [4.234]	104.24 [4.104]	99.06 [3.900]	39	40	7-119738-6
		97.38 [3.834]	94.08 [3.704]	88.90 [3.500]	35	36	7-119738-2
		87.22 [3.434]	83.92 [3.304]	78.74 [3.100]	31	32	6-119738-8
		84.68 [3.334]	81.38 [3.204]	76.20 [3.000]	30	31	6-119738-7
		82.14 [3.234]	78.84 [3.104]	73.66 [2.900]	29	30	6-119738-6
		77.06 [3.034]	73.76 [2.904]	68.58 [2.700]	27	28	6-119738-4
		69.44 [2.734]	66.14 [2.604]	60.96 [2.400]	24	25	6-119738-1
		66.90 [2.634]	63.60 [2.504]	58.42 [2.300]	23	24	6-119738-0
		61.82 [2.434]	58.52 [2.304]	53.34 [2.100]	21	22	5-119738-8
		56-74 [2.234]	53.44 [2.104]	48.26 [1.900]	19	20	5-119738-6
		51.66 [2.034]	48.36 [1.904]	43.18 [1.700]	17	18	5-119738-4
		44.04 [1.734]	40.74 [1.604]	35.56 [1.400]	14	15	5-119738-1
		158.34 [6.234]	155.04 [6.104]	149.86 [5.900]	59	60	4-119738-6
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