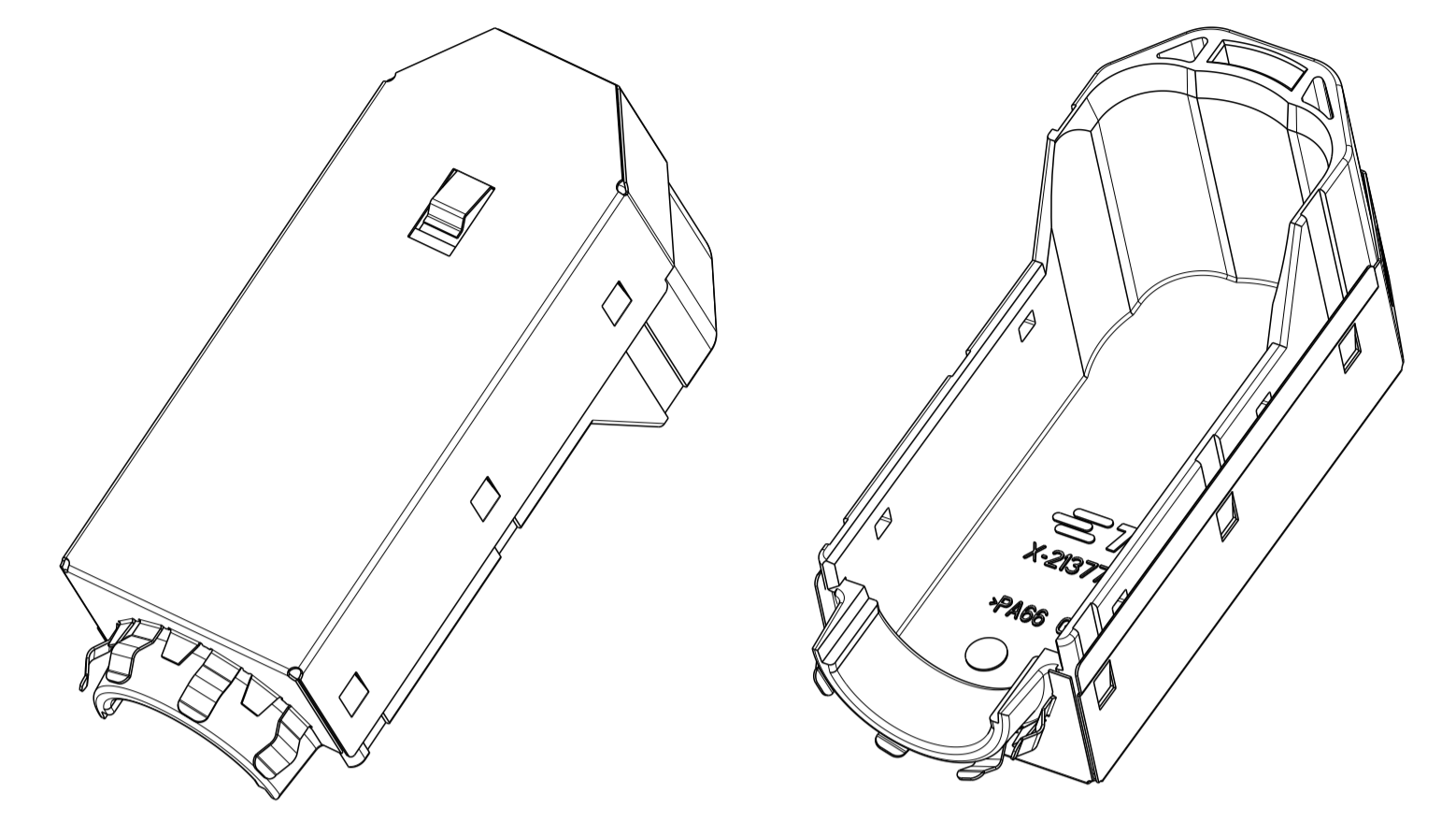
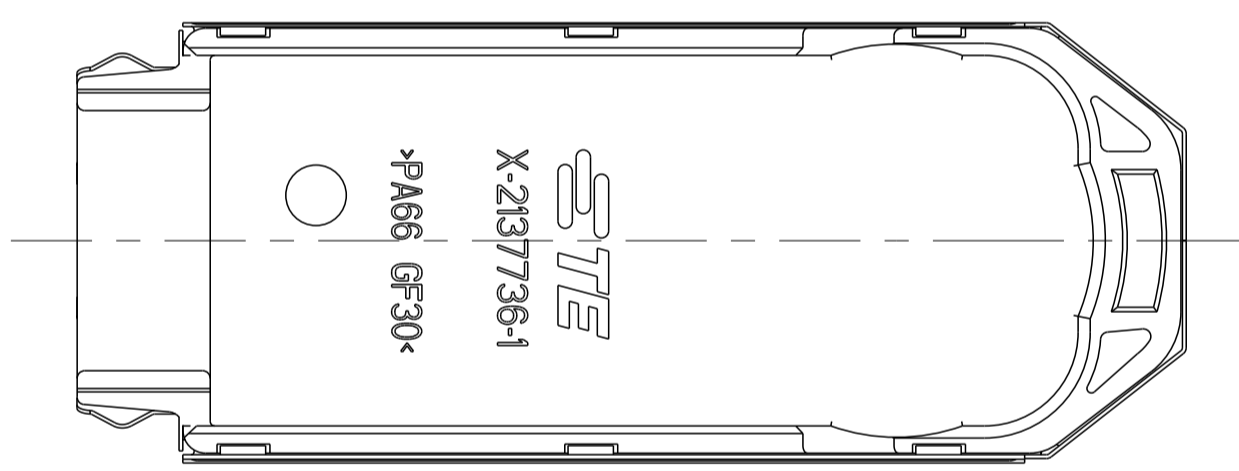
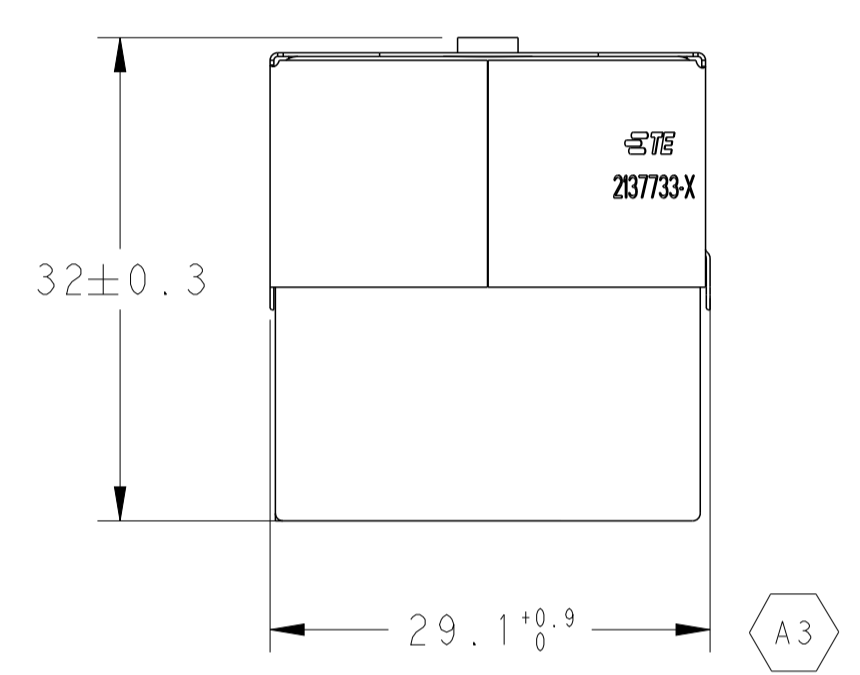
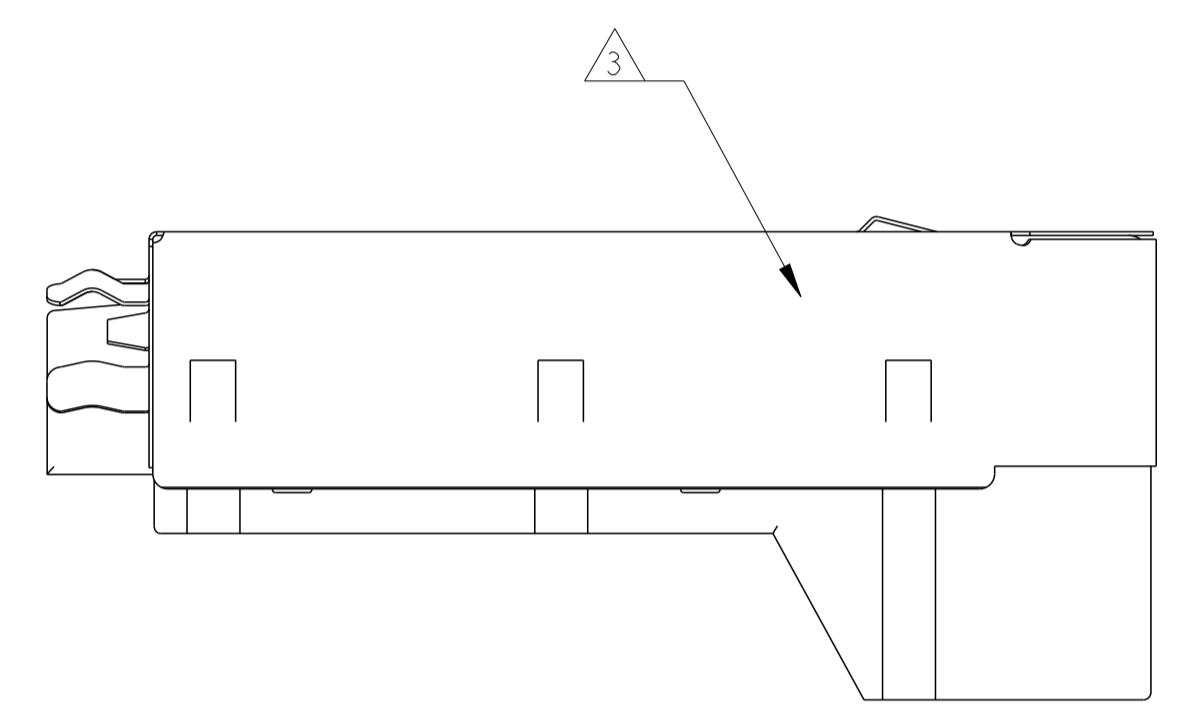
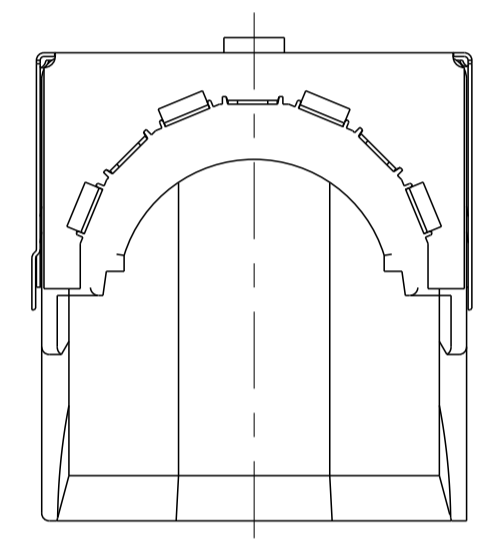
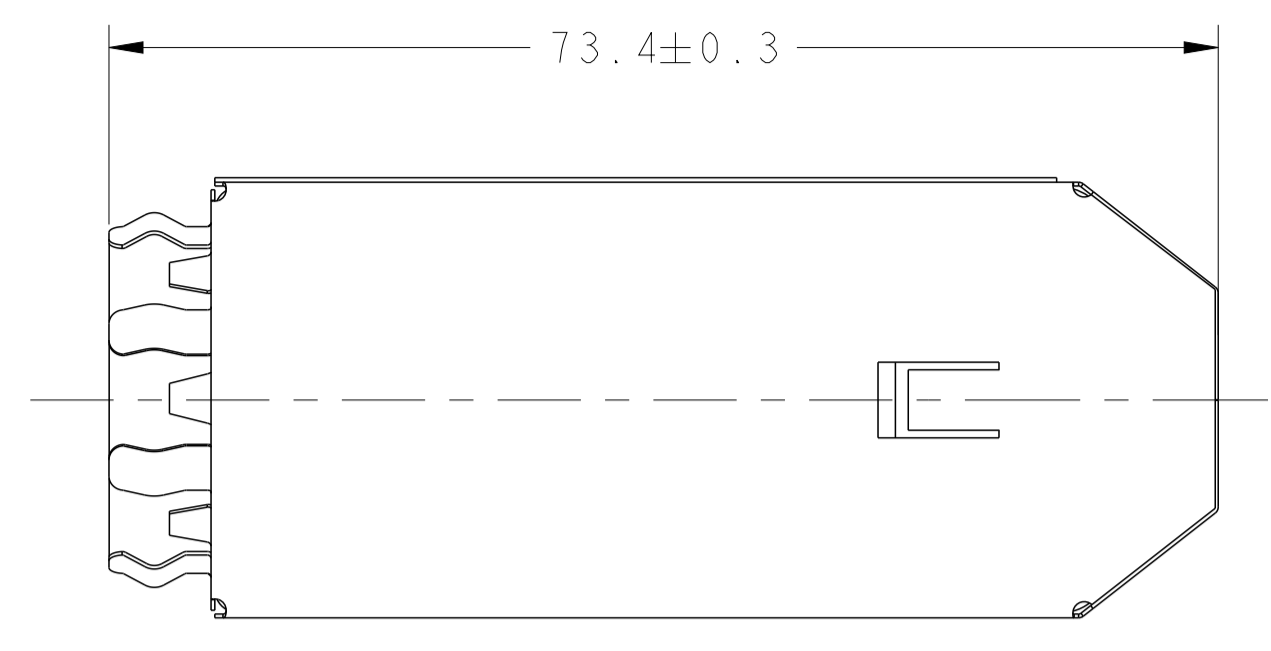
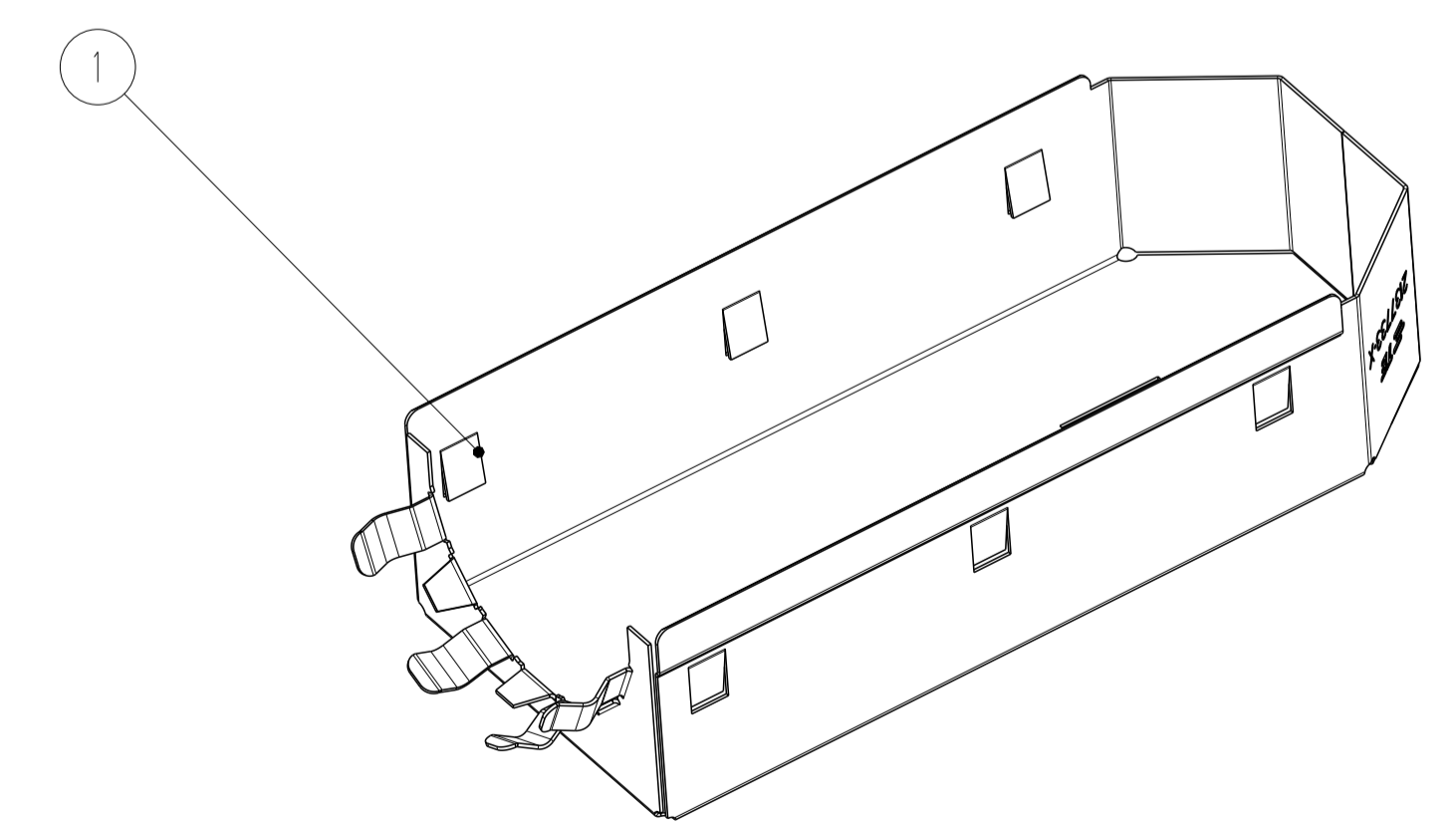
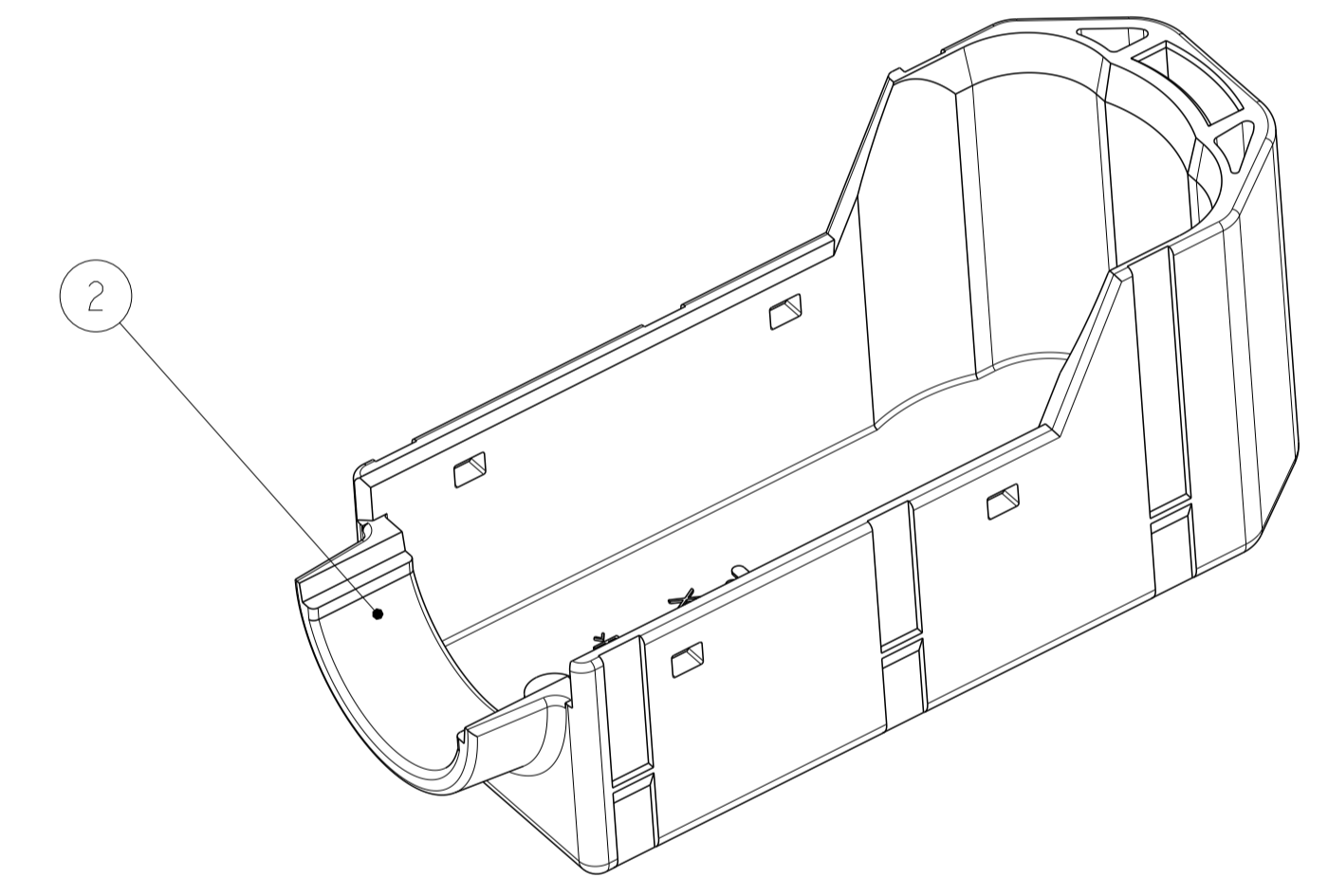


LOC		DIST		REVISIONS			
ES	00	P	LTN	DESCRIPTION	DATE	DWN	APVD
		A		RELEASED	08NOV11	EW	KO
		A1		REVISED ECO-18-002914	27FEB18	DD	EJ
		A2		REVISED ECO-18-004938	29MAR18	DD	EJ
		A3		REVISED ECO-18-010787	04JUL18	DD	EJ



- NOTES
- FINAL TEST: VISUAL INSPECTION FOR COMPLETENESS
  - LAYER PACKING WITH CORRUGATED
  - SHIELD PUSH FORCE 20N MIN



TE-ASSY-NO	DESCRIPTION	DESCRIPTION	MATERIAL	SURFACE COLOR	ITEM
1-2137735-1	UPPER INSERT ASSY V0	UPPER COVER V0	PA66 GF30 V0	NATURAL	2
		UPPER SHIELD 90 DEG	COPPER ALLOY	PRE-TIN	1
0-2137735-1	UPPER INSERT ASSY	UPPER COVER	PA66 GF30	BLACK	2
		UPPER SHIELD 90 DEG	COPPER ALLOY	PRE-TIN	1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN E. WANG 08NOV11	TE Connectivity NAME UPPER INSERT ASSY
mm	0-PLC ±0.5	CHK N. ZHOU 08NOV11	
	1-PLC ±0.3	APVD K. QDA 08NOV11	
	2-PLC ±0.13	PRODUCT SPEC 108-101010	
MATERIAL	ANGLES ±0.0001	APPLICATION SPEC 114-101010	SIZE CAGE CODE DRAWING NO RESTRICTED TO
FINISH		WEIGHT	A100779C=2137735
CUSTOMER DRAWING		SCALE 2:1	SHEET 1 OF 1 REV A3

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