

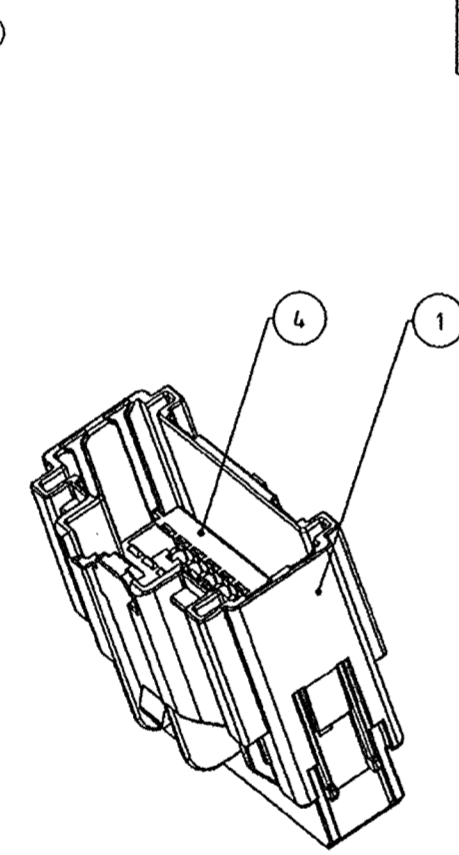
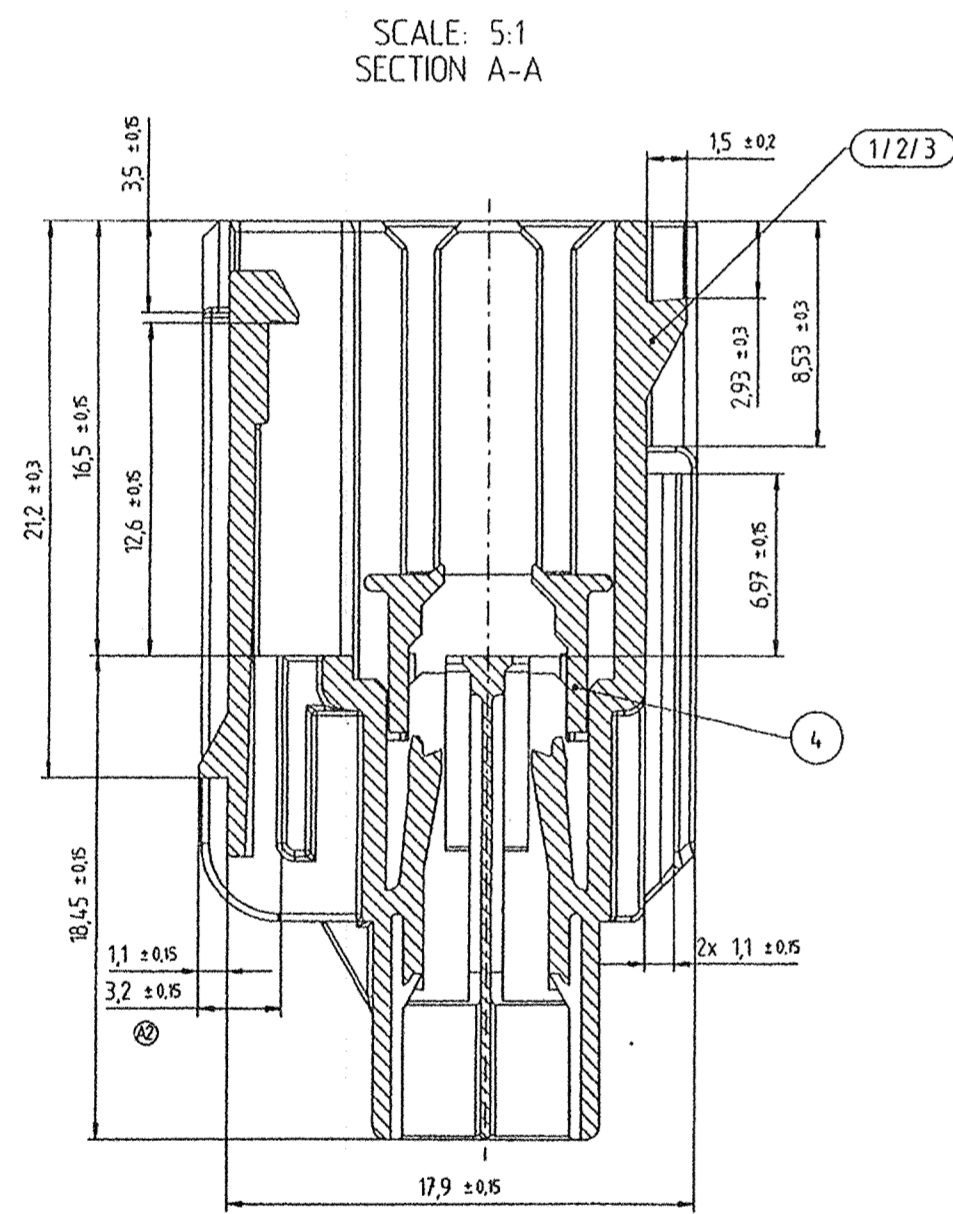
ITEM DESCRIPTION	APPLICABLE COMPONENTS				APPLICABLE WIRE TYPE AND SIZE					
	COLOUR / PLATING	FORD COMP. PART	SIEMENS COMP. PART	MATERIAL / SPEC. NO.	EAO			NAAO		
					WIRE SIZE	LOW TEMP.	HIGH TEMP.	WIRE SIZE	LOW TEMP.	HIGH TEMP.
Male Pin	GOLD	1L2T-14A21-DA	V23540-X7000-Y30	COPPER ALLOY / N/A	0,22 / 0,35	WSK-MIL124-A	S97GG-14A01-AA	AWG22	WSB-MIL134-A1	WSS-MIL135-A1
Male Pin	TIN	1L2T-14A21-BA	V23540-X7000-Y31	COPPER ALLOY / N/A	0,22 / 0,35	WSK-MIL124-A	S97GG-14A01-AA	AWG22	WSB-MIL134-A1	WSS-MIL135-A1
Male Pin	GOLD	1L2T-14A21-CA	V23540-X7000-Y40	COPPER ALLOY / N/A	0,5 / 0,75	WSK-MIL124-A	S97GG-14A01-AA	AWG20	ESB-MIL120-A	ESB-MIL123-A/AZ
								AWG18	WSB-MIL134-A1	WSS-MIL135-A1
								AWG20	WSB-MIL134-A1	WSS-MIL135-A1
Male Pin	TIN	1L2T-14A21-AA	V23540-X7000-Y41	COPPER ALLOY / N/A	0,5 / 0,75	WSK-MIL124-A	S97GG-14A01-AA	AWG20	ESB-MIL120-A	ESB-MIL123-A/AZ
								AWG18	WSB-MIL134-A1	WSS-MIL135-A1

- NOTES:
- PART MUST CONFORM TO THE ELECTRICAL CONNECTION SYSTEM DESIGN SPECIFICATION (SDS) REV.14, dated 97209
 - PART MUST CONFORM ES-FR00-14A64-AA (USCAR) dated 95011
 - MAXIMUM INSERTION FORCE FULLY POPULATED WITH TIN TERMINALS IS LESS THAN OR EQUAL TO 90N
 - ALL PLASTIC PARTS MUST HAVE MATERIAL IDENTIFICATION SYMBOLS CLEARLY MARKED, WHEREVER PACKAGE SIZE PERMITS
 - ENGINEERING APPROVAL REQUIRED FOR ALL SOURCING AND TOOLING OF THIS PART
 - FOR ENGINEERING APPROVED SOURCE SEE ENGINEERING RELEASE
 - ENGINEERING APPROVAL OF SAMPLE FROM EACH SUPPLIER IS REQUIRED PRIOR TO AUTHORIZATION OF PART PRODUCTION
 - CHANGES IN DESIGN COMPOSITION OR PROCESSING FROM THE PART PREVIOUSLY APPROVED FOR PART PRODUCTION REQUIRES PRIOR ENGINEERING APPROVAL
 - GENERAL TOLERANCES: ±0.3 ALL ONE PLACE DIMENSIONS, ±0.19 ALL TWO PLACE DIMENSIONS, ±3°00' ALL ANGULAR DIMENSIONS
 - PART MUST MATE WITH TBD
 - 0.2mm MAXIMUM RADIUS PERMISSIBLE ON EDGES AND FILLETS SHOWN AS SHARP FOR PLASTIC PARTS
 - X.XX DENOTES BASIC DIMENSIONS. BASIC DIMENSIONS HAVE ZERO TOLERANCES AND DESCRIBE THE EXACT THEORETICAL LOCATION (TRUE POSITION) OR CONTOUR
 - DENOTES TOLERANCE ZONE IN A RELATION TO A FEATURE
 - DENOTES GAGE DESIGN. GAGE DESIGNS MUST HAVE SIGNED ENGINEERING APPROVAL PRIOR TO CONSTRUCTION AND WILL BE A CONDITION OF FINAL PART APPROVAL
 - PARTS ARE TO BE FREE OF SCRATCHES, DISCOLORATION, SALT RESIDUE OR OTHER IMPERFECTIONS THAT MAY AFFECT FUNCTION OR FIT OF PART
 - SOURCE IDENTIFICATION MARK, PRODUCTION DATE CODE & ASSEMBLY PART NO. MUST BE PERMANENTLY APPLIED ON THE PART THE MASTER SOURCE OF INFORMATION FOR THIS DRAWING IS IN A PC COMPUTER DATABASE. CHANGES ARE NOT PERMITTED WITHOUT PRIOR CONSENT OF RELEVANT ENGINEERING CAD ACTIVITY

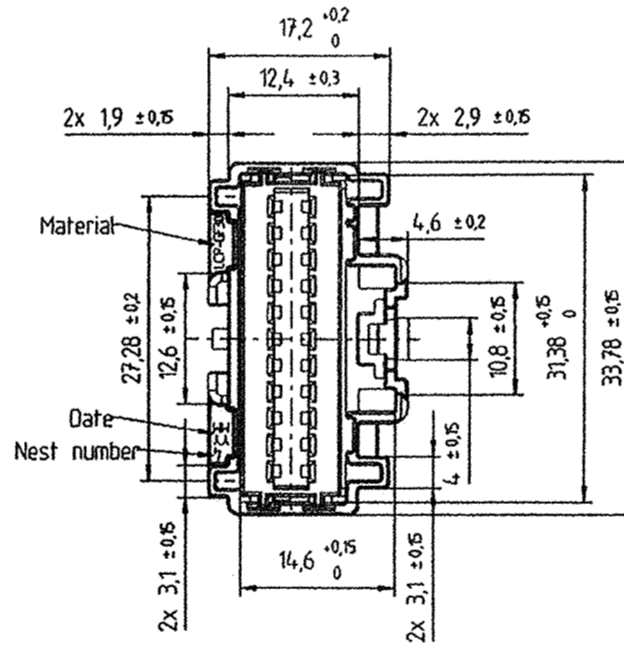
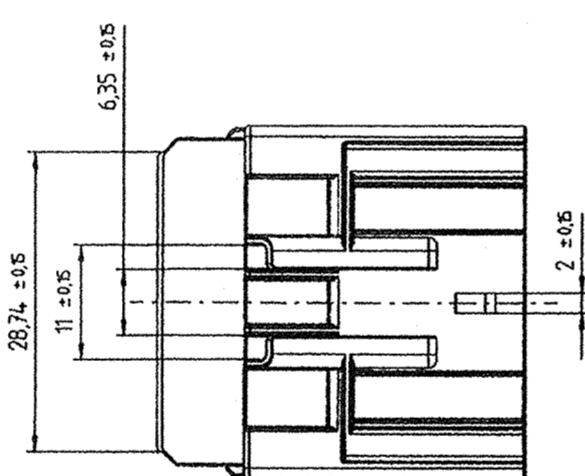
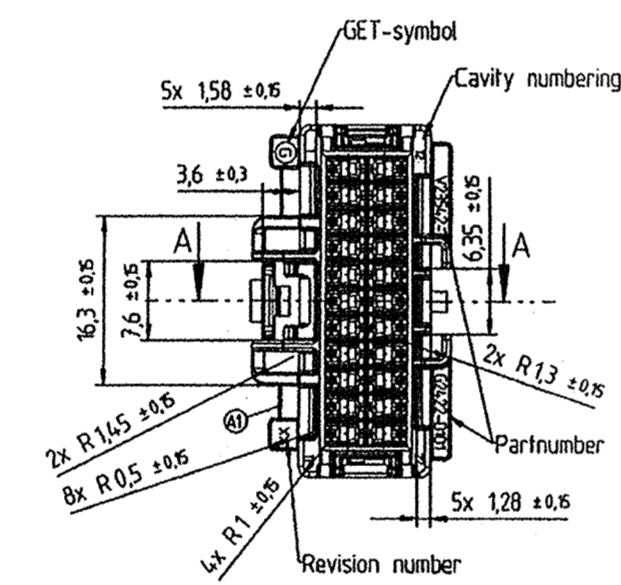
REVISIONS			
ORIGINATOR	CHECKER	ENGR APP	MATL APP
Released			
EEOO 1 10959705 000	DATE: 980407	CAD:Y	
B. HULPIAU	DSCHIMAN	FSENYUEZ	SIEMENS EC
① RIBS ADDED			
② DIM. 3,2±0,15 ADDED			
DATE: 980914 CAD:Y			
V. CAUWENB.	DSCHIMAN	FSENYUEZ	SIEMENS EC

ITEM	DESCRIPTION	COLOUR	FORD COMP. PART	SIEMENS COMP. PART	MATERIAL RECYCLING CODE	WEIGHT	No. OF ITEMS REQUESTED
1	MALE HOUSING CODE A	BLACK	N/A	C23372-A40-C02	LCP GF30	8,95	
2	MALE HOUSING CODE B	GREEN	N/A	C23372-A40-C03	LCP GF30	8,95	
3	MALE HOUSING CODE C	NATURAL	N/A	C23372-A40-C04	LCP GF30	8,95	
4	MALE SPACER	RED	N/A	C23372-A49-C73	LCP GF30	0,82	

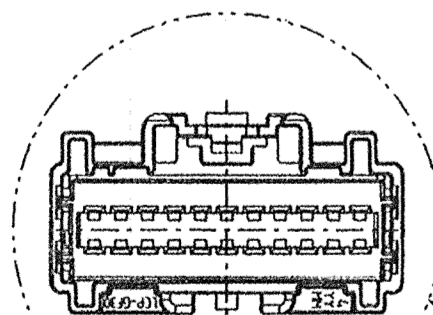
FORD PART	SIEMENS PART	MAX TEMP.	FORD PART	SIEMENS PART
IS7T-14A459-SA	V23542-G2422-D101	145°C	IS7T-14A89-SA	V23542-G2622-D101
IS7T-14A459-TA	V23542-G2422-D102	145°C	IS7T-14A89-TA	V23542-G2622-D102
IS7T-14A459-VA	V23542-G2422-D103	145°C	IS7T-14A89-VA	V23542-G2622-D103



FORD PART NUMBER:
IS7T-14A459-SA
CODE A

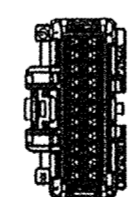
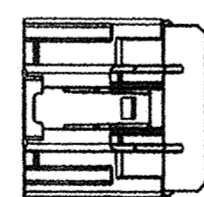
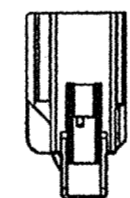
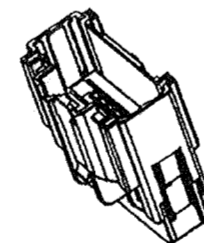


DELIVERY CONDITION:
SPACER IN PREINSTALLED POSITION



Ø 41
MIN. FEED THROUGH CONDITION
(2mm CLEARANCE ALL THE WAY
AROUND INCLUDED)
KEYING OPTION 1

	CODE A COLOUR: BLACK	CODE B COLOUR: GREEN	CODE C COLOUR: NATURAL
SIEMENS PART	V23542-G2422-D101	V23542-G2422-D102	V23542-G2422-D103
FORD PART	IS7T-14A459-SA	IS7T-14A459-TA	IS7T-14A459-VA
	14,3 ±0,1 12,8 ±0,1	12,8 ±0,1 14,3 ±0,1	12,8 ±0,1 12,8 ±0,1
SIEMENS PART	V23542-G2622-D101	V23542-G2622-D102	V23542-G2622-D103
FORD PART	IS7T-14A89-SA	IS7T-14A89-TA	IS7T-14A89-VA



FULL SIZE VIEWS
SCALE: 1:1

IS7T-14A459-TA
IS7T-14A459-VA

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SIEMENS		OSMAN SYLVANIA	
SIEMENS DRAWING NR.	V23542-G2422-D101-D103-05-7427	SIEMENS DRAWING NR.	
REFERENCE	MP-1571-180101-083	SIEMENS DRAWING NR.	
PART MUST COMPLY WITH MATERIAL SPECIFICATION WSS-H99P9899-A1 TO HELP SAFEGUARD HEALTH, SAFETY AND THE ENVIRONMENT.		SIEMENS DRAWING NR.	
DRAFTED IN ACCORDANCE WITH FAO ENGINEERING DRAFTING STANDARD CURRENT AT INITIAL RELEASE		SIEMENS DRAWING NR.	
CAD TYPE	S-IDEAS	CAD FILE	157T-14A459-S ; VER 5
OPER. NO.	UNIT	DRAWING	IS MASTER
DESIGN	DETAIL	TITLE	SLV ASY-WIRE CONNECTOR - MALE
CHECKED	SAFETY		SHT 1 OF 1
SCALE	DATE	DIVISION	PLANT
2:1	980517		

NOTE:
1. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-1994.
WITH EXCEPTIONS AS DESCRIBED IN DRAWING STANDARDS.

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REV.	DESCRIPTION	DATE	BY	CHKD.
01	23.12.98 JWA	26.11.98		
02	18.05.99 BH			
03	18.05.99 BH			
04	18.05.99 BH			
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