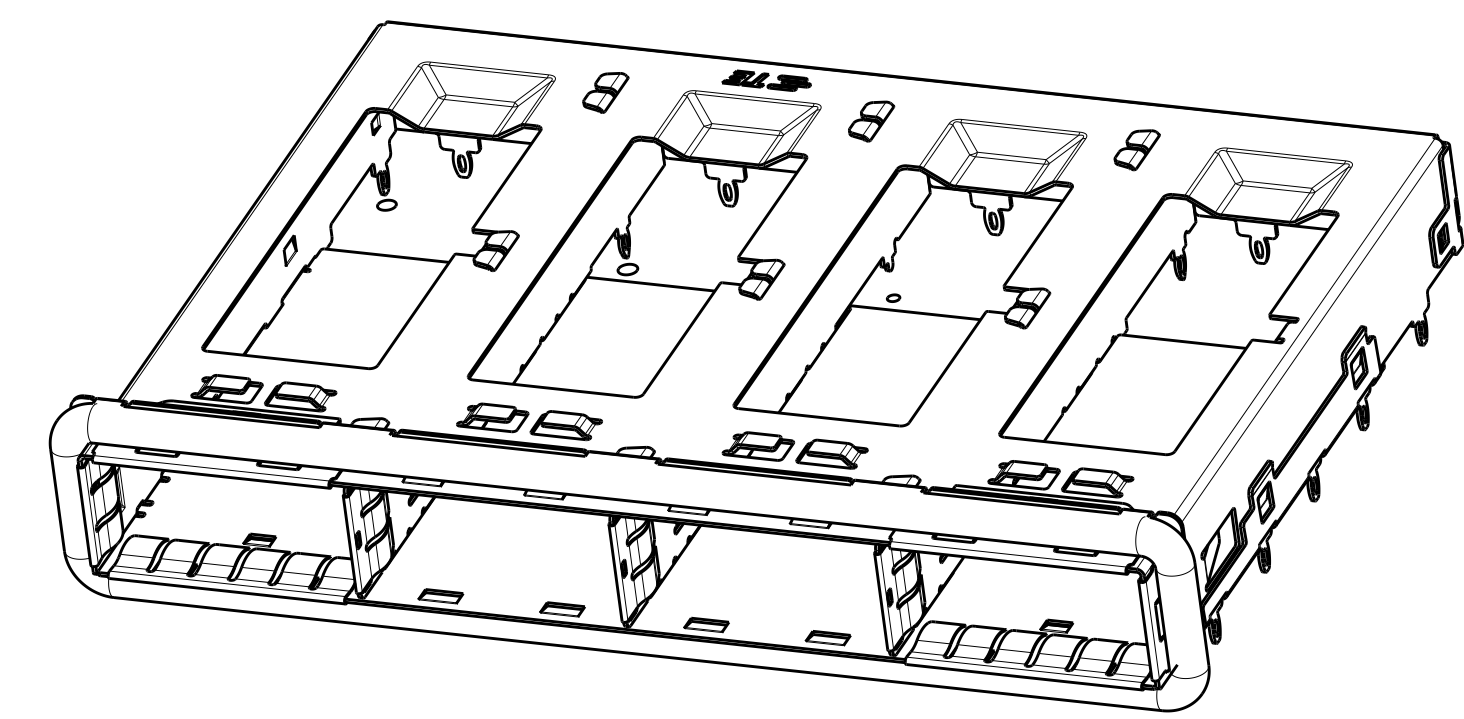
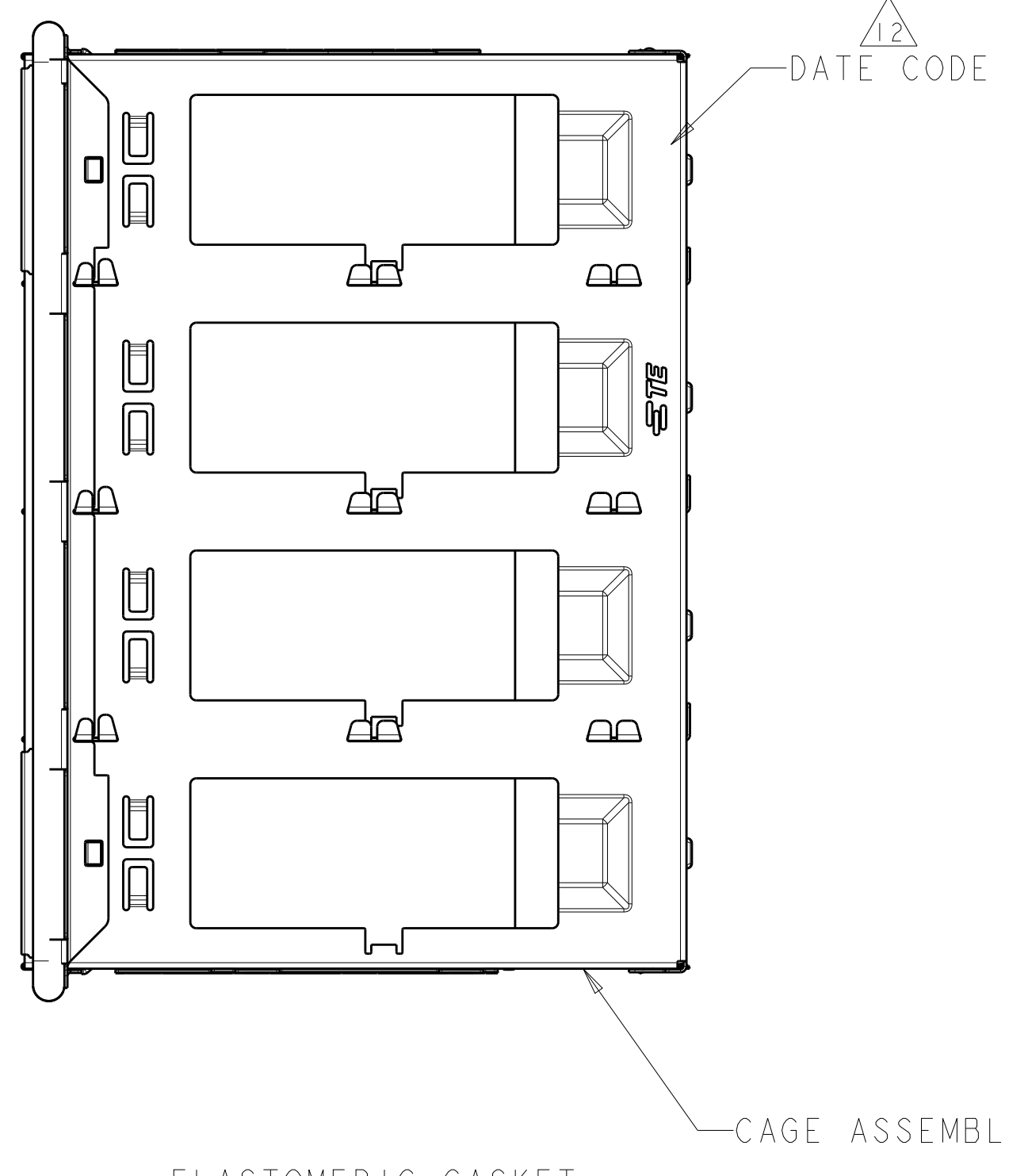
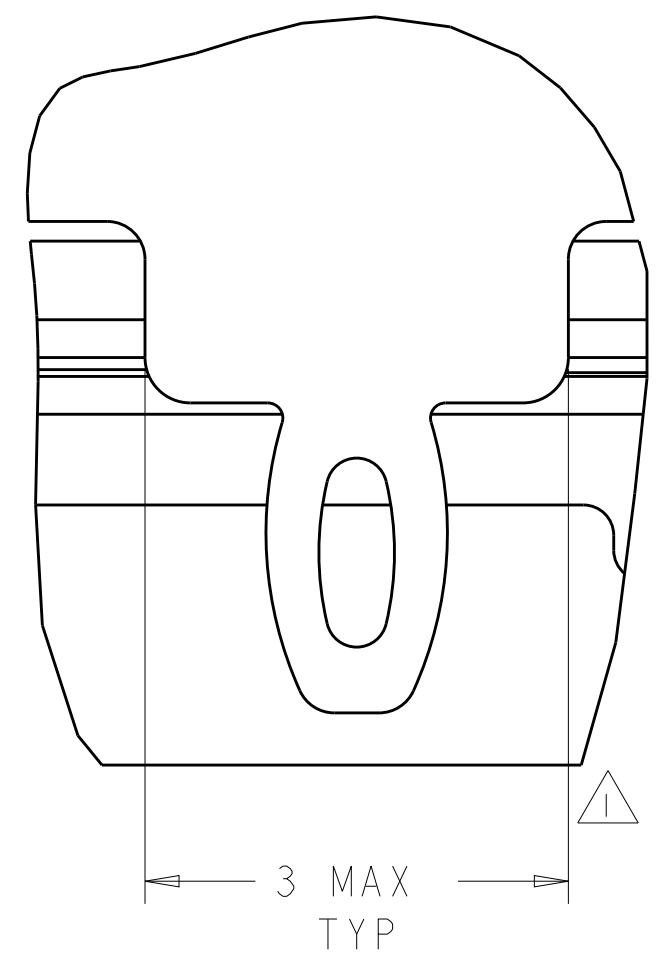
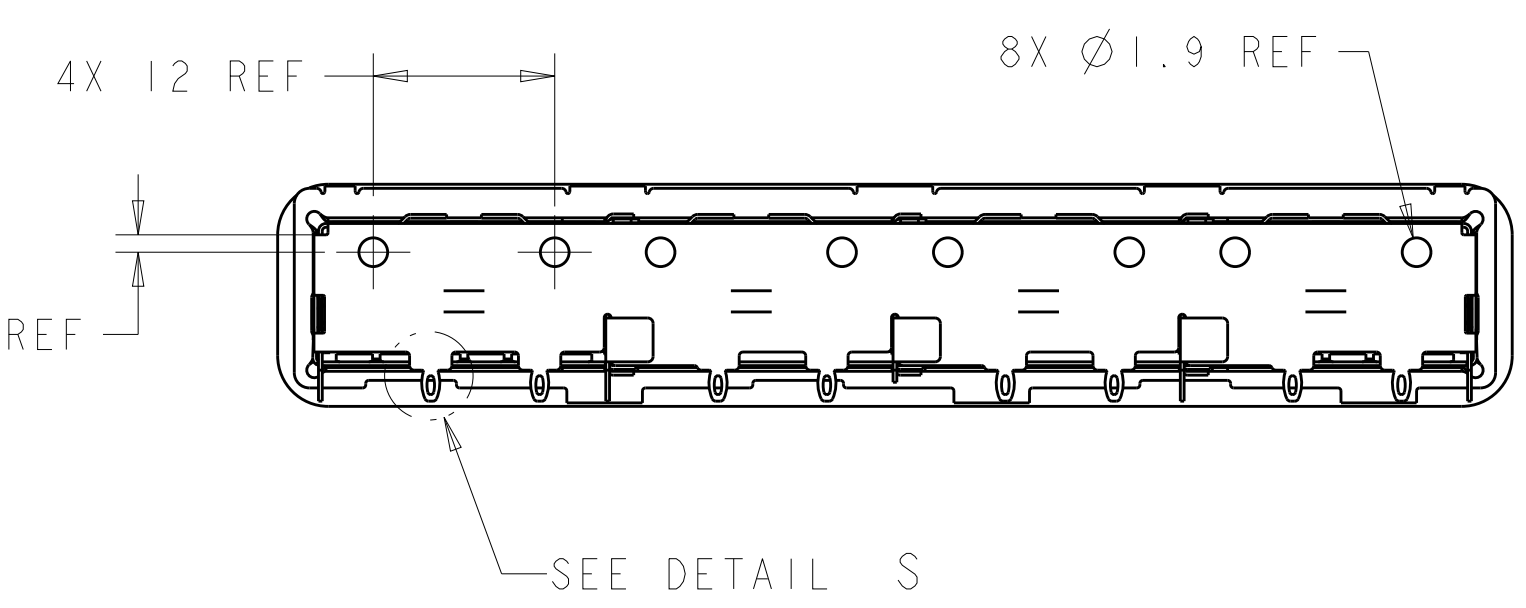
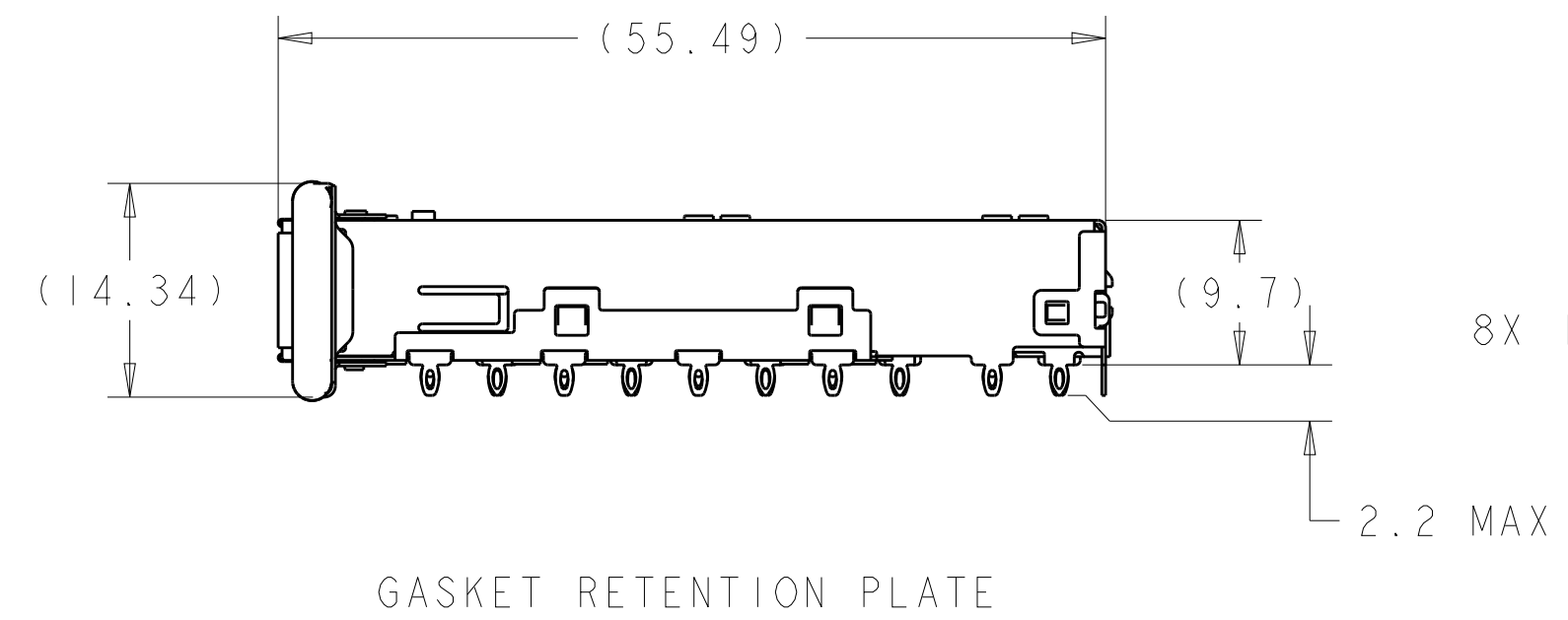
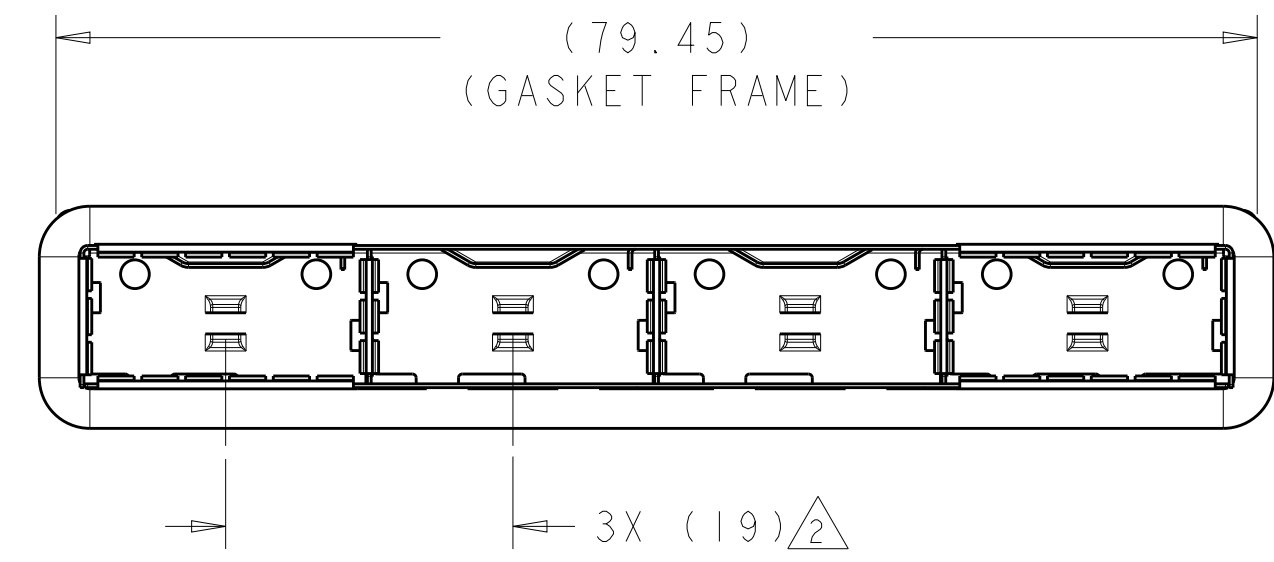


LOC		DIST		REVISIONS			
P	LTN	DESCRIPTION	DATE	DWN	APVD		
A		RELEASE TO ACTIVE	1NOV2016	RG	SH		

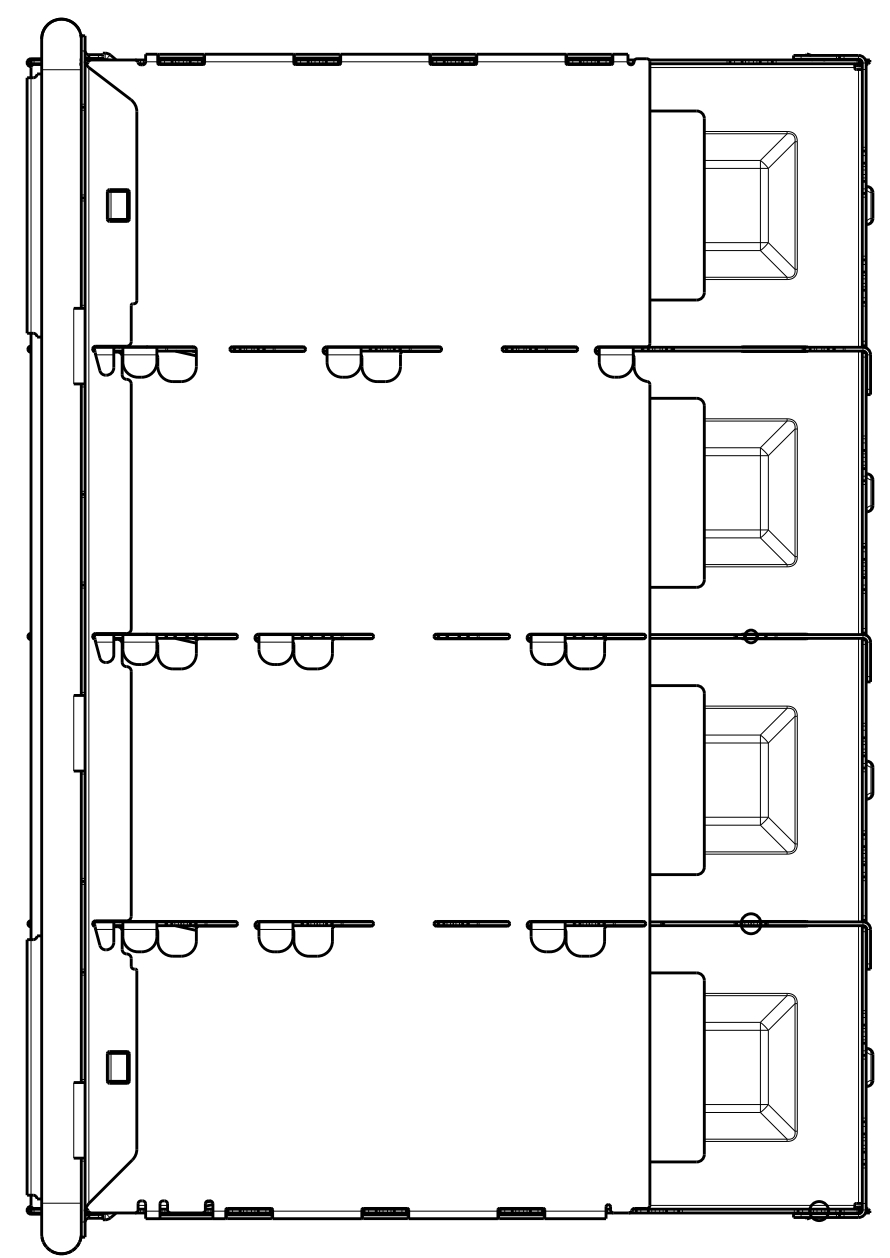
- 1 SURFACE TRACES PERMITTED WITHIN THIS AREA EXCEPT WHERE CAGE STANDOFFS, SHOWN IN DETAIL S, CONTACT PC BOARD.
- 2 PITCH BETWEEN PORTS OF ONE 1X4 CAGE.
- 3 SPACING BETWEEN CAGES ON THE SAME PC BOARD. TO BE SPECIFIED BY CUSTOMER, MUST COMPLY WITH MINIMUM DIMENSIONS SHOWN.
- 4 REFERENCE APPLICATION SPEC 114-13217 FOR RECOMMENDED DRILL HOLE DIAMETER AND PLATING THICKNESS.
- 5 UNPLATED THRU HOLE.
- 6 DATUM AND BASIC DIMENSION ESTABLISHED BY CUSTOMER.
- 7 DATUM -A- IS TOP SURFACE OF THE HOST BOARD.
- 8 DIMENSION C IS THE NOMINAL THICKNESS OF CUSTOMER SUPPLIED PC BOARD. MINIMUM PC BOARD THICKNESS:  
 SINGLE SIDED: 1.45mm  
 DOUBLE SIDED: 5.0mm PER CUSTOM
- 9. MATES WITH QSFP MSA COMPATIBLE TRANSCEIVER.
- 10 BASELINE FOR THE DIMENSION IS CENTER OF COMPLIANT PIN HOLE.
- 11 LED ON HOST BOARD. QUANTITY, POSITION, AND GEOMETRY DEPENDS ON CHOICE OF LIGHT PIPES.
- 12 DATE CODE (YYWW) MARKED APPROXIMATELY AS SHOWN.
- 13 REFERENCE APP SPEC 114-13217 FOR GASKET THICKNESS CALCULATION.
- 14 MATERIAL:  
 CAGE ASSEMBLY: NICKEL SILVER, 0.25 THICK  
 EMI SPRINGS: COPPER ALLOY  
 GASKET PLATE: STAINLESS STEEL
- 15 FINISH:  
 EMI SPRINGS: TIN PLATING OVER NICKEL



ELASTOMERIC GASKET



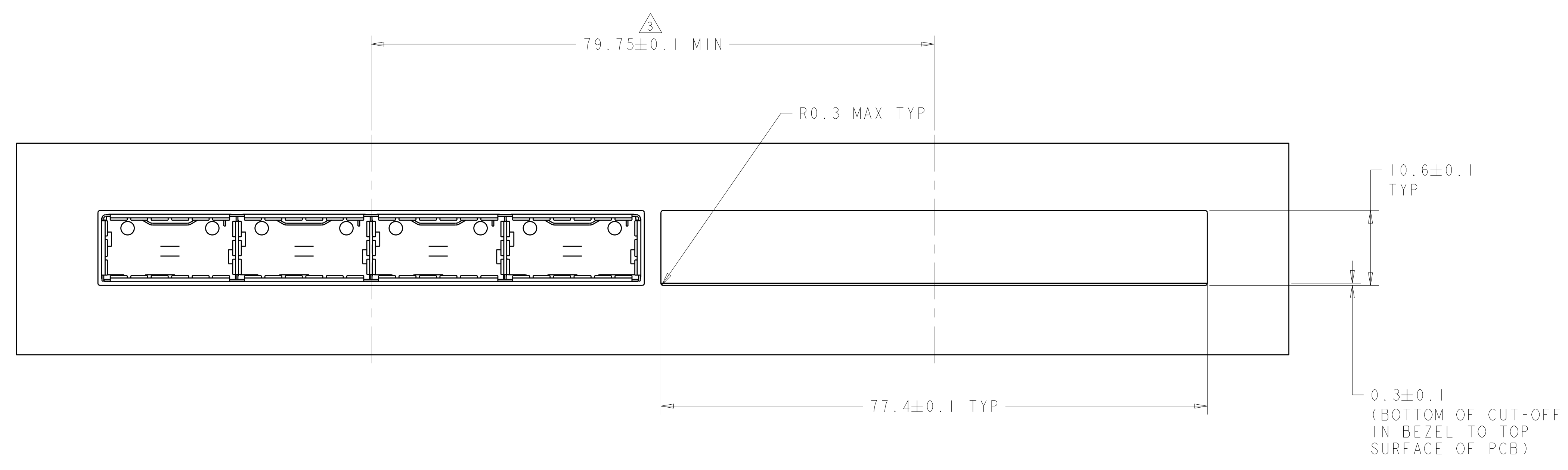
DETAIL S  
SCALE 20:1



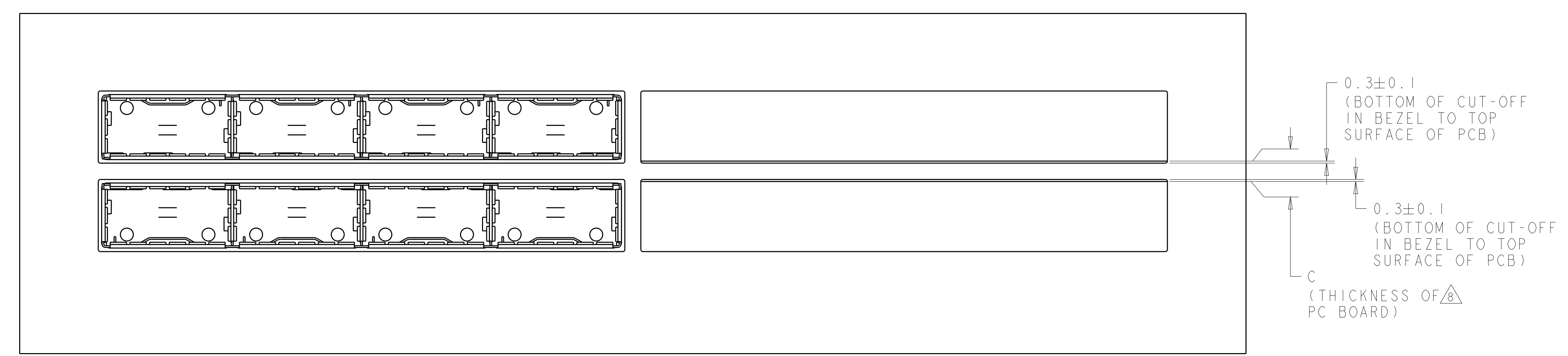
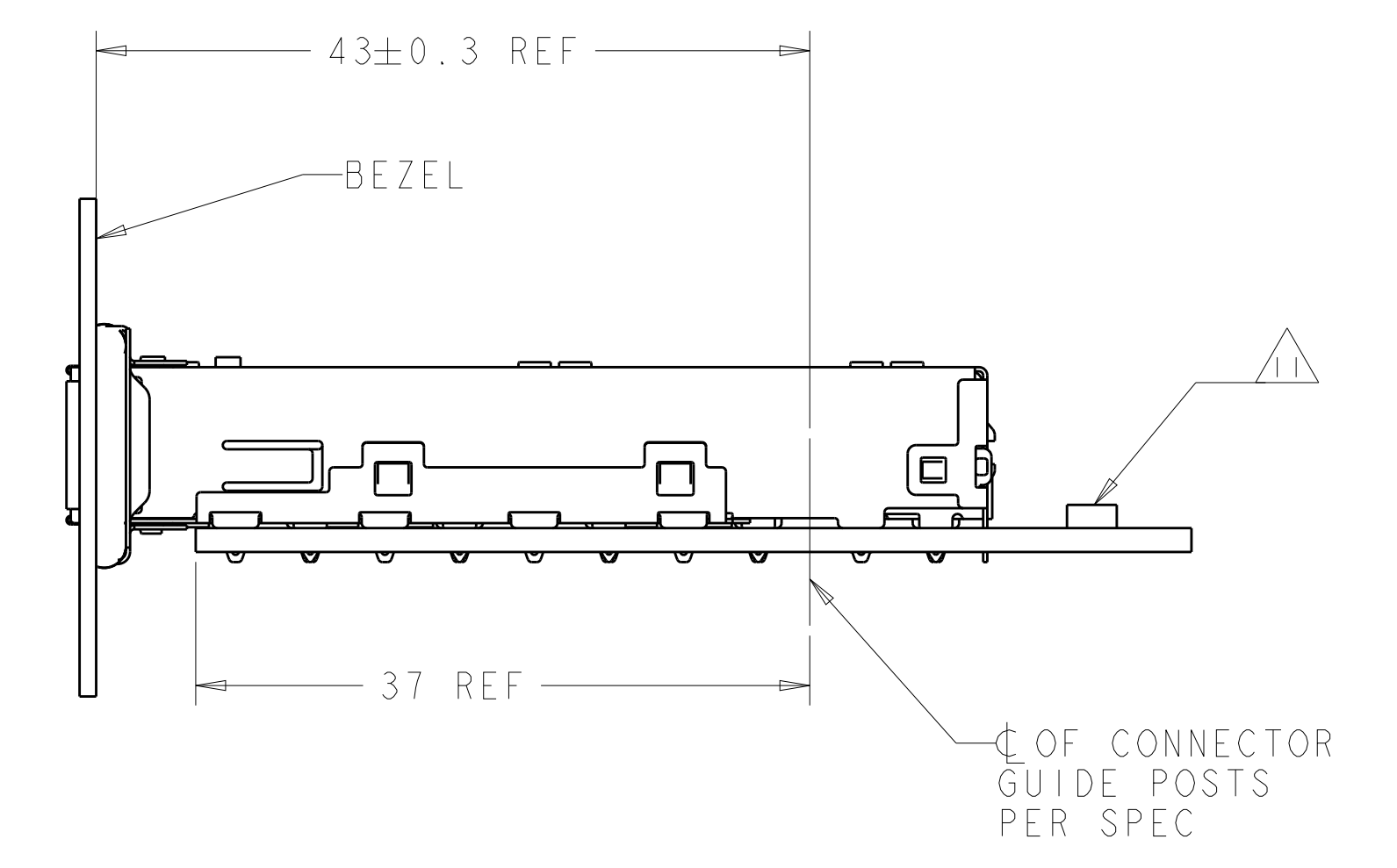
2170288-1  
PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: KINSEN SUN 05MAR2012	TE Connectivity	
DIMENSIONS: mm		CHK: DENNY ZHU 05MAR2012		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: AILEY CAI 05MAR2012	NAME: 1X4 CAGE ASSEMBLY, THRU BEZEL, W/ ELASTOMERIC GASKET, QSFP	
0 PLC	±	PRODUCT SPEC	SIZE: CAGE CODE DRAWING NO	
1 PLC	±0.25	108-2286	RESTRICTED TO	
2 PLC	±0.15	APPLICATION SPEC	A100779C=2170288	
3 PLC	±	114-13217	SCALE 2:1 SHEET 1 OF 4 REV A	
4 PLC	±	WEIGHT		
ANGLES	±	CUSTOMER DRAWING		
MATERIAL	FINISH			

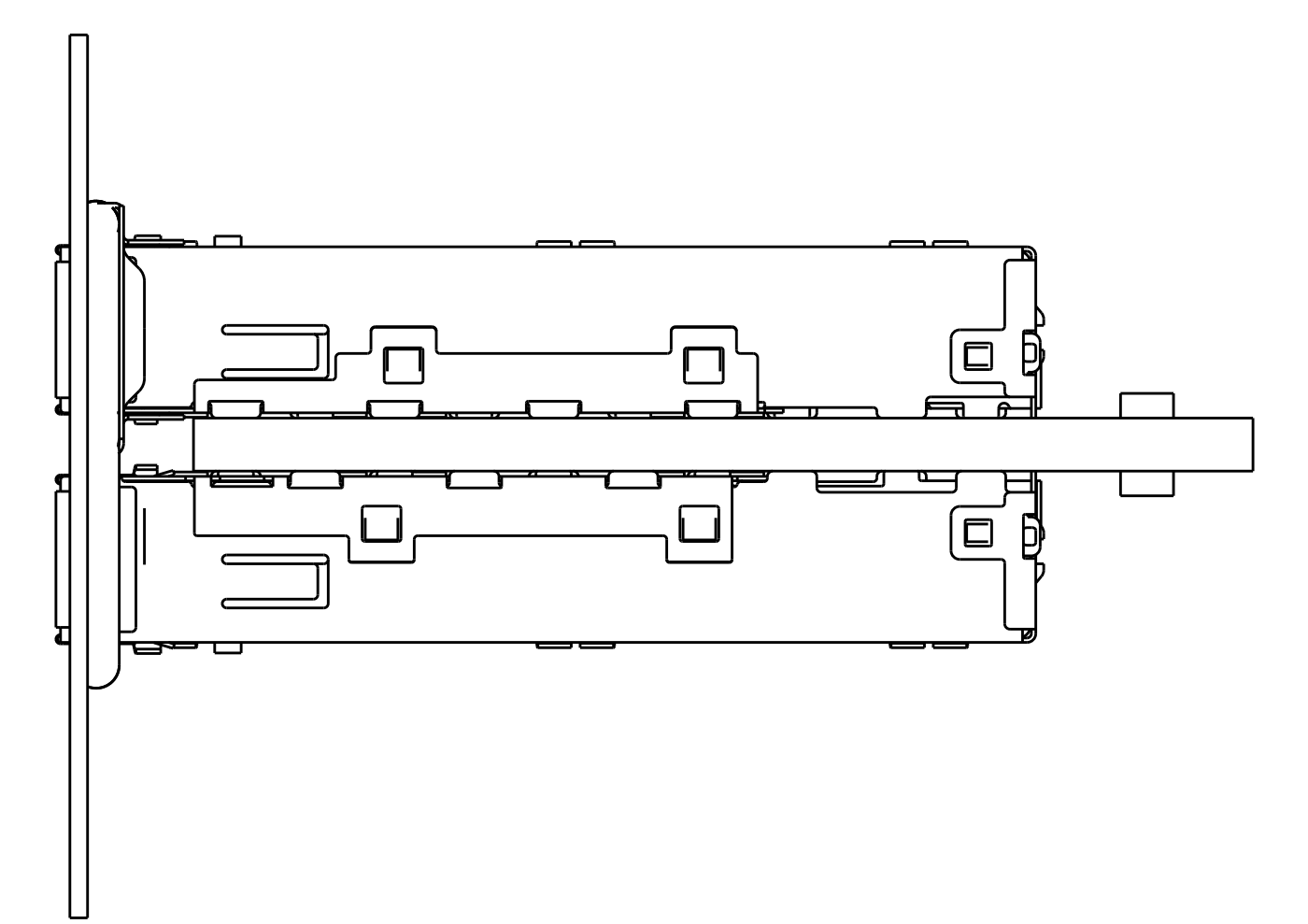
LOC		DIST		REVISIONS			
GP	00	P	LTN	DESCRIPTION	DATE	DMN	APVD
-	-	-	-	SEE SHEET 1	-	-	-



ONE SIDED CONFIGURATION  
 SCALE 5:2

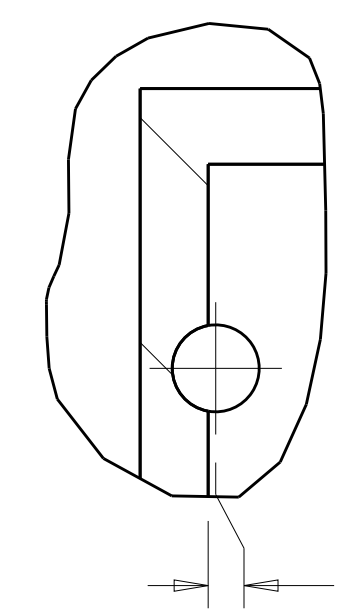


BELLY TO BELLY CONFIGURATION SIMILAR  
 TO ONE SIDED EXCEPT WHERE NOTED  
 SCALE 5:2

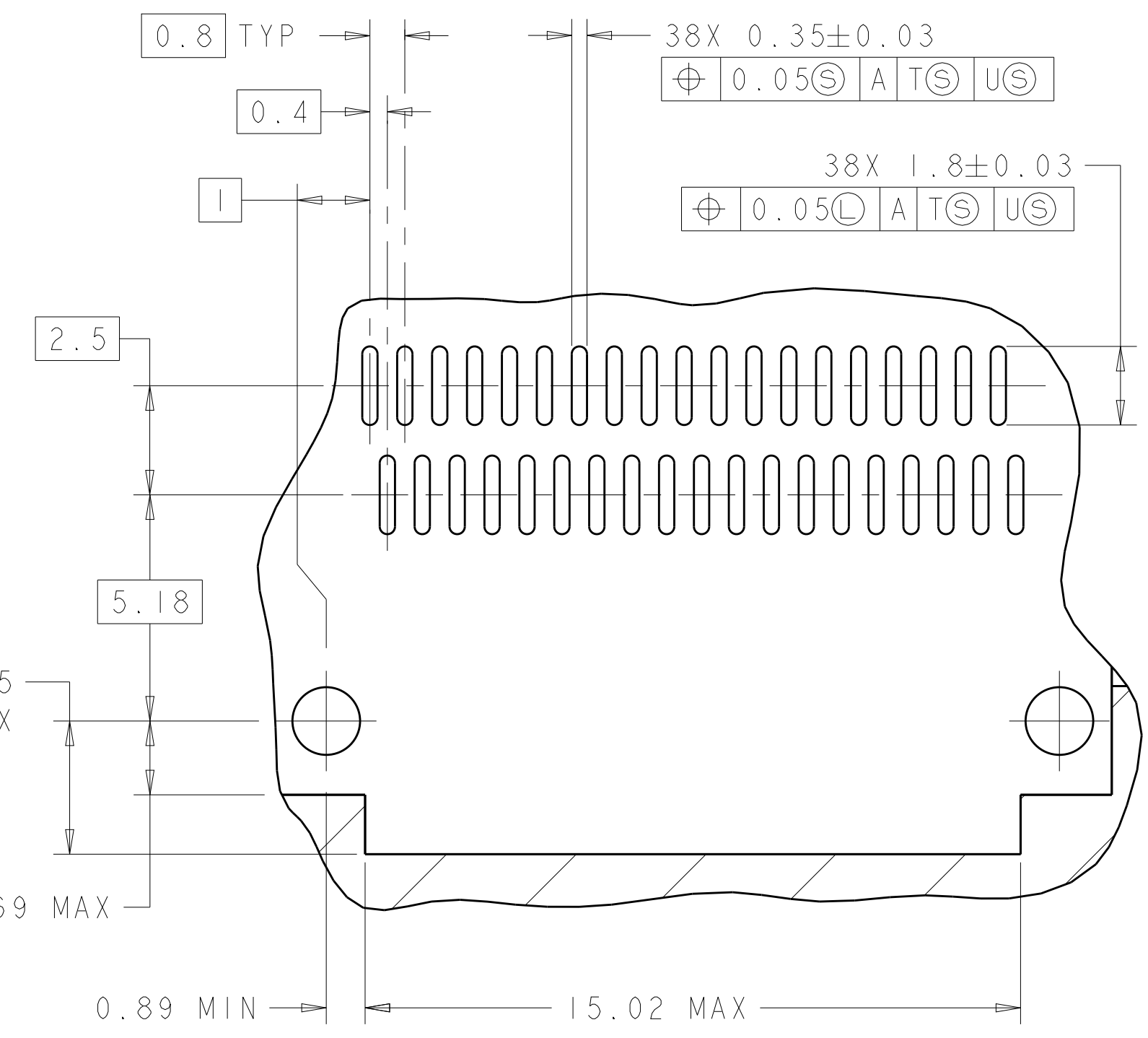
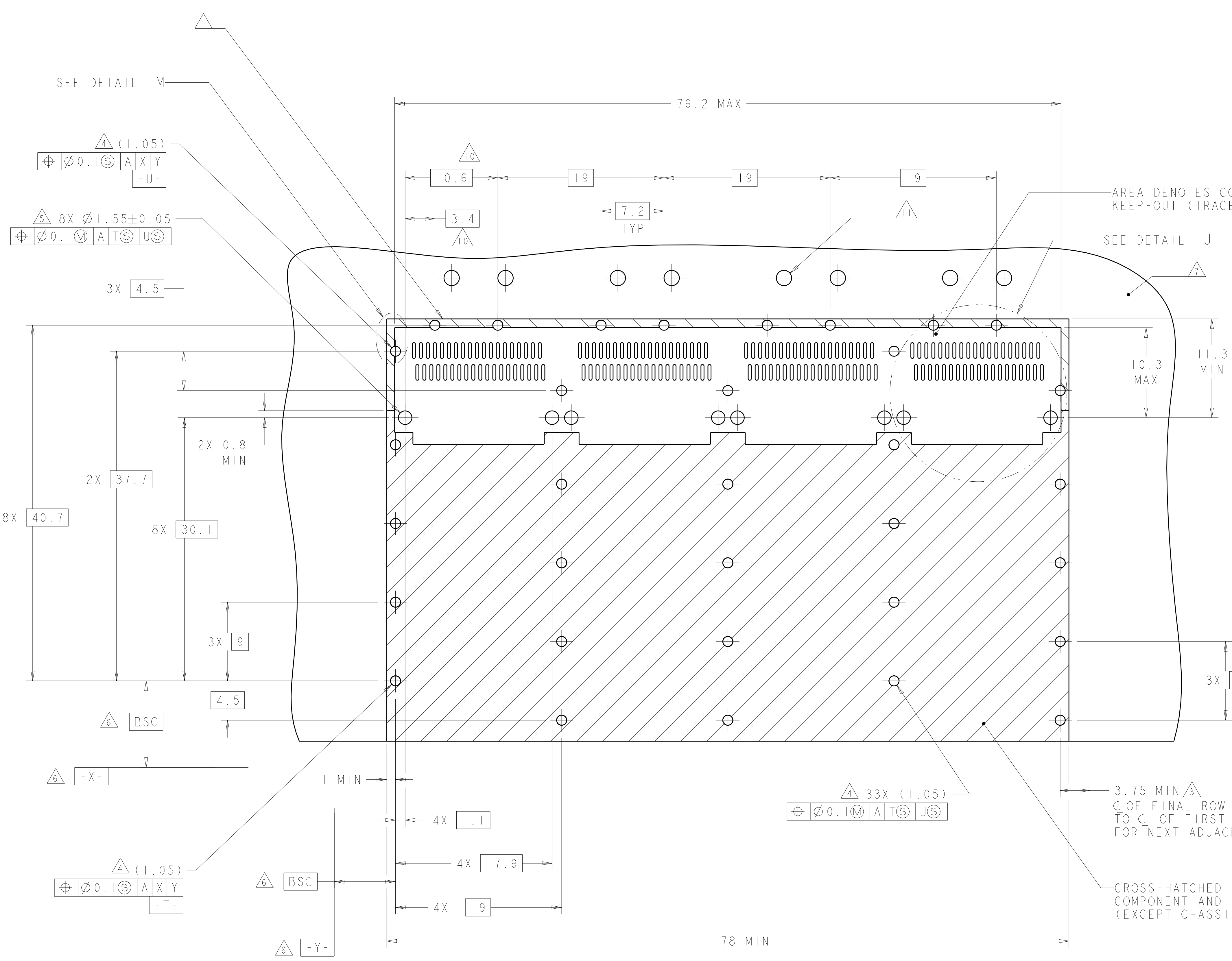


THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN KINSEN SUN 05MAR2012	TE Connectivity
DIMENSIONS:		CHK DENNY ZHU 05MAR2012	
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD ALEX CAI 05MAR2012	NAME 1X4 CAGE ASSEMBLY, THRU BEZEL, W/ ELASTOMERIC GASKET, QSFP
0 PLC	±	PRODUCT SPEC	SIZE 108-2286
1 PLC	±0.25	APPLICATION SPEC	RESTRICTED TO
2 PLC	±0.15	114-13217	A100779C=2170288
3 PLC	±	WEIGHT	SCALE 2:1 SHEET 2 OF 4 REV A
4 PLC	±	CUSTOMER DRAWING	
ANGLES	±		
FINISH			

LOC	DIST	REVISIONS				
GP	00	P. LTH	DESCRIPTION	DATE	DWN	APVD
-	-	-	SEE SHEET 1	-	-	-



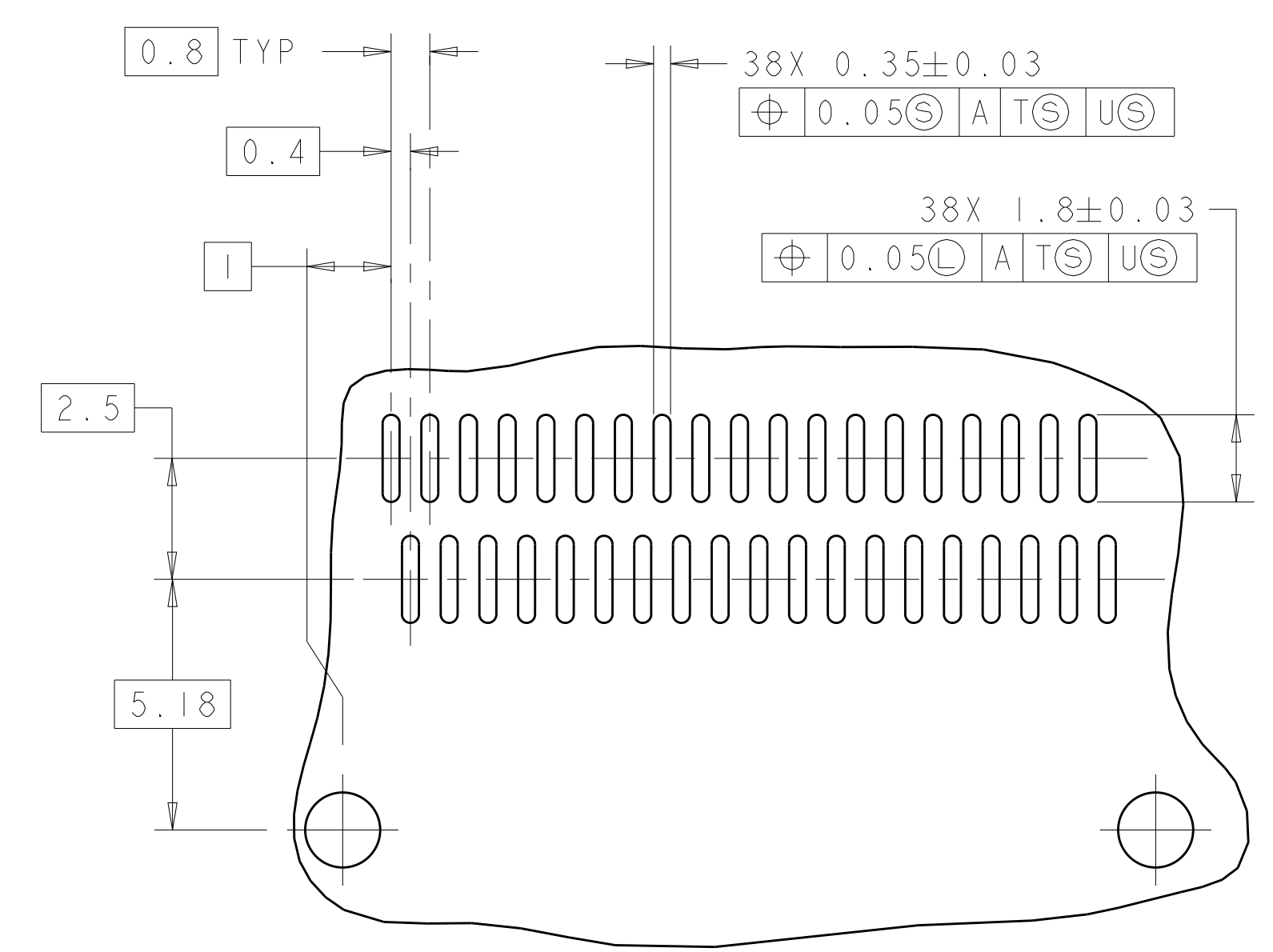
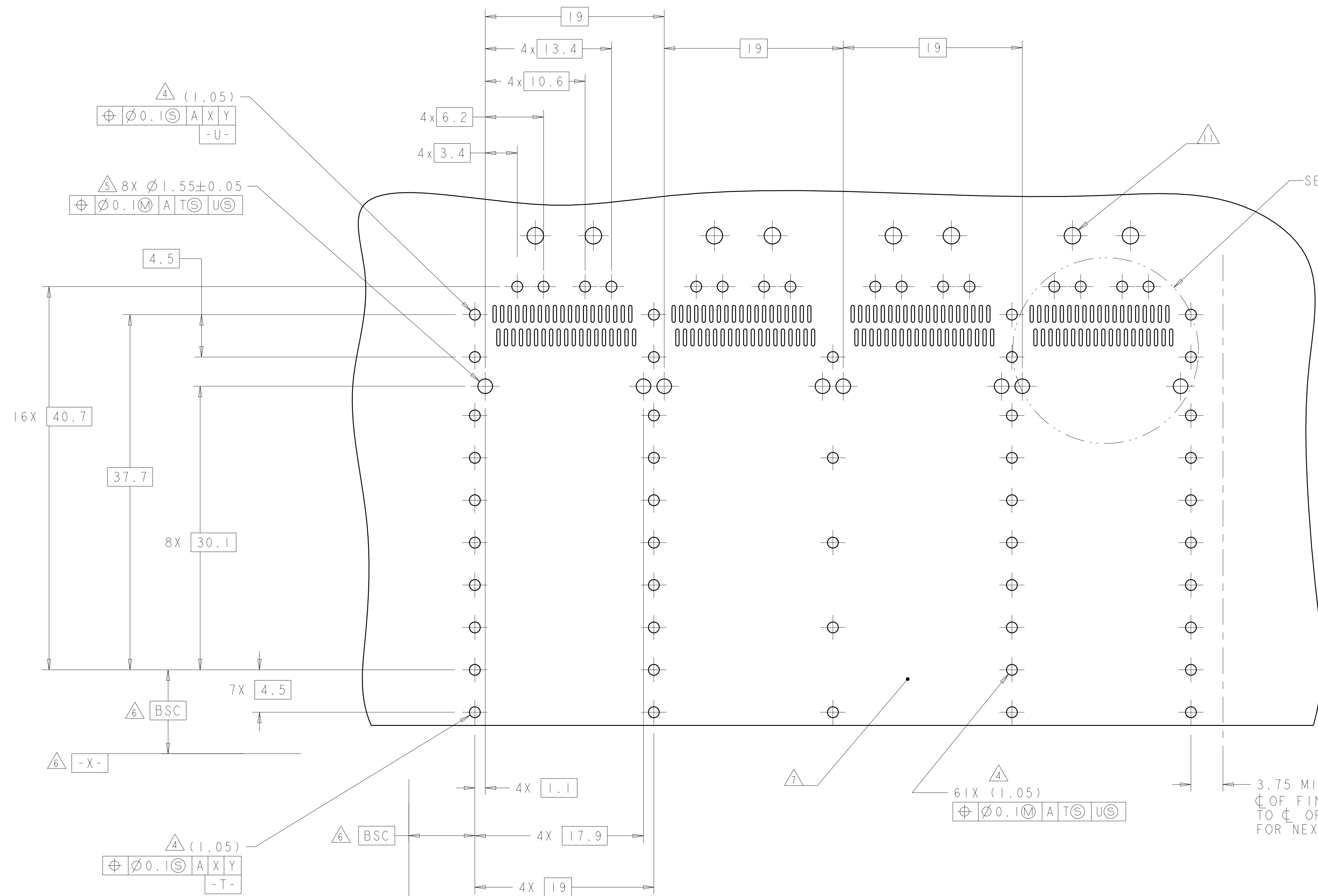
DETAIL M  
SCALE 10:1



RECOMMENDED PC BOARD LAYOUT  
 SINGLE SIDE MOUNT CONFIGURATION  
 SCALE 4:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: RINSEN SUN 05MAR2012	TE Connectivity
DIMENSIONS: mm		CHK: DENNY ZHU 05MAR2012	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: AILEY CAI 05MAR2012	NAME: 1X4 CAGE ASSEMBLY, THRU BEZEL, W/ ELASTOMERIC GASKET, QSFP
0 PLC	±	PRODUCT SPEC	SIZE: CAGE CODE DRAWING NO
1 PLC	±0.10	108-2286	RESTRICTED TO
2 PLC	±0.05	APPLICATION SPEC	A100779C=2170288
3 PLC	±	114-13217	SCALE 2:1 SHEET 3 OF 4 REV A
4 PLC	±	WEIGHT	
ANGLES	±	CUSTOMER DRAWING	
MATERIAL	FINISH		

LOC	DIST	REVISIONS					
GP	00	P.	LTN	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1			



DETAIL K  
SCALE 8:1

RECOMMENDED PC BOARD LAYOUT  
 BELLY TO BELLY CONFIGURATION  
 SEE SHEET 3 FOR COMPONENT AND TRACE KEEP-OUTS  
 SCALE 4:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: KINSEN SUN 05MAR2012	TE Connectivity
DIMENSIONS: mm		CHK: DENNY ZHU 05MAR2012	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: AILEY CAI 05MAR2012	NAME: 1X4 CAGE ASSEMBLY, THRU BEZEL, W/ ELASTOMERIC GASKET, QSFP
0 PLC	±0.10	PRODUCT SPEC	108-2286
2 PLC	±0.05	APPLICATION SPEC	114-13217
3 PLC	±	WEIGHT	
4 PLC	±	CUSTOMER DRAWING	SCALE 2:1 SHEET 4 OF 4 REV A
ANGLES	±		
FINISH			

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