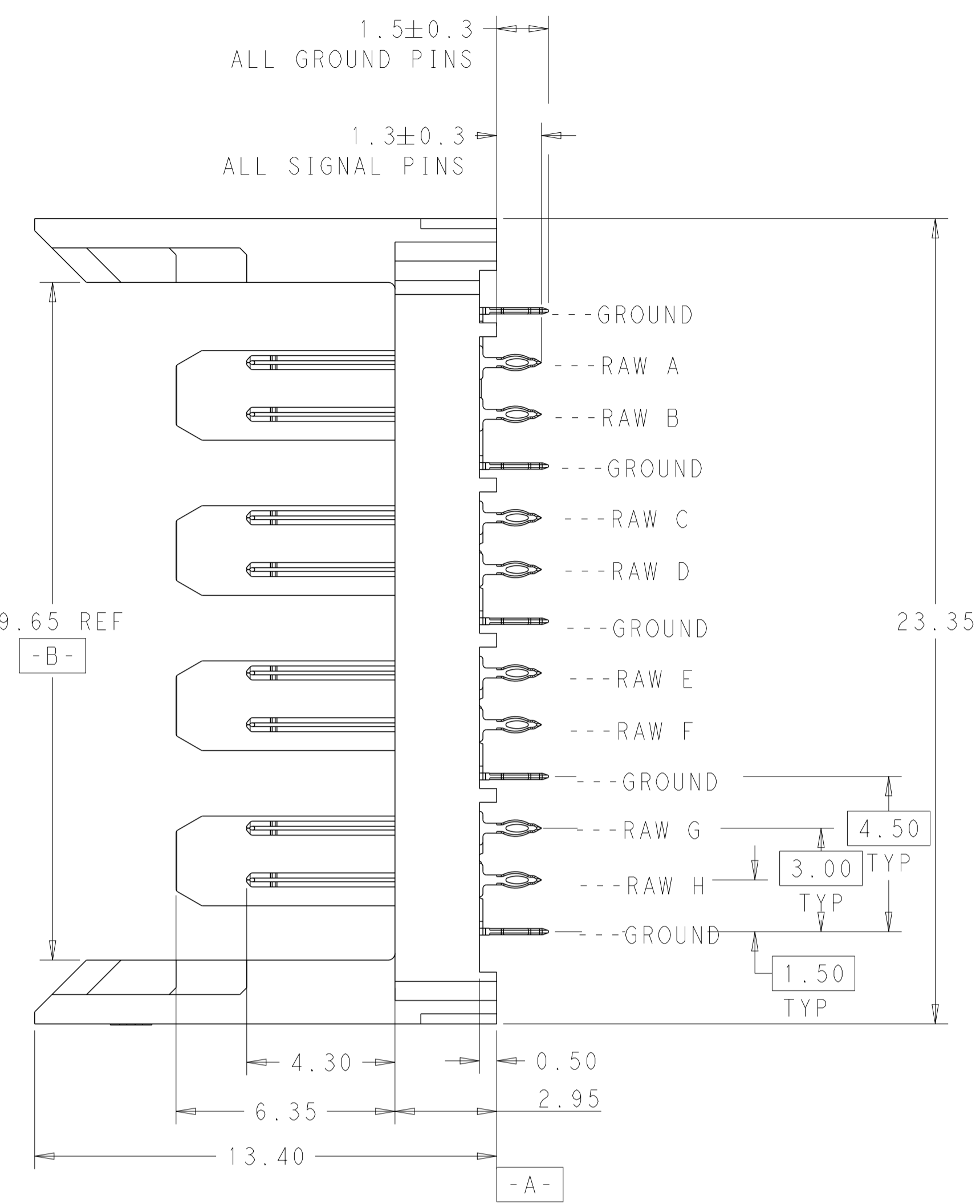
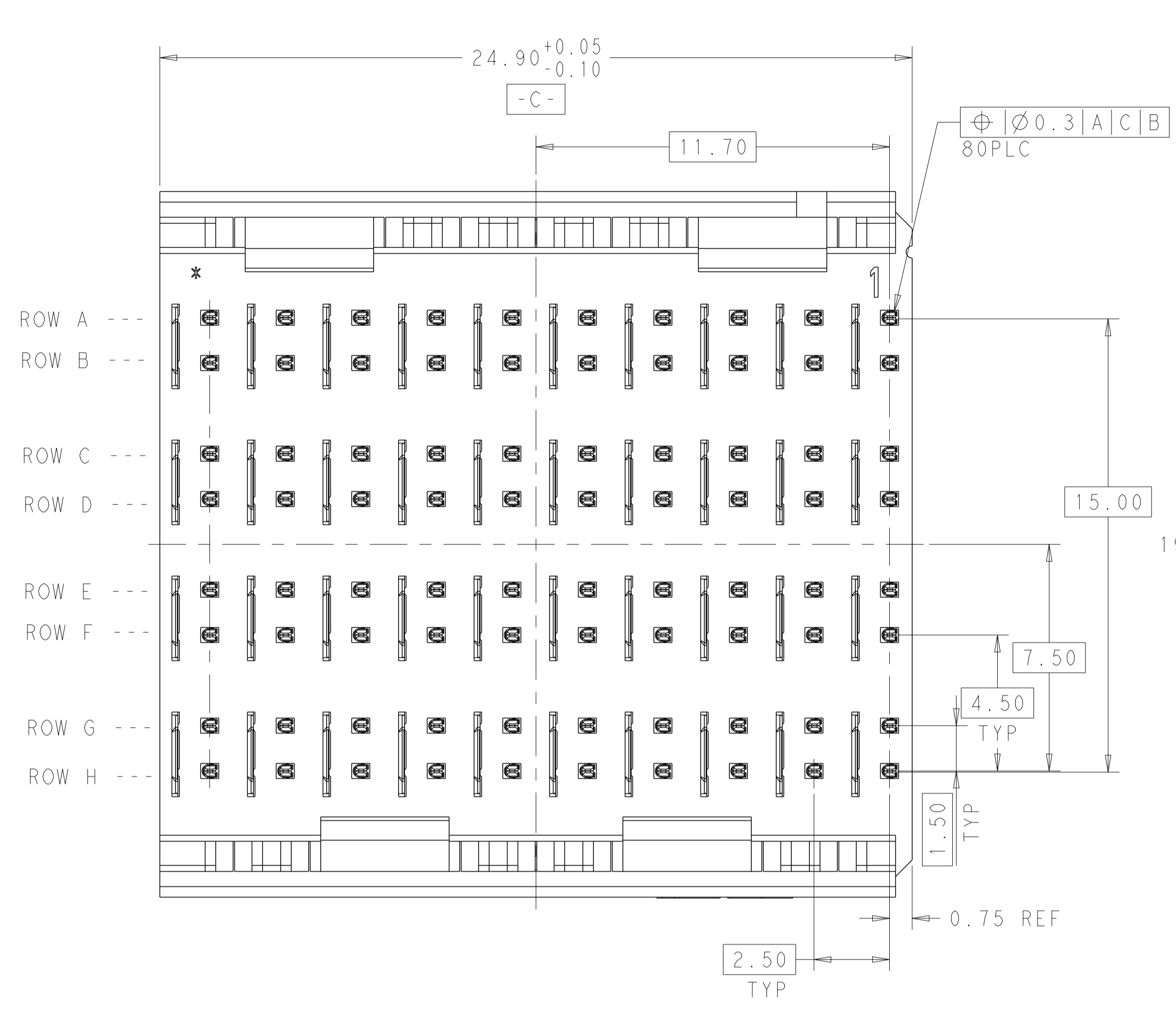
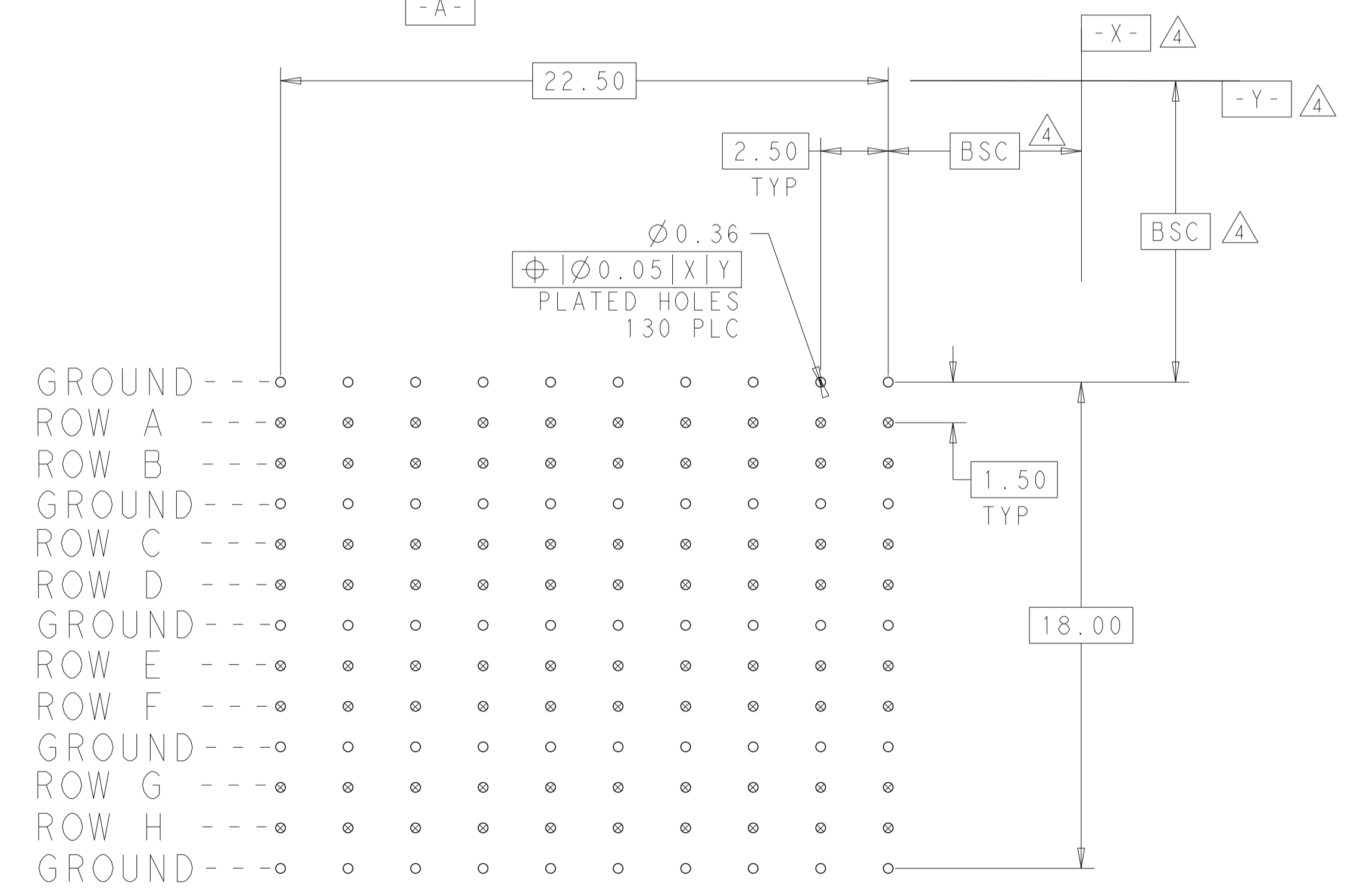
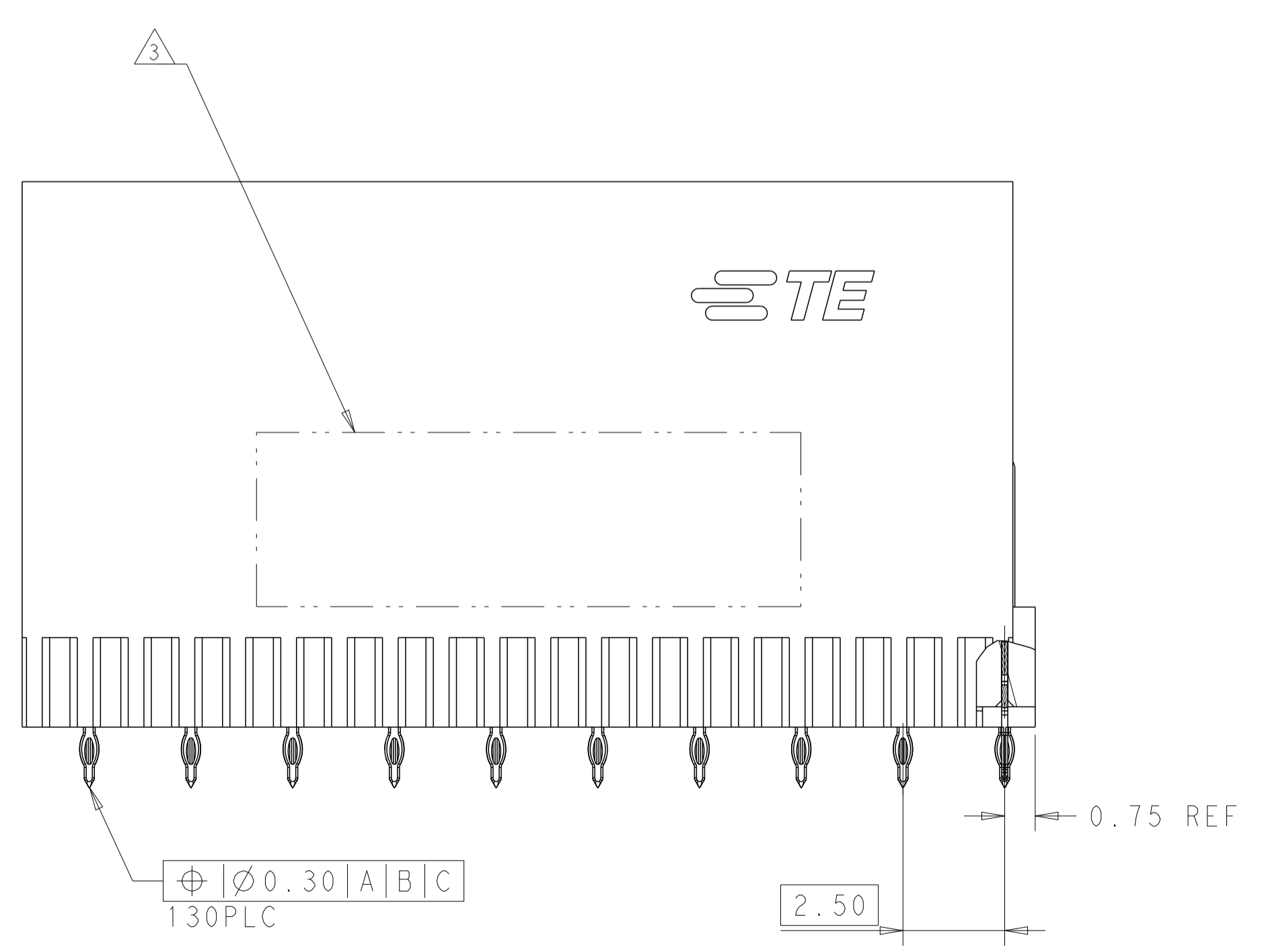


REVISIONS				
P.	LTN.	DESCRIPTION	DATE	APVD.
A		INITIAL RELEASE	19MAR15	D.S. F.Y.



- 1 MATERIAL:
CONTACT AND SHIELD: COPPER ALLOY
HOUSING: THERMALPLASTIC, UL 94V-0
- 2 FINISH: SIGNAL AND GROUND CONTACTS:
MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF
PRODUCT SPECIFICATION 108-60103; BASED ON TELCORDIA
GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS
COMPLIANT PIN AREA: 0.5 um MIN MATTE
TIN OVER BASE PLATING
- 3 CONNECTOR MARKED WITH PART NUMBER AND DATE CODE
- 4 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER
- 5 CONTACT AREA LUBRICATED WITH BELLCORE
APPROVED LUBRICANT. TECHNICAL REFERENCE:
GR-1217-CORE, ISSUE 2, DECEMBER 2008.
- 6 RECOMMENDED THRU HOLE DIAMETER AND PLATING THICKNESSES PLEASE
REFER TO APPLICATION SPEC 114-13059



RECOMMENDED PCB LAYOUT
 =====
 VIEW FROM COMPONENT SIDE

2170902-1
 PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: DAVID SHEN 18DECT4	TE Connectivity
DIMENSIONS:		CHK: FRANK YANG 18DECT4	
mm	0 PLC ±0.2	APVD: FRANK YANG 18DECT4	NAME: ASSEMBLY DRAWING, HM-eZD+ VERTICAL, HEADER, 4PAIRS 10COLUMNS
	1 PLC ±0.1	PRODUCT SPEC: 108-60103	
	2 PLC ±0.05	APPLICATION SPEC: 114-13059	SIZE: A1 CAGE CODE: - DRAWING NO: C=2170902 RESTRICTED TO: -
	3 PLC ±0.05	WEIGHT: -	
	4 PLC ±0.05	Customer Drawing	SCALE: - SHEET: 1 OF 1 REV: A

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