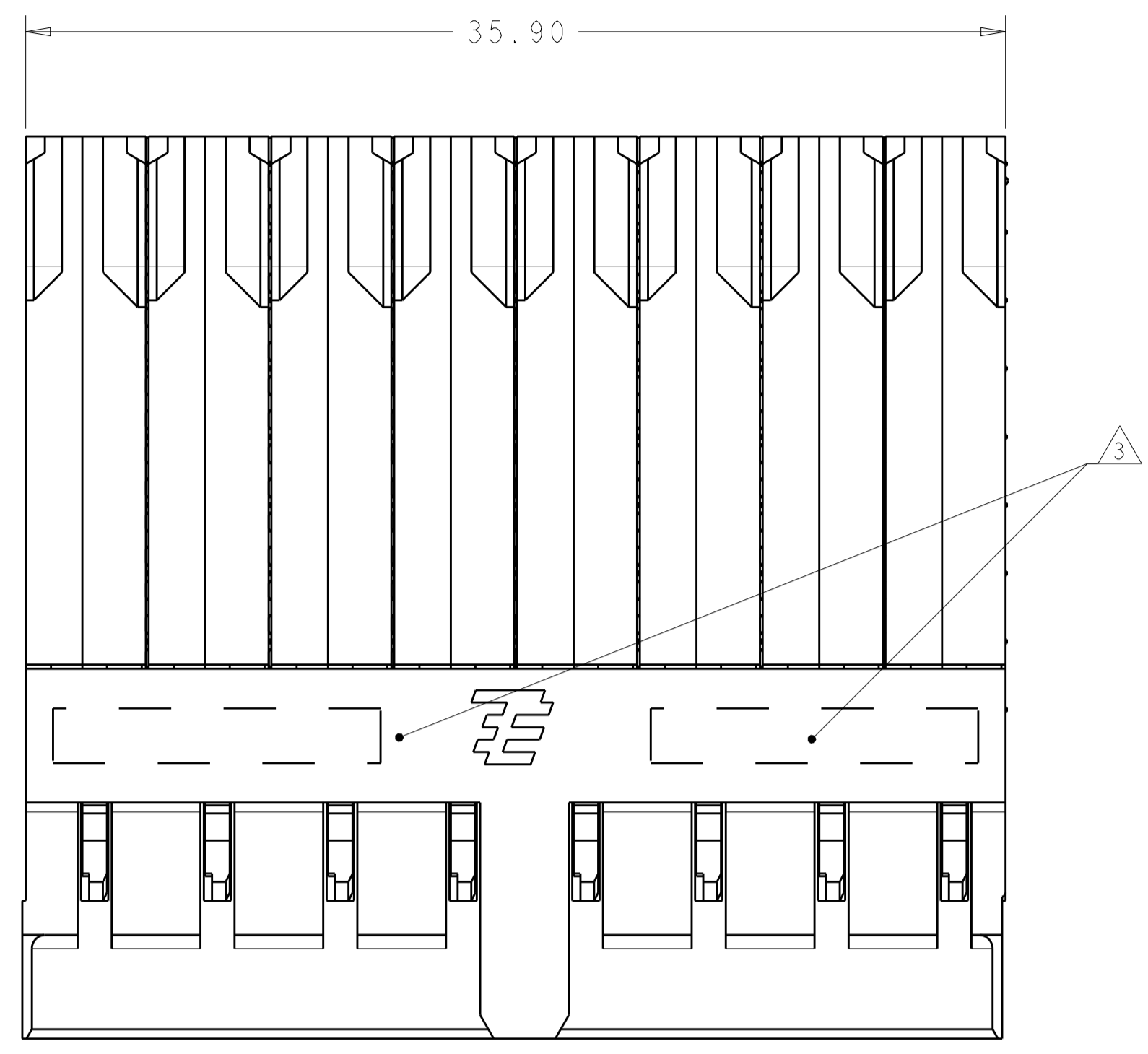
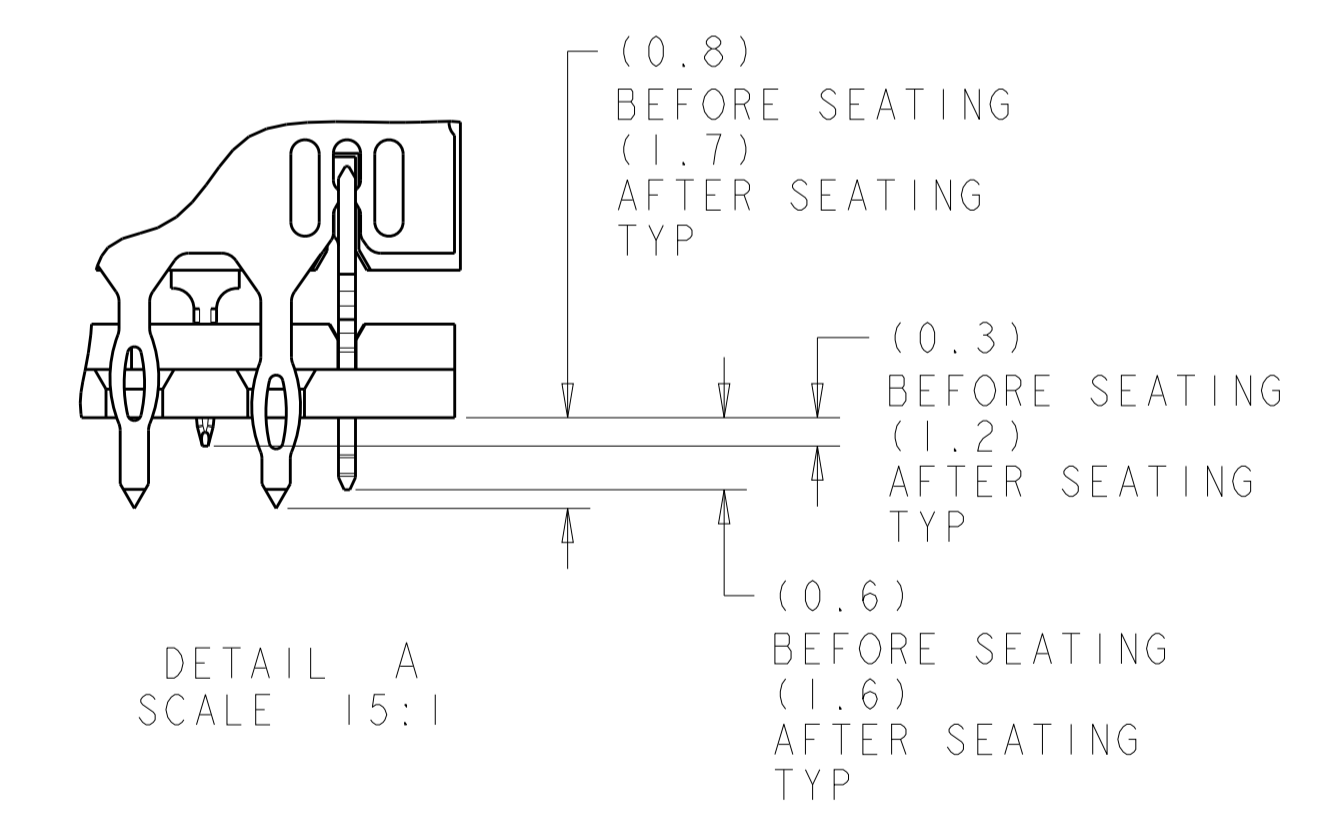
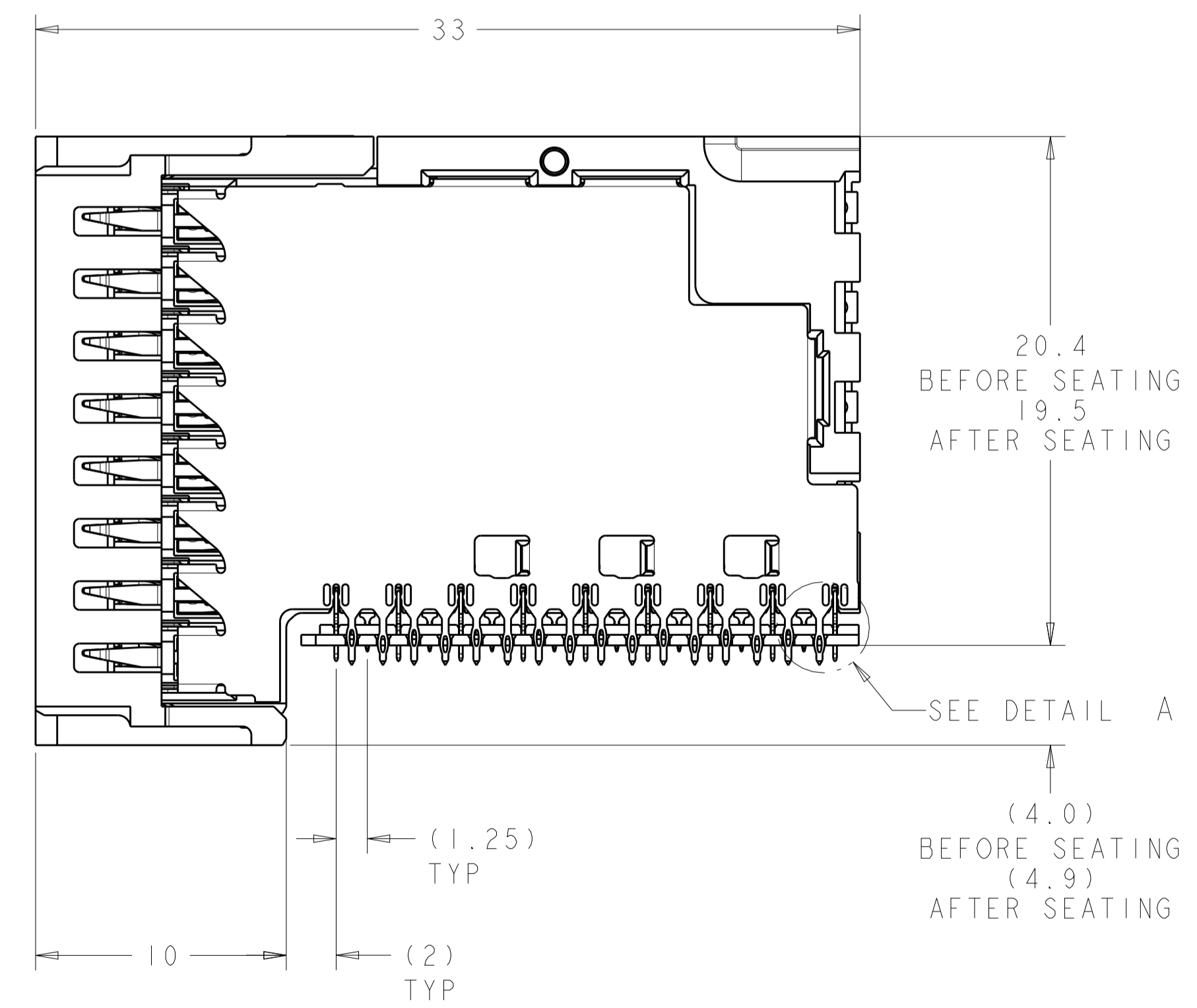
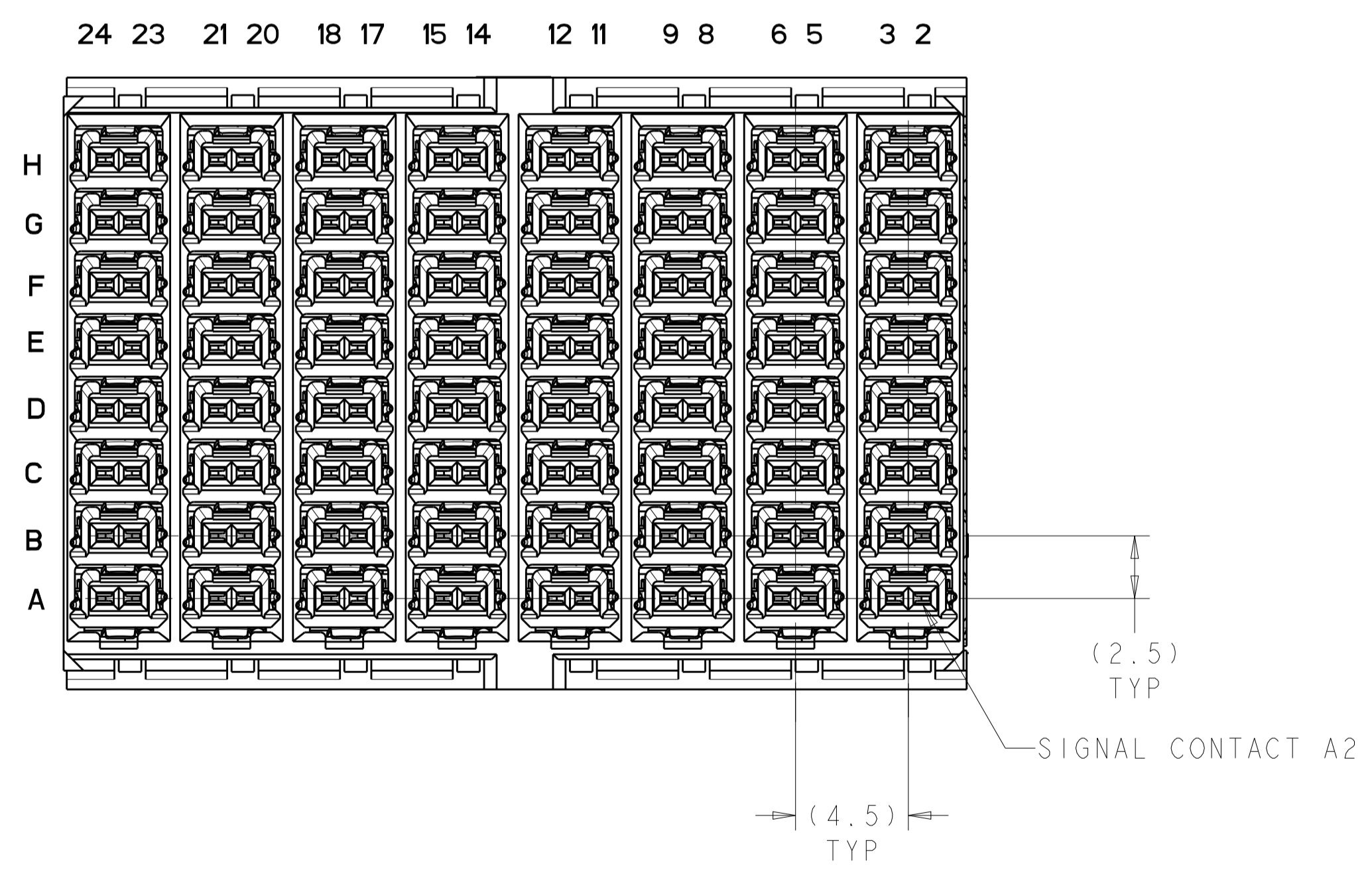


LOC	DIST	REVISIONS			
		REV	DATE	BY	APPV
GP	00	A	23MAR2014	RT	NS
		B	07JUL2014	LAW	NW
		C	10MAY2017	JM	SS



- 1 MATERIAL:
CONTACT AND SHIELD - COPPER ALLOY.
HOUSINGS, AND ORGANIZER - THERMOPLASTIC, UL 94V-0, BLACK.
- 2 CONFORMS TO REQUIREMENTS OF TE PRODUCT SPECIFICATION 108-2413 & 108-32037, BASED ON TELCORDIA GR-1217-CORE FOR SYSTEM QUALITY LEVEL III; APPLICATIONS IN CONTROLLED ENVIRONMENTS (CENTRAL OFFICE).
- 3 CONNECTOR MARKED WITH PART NUMBER, DATE CODE, MANUFACTURING LOCATION IDENTIFICATION CODE, AND 2D BARCODE IN APPROXIMATE AREA SHOWN.
- 4 CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 2, DECEMBER 2008.
- 5 PLATED THRU HOLE REQUIREMENTS:
FINISHED HOLE = $\varnothing 0.344 \pm 0.039$
DRILLED HOLE = $\varnothing 0.420 \pm 0.013$
COPPER THICKNESS = 0.038 ± 0.013
IMMERSION TIN IF APPLICABLE = 0.00051 ± 0.00013
- 6 PLATED THRU HOLE REQUIREMENTS:
FINISHED HOLE = $\varnothing 0.244 \pm 0.039$
DRILLED HOLE = $\varnothing 0.320 \pm 0.013$
COPPER THICKNESS = 0.038 ± 0.013
IMMERSION TIN IF APPLICABLE = 0.00051 ± 0.00013
- 7 PTH DIMENSIONS APPLY TO 1.00mm DEPTH FROM MOUNT SIDE OF PCB.
- 8 HOLE POSITION TOLERANCE APPLIES WITHIN PATTERN FOR CONNECTOR PATTERN TO CONNECTOR PATTERN, A 0.12 \varnothing POSITION TOLERANCE APPLIES.



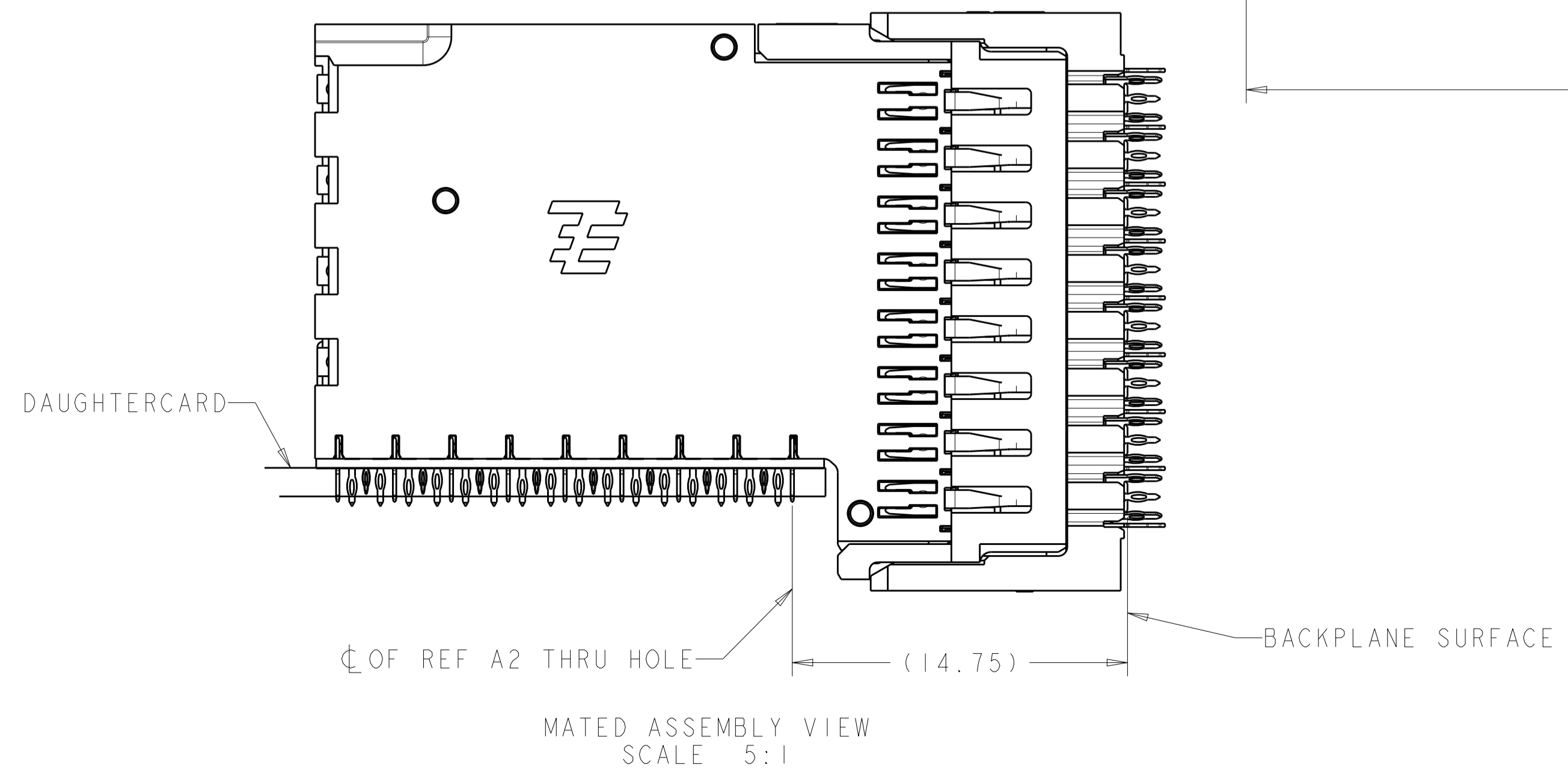
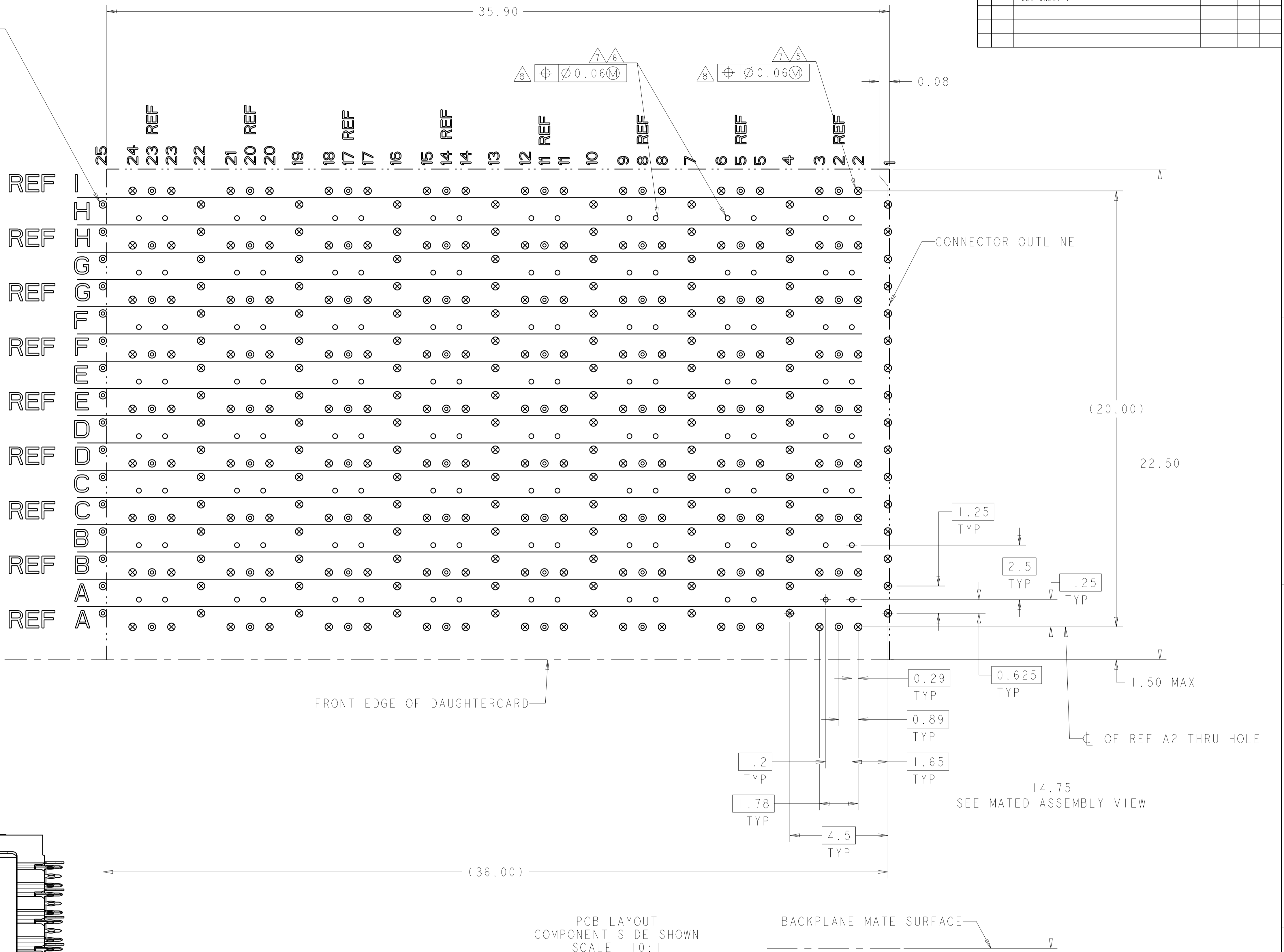
TIN	2198264-3
TIN LEAD	2198264-1
PRESS FIT TAIL PLATING	PART NO

OBSELETE

THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. THOMPSON 29NOV2011	TE Connectivity	
DIMENSIONS: mm		CHK: N. SWANGER 29NOV2011	RECEPTACLE ASSEMBLY, 8 PAIR 8 COLUMN, RIGHT ANGLE, 4.5mm PITCH, STRADA WHISPER 360	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: N. SWANGER 29NOV2011	SIZE: 114-13301	
0 PLC ± 0.2		PRODUCT SPEC: Δ	WEIGHT: -	
1 PLC ± 0.2		APPLICATION SPEC: 114-13301	SCALE: 5:1	
2 PLC ± 0.08		FINISH: SEE TABLE	SHEET 1 OF 2	
3 PLC ± 0.13		MATERIAL: Δ	REV C	
4 PLC ± 0.13		Customer Drawing	Customer Drawing	
ANGLES: \pm		Customer Drawing	Customer Drawing	

LOC	DIST	REVISIONS					
GP	00	P	LYR	DESCRIPTION	DATE	OWN	APVD
		-		SEE SHEET 1			

FOOTPRINT SHOWN IS FOR SINGLE MODULE APPLICATION. WHEN CONNECTORS ARE STACKED SIDE BY SIDE, THESE SI VIAS ARE USED AS GROUNDS BY THE NEXT CONNECTOR



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN R. THOMPSON 29NOV2011	TE Connectivity
DIMENSIONS:		CHK N. SWANGER 29NOV2011	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD N. SWANGER 29NOV2011	NAME RECEPTACLE ASSEMBLY, 8 PAIR 8 COLUMN, RIGHT ANGLE, 4.5mm PITCH, STRADA WHISPER 360
mm	0 PLC ±0.2 1 PLC ±0.2 2 PLC ±0.08 3 PLC ±0.08 4 PLC ±0.13 ANGLES ±°	PRODUCT SPEC	SIZE A100779C=2198264
MATERIAL	FINISH	APPLICATION SPEC	RESTRICTED TO
		WEIGHT	SCALE 5:1 SHEET 2 OF 2 REV C
		Customer Drawing	

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