



A-A SECTION

- ① TIN PER MIL-T-10727 OR TIN LEAD .000254 [.000100] MIN THK.
- ② GOLD PER MIL-G-45204, TYPE II, 0.00076 [.000030] MIN THK OVER NICKEL PER QQ-N-290 0.00028 [.000011] MIN THK ON CONTACT AREA.
- ③ GOLD FLASH PER MIL-G-45204, TYPE II, 0.13μm [.000005] MIN THK. OVER NICKEL PLATE PER QQ-N-290 0.51μm-1.52μm [.000020-.000060] EXT THK.
- 4. RECOMMENDED HOLE SIZE, PLATED OR UNPLATED:
 MACHINE INSERTION: 1.32±0.05 [.052±.002]
 HAND INSERTION: 1.32 ^{+0.10}/_{-0.00} [.052 ^{+0.004}/_{-0.000}]
- 5. APPLICATION TOOL PART NUMBER:
 MACHINE NO. 682127-3
 INSERTION HEAD NO. 682039-2
- ⑥ TO INSURE PROPER SPRING TENSION DO NOT EXCEED A 0.05 [.002] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER PIN.
- 7. BOTTOM PLUG KNOCKOUT TOOL PART NUMBER 69729 WITH TIP PART NUMBER 69728.
- ⑧ MATERIAL: SPRING: BERYLLIUM COPPER QQ-C-533
 EYELET: COPPER: QQ-C-576
- ⑨ OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

SUPSD BY	OPEN	KNOCKOUT	CLOSED	BOTTOM TYPE	RECOMMENDED PIN DIA	FINISH	PART NO
2-331272-7							331272-2
OBSOLETE	0.56-0.64 [.022-.025]	0.46-0.53 [.018-.021]	0.56-0.64 [.022-.025]	OBSOLETE	0.56-0.64 [.022-.025]	TIN ①	4-331272-3
						GOLD ③	4-331272-2
OBSOLETE	0.56-0.64 [.022-.025]	0.46-0.53 [.018-.021]	0.56-0.64 [.022-.025]	OBSOLETE	0.56-0.64 [.022-.025]	TIN ①	4-331272-1
						GOLD ③	3-331272-9
OBSOLETE	0.56-0.64 [.022-.025]	0.46-0.53 [.018-.021]	0.56-0.64 [.022-.025]	OBSOLETE	0.56-0.64 [.022-.025]	TIN ①	3-331272-8
						GOLD ③	3-331272-7
OBSOLETE	0.56-0.64 [.022-.025]	0.46-0.53 [.018-.021]	0.56-0.64 [.022-.025]	OBSOLETE	0.56-0.64 [.022-.025]	TIN ①	3-331272-5
						GOLD ③	3-331272-4
OBSOLETE	0.56-0.64 [.022-.025]	0.46-0.53 [.018-.021]	0.56-0.64 [.022-.025]	OBSOLETE	0.56-0.64 [.022-.025]	TIN ①	3-331272-3
						GOLD ③	3-331272-1
OBSOLETE	0.56-0.64 [.022-.025]	0.46-0.53 [.018-.021]	0.56-0.64 [.022-.025]	OBSOLETE	0.56-0.64 [.022-.025]	TIN ①	3-331272-0
						GOLD ③	2-331272-7
OBSOLETE	0.56-0.64 [.022-.025]	0.46-0.53 [.018-.021]	0.56-0.64 [.022-.025]	OBSOLETE	0.56-0.64 [.022-.025]	TIN ①	2-331272-6
						GOLD ③	2-331272-5
OBSOLETE	0.56-0.64 [.022-.025]	0.46-0.53 [.018-.021]	0.56-0.64 [.022-.025]	OBSOLETE	0.56-0.64 [.022-.025]	TIN ①	2-331272-3
						GOLD ③	2-331272-2
SUPERSEDED	0.56-0.64 [.022-.025]	0.46-0.53 [.018-.021]	0.56-0.64 [.022-.025]	OBSOLETE	0.56-0.64 [.022-.025]	TIN ①	2-331272-1
						GOLD ③	
OBSOLETE						EYELET	
						SPRING	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	R. TALLEY	4-5-91
DIMENSIONS: mm [INCHES]		CHK	-	-
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	-	-
0 PLC	± -	PRODUCT SPEC	-	-
1 PLC	± -	APPLICATION SPEC	-	-
2 PLC	± -			
3 PLC	± 0.20 [.008]			
4 PLC	± -			
ANGLES	± -			
MATERIAL	SEE TABLE	WEIGHT	-	-
FINISH	SEE TABLE	CUSTOMER DRAWING		

TE Connectivity MINIATURE SPRING SOCKET ASSEMBLY, SERIES 2	
SIZE	A2
CAGE CODE	00779
DRAWING NO	C=331272
RESTRICTED TO	-
SCALE	20:1
SHEET	1 OF 1
REV	AS4

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