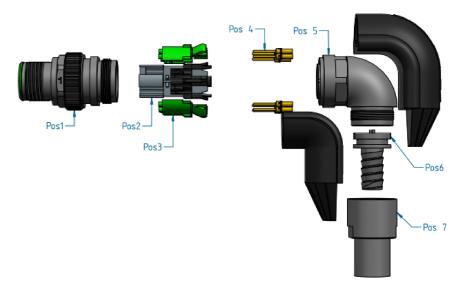
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	REVISIONS			
LTR	DESCRIPTION	DATE	DWN	APVD
A2	CRIMP TOOL INFORMATION UPDATE	18JAN2021	GK	SE



Cable preparation			Recomme	nded Contact tools	crimping	Recommended Jacket Crimping Tools		Crimp Flang		
	K	0	and the second s							
tor	Conductor stripping	Jacket cutting	Hand tool	Contact positioner	Crimp Selection number*	Crimp tTool	Tool Setting	Handle	Insert for handle	Connector assembly tool
i24 i24	734185-1	2119000-1	601966-1	2-2823582-0	5	2380757-2	BLUE YELLOW	1-2823560-1	1-2823561-1	1-2823564-1
					*T001	SETTING MI	IST RE VAL	IDATED ON	CARLE LISE	-D

TE PN	Description	Coding	Number of positions	Gender	Number of contacts included	Connector type	Applicable on cable	Manufacturer PN	Category	Color	Conductor size	Conductor stripping	Jacket cutting	Hand tool	positioner	C Sel nui
2350791-1	M12 X-M-8,90,CRIMP,CAT7,H&S 84124806	V	0	Mala	0	Right Angle	Radox 8.2mm	H&S 84124806	Cat 7	Black	8 x AWG24	724105 1	2110000 1	C010CC 1	2-2823582-0	
2350791-2	M12 X-M-8,90,CRIMP,CAT7,TE 2297799-1	^	8	Male	ő	Right Angle	TE Cat 7 cable TECC0011C7	TE 2297799-1	Cat 7	Blue	8 x AWG24	734185-1	2119000-1	001300-1	2-2623582-0	

ISO VIEW

M12 X-8 MALE CONNECTOR

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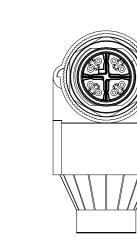
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- ALL DIMENSIONS ARE FOR NOMINAL REFERENCE ONLY.
 PACKAGING: 1 PIECE IN A BOX, CONTACTS INCLUDED.
 THE CONNECTOR IS AS PER IEC 61076-2-109.
 TEMPERATURE RANGE: WITH CABLE BOOT-40°C TO +70°C. WITHOUT CABLE BOOT-40°C TO +85°C.
 VIBRATION & SHOCK TEST CONDUCTED AS PER IEC 61373;61373 CAT 1 CLASS B & CAT 2.

- VIBRATION & SHOCK TEST CONDUCTED AS PER TEC 101/3/3/0/15/3/3/0/17/1/0/2033/B & CAT 2.
 FIRE PERFORMANCE CONDUCTED AS PER EN45545-2 HL3 R22/R23, NFF16-101 AND NFF16-102.
 SPECIAL CRIMP FLANGE SYSTEM WITH CRIMP INSERT AND CRIMP SLEEVE SECURES THE EFFECTIVE SHIELDING OVER THE LIFETIME WITH EXTREMELY HARD CONDITIONS.
 VIBRATION AND TORSION-PROOF CABLE STRAIN RELIEF FOR ROUGH ENVIRONMENT ACHIEVED BY HEXAGONAL CRIMP OF THE CRIMP FLANGE SYSTEM.
- DEGREE OF PROTECTION: IP 67 (ONLY SCREW-LOCKED).
- DATA TRANSMISSION RATE: UP TO 10Gbit/SEC ACC. TO IEC 802.3an CATEGORY 6A.
 CURRENT RATING: 0.5A, NOMINAL VOLTAGE: 48V, CONTACT RESISTANCE: ≤ 5 mΩ, INSULATION RESISTANCE: ≥ 100 mΩ.
 DURABILITY: ≥ 250 MATING CYCLES

THIS DRAWING IS A CONTROLLED DOCUMENT.		dwn 16af GOPALAKRISHNA H	V V PR2019 TE Connectivity
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	SEGBERT APVD 16AF	PR2019 NAME
mm	OTHERWISE SPECIFIED.	S EGBERT	M12, X-CODED RAIL MALE 8 CRIMP CONNECTORS
	0 PLC ± -	PRODUCT SPEC	
	1 PLC ± - 2 PLC ± -	_	_
	3 PLC ± -	APPLICATION SPEC	_
	4 PLC ± – ANGLES ± –	_	SIZE CAGE CODE DRAWING NO RESTRICTED TO
MATERIAL	FINISH	WEIGHT	A300779 C-2350791 -
	_	CUSTOMER DRAWI	NG SCALE - SHEET 1 OF 1 REV A2



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2021

PROJECT PART NO

HV DESC CUSTOMER 4

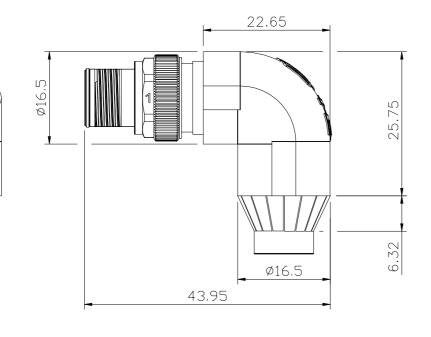
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PRJ-14-000004825

GENERAL MARKET

M12, 90 PIN, X8/8 H+S 84124806

2350791-X



SHOWN: MALE CONNECTOR WITH COVER

*TOOL SETTING MUST BE VALIDATED ON CABLE USED

9	BAG 60:	x100 mm	1	PC
8	BOOT	THERMO PLASTIC	1+1	PC
7	BACKNUT & CRIMP SLEEVE	BRASS, NICKEL PLATED	1	PC
6	CRIMP INSERT	BRASS, NICKEL PLATED	1	PC
5	90° KNEE	ZINC	1	PC
4	CRIMP CONTACT	BRASS, Au PLATED	8	PC
3	CONTACT HOLDER	THERMO PLASTIC	3+1	PC
2	CONTACT CARRIER	THERMO PLASTIC	1	PC
1	FRONT HOUSING	BRASS, NICKEL PLATED	1+1	PC
Pos.	DESCRIPTION	MATERIAL	QTY	UNIT

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