#### **THERMOFIT**

## SPECIFICATION CONTROL DRAWING

### **MOLDED PARTS**

#### NOTES

415) 361 6055

Inches 1. All dimensions are in -(millimeters)

- 2. Dimensions appearing in table are as follows:
  - a AS SUPPLIED b AFTER UNRESTRICTED RECOVERY
- 3. Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced .06 max.
- 4. Molding ports are optional. When specified, by -00 modification number, they will be located as shown. A plug and riser will be supplied with each part.

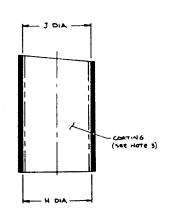
#### **ORDERING INFORMATION**

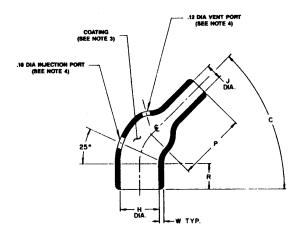
Matl. No.	Description	Raychem RT Spec				
-3	Polyolefin, Semi-Rigid	RT-301				
-4	Polyolefin, Flexible	RT-1304				
-5	Elastomer, Flexible	RT-501				
-25	Elastomer, Semi-Rigid	RT-1325				
/42	Adhesive, S-1017 (for -3,	-4 and -5 material only)				

Add material number as suffix to part number; Example 1 - Order 242A142-3 when polyolefin, semi-rigid is required.

Add coating slash number as suffix to material dash number or modification number when coating is required. Example 2 - Order 242A142-X/42 or 242A142-X-00/42 when S-1017 adhesive is required.

Example 3 - Order 242A142-X-00 when molding ports are required.





AS SUPPLIED

AFTER UNRESTRICTED RECOVERY

FEBRUARY 27, 1989

						T	ABLE	OF DIM	EN	ISIOI	NS.						
PART NUMBER	Min a	Max b		-	3, –4, Mii a	1		±10% b	±10% b		0% ±20%	±10° a	±5° b	This Boot Fits MIL-C-5015 Shell Size	This Boot Fits MIL-C-26482 Shell Size		
242A142	1.22 [31,0]	.70 [17,8	_		1.2		<u>.28</u> [7,1]	1.04 [26,4]		.32 [8,1]	<u>.07</u> [1,78]	90	45	14	12, 14		
Raychem	<u> </u>	E.	0	REV	DATE	DESCRIPTION	<u></u>	DAN	AN DD PART DESCRIPTION		RIPTION		PART NO.			REV LTR	
Raychem Corporation	oration on Drive		HOP A		A	A 9/67 RETYPED  B 2/63 R WAS 36			СНК.Д	кт	BOOT, 45°			242A142			D
300 Constitution Drive Menlo Park, CA 9402					6/88	ADD -4, -5, -25 & S-10			RW	BOO1, 45°		:o-	DATE	DATE CEROLAR			

HP

AUTH

ADD "AS SUPPLIED" VIEW

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813166-000 813767N002 814741-000 819117N001 823026-000 823070-000 825002-000 841189N001 861471-000 866647-000 879515000 937577-000 957073-000 982033-2 A77813-000 R280576000 D96192-000 163549-000 MTPSRBCL-C 1954015-1 200W531-3-0
202A163-4-0-CS5067 202A343-3-00-0 202B221-13-0 202B231-13-0 202B563-25-07-0 202C241-13-0 202D121-4-01/86-0 202D132-407/42-0