

Signal Signal Relays

### Sockets & Accessories, R10 Relays

- Sockets for 2 6 pole relays
- Solder, PCB or screw terminal sockets
- Choice of grounding provision on sockets
- Hold down springs
- Plates and brackets permit various mounting options



**Terminal type** 

solder terminals

PCB terminals.,180'

(4.57mm) long,

staggered layout

PCB terminals, 210"

(5.33mm) long,

staggered layout

PCB terminals,.180"

(4.57mm) long,

in-line layout

#### **Ordering Code**

Code

27F125

27E126

27E127

27E162

27E163

27E164

27E128

27E129

27E130

27E212

27E213

27E271

27E193

27E194

27E636

27E637

27E342

27E629

27E630

**Product Poles** 

2

4

6

2

4

6

2

4

6

2

4

6

2

4

2

4

2

4

6

All accessories must be ordered separately

**A** (1)

Part

number

1393143-8

1393143-9

1-1393143-0

1-1393143-6

1-1393143-7

1-1393143-8

1-1393143-1

1-1393143-2 1-1393143-3

2-1393143-4

2-1393143-5

3-1393143-1 2-1393143-1

2-1393143-2

5-1393143-1

3-1393143-6

4-1393143-8

4-1393143-9

5-1393143-0

Grounding

provision

strip

none

strip

none

terminal

strip

none

Approvals	
UL E59244, CSA LR15734	
Technical data of approved types on request	
Technical Data	
Socket contact material	Spring brass, tin plated
Socket body material	
2 and 4 pole models	Polyester
6 and 8 pole models	Phenolic
Maximum current	10A
Voltage drop	30mV max. at 10A
Dielectric strength	1,000Vrms
Insulation resistance	10 <sup>9</sup> megΩ

Solder and PC terminal sockets

Rugged, molded socket body retains floating terminals of either solder or printed circuit pin configuration. PC terminal sockets are offered with pins in either 0.1" (2.54mm) grid or in-line arrangement.

Grounding	provisions
Pre-installed	d on sockets

Not for use at 5A AC and above.

Grounding Strip: Mounting stud of relay contacts grounding strip. Grounding strip is grounded with screw or rivet through round hole in socket. Grounding Terminal (PC sockets only): Mounting stud of relay contacts ground terminal through square hole in socket.

# Strip Terminal

#### Caution:

Printed circuit sockets are manufactured with "floating" (loose) terminals. This permits them to align with holes in the circuit board and with the relay terminals. During the mounting and soldering of the socket, vertical float should be eliminated and the terminals seated on the board. (This may be accomplished by inserting a dummy relay in the socket.) Failure to eliminate float may cause fracture of the solder joint or separation of the copper conductor from the printed circuit board when a relay is inserted in the socket after soldering.

Catalog and product specification according to IEC 61810-1 and to be used only together with the 'Definitions' section.

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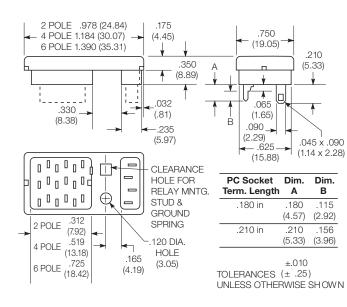
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### Sockets & Accessories, R10 Relays (Continued)

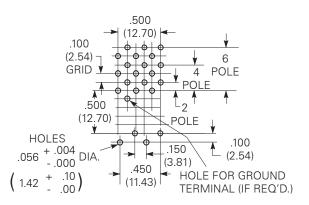
#### Dimensions

Solder and PC terminal sockets





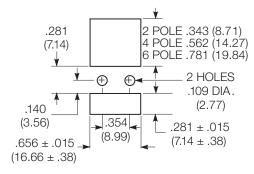
Sockets with staggered PC terminals

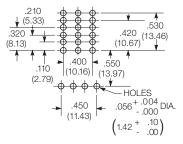


Sockets with inline PC terminals

#### PCB layout (top view)

Sockets with solder terminals





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#### Sockets & Accessories, R10 Relays (Continued)

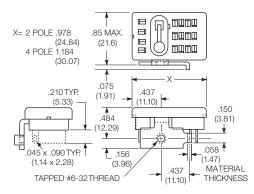
#### **Ordering Code**

Produ Code		Poles	Terminal type	Mount type	Grounding provision	Part number
27E31	7	2	solder	bracket	strip	3-1393143-4
27E15	52	4				1-1393143-5
27E44	16	2	solder	flange	strip	4-1393143-1
27E44	17	4				4-1393143-2
27E44	8	6				4-1393143-3
27E46	0	2	screw	track/	none	1393837-1
27E46	51	4		chassis		4-1393143-4
27E46	2	6				4-1393143-5

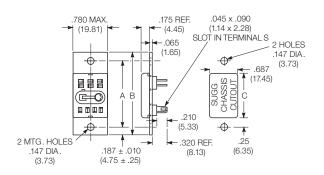
All accessories must be ordered separately.

#### Dimensions

Bracket Mount socket 27E317 and 27E152 Allows solder terminal relay to mount flat on a chassis.



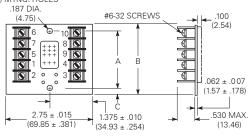
#### Flange mount socket 27E446, 27E447, 27E448 Solder terminal socket with tin-plated terminals and grounding strip pre-assembled on .065" (1.65mm) steel mounting plate. Requires only one chassis cutout.



Track mount sockets 27E460, 27E461, 27E462 Provides front wiring, screw terminal connections for R10 family relays. No grounding provision.

#### 2 pole terminal wiring code

(2) MTNG. HOLES

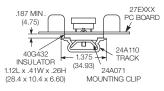


Socket	Poles	Dim A	Dim B	Dim C
27E446	2	1.437 (36.50)	1.822 (46.27)	.937 (23.80)
27E447	4	1.687 (42.85)	2.072 (52.63)	1.125 (28.58)
27E448	6	1.875 (47.63)	2.260 (57.40)	1.343 (34.11)

4 pole terminal wiring code

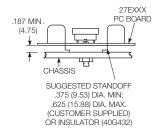
	9	Ð	15
	[10	+++	16 🕥
	8	+++++++++++++++++++++++++++++++++++++++	14
	7		13 🕥
$\mathbf{S}$	5	+++	11
	6	0 0	12
	1	0 0	4
S	2	Ð	3

Suggested track mounting



6 pole terminal wiring code

Suggested chassis mounting



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#### Sockets & Accessories, R10 Relays (Continued)

#### **Ordering Code**

Product	Description	Part
Code		number
20C249	Hold down spring for 2 pole R10 relays	3-1393159-5
20C250	Hold down spring for 4 pole R10 relays	3-1393159-6
20C251	Hold down spring for 6 pole R10 relays	3-1393159-7
20C266	Hold down spring for 8 pole R10 relays	4-1393159-1
20C259	Hold down strap for R10 relays in PC sockets	4-1393159-0
20C300	Hold down spring for 2 pole R10S relays	4-1393159-4
20C301	Hold down spring for 4 pole R10S relays	4-1393159-5
37D645	Mounting strip - accepts 10 relays or sockets	7-1393143-3
24A110	Mounting track	1419111-6
24A071	Steel mounting clip with #6-32 screw -	1419111-5
	use with 27E46_ sockets on 24A110 track	
40G432	Plastic insulator - use with use with 27E46_	9-1393159-5
	sockets on chassis or with 24A071 clip on	
	24A110 track	

Hold down spring Hold down strap (PC sockets only)

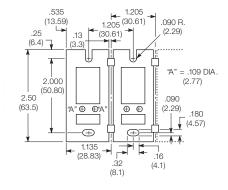
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#### Dimensions

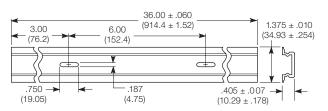
#### 37D645 - Mounting Strip

Strip of .060" (1.52mm) aluminum contains ten pre-punched, breakaway mounting plates. Each plate accomodates a 2, 4, 6 or 8 pole solder terminal R10 relay or socket to facilitate chassis- or rack mounting.





24A110 – Mounting track Mounting track is designed to accept snap-mount sockets, as well as other P&B screw terminal sockets. Track is made of lightweight, sturdy extruded aluminum and is shipped in three-foot (914cm) lengths with mounting holes on six-inch (152mm) centers. Track can be cut to shorter lengths or used end-to-end.





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