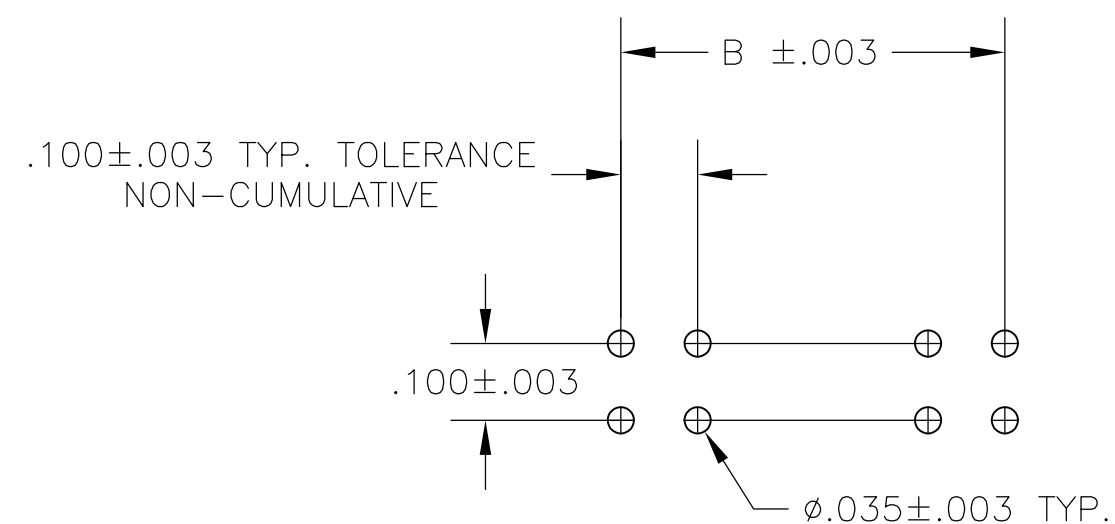




- | | |
|---|---|
| 1 | POINT OF MEASUREMENT FOR PLATING THICKNESS |
| 2 | THE TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD |



RECOMMENDED HOLE LAYOUT

3.984	3.900	39	80	4-87215-0
3.884	3.800	38	78	3-▲-9
3.784	3.700	37	76	3-▲-8
3.684	3.600	36	74	3-▲-7
3.584	3.500	35	72	3-▲-6
3.484	3.400	34	70	3-▲-5
3.384	3.300	33	68	3-▲-4
3.284	3.200	32	66	3-▲-3
3.184	3.100	31	64	3-▲-2
3.084	3.000	30	62	3-▲-1
2.984	2.900	29	60	3-▲-0
2.884	2.800	28	58	2-▲-9
2.784	2.700	27	56	2-▲-8
2.684	2.600	26	54	2-▲-7
2.584	2.500	25	52	2-▲-6
2.484	2.400	24	50	2-▲-5
2.384	2.300	23	48	2-▲-4
2.284	2.200	22	46	2-▲-3
2.184	2.100	21	44	2-▲-2
2.084	2.000	20	42	2-▲-1
1.984	1.900	19	40	2-▲-0
1.884	1.800	18	38	1-▲-9
1.784	1.700	17	36	1-▲-8
1.684	1.600	16	34	1-▲-7
1.584	1.500	15	32	1-▲-6
1.484	1.400	14	30	1-▲-5
1.384	1.300	13	28	1-▲-4
1.084	1.000	10	22	1-▲-3
.284	.200	2	6	1-▲-2
.184	.100	1	4	1-▲-1
.084	—	—	2	1-▲-0
1.284	1.200	12	26	▲-9
1.184	1.100	11	24	▲-8
.984	.900	9	20	▲-7
.884	.800	8	18	▲-6
.784	.700	7	16	▲-5
.684	.600	6	14	▲-4
.584	.500	5	12	▲-3
.484	.400	4	10	▲-2
.384	.300	3	8	87215-1
C	B	A	NO OF POS	ASSEMBLY PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN L. MAYER 3-15-85		 TE Connectivity			
		CHK T. ZOLA 5-21-85					
DIMENSIONS: INCHES		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .100 X .100 CL. VERTICAL, .025 SQUARE POSTS			
		APVD R. FLICKER 5-21-85					
		PRODUCT SPEC —					
		APPLICATION SPEC —					
0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± .005 4 PLC ± — ANGLES ± —		WEIGHT —		SIZE A2	CAGE CODE 00779	DRAWING NO C-87215	RESTRICTED TO —
MATERIAL HOUSING-FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK POSTS-PHOS. BRONZE		FINISH POSTS-.00030 GOLD ON THE CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .00050 NICKEL		SCALE —		SHEET 1 of 1	REV K
CUSTOMER DRAWING							

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