

STRAIGHT ADAPTOR
$-00$


$45^{\circ}$ ADAPTOR
-45

$90^{\circ}$ ADAPTOR $\underline{-90}$
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| Electronics <br> Wire and Harnessing Products |  |  | Raychem Wire and Harnessing Products 300 Constitution Drive Menlo Park, CA 94025 USA | TITLE: <br> HEXASHIELD ADAPTOR FOR CODE 41 CONNECTORSPLAIN CLAMPING NUT |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| UNLESS O DIMENSION MILLIMETE INCH DIME BRACKETS | ISE SPECIFIED IN <br> S ARE SHOWN IN | This drawing and the information set forth hereon is the property of Tyco Electronics and is to be held in trust and confidence. Publication, duplication, disclosure or use for any other purpose not expressly authorized in writing by Tyco Electronics is prohibited. <br> Tyco Electronics reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application. |  | DOCUMENT NO.HEX41-AY-YY-YY-AYY-1-YY |  |  |  |
| DRAWN: CRJ | $\begin{aligned} & \hline \text { DATE: } \\ & \text { MAR } 00 \end{aligned}$ |  |  | $\begin{gathered} \text { FILE-UK: } \\ \text { Hex41-1scd-us } \end{gathered}$ | $\begin{aligned} & \hline \text { File \& DCR\# } \\ & \text { D060249 } \end{aligned}$ | SCALE: NONE | SHEET: <br> 1 OF 4 |


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## KIT DESCRIPTION

| ITEM | DESCRIPTION | MATERIAL |
| :---: | :--- | :--- |
| 1 | BODY ASSEMBLY | ALUMINIUM ALLOY |
| 2 | CLAMPING NUT - PLAIN | ALUMINIUM ALLOY |
| 3 | CONIC RING | ALUMINIUM ALLOY |
| 4 | STAR | ALUMINIUM ALLOY |

## TABLE OF DIMENSIONS

| Order Number | Shell Size |  | ØA Thread UNEF 2B | $\begin{aligned} & \hline \text { ØB } \\ & \text { Max } \end{aligned}$ | $\begin{aligned} & \hline \text { ØC } \\ & \text { Max } \end{aligned}$ | $\begin{gathered} \hline \mathbf{D} \\ \text { Max } \end{gathered}$ | $\begin{gathered} \hline \mathbf{E} \\ \operatorname{Max} \end{gathered}$ | $\begin{gathered} \hline \mathbf{F} \\ \text { Max } \end{gathered}$ | $\begin{gathered} \mathbf{G} \\ \operatorname{Max} \end{gathered}$ | Ferrule Quantity |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | $\begin{gathered} \text { Ser } \\ \mathrm{I} \end{gathered}$ | $\begin{gathered} \hline \text { Ser } \\ \text { II } \\ \hline \end{gathered}$ |  |  |  |  |  |  |  |  |  |
|  |  |  |  |  |  |  |  |  |  | Std. | Opt. |
| 09 | 09 | 08 | 0.4375"-28 | $\begin{gathered} 19.0 \\ {\left[0.75^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 17.5 \\ {\left[0.69^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 12.5 \\ {\left[0.49^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 25.5 \\ {\left[1.00^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 16.0 \\ {\left[0.63^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 29.0 \\ {\left[1.14^{\prime \prime}\right]} \\ \hline \end{gathered}$ | 1 | - |
| 11 | 11 | 10 | 0.5625"-24 | $\begin{gathered} 22.0 \\ {[0.87 "]} \end{gathered}$ | $\begin{gathered} 21.5 \\ {\left[0.85^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 13.0 \\ {\left[0.51^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 26.0 \\ {\left[1.02^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 17.5 \\ {\left[0.69^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 30.5 \\ {\left[1.20^{\prime \prime}\right]} \end{gathered}$ | 2 | - |
| 13 | 13 | 12 | 0.6875"-24 | $\begin{gathered} 25.5 \\ {\left[1.00^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 22.5 \\ {\left[0.89^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 14.0 \\ {\left[0.55^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 26.5 \\ {\left[1.04^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 19.0 \\ {\left[0.75^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 32.0 \\ {\left[1.26^{\prime \prime}\right]} \\ \hline \end{gathered}$ | 3 | - |
| 15 | 15 | 14 | 0.8125"-20 | $\begin{gathered} 30.5 \\ {\left[1.20^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 25.5 \\ {\left[1.00^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 14.5 \\ {\left[0.57^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 27.5 \\ {\left[1.08^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 20.5 \\ {\left[0.81^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 33.5 \\ {\left[1.32^{\prime \prime}\right]} \end{gathered}$ | 5 | - |
| 17 | 17 | 16 | 0.9375"-20 | $\begin{gathered} 33.5 \\ {\left[1.32^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 28.5 \\ {\left[1.12^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 15.0 \\ {\left[0.59^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 28.0 \\ {\left[1.10^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 22.0 \\ {\left[0.87{ }^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 35.0 \\ {\left[1.38^{\prime \prime}\right]} \\ \hline \end{gathered}$ | 6 | 7 |
| 19 | 19 | 18 | 1.0625"-18 | $\begin{gathered} 37.0 \\ {\left[1.46^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 31.5 \\ {\left[1.24^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 15.5 \\ {\left[0.61^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 28.5 \\ {\left[1.12^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 23.5 \\ {\left[0.93^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 36.5 \\ {\left[1.44^{\prime \prime}\right]} \\ \hline \end{gathered}$ | 7 | - |
| 21 | 21 | 20 | 1.1875"-18 | $\begin{gathered} 38.5 \\ {\left[1.52^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 35.0 \\ {\left[1.38^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 16.5 \\ {\left[0.65^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 29.0 \\ {\left[1.14^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 25.5 \\ {\left[1.00^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 38.5 \\ {\left[1.52^{\prime \prime}\right]} \\ \hline \end{gathered}$ | 9 | 11 |
| 23 | 23 | 22 | $1.3125 "-18$ | $\begin{gathered} 42.0 \\ {[1.65 "]} \\ \hline \end{gathered}$ | $\begin{gathered} 38.0 \\ {\left[1.50^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 17.0 \\ {\left[0.67{ }^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 30.0 \\ {\left[1.18^{\prime \prime}\right]} \end{gathered}$ | $\begin{gathered} 27.0 \\ {\left[1.06^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 40.0 \\ {[1.57 "]} \\ \hline \end{gathered}$ | 10 | 13 |
| 25 | 25 | 24 | 1.4375"-18 | $\begin{gathered} 46.5 \\ {[1.83 "]} \end{gathered}$ | $\begin{gathered} 41.0 \\ {[1.61 "]} \end{gathered}$ | $\begin{gathered} 18.0 \\ {\left[0.71^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} \hline 31.0 \\ {\left[1.22^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} 28.5 \\ {\left[1.12^{\prime \prime}\right]} \\ \hline \end{gathered}$ | $\begin{gathered} \hline 41.5 \\ {[1.63 "]} \\ \hline \end{gathered}$ | 12 | 17 |


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## PART NUMBERING

- CONNECTOR CODE NUMBER

HEX41 = MIL-C-38999 SERIES I AND II

- MATERIAL CODE:

A = ALUMINIUM ALLOY

- PLATING CODE:

B = CADMIUM OLIVE DRAB TO QQ-P416
C = ELECTROLESS NICKEL TO MIL-C-26074

- BODY STYLE

00 = STRAIGHT
$45=45^{\circ}$
$90=90^{\circ}$

- ORDER NUMBER
- FERRULE QUANTITY CODE
- 1 = PLAIN CLAMPING NUT
- DS = DRILLED STAR - OPTIONAL - SEE NOTE 2


## APPLICATION

- These adaptors are designed to be mounted on the following connectors:


## MIL-C-38999 Series I and II

- They are qualified to the Raychem specification RB-114, when installed on metallic Mil-Specification circular connectors only.
- They are designed primarily for open wire bundle installation but are also designed to accept Raychem heat shrink moulded parts where strain relief is required - see illustration.

- Use in conjunction with the ferrules HET-A-OXX, which are purchased separately. Refer to HET-A-OXX S.C.D. for relevant selection details.


## INSTALLATION

- See Installation Procedure RPIP-696-04.


## PACKAGING

- All components are supplied in a plastic bag.

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## NOTES!

1. Item 4 - Star - is not supplied with Hexashield Order Number 09.
2. The DS option, illustrated below, is for a Drilled Star that is available on sizes 15 to 25 only. This option is to allow unshielded wires to pass through the assembly.


| STAR SIZE | 15 | 17 | 19 | 21 | 23 | 25 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\varnothing$ MAX | 3.0 | 6.0 | 9.0 | 12.0 | 15.0 | 18.0 |
|  | $\left[0.12^{\prime \prime}\right]$ | $\left[0.24^{\prime \prime}\right]$ | $\left[0.35^{\prime \prime}\right]$ | $\left[0.47^{\prime \prime}\right]$ | $\left[0.59^{\prime \prime}\right]$ | $\left[0.71^{\prime \prime}\right]$ |

3. Where the ferrule quantities required are standard, the item 4 - Star - is also standard. If the optional quantity is selected then 2 items 4 will be supplied - one "split" and the other one standard. See below for illustration.

EXAMPLE: FERRULE QUANTITY CODE -A13
$-A 13=-A 10$ SPLIT STAR $+-A 3$ STANDARD STAR

4. Assembly is to be permanently marked with Code Identity Number and Part Number.
(e.g. 06090 HEX41-AB-00-21-A9-1)

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