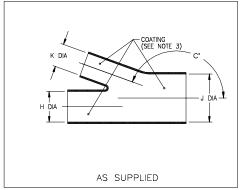
Thermofit Molded Parts Specification Control Drawing Limited Distribution

Part Number : 322A412 and 434-25/225 Transition, 90°, Side Breakout, Thinwall Description :



- 1. All dimensions are in $\frac{\text{incres}}{[\text{millimeters}]}$
- 2. Dimensions appearing in table are as follows:
 - a As Supplied
 - b After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- Molding ports are optional. When -00 modification number is specified molding ports will be located as shown.



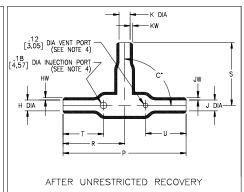


TABLE OF DIMENSIONS													
PART	H & J		к		P R		s	Т	U	HW&JW	KW	c.	
NUMBER	Min	Max	Min	Max	±10%	±10%	±10%	±10%	±10%	±20%	±20%	±10%	±5%
	a	b	a	ь	ь	ь	ь	ь	ь	ь	ь	a	ь
322A412-25/225	.70 [17,7]	.35 [8,9]	<u>.40</u> [10,1]	<u>.20</u> [5,1]	1.87 [47,5]	.93 [23,6]	.93 [23,6]	.75 [19,1]	<u>.78</u> [19,8]	.059 [1,50]	<u>.04</u> [1,02]	165	90
322A434-25/225	1.20 [30,4]	.60 [15,3]	.80 [20,3]	.40 [10,2]	3.25 [82,6]	1.62 [41,1]	1.50 [38,1]	1.23 [31,2]	1.23 [31,2]	.10 [2,54]	. <u>077</u> [1,96]	165	90

Revision : A Date: 9/30/98 Part Number :

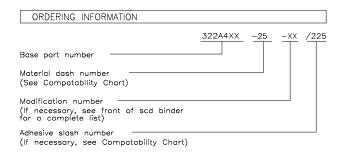
322A412 and 434-25/225

Description : Transition, 90°, Side Breakout, Thinwall

Thermofit Molded Parts Specification Control Drawing Limited Distribution

Part Number : 322A412 and 434-25/225 Description : Transition, 90°, Side Breakout, Thinwall

COMPATABILITY CHART									
MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION				
-25	Elastomer, Fluid Resistant	RT-1325	/225	S-1206	Adhesive				



THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

Raychem

RAYCHEM CORPORATION 300 CONSTITUTION DRIVE MENLO PARK, CALIFORNIA 94025

Revision : A Date: 9/30/98 Part Number : 322A412 and 434-25/225

Transition, 90°, Side Breakout, Thinwall CAD FILE MP98162 Description :

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