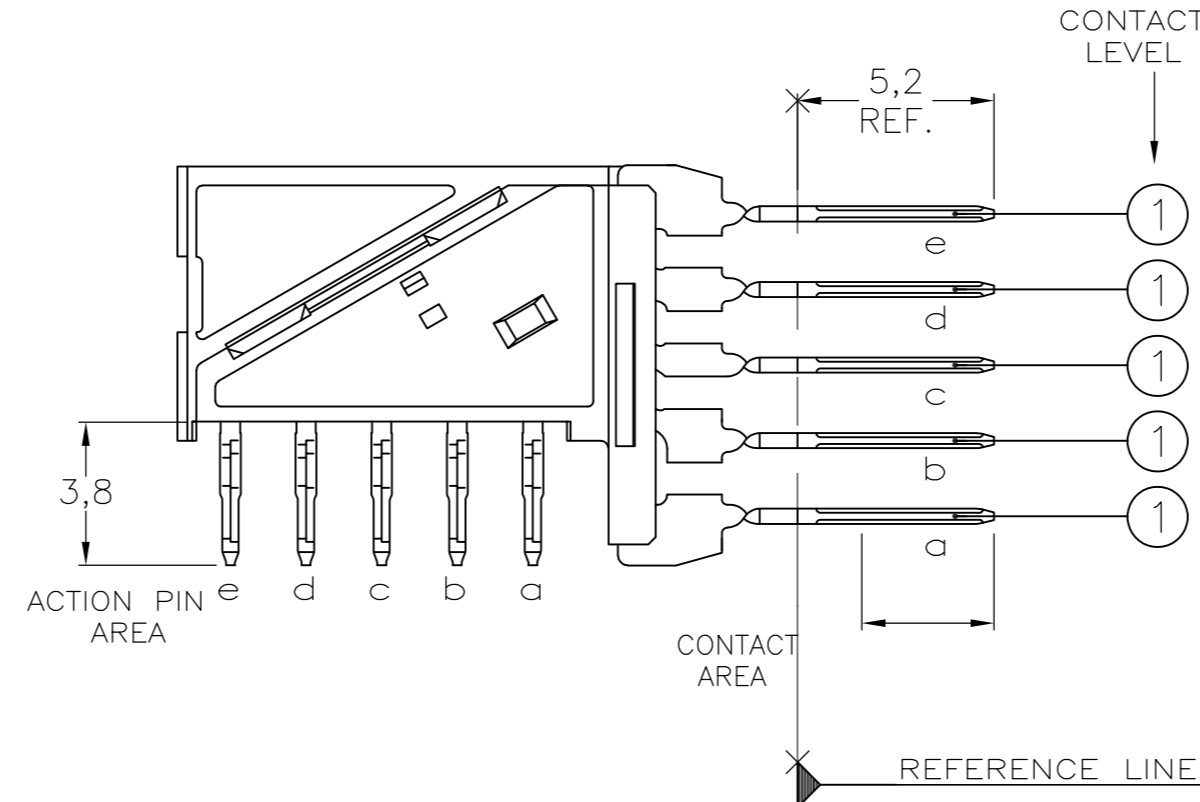
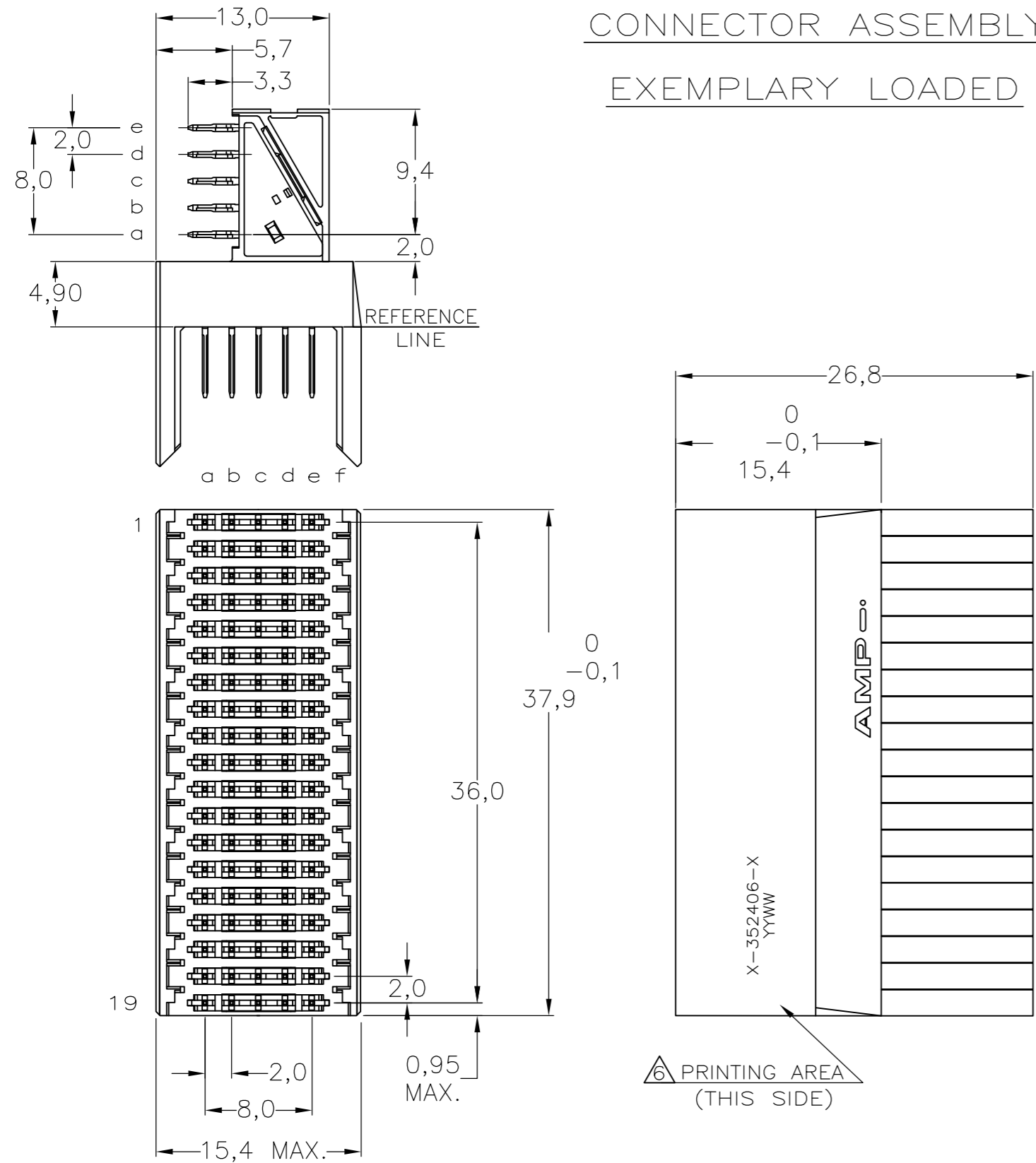


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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
H	-	F		PER ECR-12-019004	1NOV12	D.S	A.C

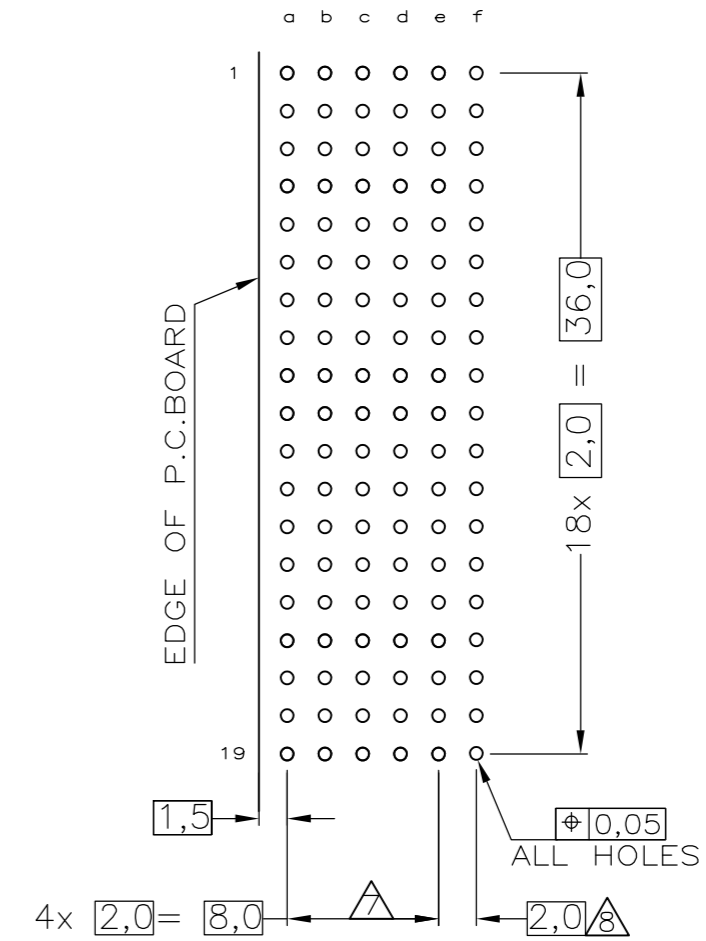
CONNECTOR ASSEMBLY
 EXEMPLARY LOADED

CONTACT DIMENSIONS



RECOMMENDED PCB-HOLE LAY-OUT
 COMPONENT SIDE SHOWN

CONTACT LAYOUT



	a	b	c	d	e
1	1	1	1	1	1
2	1	1	1	1	1
3	1	1	1	1	1
4	1	1	1	1	1
5	1	1	1	1	1
6	1	1	1	1	1
7	1	1	1	1	1
8	1	1	1	1	1
9	1	1	1	1	1
10	1	1	1	1	1
11	1	1	1	1	1
12	1	1	1	1	1
13	1	1	1	1	1
14	1	1	1	1	1
15	1	1	1	1	1
16	1	1	1	1	1
17	1	1	1	1	1
18	1	1	1	1	1
19	1	1	1	1	1

P.C.B. HOLE DIM. ACTION PIN
 FOR DETAILS SEE
 APPLICATION SPECIFICATION

NOTES:

- 1 MATERIAL HOUSING : GREY GLASSFILLED POLYESTER
 CONTACT : COPPER ALLOY
- 2 GENERAL PLATING SPECIFICATION: UNDERPLATING (ENTIRE CONTACT): 1,27µm NICKEL MIN.
 AND ACTION PIN: 0,5µm TIN-LEAD MIN.
 FOR PLATING OF MATING SURFACES SEE APPLICABLE SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101 PERFORMANCE LEVEL 2.
- 4 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL III, CENTRAL OFFICE APPLICATIONS.
- 5 CONNECTOR LUBRICATED WITH TELCORDIA GR-1217-CORE APPROVED LUBRICANT.
- 6 CONNECTOR MARKED WITH PARTNUMBER AND DATECODE
- 7 PLATED-THROUGH HOLES AT 2x2mm SQUARE GRID.
- 8 HOLES IN ROW f POSSIBLE FUTURE USE OF GROUND RETURN SHIELDS. (NOT YET TOOLED)
- 9 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 10 0,76µm MIN. GOLD PLATING AT MATING SURFACES.

	3	4	3-352406-0
OBSOLETE	4	5	-352406-9
	3		352406-1
		CONTACT FINISH	PARTNUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	21MAR98	L.v.d.HEIJDEN		TE Connectivity	
DIMENSIONS: mm		CHK	21MAR98	D. TRUREN		Z-PACK 2MM HM TYPE B19	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	-	F.V.KONINGSBRUGGE		95 POS. RIGHT ANGLE MALE	
Ø PLG ±		PRODUCT SPEC	108-19082	NAME		CONNECTOR ASSEMBLY	
1 PLG ±		APPLICATION SPEC	114-19029	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
2 PLG ± ±0.20		WEIGHT	-	A2	00779	C=352406	-
3 PLG ±		CUSTOMER DRAWING		SCALE	SHEET	1 OF 1	REV
4 PLG ±				NTS			F
ANGLES ±							
FINISH							
SEE TABLE							

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