

Type 3550 Series

Key Features

5W@70°C in 4320 size package

Suitable for auto placement

Available from distribution

Terminal finish matte sn over ni barrier



TE Connectivity is pleased to introduce this thick film high power device, sister to our popular 3522 series, suitable for auto placement in volume and for most applications. Supplied as standard on 7 inch Reels of 1000 pieces per reel.

Characteristics – Electrical

Power Rating @ 70°C	5W	
Resistance Range	1Ω ~ 10ΜΩ	
Resistance Tolerance	±1%, ±5%	
Temperature Coefficient of Resistance	1Ω~10Ω ≤± 200PPM/°C	
(TCR)	10.1Ω~10MΩ ≤± 100PPM/°C	
Max. Working Voltage	300V	
Max. Overload Voltage	600V	
Dielectric Withstanding Voltage	600V	
Operating Temperature Range	-55°C ~ 155°C	

Resistors shall have a rated direct-current (DC) continuous working voltage or a approximate sine-wave root-mean-square (RMS) alternating-current (AC) continuous working voltage at commercial line frequency and waveform corresponding to the power rating, as determined from the following formula:

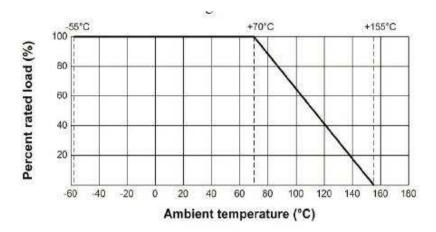
 $RCWV = VP \times R$

Where the calculated RCWV is greater than the stated Max. Working Voltage, the Max. Working Voltage will apply.

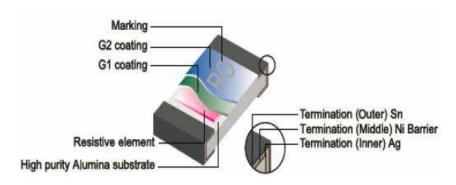


Power Rating and Derating

Resistors shall have a power rating based on continuous load operation at an ambient temperature of 70 $^{\circ}\text{C}$. For temperature in excess of 70 $^{\circ}\text{C}$, The load shall derate as shown in chart below.



Construction and Dimensions:





Dimensions (mm)					
Type L		W H £1		£ 1	€2
3550	11.00 ± 0.30	5.00 ± 0.25	1.10 ± 0.10	0.80 ± 0.20	2.40 ± 0.20



Performance Specification

Characteristics	Limits	Toct N	/lethods	
Citatacteristics	LITTILS			
Dialoctrio Mithetera di	No ovidence of flesheries		5201-1)	ah of -
Dielectric Withstanding	No evidence of flashover,	4.7 Clamped in the trough of a		
Voltage	mechanical damage, arcing	90°C metallic v-block and shall be		
	or insulation break down	tested at ac potential		
		respectively specified in the type		the type
			-70 seconds	
Temperature	1Ω~10Ω ≤± 200PPM/°C		atural resistance c	
Coefficient	10.1Ω~10MΩ ≤± 100PPM/°C	temp.	degree centigrad	e.
		D.) D4	
			2-R1 x 106 (I	PPM/°C)
		K1(t2-t1)	
		R1: R6	esistance value at	room
			erature (T1)	
		R2: R6	esistance value at	room
		temp.	plus 100 °C(T2)	
		Test p	attern: room tem	p. (T1),
		room	temp. +100°C(T2)	
Short Time Overload	Resistance change rate is:	4.13 F	ermanent resista	nce
	± 5% (2.0% + 0.1Ω) Max.	chang	e after the applica	ition of a
	± 1% (1.0% + 0.1Ω) Max.	poten	tial of 2.5 times R	CWV for 5
		seconds		
Solderability	95 % coverage Min.	Wave Solder:		
,		Test temperature of solder:		
			±3°C dipping time	
			econds.	
		Reflow FEAK VALUE TEMPERATURE: 245°C - 250°C		
				1
		250	230℃	-/
		200	180°C	
		150	150°C	
		100	90±30s	
		50 -	20±10s	
		50	HOT UP TIME SOLDER	TIME
Soldering heat	Resistance change rate is:	4.18 Dip the resistor into a solder		
Soldering near	\pm (1.0%+0.05 Ω) Max.		naving a temperat	
	_ (1.070.0.032) Wax.		±3°C and hold it for	
		seconds.		<u>.</u>
Temperature Cycling	Resistance change rate is:		ds. Resistance change	after
remperature cycling	$\pm 5\%$ (1.0% + 0.1 Ω) Max.		nuous 5 cycles for	
	$\pm 1\% (0.5\% + 0.1\Omega)$ Max.			adiy cycle
	= 1/0 (0.5/0 + 0.132) IVIAX.	specified below:		Time
		Step	Temp.	
		2	-55°C ± 3°C	30m
			Room temp.	10~15m
				30m
		4	Room temp.	10~15m
Humidity	Resistance change rate is:	4.24 Temporary resistance change after 240 hours exposure in a humidity test chamber		
	$\pm 5\% (3.0\% + 0.1\Omega)$ Max.			•
	± 1% (0.5% + 0.1Ω) Max.			
		controlled at 40±2°C and 90-95%		
		relativ	e humidity	



Performance Specification (Cont.)

Characteristics	Limits	Test Methods
		(JIS C 5201-1)
Load life in humidity	Resistance change rate is:	7.9 Resistance change after 1,000
	± 5% (3.0% + 0.1Ω) Max.	hours (1.5 hours "on", 0.5 hour
	± 1% (1.0% + 0.1Ω) Max.	"off") at RCWV in a humidity
		chamber controlled at 40°C ± 2°C
		and 90 to 95 % relative humidity
Load Life	Resistance change rate is:	4.25.1 Permanent resistance
	± 5% (3.0% + 0.1Ω) Max.	change after 1,000 hours
	± 1% (1.0% + 0.1Ω) Max.	operating at RCWV, with duty
		cycle of (1.5 hours "on", 0.5 hour
		"off") at 70°C ± 2°C ambient
Terminal bending	Resistance change rate is:	4.33 Twist of Test Board:
	\pm (1.0% + 0.05Ω) Max.	Y/X = 3/90 mm for 60 seconds

Marking

A. 4 digit marking for E-96 series:

*The first 3 digits are significant figures of resistance and the 4th digit denoted number of zeros.

Ex. **1273** 127ΚΩ

*For ohmic values below 100 Ω , letter "R" is for decimal point.

Ex. **49R9** 49.9Ω

B. 3 digit marking for E-24 series:

*The first 2 digits are significant figures of resistance and the 3rd digit denoted number of zeros

Ex. **124** 120KΩ

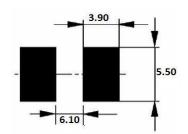
*For ohmic values below 10 Ω , letter "R" is for decimal point

Ex. 4.7Ω

Soldering

PCB Plan (mm)

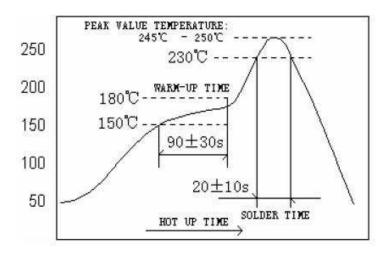
- 4 layers PCB specification:
- 1) Outside 2 layers (Top and Bottom) with copper foil thickness at 2oz.
- 2) Inside 2 layers (Middle layers) with copper foil thickness at 4 oz.





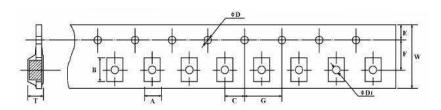
Soldering

Reflow solder profile



Packaging

Tape and Reel



(mm)

A ±0.1	B ±0.1	C±0.15	ØD+0.1	E±0.1	F±0.15	G ±0.1	W ±0.3	ØD1	T ± 0.1
			-0					±0.1	
5.40	11.5	2.0	1.5	1.75	11.5	4.0	24	-	1.35

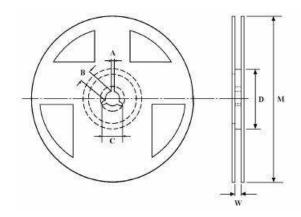
Peeling Strength of Top Cover Tape

Test Condition: 0.1 to 0.7 N at a peel-off speed of 300 mm / min.





Reel Dimensions



Qty Reel	A±0.5	B±0.5	C±0.5	D±1	M±2	W±1
1000	2.0	13.0	21	60.0	178	25.5

Environment Related Substance

This product complies to EU RoHS directive, EU PAHs directive, EU PFOS directive and Halogen free.

Storage Condition

The performance of these products, including the solderability, is guaranteed for a year from the date of arrival at your company, provided that they remain packed as they were when delivered and stored at a temperature of $25^{\circ}\text{C} \pm 10^{\circ}\text{C}$ and a relative humidity of $60\%\text{RH} \pm 10\%\text{RH}$, chemical and dust free atmosphere.

Even within the above guarantee periods, do not store these products in the following conditions:

1. In salty air or in air with a high concentration of corrosive gas, such as Cl2, H2S, NH3, SO2, or NO2 $\,$

2. In direct sunlight

How To Order

3550	1R0	F	T
Common Part	Resistance Value	Tolerance	Pack Style
3550 – 5W 4320 Resistor	1Ω - 1R0 100Ω - 100R 1KΩ - 1K0	F – 1% J – 5%	T- 1000 per reel

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CR-05FL7--19K6 CR-05FL7--243R CR-05FL7--40K2 CR-12FP4--324R CR-12JP4--680R CRCW06036K80FKEE M55342K06B309DRS3

M55342K06B6E81RS3 M55342K08B100DRWB M55342M05B200DRWB M55342M06B26E7RS3 MC0603-511-JTW 742C083750JTR

MCR01MZPF1202 MCR01MZPF1601 MCR01MZPF1800 MCR01MZPF6201 MCR01MZPF9102 MCR01MZPJ113 MCR01MZPJ121

MCR01MZPJ125 MCR01MZPJ203 MCR01MZPJ751 MCR01MZPJ822 MCR03EZHJ103 MCR03EZPFX1272 MCR03EZPFX2004

MCR03EZPJ123 MCR03EZPJ270 MCR03EZPJ821 MCR10EZPF1102 MCR10EZPF2003 MCR10EZPF2700 MCR18EZPJ330

RC0603F1473CS RC0603F150CS RC1005F1152CS RC1005F1182CS RC1005F1372CS RC1005F183CS RC1005F1911CS

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RC1005F4321CS RC1005F4642CS