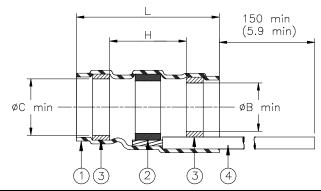
## **CUSTOMER DRAWING**



Product		Product Dimensions				Cable Dimensions		
Name	Ident	L±1.75	øB	øС	Н	øΕ	øF	øD
	Code	(L±0.075)	min	min	min	max	min	max
SO96-1-55-22-95	SO961R	16.5	1.90	2.67	8.20	2.67	0.90	1.90
		(0.650)	(0.075)	(0.105)	(0.322)	(0.105)	(0.035)	(0.075)
SO96-2-55-22-95	SO962R	16.5	2.67	3.68	8.20	3.68	1.40	2.67
		(0.650)	(0.105)	(0.145)	(0.322)	(0.145)	(0.055)	(0.105)
SO96-3-55-22-95	SO963R	16.5	4.32	5.08	8.20	5.08	2.15	4.32
		(0.650)	(0.170)	(0.200)	(0.322)	(0.200)	(0.085)	(0.170)
SO96-4-55-22-95	SO964R	19.1	5.97	6.48	8.20	6.48	3.30	5.97
		(0.750)	(0.235)	(0.255)	(0.322)	(0.255)	(0.130)	(0.235)
SO96-5-55-22-95	SO965R	19.1	6.98	7.62	8.20	7.62	4.30	6.98
		(0.750)	(0.275)	(0.300)	(0.322)	(0.300)	(0.170)	(0.275)

## **MATERIALS**

- 1. INSULATION SLEEVE: Heat-shrinkable, transparent blue, radiation cross-linked modified polyvinylidene fluoride.
- 2. SOLDER PREFORM WITH FLUX AND THERMAL INDICATOR:

SOLDER: TYPE Sn96 per ANSI-J-STD-006.

FLUX: TYPE ROM1 per ANSI-J-STD-004.

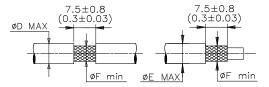
THERMAL INDICATOR: Color change orange to colorless.

- 3. MELTABLE RINGS: Environment resistant thermoplastic. Color: blue.
- 4. PRE-INSTALLED LEAD: Raychem 55A0813-22-95 in accordance with MIL-W-22759/41-22-95 AWG22 stranded nickel plated copper. Color: white with green stripe.

## **APPLICATION**

- 1. These parts are designed to an environment resistant shield termination on cables, rated for 150°C minimum, meeting the dimensional criteria listed, having nickel-plated shields and insulations compatible with the insert material. See MIL-S-83519/1 or consult Raychem.
- 2. Temperature range: -55°C to +175°C.
- 3. Parts shall be marked with identification code per table.
- 4. Install using TE Connectivity-approved convection or infra-red heating tools in accordance with Raychem Process Standard RCPS-100-70. Infrared tools are not recommended for use with black jackets.

For best results, prepare the wire as shown:



TE Connectivity, TE connectivity (logo), Raychem, Thermofit, and SolderSleeve are trademarks

= <u>TE</u>			THE	nychem RMOFIT EVICES		TLE: SOLDERSLEEVE DEVICE SHIELD TERMINATION WITH LEADS, HIGH TEMPERATURE IMMERSION RESISTANT				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. INCHES DIMENSIONS ARE BETWEEN BRACKETS.						DOCUMENT NO.: SO96-X-55-22-95				
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ROUGHNESS IN this drawing evaluate the		this drawing at any tin	ectivity reserves the right to amend ing at any time. Users should the suitability of the product for lication.		Revision: A		Issue Date: April 2020		
DRAWN BY: DATE: M. FORONDA 06-Jan-0		: 06-Jan-00	ECO: ECO-20-		0-004961	SCALE: None	SIZE: A	SHEET: 1 of 1		

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