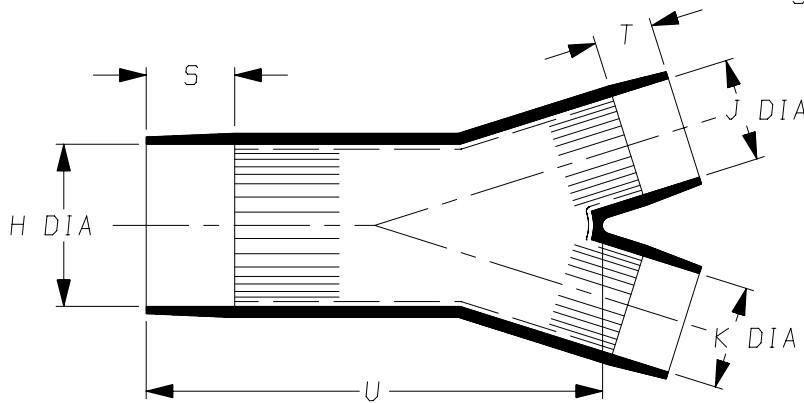


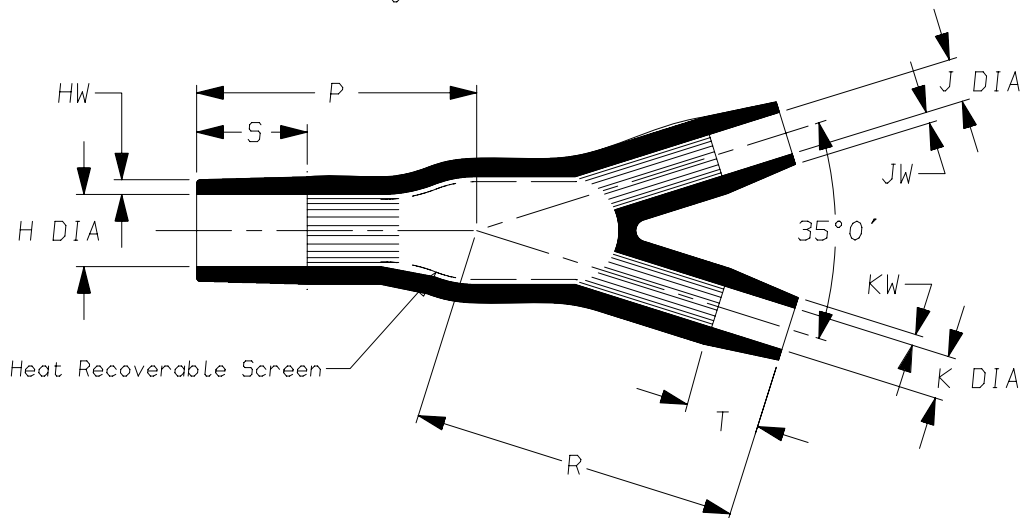
a) Part as supplied.

382S0**-*S

Screened Moulded Parts



b) Part after unrestricted recovery.



DIMENSIONS in millimetres
(in inches, for reference)

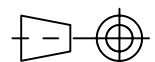
Part No.	H		J & K		P	R	S	S	T	T	U	HW	JW&KW
	Min a	Max b	Min a	Max b	Ref b	Ref b	Min a	±20% b	Min a	±20% b	±2 a	±20% b	±20% b
382S012	15 {0.59}	7.6 {0.30}	9 {0.35}	5.0 {0.20}	28 {1.10}	35 {1.38}	6 {0.24}	10 {0.39}	6 {0.24}	10 {0.39}	42 {1.65}	1.5 {0.06}	1.5 {0.06}
382S023	21 {0.83}	10.3 {0.41}	13 {0.51}	6.2 {0.24}	38 {1.50}	44 {1.73}	10 {0.39}	15 {0.59}	6 {0.24}	10 {0.39}	58 {2.28}	2.0 {0.08}	1.5 {0.06}
382S028	33 {1.30}	15.2 {0.60}	20 {0.79}	9.4 {0.37}	52 {2.05}	62 {2.44}	14 {0.55}	20 {0.79}	10 {0.39}	15 {0.59}	80 {3.15}	2.3 {0.09}	2.0 {0.08}
382S034	40 {1.57}	20.0 {0.79}	23 {0.91}	12.2 {0.48}	66 {2.60}	82 {3.23}	17 {0.67}	25 {0.98}	13 {0.51}	20 {0.79}	98 {3.86}	2.5 {0.10}	2.5 {0.10}

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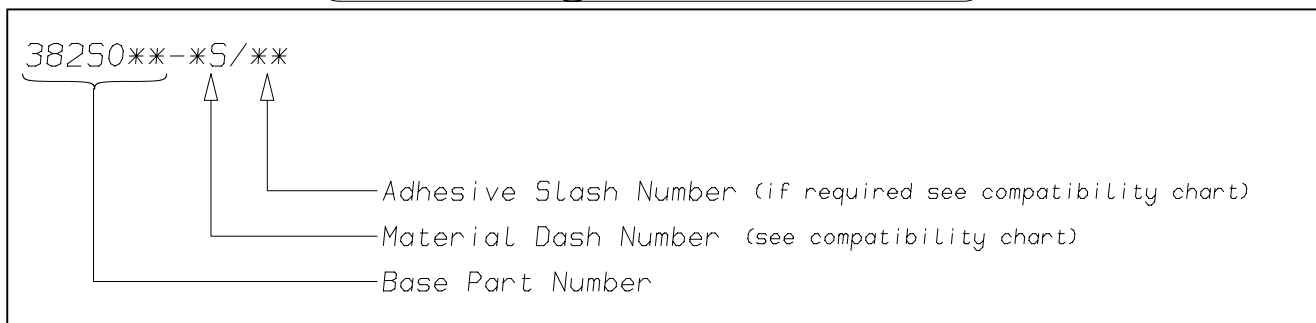
Drawn A.LILLEY. Checked Issue 7 Date December 2007 Conforms to ISO Recommendations
3rd Angle Projection
Not to Scale

Approval Design MKTG. Tech.



Raychem		Specification	Part Number
		Control Drawing	38250**-*S Issue 7
Iss.	Date	E.C.R. No.	Details of Change
2	March 1986	4533	Change dimensions
3	November 1986	4952	Change title
4	February 1987	5015	Add dimension U, Sa & Ta
5	March 1988	4667	HW on 028 was 2.3
6	April 1994	****	Redrawn
7	August 2007	CR06-HM-012	Imperial dimensions added

(Ordering Information)



(COMPATIBILITY CHART)

Material Dash Number	Material Description	SPEC Number	Coating Slash Number
-35	POLYOLEFIN/COPPER COMPOSITE	RW-2076	/86
-255	ELASTOMER/COPPER COMPOSITE	RW-2077	/86

NOTES

- ① As supplied dimensions are for uncoated parts, when coating is added entry diameters will reduce by 1.5mm Max.
- ② For method of measuring recovered diameter, see appropriate RW specification (SPEC Number), section 2.2,

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[0](#) [221A011-51164-0-CS7133](#) [222A121-2586](#) [222A152-342-0](#) [222A213-25-0-CS5613](#) [222D221-25-13/86-0](#) [222D232-4-61-0-CS5078](#)
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