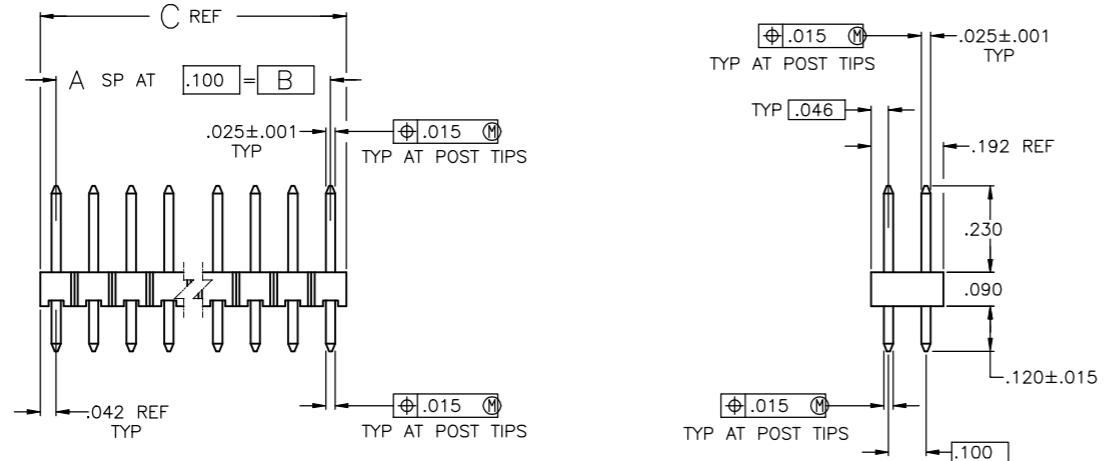
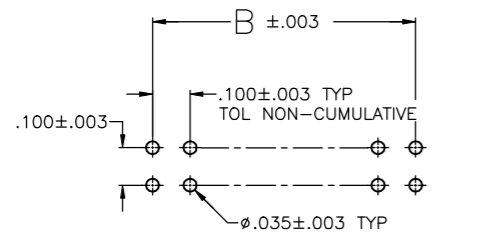


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| REVISIONS |     |                           |           |     |      |
|-----------|-----|---------------------------|-----------|-----|------|
| #         | LTR | DESCRIPTION               | DATE      | DMN | APPD |
| P5        |     | REVISED PER ECO-16-012733 | 01SEP2016 | NK  | MM   |
| P6        |     | REVISED PER ECO-18-014731 | 18SEP2018 | RS  | MM   |



- 1 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 2 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS.
- 3 .000100-.000200 MATTE TIN-LEAD OVER .000050 NICKEL.
- 4 .000100-.000200 BRIGHT TIN OVER .000050 NICKEL.
- 5 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 6 HOUSING MATERIAL: FLAME RETARDANT THERMOPLASTIC; COLOR-BLACK.
- 7 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

|   |   |       |       |    |    |            |
|---|---|-------|-------|----|----|------------|
| △ | △ | 1.684 | 1.600 | 16 | 34 | 4-103328-9 |
| △ | △ | 1.284 | 1.200 | 12 | 26 | 4-103328-8 |
| △ | △ | .884  | .800  | 8  | 18 | 4-103328-7 |
| △ | △ | .584  | .500  | 5  | 12 | 4-103328-6 |
| △ | △ | 3.984 | 3.900 | 39 | 80 | 4-103328-5 |
| △ | △ | .984  | .900  | 9  | 20 | 4-103328-4 |
| △ | △ | .684  | .600  | 6  | 14 | 4-103328-3 |
| △ | △ | .284  | .200  | 2  | 6  | 4-103328-2 |
| △ | △ | .084  | —     | —  | 2  | 4-103328-1 |
| △ | △ | 3.984 | 3.900 | 39 | 80 | 4-103328-0 |
| △ | △ | 3.884 | 3.800 | 38 | 78 | 3-103328-9 |
| △ | △ | 3.784 | 3.700 | 37 | 76 | 3-103328-8 |
| △ | △ | 3.684 | 3.600 | 36 | 74 | 3-103328-7 |
| △ | △ | 3.584 | 3.500 | 35 | 72 | 3-103328-6 |
| △ | △ | 3.484 | 3.400 | 34 | 70 | 3-103328-5 |
| △ | △ | 3.384 | 3.300 | 33 | 68 | 3-103328-4 |
| △ | △ | 3.284 | 3.200 | 32 | 66 | 3-103328-3 |
| △ | △ | 3.184 | 3.100 | 31 | 64 | 3-103328-2 |
| △ | △ | 3.084 | 3.000 | 30 | 62 | 3-103328-1 |
| △ | △ | 2.984 | 2.900 | 29 | 60 | 3-103328-0 |
| △ | △ | 2.884 | 2.800 | 28 | 58 | 2-103328-9 |
| △ | △ | 2.784 | 2.700 | 27 | 56 | 2-103328-8 |
| △ | △ | 2.684 | 2.600 | 26 | 54 | 2-103328-7 |
| △ | △ | 2.584 | 2.500 | 25 | 52 | 2-103328-6 |
| △ | △ | 2.484 | 2.400 | 24 | 50 | 2-103328-5 |
| △ | △ | 2.384 | 2.300 | 23 | 48 | 2-103328-4 |
| △ | △ | 2.284 | 2.200 | 22 | 46 | 2-103328-3 |
| △ | △ | 2.184 | 2.100 | 21 | 44 | 2-103328-2 |
| △ | △ | 2.084 | 2.000 | 20 | 42 | 2-103328-1 |
| △ | △ | 1.984 | 1.900 | 19 | 40 | 2-103328-0 |
| △ | △ | 1.884 | 1.800 | 18 | 38 | 1-103328-9 |
| △ | △ | 1.784 | 1.700 | 17 | 36 | 1-103328-8 |
| △ | △ | 1.684 | 1.600 | 16 | 34 | 1-103328-7 |
| △ | △ | 1.584 | 1.500 | 15 | 32 | 1-103328-6 |
| △ | △ | 1.484 | 1.400 | 14 | 30 | 1-103328-5 |
| △ | △ | 1.384 | 1.300 | 13 | 28 | 1-103328-4 |
| △ | △ | 1.284 | 1.200 | 12 | 26 | 1-103328-3 |
| △ | △ | 1.184 | 1.100 | 11 | 24 | 1-103328-2 |
| △ | △ | 1.084 | 1.000 | 10 | 22 | 1-103328-1 |
| △ | △ | .984  | .900  | 9  | 20 | 1-103328-0 |
| △ | △ | .884  | .800  | 8  | 18 | 103328-9   |
| △ | △ | .784  | .700  | 7  | 16 | 103328-8   |
| △ | △ | .684  | .600  | 6  | 14 | 103328-7   |
| △ | △ | .584  | .500  | 5  | 12 | 103328-6   |
| △ | △ | .484  | .400  | 4  | 10 | 103328-5   |
| △ | △ | .384  | .300  | 3  | 8  | 103328-4   |
| △ | △ | .284  | .200  | 2  | 6  | 103328-3   |
| △ | △ | .184  | .100  | 1  | 4  | 103328-2   |
| △ | △ | .084  | —     | —  | 2  | 103328-1   |

△ SUPERSEDED BY 6-146254-1

| PLATING | C | B | A | NO OF POSN | PART NUMBER |
|---------|---|---|---|------------|-------------|
|         |   |   |   |            |             |

THIS DRAWING IS A CONTROLLED DOCUMENT. DMN: J. MARTINELLI 10/15/92  
CHK: JOHN KNITTLE 23NOV92  
APPD: B. FLINCHBAUGH 23NOV92

**STE** TE Connectivity

ASSEMBLY, HEADER, BREAKAWAY, MOD II, DOUBLE ROW, .100 X .100 C/L, VERTICAL, WITH .025 SQUARE POSTS

MATERIAL: COPPER ALLOY POST: COPPER ALLOY  
FINISH: SEE TABLE

WEIGHT: —  
SCALE: 4:1 SHEET 1 OF 1 REV P6

APPROVALS: DIMENSIONS IN INCHES, TOLERANCES UNLESS OTHERWISE SPECIFIED, PRODUCT SPEC, APPLICATION SPEC, DRAWING NO. 103328, CUSTOMER DRAWING

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