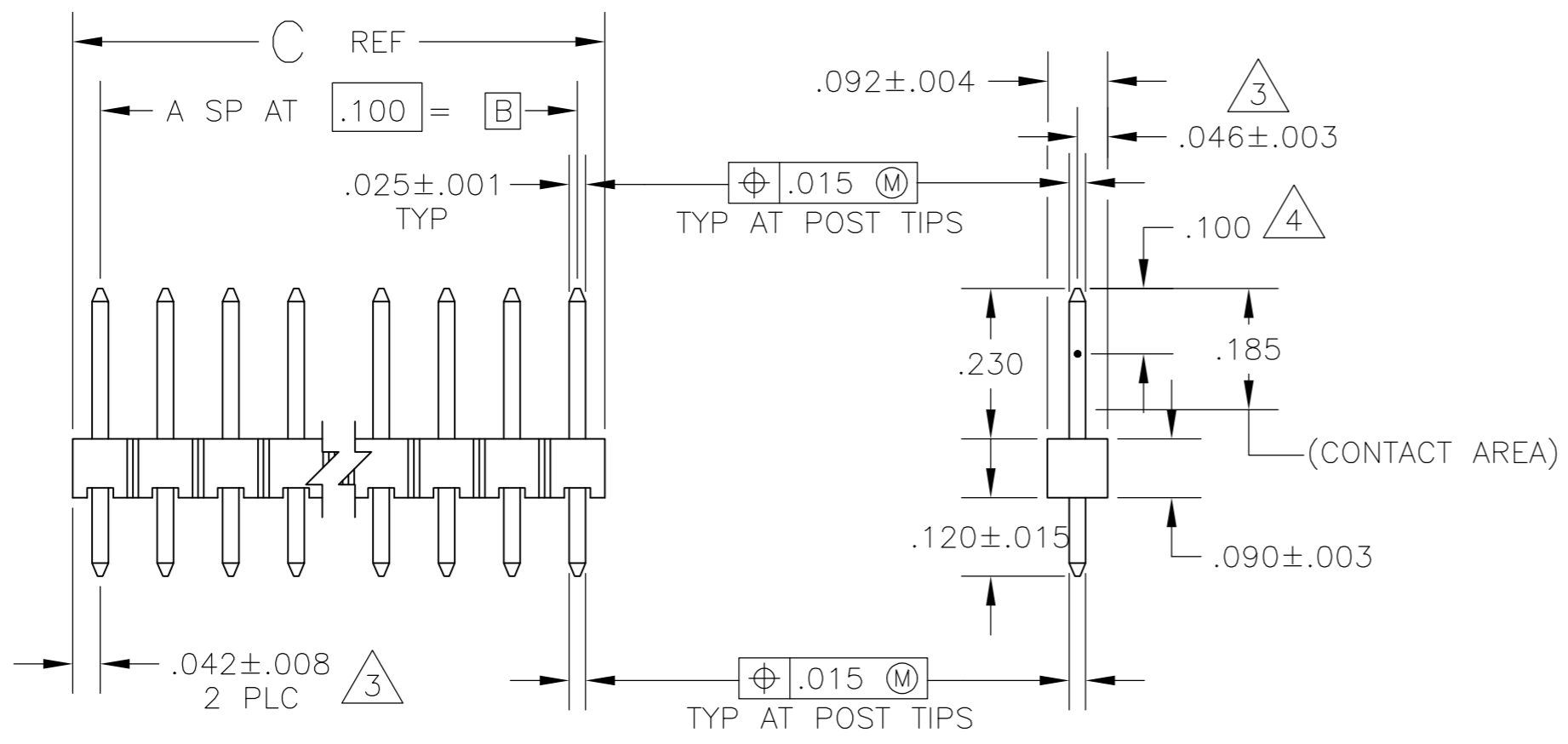


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LOC		DIST		REVISIONS			
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		D		REVISED PER ECO-14-000066	28JUN2014	NK	MM

- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 5 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

5 OBSOLETE	3.984	3.900	39	40	4-146089-0
	3.884	3.800	38	39	3-146089-9
	3.784	3.700	37	38	3-146089-8
	3.684	3.600	36	37	3-146089-7
	3.584	3.500	35	36	3-146089-6
	3.484	3.400	34	35	3-146089-5
	3.384	3.300	33	34	3-146089-4
	3.284	3.200	32	33	3-146089-3
	3.184	3.100	31	32	3-146089-2
	3.084	3.000	30	31	3-146089-1
	2.984	2.900	29	30	3-146089-0
	2.884	2.800	28	29	2-146089-9
	2.784	2.700	27	28	2-146089-8
	2.684	2.600	26	27	2-146089-7
	2.584	2.500	25	26	2-146089-6
	2.484	2.400	24	25	2-146089-5
	2.384	2.300	23	24	2-146089-4
	2.284	2.200	22	23	2-146089-3
	2.184	2.100	21	22	2-146089-2
	2.084	2.000	20	21	2-146089-1
1.984	1.900	19	20	2-146089-0	
1.884	1.800	18	19	1-146089-9	
1.784	1.700	17	18	1-146089-8	
1.684	1.600	16	17	1-146089-7	
1.584	1.500	15	16	1-146089-6	
1.484	1.400	14	15	1-146089-5	
1.384	1.300	13	14	1-146089-4	
1.284	1.200	12	13	1-146089-3	
1.184	1.100	11	12	1-146089-2	
1.084	1.000	10	11	1-146089-1	
.984	.900	9	10	1-146089-0	
.884	.800	8	9	146089-9	
.784	.700	7	8	146089-8	
.684	.600	6	7	146089-7	
.584	.500	5	6	146089-6	
.484	.400	4	5	146089-5	
.384	.300	3	4	146089-4	
.284	.200	2	3	146089-3	
.184	.100	1	2	146089-2	
.084	—	—	1	146089-1	
5 OBSOLETE	C	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	J KNAUB	08FEB94	STE TE Connectivity																	
DIMENSIONS: INCHES		CHK	G DUBNICZKI	08FEB94																		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	G DUBNICZKI	08FEB94																		
<table border="0"> <tr><td>0 PLC</td><td>±</td><td>-</td></tr> <tr><td>1 PLC</td><td>±</td><td>-</td></tr> <tr><td>2 PLC</td><td>±</td><td>-</td></tr> <tr><td>3 PLC</td><td>±</td><td>.005</td></tr> <tr><td>4 PLC</td><td>±</td><td>-</td></tr> <tr><td>ANGLES</td><td>±</td><td>-</td></tr> </table>		0 PLC	±	-		1 PLC	±	-	2 PLC	±	-	3 PLC	±	.005	4 PLC	±	-	ANGLES	±	-	PRODUCT SPEC	NAME
0 PLC	±	-																				
1 PLC	±	-																				
2 PLC	±	-																				
3 PLC	±	.005																				
4 PLC	±	-																				
ANGLES	±	-																				
MATERIAL HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR-BLACK		APPLICATION SPEC	—	SIZE	A2																	
FINISH POSTS: .00005 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER .000050 NICKEL.		WEIGHT	—	CAGE CODE	00779																	
POSTS: COPPER ALLOY		CUSTOMER DRAWING		DRAWING NO	C=146089																	
				RESTRICTED TO	—																	
				SCALE	1:1																	
				SHEET	1 of 1																	
				REV	D																	

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