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LOC	DIST	REVISIONS			
P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00	N	REVISED PER ECO-13-000397	31JAN2013	CJV CWR

1. FOR ASSEMBLY DETAILS, REFER TO LEAFLET 2227518-1.

△ 7 JACKSCREW QUANTITY:
 9 WAY ASSEMBLY: 1 JACKSCREW
 15 WAY ASSEMBLY: 2 JACKSCREWS
 25 WAY ASSEMBLY: 2 JACKSCREWS
 37 WAY ASSEMBLY: 2 JACKSCREWS

△ 2 BULK PACKAGED BACKSHELL ASSEMBLIES:
 ITEM 1, 100 PCS LOOSE IN BOX. ITEMS 2 THRU 5, 100 TIMES QTY SHOWN IN TABLE IN 1 BAG FOR EACH ITEM. ALL BAGS IN 1 BOX WITH (1) 2227518-1 LEAFLET.

8. OPTIONAL CABLE CRIMP KIT AVAILABLE FOR 6.0-9.5 DIAMETER CABLE. SEE 1478764

△ 3 INDIVIDUALLY PACKAGED SHELL ASSEMBLIES:
 1 BAG CONTAINS ALL COMPONENTS FOR 1 COMPLETE ASSEMBLY. 100 BAGS PER BOX, (1) 2227518-1 LEAFLET PER BOX.

4. TERMINATES 4.0-13.0 CABLE DIAMETERS.

5. 15 POSITION SHOWN.

△ 6 TRIVALENT CHROMIUM CHROMATE COATING OVER ZINC PLATING.

△ 3	63.5	14.6	40.2	69.7	TORX	4-40 UNC	4	37 WAY	5-1478763-4
△ 3	47.0	14.6	40.2	53.2	TORX	4-40 UNC	3	25 WAY	5-1478763-3
△ 3	33.3	14.6	40.2	39.5	TORX	4-40 UNC	2	15 WAY	5-1478763-2
△ 3	25.0	14.6	36.2	31.0	TORX	4-40 UNC	1	9 WAY	5-1478763-1
△ 2	47.0	14.6	40.2	53.2	TORX	M3	3	25 WAY	4-1478763-7
△ 2	33.3	14.6	40.2	39.5	TORX	M3	2	15 WAY	4-1478763-6
△ 2	25.0	14.6	36.2	31.0	TORX	M3	1	9 WAY	4-1478763-5
△ 2	63.5	14.6	40.2	69.7	TORX	4-40 UNC	4	37 WAY	3-1478763-7
△ 2	47.0	14.6	40.2	53.2	TORX	4-40 UNC	3	25 WAY	2-1478763-5
△ 2	33.3	14.6	40.2	39.5	TORX	4-40 UNC	2	15 WAY	1-1478763-5
△ 2	25.0	14.6	36.2	31.0	TORX	4-40 UNC	1	9 WAY	1478763-9
PACKAGING	D	C	B	A	SELF TAPPING FIXING SCREW TYPE	JACKSCREW THREAD	SHELL SIZE	POSITION	PART NUMBER

ITEM	DESCRIPTION	MATERIAL	FINISH	QTY
5	JACKSCREW ASSEMBLY	POLYAMIDE, UL94 V2 KNOB CARBON STEEL SHAFT	BLACK △ 6	△ 7
4	STRAIN RELIEF SET	POLYCARBONATE UL94 V0	BLACK	1
3	SELF TAPPING FIXING SCREW	CARBON STEEL	△ 6	2
2	TOP BACKSHELL	ZINC	NICKEL	1
1	BOTTOM BACKSHELL	ZINC	NICKEL	1

THIS DRAWING IS A CONTROLLED DOCUMENT. DIMENSIONING AND TOLERANCING PER ASME Y14.5M-2009

DIMENSIONS: mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN C. VALENTINE 06JAN2011	
0 PLC ± 0.5	1 PLC ± 0.5	CHK C. ROHDE 06JAN2012	
2 PLC ± 0.5	3 PLC ± 0.5	APVD C. ROHDE 06JAN2012	
4 PLC ± 0.5	ANGLES ± -	PRODUCT SPEC	
MATERIAL SEE TABLE	FINISH -	APPLICATION SPEC	NAME ADK SERIES DIE-CAST BACKSHELL 45 DEGREE ENTRY
		WEIGHT -	SIZE A2 CAGE CODE 00779 DRAWING NO C=1478763 RESTRICTED TO -
		CUSTOMER DRAWING	SCALE NTS SHEET 1 OF 1 REV N

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1478763

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