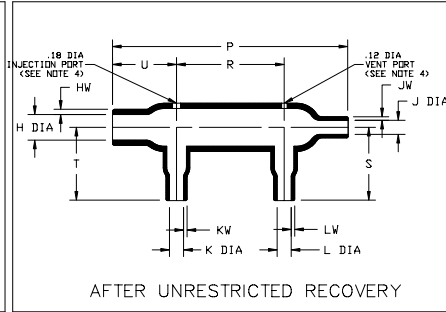
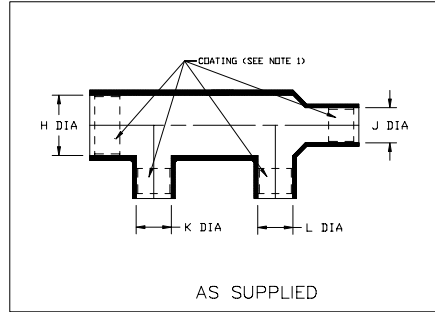


# Molded Parts Specification Control Drawing

Part Number : 422A414  
Description : Transition, Two 90° Side Breakouts

## NOTES

- All dimensions are in  $\frac{\text{inches}}{\text{[millimeters]}}$
- Dimensions appearing in table are as follows:  
a - As Supplied  
b - After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- Molding part is optional. When -00 modification number is specified molding part will be located as shown.



| PART NUMBER | H              |               | J, K & L      |              | P               | R              | S              | T              | U              | HW           | JW & KW      | LW           |
|-------------|----------------|---------------|---------------|--------------|-----------------|----------------|----------------|----------------|----------------|--------------|--------------|--------------|
|             | Min            | Max           | Min           | Max          | ±10%            | ±10%           | ±10%           | ±10%           | ±10%           | ±20%         | ±20%         | ±20%         |
|             | a              | b             | a             | b            | b               | b              | b              | b              | b              | b            | b            | b            |
| 422A414     | 1.20<br>[30,5] | .60<br>[15,2] | .70<br>[17,8] | .35<br>[8,9] | 4.60<br>[116,8] | 2.10<br>[53,3] | 1.30<br>[33,0] | 1.30<br>[33,0] | 1.25<br>[31,7] | .10<br>[2,5] | .06<br>[1,5] | .06<br>[1,5] |



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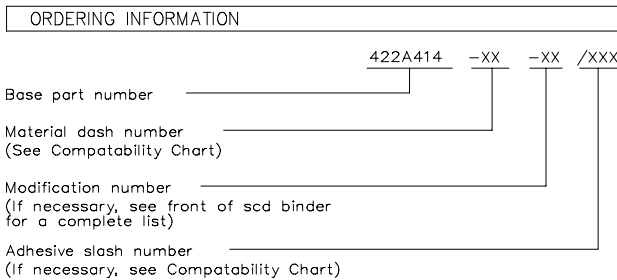
Part Number : 422A414  
Description : Transition, Two 90° Side Breakout

# Molded Parts Specification Control Drawing

Part Number : 422A414  
Description : Transition, Two 90° Side Breakout

| COMPATABILITY CHART |                            |         |                   |               |                     |
|---------------------|----------------------------|---------|-------------------|---------------|---------------------|
| MATERIAL DASH NO.   | MATERIAL DESCRIPTION       | RT SPEC | COATING SLASH NO. | COATING S NO. | COATING DESCRIPTION |
| -3                  | Polyolefin, Semi-rigid     | RT-301  | /42;/86           | S-1017;S-1048 | Adhesive            |
| -4                  | Polyolefin, Flexible       | RT-1304 | /42;/86           | S-1017;S-1048 | Adhesive            |
| -12                 | *VITON, Flexible           | RT-1312 | N/A               |               |                     |
| -25                 | Elastomer, Fluid Resistant | RT-1325 | /42;/86           | S-1017;S-1048 | Adhesive            |

\*VITON is a registered Trademark of Dupont



THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION



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