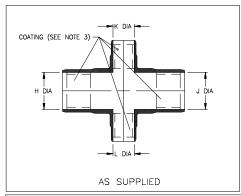
Thermofit Molded Parts Specification Control Drawing

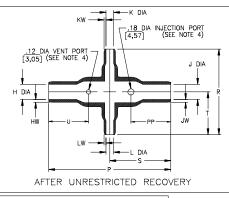
Part Number: 422A616

Description: Transition, Cross

NOTES

- 1. All dimensions are in $\frac{\text{inches}}{[\text{millimeters}]}$
- 2. Dimensions appearing in table are as follows:
 - a As Supplied
 - b After Unrestricted Recovery
- Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
- Molding ports are optional. When -00 modification number is specified molding ports will be located as shown.





| TABLE OF DIMENSIONS | | | | | | | | | | | | |
|---------------------|----------------|----------------------|--------------|----------------------|------------------------|----------------|----------------|----------------|----------------|----------------|----------------------|---------------|
| PART NUMBER | H &c J | | K & L | | Р | R | s | Т | U | PP | HW &c JW | KW &: LW |
| | Min | Max | Min | Max | ±10% | ±10% | ±10% | ±10% | ±10% | ±10% | ±20% | ±20% |
| | a | b | a | ь | ь | ь | ь | ь | ь | ь | ь | b |
| 422A616 | 1.42 [27,4] | <u>.76</u> [19,2] | 72 [18,2] | <u>.45</u> [11,5] | <u>5.00</u> [127,0] | 3.50 [88,9] | 2.50 [63,5] | 1.75 [44,5] | 1.68 [42,6] | 1.68 [42,6] | <u>.11</u> [2,79] | .08 [2,03] |

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RAYCHEM CORPORATION
300 CONSTITUTION DRIVE
MENLO PARK, CALIFORNIA 94025

Revision : H Date : 9/9/98 Part Number: 422A616

Description: Transition, Cross

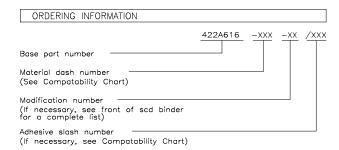
Thermofit Molded Parts Specification Control Drawing

Part Number: 422A616

Description: Transition, Cross

| COMPATABILITY CHART | | | | | | | | | |
|---------------------|----------------------------|---------|-------------------|---------------|---------------------|--|--|--|--|
| MATERIAL DASH NO. | MATERIAL DESCRIPTION | RT SPEC | COATING SLASH NO. | COATING S NO. | COATING DESCRIPTION | | | | |
| -3 | Polyolefin, Semi-rigid | RT-301 | /42;/86 | S-1017;S-1048 | Adhesive | | | | |
| -4 | Polyolefin, Flexible | RT-1304 | /42;/86 | S-1017;S-1048 | Adhesive | | | | |
| -5 | Elastomer, Flexible | RT-501 | N/A | | | | | | |
| -6 | Silicone | RT-602 | N/A | | | | | | |
| -12 | *VITON, Flexible | RT-1312 | N/A | | | | | | |
| -25 | Elastomer, Fluid Resistant | RT-1325 | N/A | | | | | | |

*VITON is a Registered Trademark of Dupont



THIS DRAWING IS SUBJECT TO CHANGE WITHOUT NOTICE; CONSULT YOUR NEAREST FIELD REPRESENTATIVE FOR CURRENT REVISION

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Revision : H Date : 9/9/98 Part Number: 422A616

Description: Transition, Cross

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813166-000 813767N002 814741-000 819117N001 823026-000 823070-000 825002-000 841189N001 861471-000 866647-000 879515000 937577-000 957073-000 982033-2 A77813-000 R280576000 D96192-000 163549-000 MTPSRBCL-C 1954015-1 200W531-3-0
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