

330495

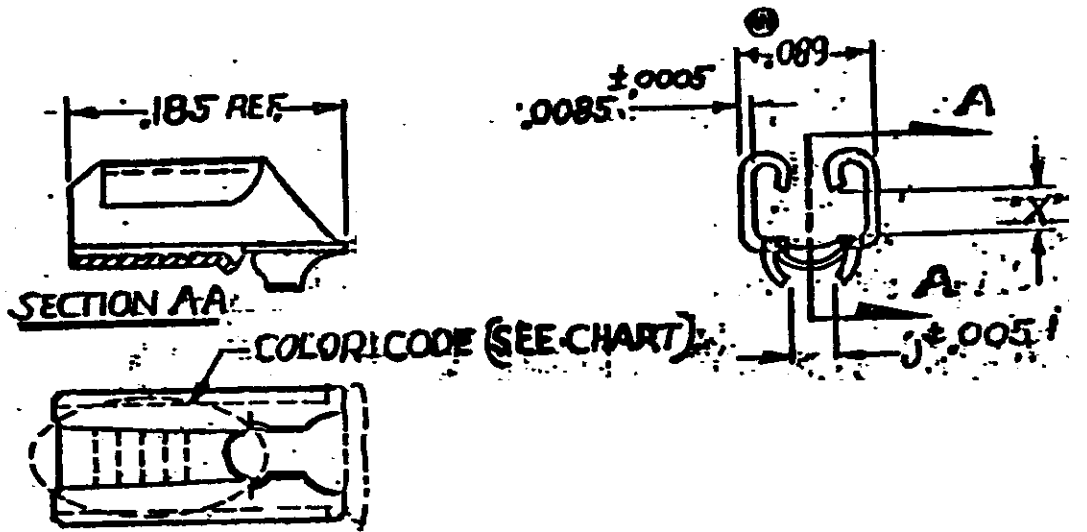
REV	DATE	DESCRIPTION	DATE	APPROVED
AZ1		REVISED PER ECO-11-005030	26MAR11	HMR

TERMI-POINT CLIP SELECTION CHART

WIRE SIZE	CLIP COLOR CODE	PLATING	AUTOMATIC TERMINAL MACHINE	PNEUMATIC TOOL	REEL FED SERVICE TOOL	MANUAL SERVICE TOOL	J
			100,000 CLIPS/REEL	2800 CLIPS/REEL	1000 CLIPS/REEL	40 STRIPS 25 EACH	
22	ORANGE	TIN	4-330495-2	4-330495-2	6-330495-1	4-330495-4	.031
		TIN-NICKEL	6-330495-8	6-330495-8	6-330495-7	6-330495-9	
		GOLD	4-330495-9	4-330495-9	6-330495-2	5-330495-1	
24	RED	TIN	2-330495-6	2-330495-1	5-330495-3	2-330495-4	.031
		TIN-NICKEL	6-330495-6	6-330495-4	6-330495-3	330495-4	
		GOLD	1-330495-7	2-330495-2	1-330495-9	4-330495-8	
26	BROWN	TIN	1-330495-7	1-330495-3	5-330495-5	1-330495-5	.019
		TIN-NICKEL	8-330495-7	8-330495-4	8-330495-6	8-330495-5	
		GOLD	3-330495-2	1-330495-8	9-330495-8	9-330495-9	
28	BLACK	TIN	3-330495-9	3-330495-5	5-330495-9	3-330495-7	.015
		TIN-NICKEL	9-330495-1	8-330495-8	9-330495-0	8-330495-9	
		GOLD	9-330495-2	9-330495-6	3-330495-9	330495-1	

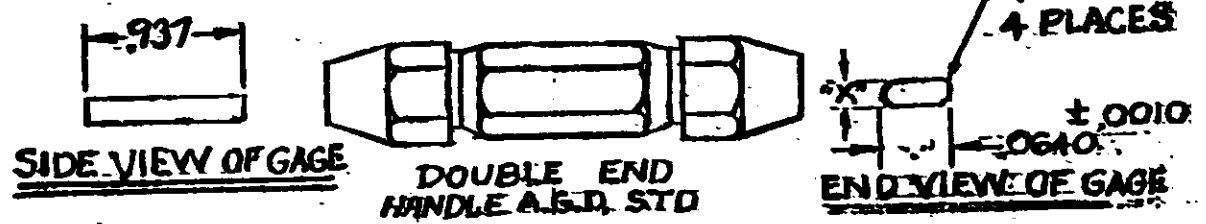
NOTES:

- GOLD PL- (MIL-G-45204) .00003 MIN THK OVER NICKEL PLATE (QQ-N-290) .00003 MIN THK
 - TIN PLATE (MIL-T-10727) TYPE I .000030 MIN THK
 - TIN-NICKEL PLATE .000030-.000050 THK.
 - INDIVIDUAL CLIP WEIGHS APPROX .43 MILLIGRAMS
- * ENGINEERING CONTROLLED



⚠ ALL TIN-NICKEL CLIPS ARE SUPSED, BY THE CORRESPONDING TIN PLATED CLIPS WHICH IS THE NUMBER DIRECTLY ABOVE IT IN THE COLUMN I.E. -68 IS SUPSED BY 42.

SUGGESTED GAGE DESIGN



DIM	GO	NO GO
"X"	.0199	.0251

SCALE 1:1
NOTE: GAGE TO VERIFY X DIM. ONLY

UNLESS OTHERWISE SPECIFIED DIM. ARE IN INCHES. TOLERANCES ON DECIMALS .005 ANGLES ± P	CONF. LIST NO. <i>G. Weir</i> 2-28-67	<p>TE Connectivity</p>
MATERIAL: PHOS. BRONZE (QQ-B-750)	DATE: <i>3-28-67</i>	
SEE CHART	NAME: <i>Swabell</i> 3-7-67	TERMI-POINT CLIP .031 X .062 SYSTEM
	DATE: <i>3-3-67</i>	CODE TO CLIP NO. B100779 330495
		OF 1

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