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**FAX ID Description**

6000 Data sheet  
6001 RT-Spec 44

# SPEC 44

High-performance wire and cable  
insulation system for -65°C to 150°C

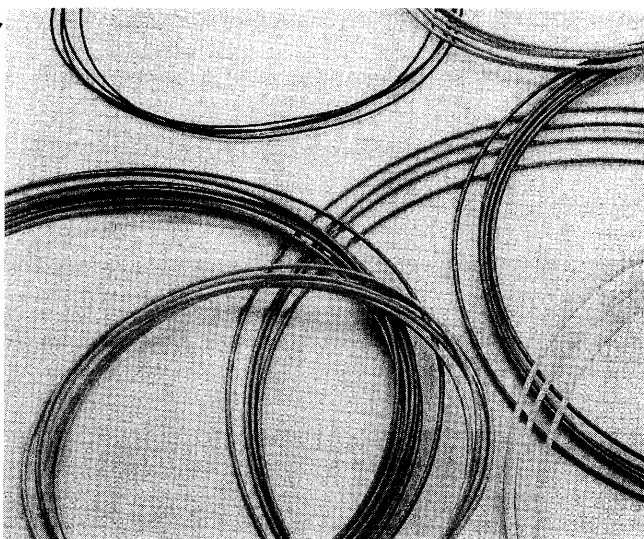
**Applications**

SPEC 44 wire has a dual-wall construction that combines the outstanding physical and electrical characteristics of radiation-crosslinked polyalkene with the excellent mechanical and chemical properties of radiation-crosslinked polyvinylidene fluoride (PVDF).

Originally developed for aerospace and military requirements in applications of high density and complex circuitry, SPEC 44 wire and cable now finds wide use throughout industry, in commercial and military electronics, in avionics, and on satellites, aircraft, helicopters, ships, trains, and offshore platforms where environmental conditions demand consistently reliable performance. In airframe applications SPEC 44 constructions can offer a modern dimensional replacement for PVC/nylon/glass braided type wire and cables.

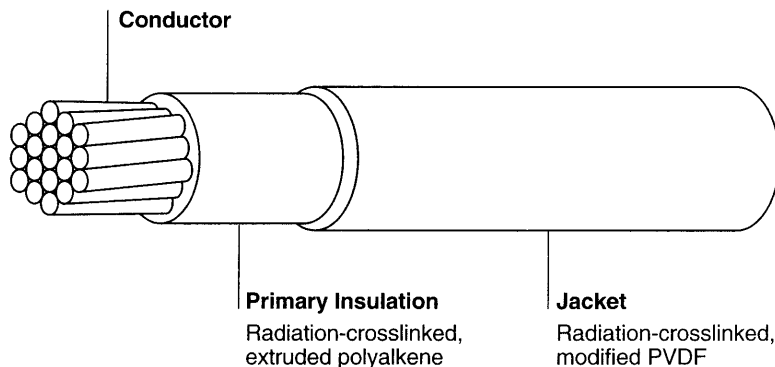
**Features/Benefits**

- Dual-wall construction.
- Voltage ratings of 600, 1000, and 2500.
- Small size, light weight.
- Low smoke and low corrosive gas generation.
- Resistance to most chemicals and electrical arc tracking.



*CAP Approval E11623*

**SPEC 44 Insulation System**



**Specifications/Approvals**

Military	Industry	Agency	Raychem
MIL-W-81044, MIL-C-27500 (cables)	Lloyd's Register of Shipping	VG 95218 Part 1000	SPEC 44
Def. Stan. 61-12, Part 18, Issue 3, Type 1	TDE 74/P/74 and TDE 75/R/6 (British Rail)	MTV6145-005	
Def. Stan. 61-12, Part 26		NASA preferred product list	
NATO stock numbers (NSNs) exist for most standard constructions.		Civil Aviation Authority Accessory Approval E11623	
MSV 34401			

Users should independently evaluate the suitability of the product for their application.

## Typical Properties

### Physical characteristics

Operating temperature range	-65°C to 150°C
Tensile strength (primary insulation)	30 N/mm <sup>2</sup> (3500 psi)
Elongation (primary insulation)	250% minimum
Accelerated aging (6h/300°C)	Passes mandrel wrap and dielectric test per MIL-W-81044
Electrical arc tracking	Tested to ASTM D 3032

### Electrical

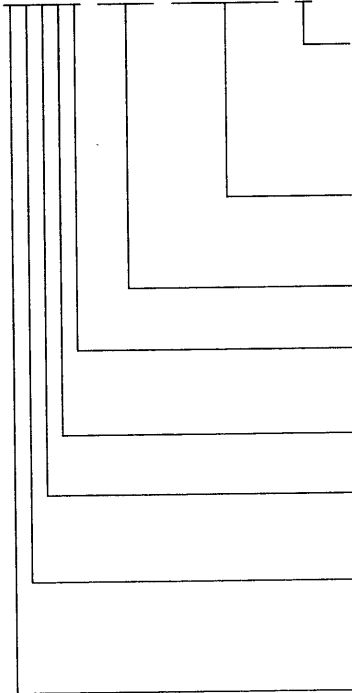
Voltage rating	600, 1000, and 2500 volts
Insulation resistance (min.)	1500 Mohms/km (5000 megohms/1000 ft)
Voltage withstand	2500, 3000, and 5000 volts for 5 minutes, 60 Hz, rms

### Fire Hazard Performance

<b>Flammability</b>	Federal Aviation Reg. FAR-25	Pass
	MIL-W-81044	Pass
	BS4066 vertical flammability	Pass
	S424 14751 (Swedish chimney)	Pass
	NFC 32070 (2) (French chimney)	Pass
	IEC 332 part 3 (Cable ladder)	Pass
<b>Smoke/Toxicity</b>	Smoke Index, Def. Stan. 61-12 (18)	6 per meter of wire
	Toxicity Index, Def. Stan. 61-12 (18)	0.8 per meter of wire
	Oxygen Index, NES 714	30% oxygen
	Temperature Index, NES 715	> 300°C

### SPEC 44 Part Numbering System

44 XXXXX - AWG - XX/XX/XX - X



**Base color of primary wire or cable jacket.** Replace X by number indicating base color for primary wire or jacket color (0 = black; 1 = brown; 2 = red; 2L = pink; 3 = orange; 4 = yellow; 5 = green; 6 = blue; 7 = violet; 8 = gray; 9 = white). Additional number(s) after base color indicates stripe(s) color(s); for example, 95 = white wire with a green stripe, or 952 = white wire with a green stripe followed by a red stripe.

**Component color code (required for cable constructions only).** Replace XX by number(s) indicating base color followed by stripe(s) as required. Slashes are used to separate individual component wire colors.

**Wire size (American Wire Gauge).**

**Conductor type.** 1 = tin-coated copper; 2 = silver-coated copper; 3 = nickel-coated copper; 4 = high-strength copper alloy (HSCA), silver-coated; 5 = aluminum; 6 = nickel-coated HSCA.

**Number of conductors.** 1 through 9.

**Class of wire.** 1 = 600-V lightweight wire; 2 = 1000-V wire; 3 = 2500-V wire; 4 = 600-V space wire; 7 = normal-weight wire; 8 = medium-weight wire.

**Construction.** 0 = primary wire; 1 = round-braid shielded, jacketed; 2 = flat-braid shielded, jacketed; 3 = round-braid shielded, no jacket; 4 = jacketed, no shield; 5 = spirally shielded, jacketed; 6 through 9 = special constructions.

**Temperature rating.** / = 135°C; A = 150°C; AM = designation for M27500 cables, 150°C; B = 150°C with modified crosslinked ethylene tetrafluoroethylene (ETFE) jacket for cable in place of crosslinked polyvinylidene fluoride (PVDF).

**Example:** 44AM1131-22-9/96/93-9

Round-braid shielded and jacketed cable per M27500 with three conductors of 600-V, lightweight, 22 AWG tin-coated copper wires. Components are coded white, white with a blue stripe, and white with an orange stripe with an overall white crosslinked PVDF jacket.

**SPEC 44 Wire Selection Guide**

Temperature rating	Conductor material	AWG range available	Raychem part no.	MIL-SPEC no.
<b>150°C</b>				
<b>600-V lightweight single-wall hookup wire, .1905 mm (.0075 inch) nominal wall</b>				
	Tin-coated copper	12-30	44A0111-	MIL-W-81044/12
	Silver-coated copper	12-30	44A0112-	MIL-W-81044/11
	Nickel-coated copper	12-30	44A0113-	
	Silver-coated high-strength copper alloy	20-30	44A0114-	MIL-W-81044/13
	Nickel-coated high-strength copper alloy	20-26	44A0116-	
<b>150°C</b>				
<b>1000-V lightweight dual-wall hookup wire, .254 mm (.010 inch) nominal wall</b>				
	Tin-coated copper	4-30	44A0211-	
	Silver-coated copper	4-26	44A0212-	
	Nickel-coated copper	4-26	44A0213-	
	Silver-coated high-strength copper alloy	20-26	44A0214-	
<b>150°C</b>				
<b>2500-V lightweight dual-wall hookup wire, .508 mm (.020 inch) nominal wall</b>				
	Tin-coated copper	0-26	44A0311-	
	Silver-coated copper	0-24	44A0312-	
	Nickel-coated copper	00-24	44A0313-	
	Silver-coated high-strength copper alloy	20-28	44A0314-	
<b>150°C</b>				
<b>600-V medium-weight dual-wall hookup wire, .381 mm (.015 inch) nominal wall</b>				
	Tin-coated copper	0-24	44A0811-	MIL-W-81044/9
	Silver-coated copper	0-24	44A0812-	MIL-W-81044/8
	Nickel-coated copper	12-24	44A0813-	
	Silver-coated high-strength copper alloy	20-26	44A0814-	MIL-W-81044/10
	Aluminum	00-8	44A0815-	
<b>150°C</b>				
<b>600-V normal-weight dual-wall hookup wire, .508 mm (.020 inch) nominal wall</b>				
	Tin-coated copper	0-24	44A0711-	MIL-W-81044/6
	Nickel-coated copper	0-24	44A0713-	
	Silver-coated high-strength copper alloy	20-26	44A0714-	MIL-W-81044/7
	Aluminum	0-8	44A0715-	

Users should independently evaluate the suitability of the product for their application.

**Product Dimensions (SPEC 44 Primary Wire)**

Wire size (AWG)	Raychem part number <sup>a,b</sup>	Conductor stranding (no. × AWG)	Nom. diameter in mm/in	Max. weight <sup>c</sup> in kg/km (lb/1000 ft)
<b>Light weight</b>				
<b>600-volt 44A011X<sup>a</sup> .1905 mm (.0075 inch) wall thickness</b>				
30	44A011X-30-Y	7 × 38	.69 (.027)	1.06 (.71)
28	44A011X-28-Y	7 × 36	.76 (.030)	1.48 (.96)
26	44A011X-26-Y	19 × 38	.86 (.034)	2.08 (1.40)
24	44A011X-24-Y	19 × 36	1.02 (.040)	2.98 (2.00)
22	44A011X-22-Y	19 × 34	1.19 (.047)	4.46 (3.00)
20	44A011X-20-Y	19 × 32	1.40 (.055)	6.7 (4.50)
18	44A011X-18-Y	19 × 30	1.65 (.065)	10.12 (6.80)
16	44A011X-16-Y	19 × 29	1.83 (.072)	12.80 (8.60)
14	44A011X-14-Y	19 × 27	2.26 (.089)	19.64 (13.20)
12	44A011X-12-Y	37 × 28	2.75 (.108)	30.06 (20.20)
<b>1000-volt 44A021X<sup>a</sup> .254 mm (.010 inch) wall thickness</b>				
24	44A021X-24-Y	19 × 36	1.17 (.046)	3.57 (2.40)
22	44A021X-22-Y	19 × 34	1.37 (.054)	5.21 (3.50)
20	44A021X-20-Y	19 × 32	1.57 (.062)	7.54 (5.10)
18	44A021X-18-Y	19 × 30	1.85 (.073)	11.46 (7.70)
16	44A021X-16-Y	19 × 29	2.06 (.081)	14.58 (9.80)
14	44A021X-14-Y	19 × 27	2.49 (.098)	21.88 (14.70)
12	44A021X-12-Y	37 × 28	2.97 (.117)	32.89 (22.10)
10	44A021X-10-Y	37 × 26	3.71 (.146)	52.98 (35.60)
8	44A021X-8-Y	133 × 29	5.23 (.206)	91.97 (61.80)
<b>2500-volt 44A031X<sup>a</sup> .508 mm (.020 inch) wall thickness</b>				
24	44A031X-24-Y	19 × 36	1.45 (.057)	4.46 (3.00)
22	44A031X-22-Y	19 × 34	1.75 (.069)	6.40 (4.30)
20	44A031X-20-Y	19 × 32	1.98 (.078)	9.08 (6.10)
18	44A031X-18-Y	19 × 30	2.24 (.088)	12.95 (8.70)
16	44A031X-16-Y	19 × 29	2.46 (.097)	16.22 (10.90)
14	44A031X-14-Y	19 × 27	2.92 (.115)	24.11 (16.20)
12	44A031X-12-Y	37 × 28	3.33 (.131)	36.01 (24.20)
10	44A031X-10-Y	37 × 26	4.09 (.161)	54.32 (36.50)
8	44A031X-8-Y	133 × 29	5.56 (.219)	96.73 (65.00)
6	44A031X-6-Y	133 × 27	6.83 (.269)	153.28 (103.00)
4	44A031X-4-Y	133 × 25	8.26 (.325)	235.13 (158.00)
2	44A031X-2-Y	665 × 30	10.26 (.404)	375.02 (252.00)
0	44A031X-0-Y	1045 × 30	12.55 (.494)	565.50 (380.00)

<sup>a</sup>X = Conductor type (see Part Numbering System on page 10-2).

<sup>b</sup>Y = Color as specified (see color code below):

- |           |            |            |
|-----------|------------|------------|
| 0 = Black | 3 = Orange | 7 = Violet |
| 1 = Brown | 4 = Yellow | 8 = Gray   |
| 2 = Red   | 5 = Green  | 9 = White  |
| 2L = Pink | 6 = Blue   |            |

<sup>c</sup>Weight is for tin-coated copper conductor.

**Product Dimensions (SPEC 44 Primary Wire)**

Wire size (AWG)	Raychem part number <sup>a,b</sup>	Conductor stranding (no. × AWG)	Nom. diameter in mm/in		Max. weight <sup>c</sup> in kg/km (lb/1000 ft)	
<b>Medium weight</b>						
<b>600-volt 44A081X<sup>a</sup> .381 mm (.0150 inch) wall thickness</b>						
26	44A081X-26-Y	19 × 38	1.22	(.048)	2.83	(1.90)
24	44A081X-24-Y	19 × 36	1.37	(.054)	4.20	(2.70)
22	44A081X-22-Y	19 × 34	1.57	(.062)	5.80	(3.90)
20	44A081X-20-Y	19 × 32	1.78	(.070)	8.18	(5.50)
18	44A081X-18-Y	19 × 30	2.03	(.080)	11.91	(8.00)
16	44A081X-16-Y	19 × 29	2.26	(.089)	15.03	(10.10)
14	44A081X-14-Y	19 × 27	2.74	(.108)	23.07	(15.50)
12	44A081X-12-Y	37 × 28	3.20	(.126)	34.23	(23.00)
10	44A081X-10-Y	37 × 26	3.94	(.155)	58.13	(35.70)
8	44A081X-8-Y	133 × 29	5.44	(.214)	93.46	(62.80)
6	44A081X-6-Y	133 × 27	6.71	(.264)	147.77	(99.30)
4	44A081X-4-Y	133 × 25	8.13	(.320)	227.69	(153.00)
2	44A081X-2-Y	665 × 30	10.16	(.400)	367.58	(247.00)
0	44A081X-0-Y	1045 × 30	12.45	(.490)	561.09	(377.00)

<b>Normal weight</b>						
<b>600-volt 44A071X<sup>a</sup> .508 mm (.020 inch) wall thickness</b>						
26	44A071X-26-Y	19 × 38	1.35	(.053)	3.27	(2.20)
24	44A071X-24-Y	19 × 36	1.45	(.057)	4.46	(3.00)
22	44A071X-22-Y	19 × 34	1.75	(.069)	6.40	(4.30)
20	44A071X-20-Y	19 × 32	1.98	(.078)	9.08	(6.10)
18	44A071X-18-Y	19 × 30	2.24	(.088)	12.95	(8.70)
16	44A071X-16-Y	19 × 29	2.46	(.097)	16.22	(10.90)
14	44A071X-14-Y	19 × 27	2.92	(.115)	24.11	(16.20)
12	44A071X-12-Y	37 × 28	3.33	(.131)	36.01	(24.20)
10	44A071X-10-Y	37 × 26	4.09	(.161)	54.32	(36.50)
8	44A071X-8-Y	133 × 29	5.56	(.219)	96.73	(65.00)
6	44A071X-6-Y	133 × 27	6.83	(.269)	153.28	(103.00)
4	44A071X-4-Y	133 × 25	8.26	(.325)	235.13	(158.00)
2	44A071X-2-Y	665 × 30	10.26	(.404)	375.02	(252.00)
0	44A071X-0-Y	1045 × 30	12.55	(.494)	565.50	(380.00)

<sup>a</sup>X = conductor type (see Part Numbering System on page 10-2).

<sup>b</sup>Y = color as specified (see color code below):

- |           |            |            |
|-----------|------------|------------|
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| 2L = Pink | 6 = Blue   |            |

<sup>c</sup>Weight is for tin-coated copper conductor.

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