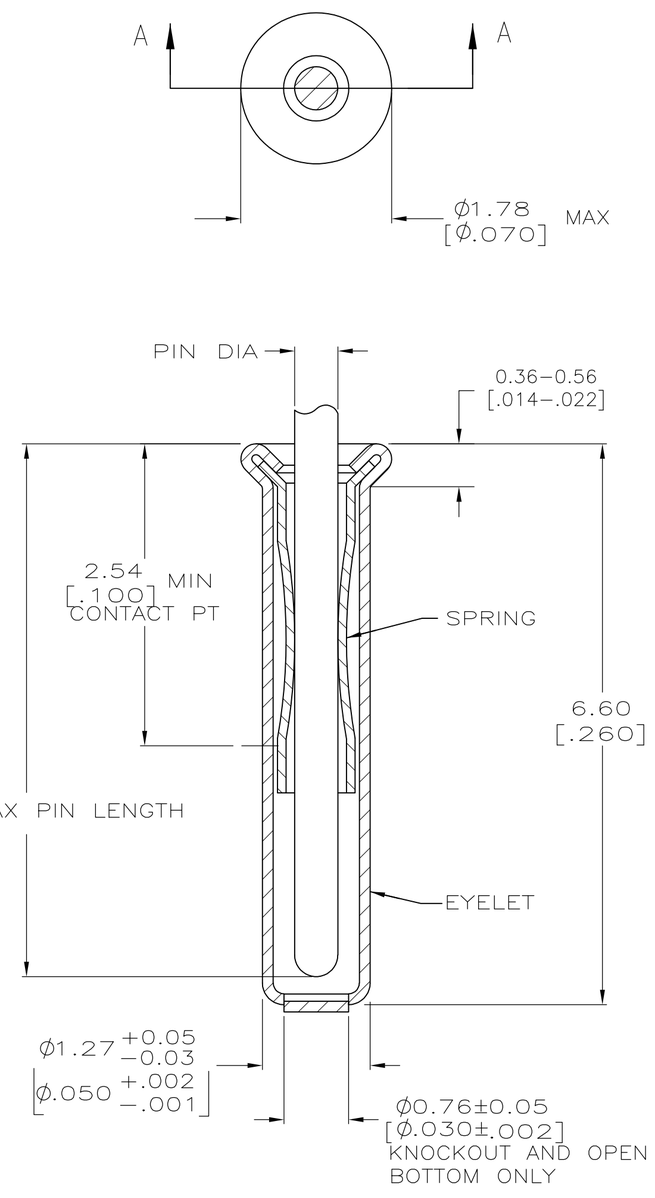
LOC	DIST
FT	64

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	Z4	REVISED PER ECO-11-004835	11MAR11	RK	HMR



SECTION A–A

1. TIN PER MIL–T–10727 OR TIN LEAD 0.00254 [.000100] MIN THK.
2. GOLD PER MIL–G–45204, TYPE II, 0.00076 [.000030] MIN THK OVER NICKEL PER QQ–N–290 0.00028 [.000011] MIN THK ON CONTACT AREA.
3. GOLD FLASH PER MIL–G–45204, TYPE II, 0.13μm [.000005] MIN THK. OVER NICKEL PLATE PER QQ–N–290 0.51μm–1.52μm [.000020–.000060] EXT THK.
4. RECOMMENDED HOLE SIZE, PLATED OR UNPLATED:
   MACHINE INSERTION: $1.32\ ^{+0.03}_{-0.05}$ $\left[.052\ ^{+.001}_{-.002}\right]$
   HAND INSERTION: $1.32\ ^{+0.10}_{-0.00}$ $\left[.052\ ^{+.004}_{-.000}\right]$
5. APPLICATION TOOL PART NUMBER:
   MACHINE NO. 682127–3
   INSERTION HEAD NO. 682039–2
6. TO INSURE PROPER SPRING TENSION DO NOT EXCEED A 0.10 [.004] DIFFERENCE IN PIN DIA WHEN CHANGING TO A SMALLER PIN.
7. BOTTOM PLUG KNOCKOUT TOOL PART NUMBER 69729 WITH TIP PART NUMBER 69728.
8. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

BOTTOM TYPE	RECOMMENDED PIN DIA 6	FINISH: EYELET	FINISH: SPRING	PART NO
OBSOLETE	CLOSED	TIN 1	TIN 1	50863–8
OBSOLETE 8	KNOCKOUT	TIN 1	TIN 1	50863–7
OBSOLETE	OPEN	TIN 1	TIN 1	50863–6
OBSOLETE	CLOSED	TIN 1	GOLD 2	50863–5
		GOLD 3		50863–4
OBSOLETE	KNOCKOUT	TIN 1	GOLD 2	50863–3
OBSOLETE	OPEN	TIN 1	GOLD 2	50863–1
		GOLD 3		50863

0.36–0.66 [.014–.026]

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm[INCHES]

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± –
3 PLC ± 0.20 [.008]
4 PLC ± –
ANGLES ± –

MATERIAL SPRING: BeCu, QQ–C–533 EYELET: Cu, QQ–C–576

FINISH SEE TABLE

DWN R. TALLEY 4–8–91
CHK S.ROBERTSON 8–22–91
APVD R.MILLER 8–5–91
PRODUCT SPEC —
APPLICATION SPEC —
WEIGHT —

TE Connectivity

NAME MINIATURE SPRING SOCKET ASSEMBLY SERIES 2

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A2	00779	C-50863	—

CUSTOMER DRAWING | SCALE 20:1 | SHEET 1 OF 1 | REV Z4

50863

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