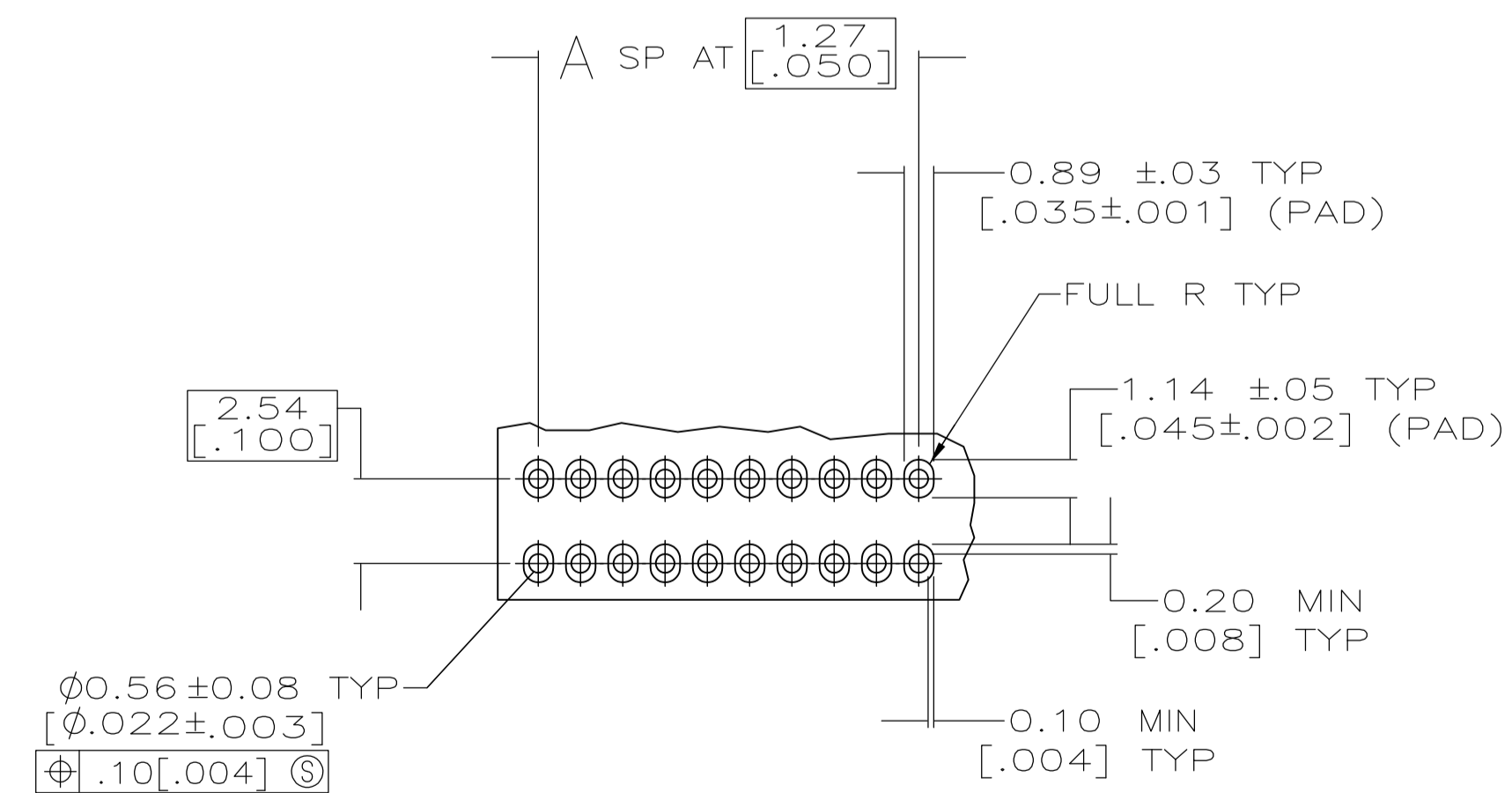


VIEW W
SCALE 30:1




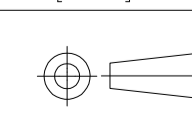
RECOMMENDED HOLE PATTERN
FOR MANUAL INSERTION

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN KATE HELM 10/30/90	TE Connectivity
DIMENSIONS: mm [INCHES]		CHK D. GORENC 10-31-90	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. GORENC 10-31-90	NAME HDR ASSY,AMPMODU System 50 RT-ANGLE,UNSHROUDED,DBL-ROW
0 PLC ± - 1 PLC ± - 2 PLC ± 0.13[.005] 3 PLC ± - 4 PLC ± - ANGLES ± -		PRODUCT SPEC 108-1093	RESTRICTED TO
MATERIAL		APPLICATION SPEC 114-25031	SIZE A1
HOUSING: △ CONTACT: △		WEIGHT -	SCALE 5:1
SEE TABLE		CUSTOMER DRAWING	SHEET 1 OF 2
		SCALE 5:1	REV J

- ① FLAME REDARTANT THERMOPLASTIC, COLOR - BLACK
- ② COPPER ALLOY
- ③ CONTACTS PLATED WITH 0.00381[.000150] MIN TIN-LEAD; ALL OVER 0.00127[.000050] MIN NICKEL
- ④ POINT OF MEASUREMENT FOR PLATING THICKNESS
- ⑤ THE NOTED DIMENSION APPLIES AT THE INTERSECTION OF THE POST AND HOUSING
- ⑥ MAXIMUM CARRIER PROTRUSION BEYOND HOUSING.
- ⑦ CONTACTS PLATED WITH 0.00381[.000150] MIN TIN; ALL OVER 0.00127[.000050] MIN NICKEL
- ⑧ PRELIMINARY PART - NOT RELEASED FOR PRODUCTION
- ⑨ SUPERSEDED BY 5-104746-1
- ⑩ FINISH: 0.00002[.000001] MIN GOLD ON GOLD PLATED AREA.
0.00381-0.00635[.000150-.000250] MATTE TIN-LEAD ON TIN PLATED AREA. UNDER PLATING:
0.00127-0.00254[.000050-.000100] NICKEL ON ENTIRE CONTACT. GOLD AND TIN PLATING
MAY NOT OVERLAP
- ⑪ FINISH: 0.00002[.000001] MIN GOLD ON GOLD PLATED AREA.
0.00381-0.00635[.000150-.000250] MATTE TIN ON TIN PLATED AREA. UNDER PLATING:
0.00127-0.00254[.000050-.000100] NICKEL ON ENTIRE CONTACT. GOLD AND TIN PLATING
MAY NOT OVERLAP

⑩	14.35	10	22	7-104746-2
	[.565]			
③	63.88	49	100	⑧ 7-104746-1
	[2.515]			
③	14.35	10	22	5-104746-2
	[.565]			
③	63.88	49	100	5-104746-1
	[2.515]			
FINISH	B	A	NO OF POSN	PART NUMBER

⑩	14.35	10	22	⑧ 2-104746-2
	[.565]			
③	63.88	49	100	2-104746-1
	[2.515]			
③	14.35	10	22	104746-2
	[.565]			
③	63.88	49	100	⑨ 104746-1
	[2.515]			
FINISH	B	A	NO OF POSN	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIN	10/30/90	 TE Connectivity
DIMENSIONS: mm [INCHES]		CHK	10-31-90	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APPV	10-31-90	NAME HDR ASSY,AMPMODU System 50 RT-ANGLE,UNSHROUDED,DBL-ROW
0 PLC ± - 1 PLC ± - 2 PLC ± 0.13[.005] 3 PLC ± - 4 PLC ± - ANGLES ± -		PRODUCT SPEC 108-1093		
		APPLICATION SPEC 114-25031		RESTRICTED TO
MATERIAL	FINISH	WEIGHT	SIZE	SCALE
HOUSING:	SEE TABLE	-	A1	5:1
CUSTOMER DRAWING			DRAWING NO	SHEET
			00779	2 OF 2
			104746	REV
				J

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