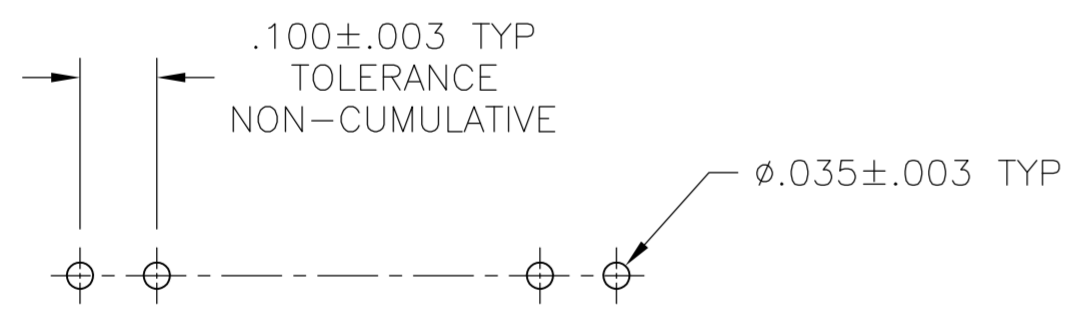
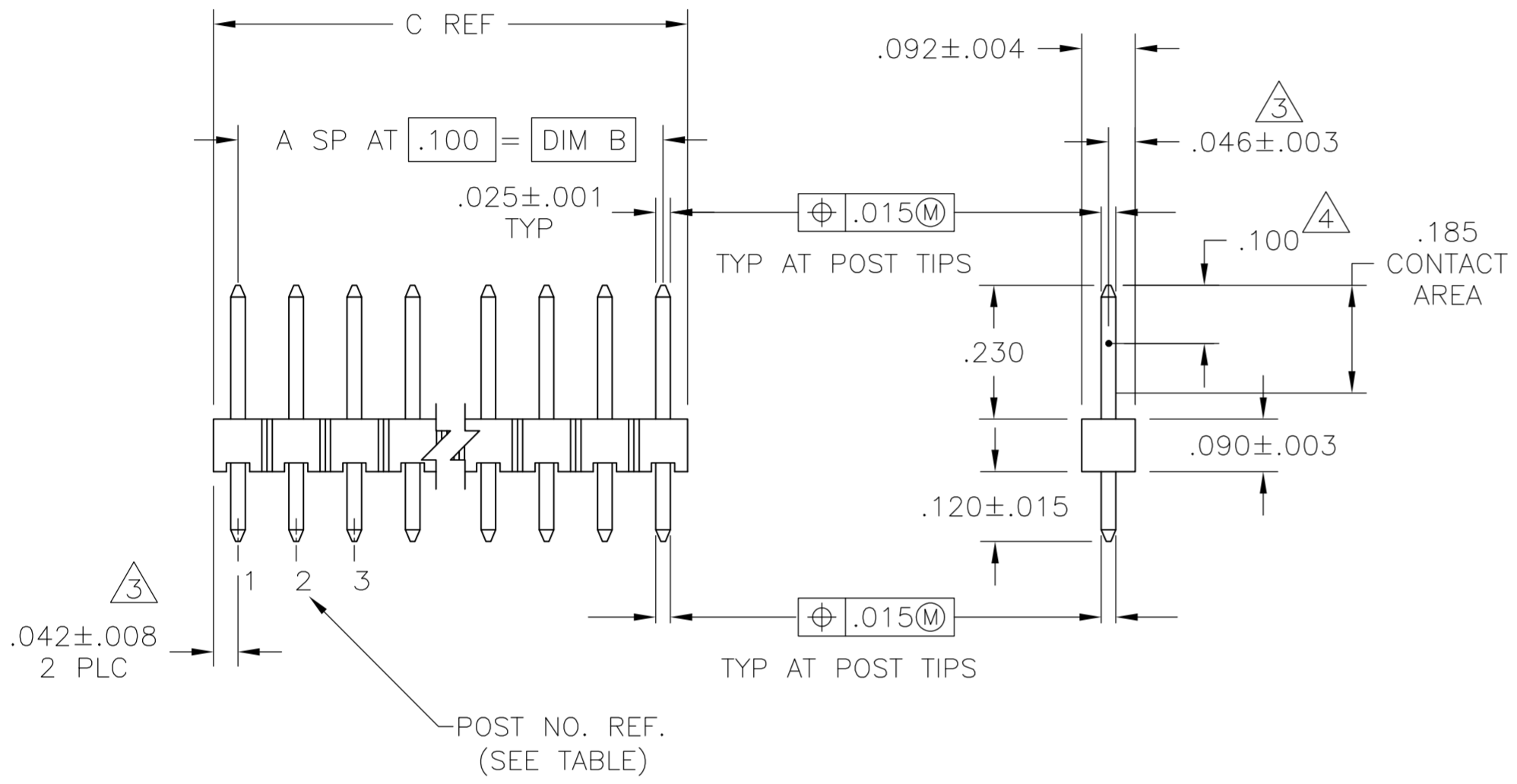


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LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
		W		REVISED PER ECO-14-000066	28JUN2014	NK	MM

- 1 ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
- 2 TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
- 3 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
- 4 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 5 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 6 MATERIAL: HOUSING- FLAME RETARDANT THERMOPLASTIC. COLOR- BLACK. POSTS- COPPER ALLOY.
- 7 FINISH: .000015 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER NICKEL.
- 8 FINISH: .000015 GOLD ON CONTACT AREA, .000100-.000200 MATTE TIN ON SOLDER TAIL, ALL OVER NICKEL.
- 9 HIGH TEMPERATURE CONFIGURATION
- 10 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT

SEE SHEET 2 FOR PART NUMBER TABLES

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN 26JAN01	TE Connectivity	
DIMENSIONS: INCHES		CHK J GESFORD 29JAN01		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J GESFORD 29JAN01	NAME	
0 PLC ± -	1 PLC ± -	PRODUCT SPEC	HEADER ASSY, MOD II, BREAKAWAY, SINGLE ROW, .100 CL, VERTICAL WITH .025 SQUARE POSTS	
2 PLC ± -	3 PLC ± .005	APPLICATION SPEC		
4 PLC ± -	ANGLES ± -	FINISH	SIZE	CAGE CODE
MATERIAL		SEE TABLE	A2	00779
			DRAWING NO	RESTRICTED TO
			C=104878	
			CUSTOMER DRAWING	SCALE 4:1 SHEET 1 of 2 REV W

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LOC	DIST	REVISIONS					
AD	39	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

REMARKS	PLATING	POST NUMBER OMITTED	C	B	A	NO OF ACTIVE POSN	NO OF POSN	PART NUMBER
OBSOLETE			10,20,23	2.584	2.500	25	23	26
			1	.584	.500	5	5	6
			5	.784	.700	7	7	8
			2	.584	.500	5	5	6
			3,5	.584	.500	5	4	6
OBSOLETE			3,8,9,12,13,15,16,19	2.284	2.200	22	15	23
			3,8,9,12,13,15,16,19,20	2.084	2.000	20	12	21
OBSOLETE			3,8,9,10,12	1.684	1.600	16	12	17
			2,8,9,12	1.584	1.200	15	12	16
			4,6,7,9	1.184	1.100	11	8	12
			4,6,7	.884	.800	8	6	9
			2	.684	.600	6	6	7
			3	.684	.600	6	6	7
			3,4	.484	.400	4	3	5
			2	.384	.300	3	3	4
			2	.484	.400	4	4	5

			2	.284	.200	2	2	3
			2,4,6,8,10,12,14	1.484	1.400	14	8	15
			10,20,23	2.584	2.500	25	23	26
OBSOLETE			1	.584	.500	5	5	6
			5	.784	.700	7	7	8
OBSOLETE			2	.884	.800	8	8	9
			2	.584	.500	5	5	6
OBSOLETE			3,5	.584	.500	5	4	6
			3,4	.684	.600	6	5	7
OBSOLETE			3,8,9,12,13,15,16,19	2.284	2.200	22	15	23
			3,8,9,12,13,15,16,19,20	2.084	2.000	20	12	21
OBSOLETE			4,6,7,11,13,14,16	1.884	1.800	18	12	19
			3,8,9,10,12	1.684	1.600	16	12	17
OBSOLETE			2,8,9,12	1.584	1.200	15	12	16
			4,6,7,9	1.184	1.100	11	8	12
OBSOLETE			2,6,7,11	1.184	1.100	11	8	12
			5	.884	.800	8	8	9
OBSOLETE			4,6,7	.884	.800	8	6	9
			2	.684	.600	6	6	7
			3	.684	.600	6	6	7
			3,4	.484	.400	4	3	5
			8	.984	.900	9	9	10
OBSOLETE			3,6,12,17	1.884	1.800	18	15	19
			3,6,9	1.284	1.200	12	10	13
OBSOLETE			2	.384	.300	3	3	4
			2	.484	.400	4	4	5
OBSOLETE			3	.584	.500	5	5	6

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R BROWN 26JAN01		TE Connectivity	
DIMENSIONS: INCHES		CHK J GESFORD 29JAN01		NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD J GESFORD 29JAN01	PRODUCT SPEC		
0 PLC ± -		APPLICATION SPEC			
1 PLC ± -		WEIGHT			
2 PLC ± -		SIZE			
3 PLC ± .005		CAGE CODE			
4 PLC ± -		DRAWING NO			
ANGLES ± -		RESTRICTED TO			
FINISH		A2 00779 C=104878			
MATERIAL		CUSTOMER DRAWING			
		SCALE 4:1			
		SHEET 2 of 2			
		REV W			

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