



RECOMMENDED PC BOARD MOUNTING DIMENSIONS FOR .063[1.60] THICK PC BOARD AND .012[.305] STENCIL THICK

1. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
2. THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING.
3. RETENTION FEATURES ON SOLDER TAILS, LOCATED AT MANUFACTURERS OPTION.
4. $\varnothing 0.51[.020]$ FOR KINKED TAILS.
5. HOUSING: LCP, COLOR-BLACK. POST: COPPER ALLOY.
6. 0.000381 [0.000015] GOLD IN CONTACT AREA, 0.00254-0.00508 [0.000100-.0000200] MATTE TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127 [0.000050] NICKEL.
7. 0.000381 [0.000015] GOLD IN CONTACT AREA, 0.00254-0.00508 [0.000100-.0000200] MATTE TIN ON SOLDER TAIL, ALL OVER 0.00127 [0.000050] NICKEL.
8. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER	PLATING	C	B	A	NO. OF POSITIONS	PART NUMBER
7	101.19 [3.984]	99.06 [3.900]	39	80	9-146268-0	6	101.19 [3.984]	99.06 [3.900]	39	80	4-146268-0
8	98.65 [3.884]	96.52 [3.800]	38	78	8-146268-9	6	98.65 [3.884]	96.52 [3.800]	38	78	8-146268-9
8	96.11 [3.784]	93.98 [3.700]	37	76	8-146268-8	6	96.11 [3.784]	93.98 [3.700]	37	76	8-146268-8
8	93.57 [3.684]	91.44 [3.600]	36	74	8-146268-7	6	93.57 [3.684]	91.44 [3.600]	36	74	8-146268-7
8	91.03 [3.584]	88.90 [3.500]	35	72	8-146268-6	6	91.03 [3.584]	88.90 [3.500]	35	72	8-146268-6
8	88.49 [3.484]	86.36 [3.400]	34	70	8-146268-5	6	88.49 [3.484]	86.36 [3.400]	34	70	8-146268-5
8	85.95 [3.384]	83.82 [3.300]	33	68	8-146268-4	6	85.95 [3.384]	83.82 [3.300]	33	68	8-146268-4
8	83.41 [3.284]	81.28 [3.200]	32	66	8-146268-3	6	83.41 [3.284]	81.28 [3.200]	32	66	8-146268-3
8	80.87 [3.184]	78.74 [3.100]	31	64	8-146268-2	6	80.87 [3.184]	78.74 [3.100]	31	64	8-146268-2
8	78.33 [3.084]	76.20 [3.000]	30	62	8-146268-1	6	78.33 [3.084]	76.20 [3.000]	30	62	8-146268-1
8	75.79 [2.984]	73.66 [2.900]	29	60	8-146268-0	6	75.79 [2.984]	73.66 [2.900]	29	60	8-146268-0
8	73.25 [2.884]	71.12 [2.800]	28	58	7-146268-9	6	73.25 [2.884]	71.12 [2.800]	28	58	8-146268-9
8	70.71 [2.784]	68.58 [2.700]	27	56	7-146268-8	6	70.71 [2.784]	68.58 [2.700]	27	56	8-146268-8
8	68.17 [2.684]	66.04 [2.600]	26	54	7-146268-7	6	68.17 [2.684]	66.04 [2.600]	26	54	8-146268-7
8	65.63 [2.584]	63.5 [2.500]	25	52	7-146268-6	6	65.63 [2.584]	63.5 [2.500]	25	52	8-146268-6
8	63.09 [2.484]	60.96 [2.400]	24	50	7-146268-5	6	63.09 [2.484]	60.96 [2.400]	24	50	8-146268-5
8	60.55 [2.384]	58.42 [2.300]	23	48	7-146268-4	6	60.55 [2.384]	58.42 [2.300]	23	48	8-146268-4
8	58.01 [2.284]	55.88 [2.200]	22	46	7-146268-3	6	58.01 [2.284]	55.88 [2.200]	22	46	8-146268-3
8	55.47 [2.184]	53.34 [2.100]	21	44	7-146268-2	6	55.47 [2.184]	53.34 [2.100]	21	44	8-146268-2
8	52.93 [2.084]	50.80 [2.000]	20	42	7-146268-1	6	52.93 [2.084]	50.80 [2.000]	20	42	8-146268-1
8	50.39 [1.984]	48.26 [1.900]	19	40	7-146268-0	6	50.39 [1.984]	48.26 [1.900]	19	40	8-146268-0
8	47.85 [1.884]	45.72 [1.800]	18	38	6-146268-9	6	47.85 [1.884]	45.72 [1.800]	18	38	8-146268-9
8	45.31 [1.784]	43.18 [1.700]	17	36	6-146268-8	6	45.31 [1.784]	43.18 [1.700]	17	36	8-146268-8
8	42.77 [1.684]	40.64 [1.600]	16	34	6-146268-7	6	42.77 [1.684]	40.64 [1.600]	16	34	8-146268-7
8	40.23 [1.584]	38.10 [1.500]	15	32	6-146268-6	6	40.23 [1.584]	38.10 [1.500]	15	32	8-146268-6
8	37.69 [1.484]	35.56 [1.400]	14	30	6-146268-5	6	37.69 [1.484]	35.56 [1.400]	14	30	8-146268-5
8	35.15 [1.384]	33.02 [1.300]	13	28	6-146268-4	6	35.15 [1.384]	33.02 [1.300]	13	28	8-146268-4
8	32.61 [1.284]	30.48 [1.200]	12	26	6-146268-3	6	32.61 [1.284]	30.48 [1.200]	12	26	8-146268-3
8	30.07 [1.184]	27.94 [1.100]	11	24	6-146268-2	6	30.07 [1.184]	27.94 [1.100]	11	24	8-146268-2
8	27.53 [1.084]	25.40 [1.000]	10	22	6-146268-1	6	27.53 [1.084]	25.40 [1.000]	10	22	8-146268-1
8	24.99 [0.984]	22.86 [0.900]	9	20	6-146268-0	6	24.99 [0.984]	22.86 [0.900]	9	20	8-146268-0
8	22.45 [0.884]	20.32 [0.800]	8	18	5-146268-9	6	22.45 [0.884]	20.32 [0.800]	8	18	8-146268-9
8	19.91 [0.784]	17.78 [0.700]	7	16	5-146268-8	6	19.91 [0.784]	17.78 [0.700]	7	16	8-146268-8
8	17.37 [0.684]	15.24 [0.600]	6	14	5-146268-7	6	17.37 [0.684]	15.24 [0.600]	6	14	8-146268-7
8	14.83 [0.584]	12.70 [0.500]	5	12	5-146268-6	6	14.83 [0.584]	12.70 [0.500]	5	12	8-146268-6
8	12.29 [0.484]	10.16 [0.400]	4	10	5-146268-5	6	12.29 [0.484]	10.16 [0.400]	4	10	8-146268-5
8	9.75 [0.384]	7.62 [0.300]	3	8	5-146268-4	6	9.75 [0.384]	7.62 [0.300]	3	8	146268-4
8	7.21 [0.284]	5.08 [0.200]	2	6	5-146268-3	6	7.21 [0.284]	5.08 [0.200]	2	6	146268-3
8	4.67 [0.184]	2.54 [0.100]	1	4	5-146268-2	6	4.67 [0.184]	2.54 [0.100]	1	4	8-146268-2
8	2.13 [0.084]	-	-	2	5-146268-1	6	2.13 [0.084]	-	-	2	8-146268-1

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: mm [INCHES]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DIN T. HOFFMAN DBMAY95	STE TE Connectivity
0 PLC ± -	1 PLC ± 0.127 [0.005]	CHK G. DUBNICZKI 04MAR96	NAME: HEADER ASSEMBLY, MOD II, BREAKAWAY, DOUBLE ROW, .100 X 100 CL, VERTICAL, WITH RETENTION FEATURE, .025 SQ.POSTS, HIGH TEMPERATURE
2 PLC ± 0.254 [0.010]	3 PLC ± 0.508 [0.020]	APVO G. DUBNICZKI 04MAR96	APPLICATION SPEC
4 PLC ± 0.762 [0.030]	ANGLES ± 0.0127 [0.0005]		SIZE: A1
MATERIAL 5	FINISH SEE TABLE	WEIGHT -	CAGE CODE: 00779
			DRAWING NO: 146268
			RESTRICTED TO
			CUSTOMER DRAWING
			SCALE: 4:1
			SHEET 1 OF 1
			REV H

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