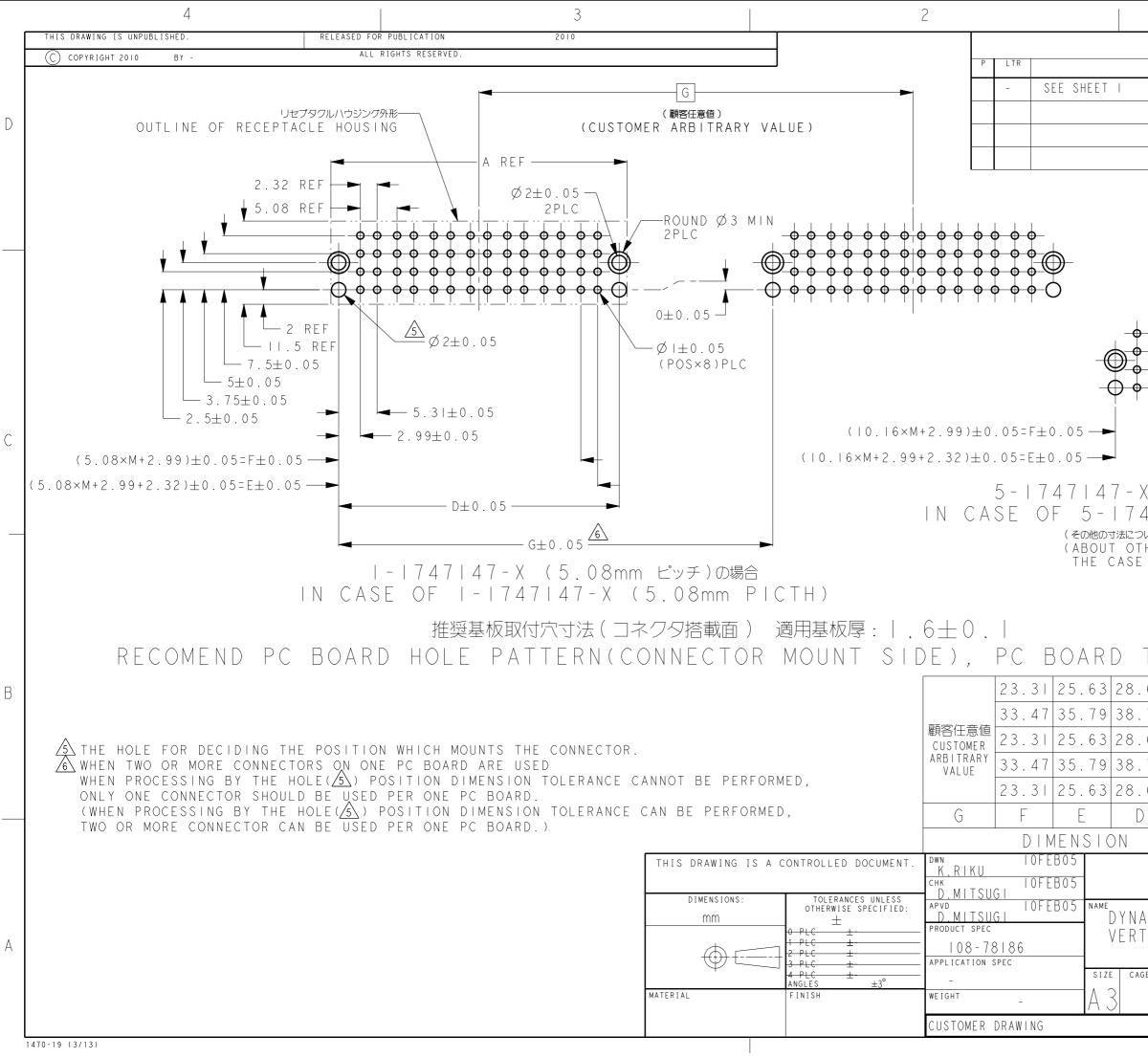


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7 THE CAUTION ON THE HANDLING OF THE CONNECTOR (I)MOUNTING OPERATION ONTO PC BOARD

AFTER MOUNTED ONTO PC BOARD, PLEASE CHECK THAT THERE ARE NO FLOAT IN BOTH SIDE SURFACE OF THE CONNECTOR, AND DO SOLDER MOREOVER, PLEASE DO NOT RE-USE OF THE CONNECTOR REMOVED FROM THE PC BOARD AT ONCE.(SINCE MOUNTING POSITION ACCURACY F (2)MATING OPERATION

THE MATING OPERATION SHOULD BE MADE AFTER CONFIRMING NO EXCESSIVE GAP OR INCLINATION THROUGH A LIGHT MATING OF HEADER REGULATION OF THE DEGREE

CONNECTOR PITCH DIRECTION: THE DEGREE MUST BE LESS THAN 5 DEGREES.

CONNECTOR THICKNESS DIRECTION: THE DEGREE MUST BE LESS THAN IO DEGREES.

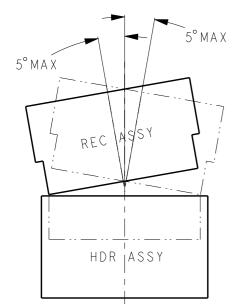
(3) REMOVAL OPERATION

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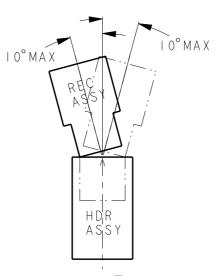
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TO UNMATE MATED PC BOARDS, IT IS BEST TO HOLD THE PC BOARD AT A OPERATION ADJACENT TO THE CONNECTOR AND EXTRACT IN A S IN THE EVENT THAT THE EXTRACTION FORCE IS HIGH, IT MAY BE EASIER TO UNMATE THE PC BOARD BY TILTING IT IN ONE DIRECTION HOWEVER, THIS TILT MUST BE KEPT WITHIN 5 DEGREES(PITCH DIRECTION) AND IO DEGREES(THICKNESS DIRECTION).



コネクタビッチ方向 CONNECTOR PITCH DIRECTION

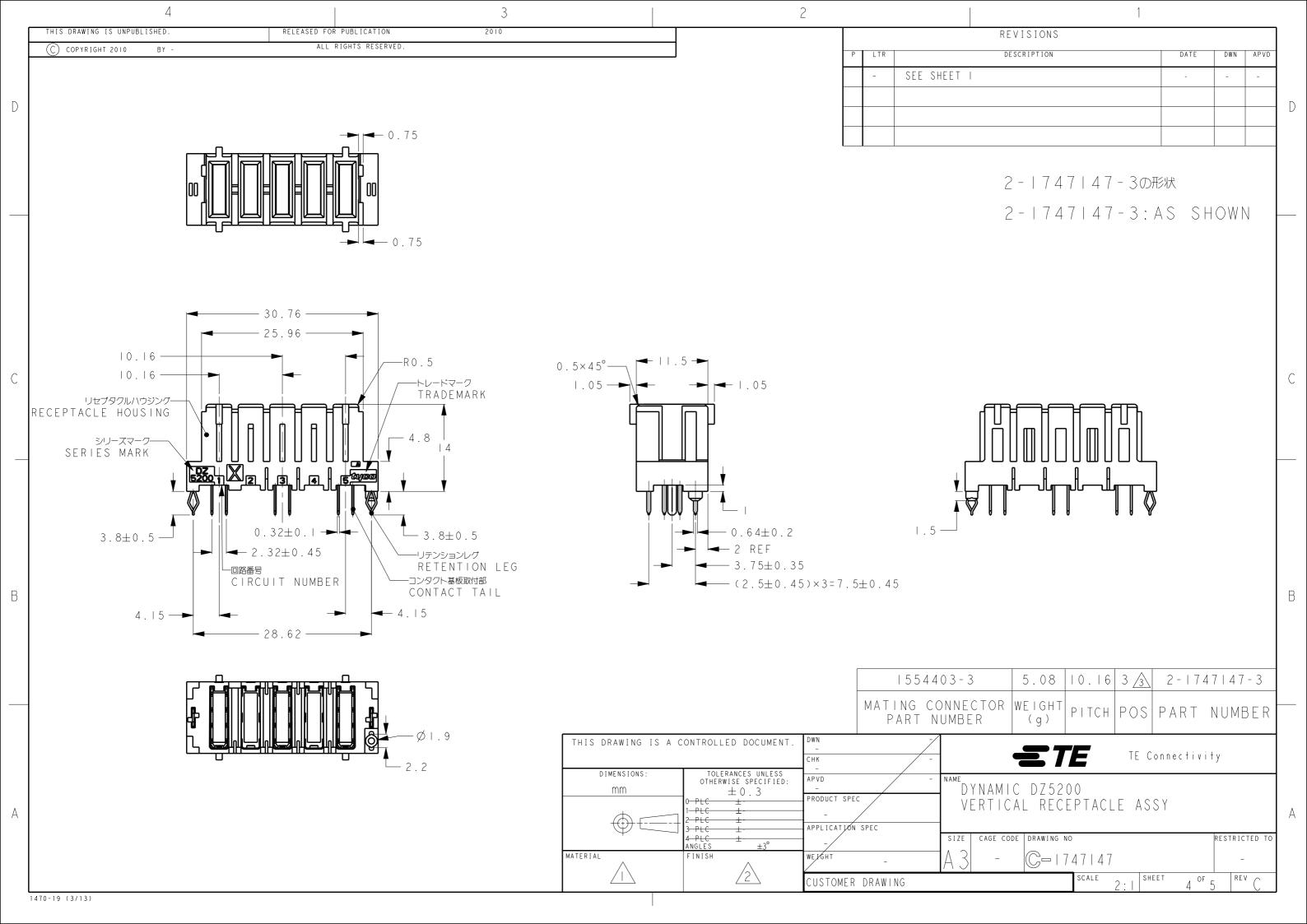


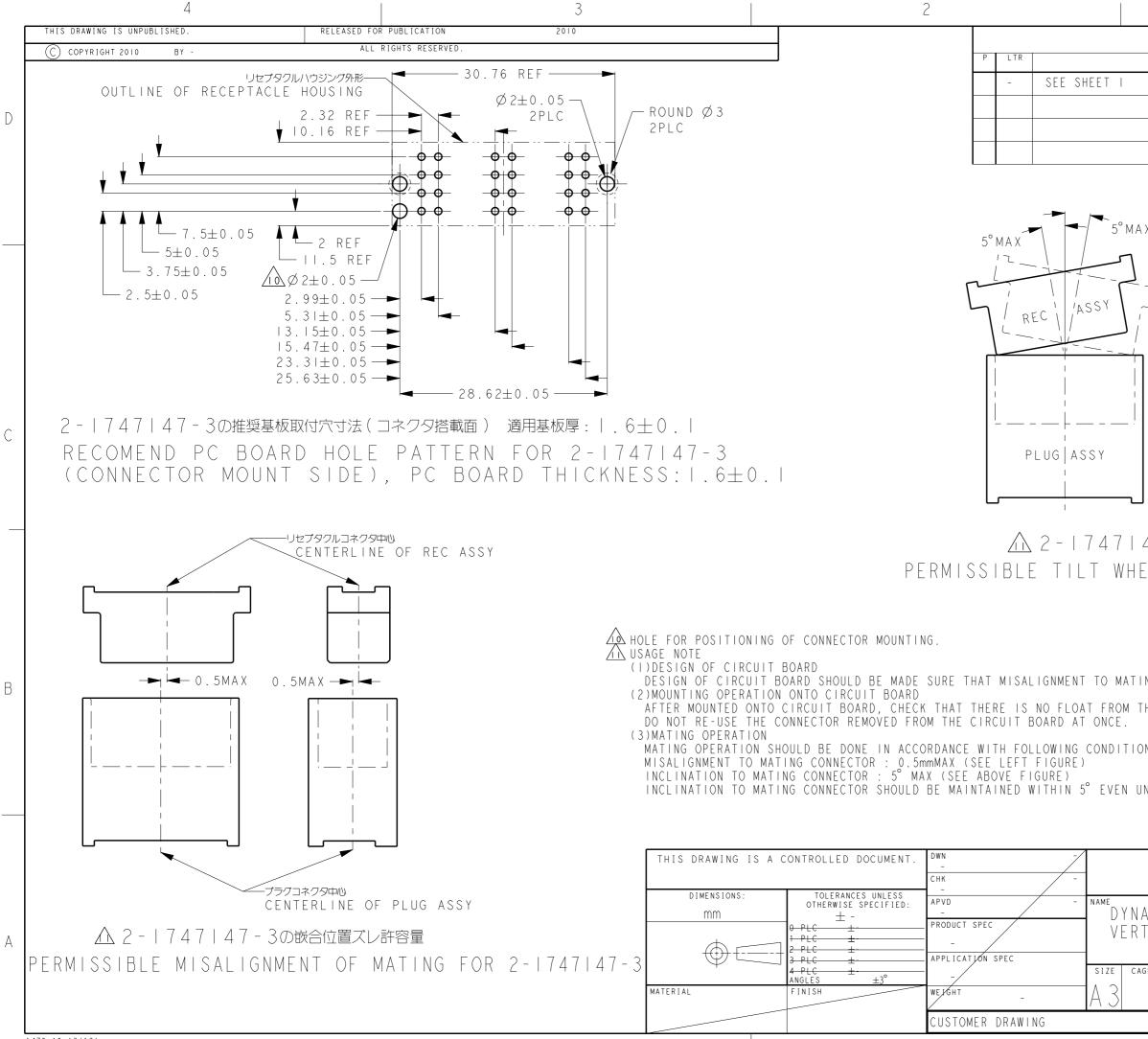
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