Heat-Shrink/Cable Markers

HT-SCE High temperature, low outgassing heat-shrinkable wire identification sleeves

HT-SCE wire markers are designed for use in high temperature applications or where extreme resistance to fuels, lubricants and cleaning solvents is required. They are also ideal for applications in which low-vacuum outgassing is of high importance. The marker sleeves are made of highly flame retardant, heat-shrinkable fluoropolymer tubing.

HT-SCE markers are supplied as a thin, flat "ladder" of sleeves held horizontally between two polyester strips. This configuration feeds directly from the storage box into standard Tyco Electronics recommended printers, with no modifications necessary. A strip of adhesive tape on each side of the sleeves holds them securely in place for printing and kitting, yet the sleeves pull easily from the carrier strips. A standard heat gun with reflector is used to shrink the sleeves onto the wire or cable to achieve a permanent mark.

After shrinking, HT-SCE markers meet the print performance requirements of SAE AS81531 4.6.2 and MIL-STD-202. HT-SCE markers are supplied in boxes of 1000 sleeves and are available in nine diameter sizes. These cover substrates from 0.8mm to 34.0mm. Because of this versatility, customers need not carry a large inventory of markers.

Features and benefits

- Permanent identification sleeves
- High continuous operating temperature
- Extreme fluid resistance
- Low-vacuum outgassing
- Wide range of sleeve sizes for several wire and bundle diameters

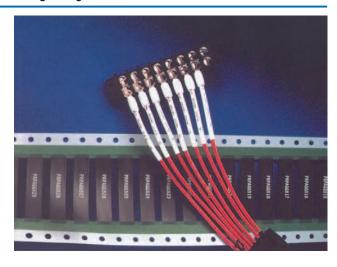












Temperature rating

-67°F to +437°F Operating temperature range -55°C to +225°C Minimum recovery temperature +200°C +392°F Maximum storage temperature +40°C +104°F

Specifications/approvals

Tyco Electronics RW 2512 TTDS-020

SAE AS 81531 4.6.2 Military

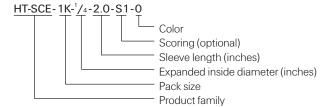
MIL-STD-202 Method 215J

Printer information

Tyco Electronics printer T312M (thermal transfer)

Tyco Electronics ribbon TMS-RJS-RIBBON-4HT (thermal transfer)

Part numbering system



OBSOLETE **NOT the LATEST**

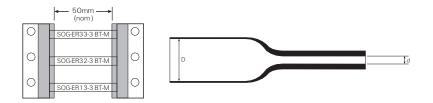
Catalog 1654227



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Ordering information



Available sizes and formats

Inside diameter										
Ordering description	D (min) As supplied			(max) recovery	Recommended use range					
	mm	inches	mm	inches	mm	inches				
HT-SCE-1K-3/32 -2.0- <color></color>	2.36	0.093	0.79	0.031	0.81 - 1.90	0.032 - 0.075				
HT-SCE-1K - 1/8 -2.0- <color></color>	3.18	0.125	1.58	0.062	1.75 - 2.66	0.069 - 0.105				
HT-SCE-1K- ³ / ₁₆ -2.0- <color></color>	4.75	0.187	2.36	0.093	2.54 - 4.06	0.100 - 0.160				
HT-SCE-1K-1/4 -2.0- <color></color>	6.35	0.250	3.18	0.125	3.40 - 6.00	0.134 - 0.236				
HT-SCE-1K-3/8 -2.0- <color></color>	9.53	0.375	4.75	0.187	5.30 - 8.10	0.209 - 0.319				
HT-SCE-1K-1/2 -2.0- <color></color>	12.70	0.500	6.35	0.250	6.60 - 11.40	0.260 - 0.449				
HT-SCE-1K-¾ -2.0- <color></color>	18.00	0.709	9.00	0.354	9.90 - 15.30	0.390 - 0.602				
HT-SCE-1K-1-2.0- <color></color>	25.40	1.000	12.70	0.500	13.30 - 23.00	0.524 - 0.906				
HT-SCE-1K-1½ -2.0- <color></color>	38.10	1.500	19.05	0.750	20.95 - 34.00	0.825 -1.339				

Total width as supplied 90.18 mm (3.550 inches) including tape and carrier width.

Options

Prescoring	Perforated score to produce multiple marker sleeves from each HT-SCE sleeve							
	Number of prescores	1 prescore	2 prescores	3 prescores				
	Code	S1	S2	S3				
Package size	Standard	1K - 1000 piece packs						
	Nonstandard	Larger pack sizes are available. Please contact Tyco Electronics.						
Colors	Standard	White	Black					
	Code	9	0					
	Nonstandard	Pink	Blue	Yellow				
	Code	2L	6	4				

Ordering information: Specify product name, pack size, sleeve size, prescore, format and color.

Ordering example: HT-SCE-1K-1/4-2.0-S1-9

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