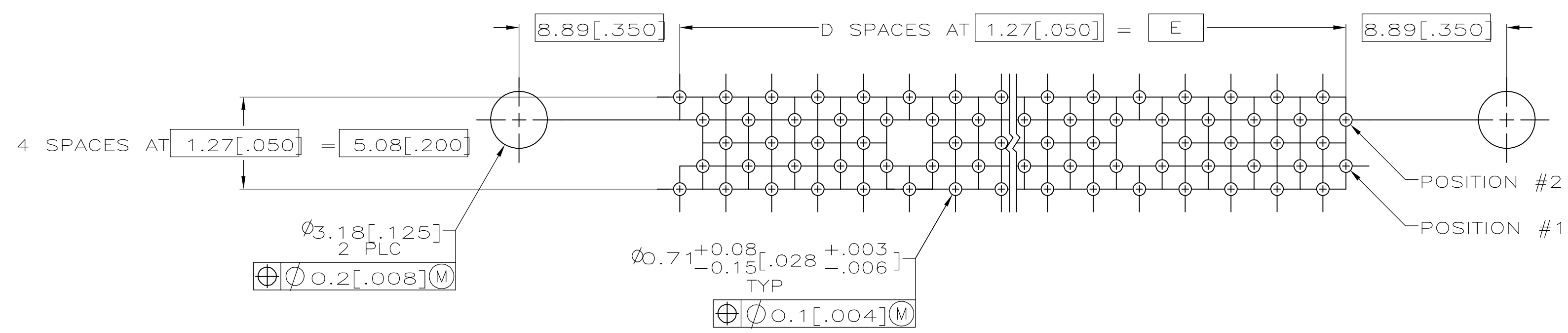
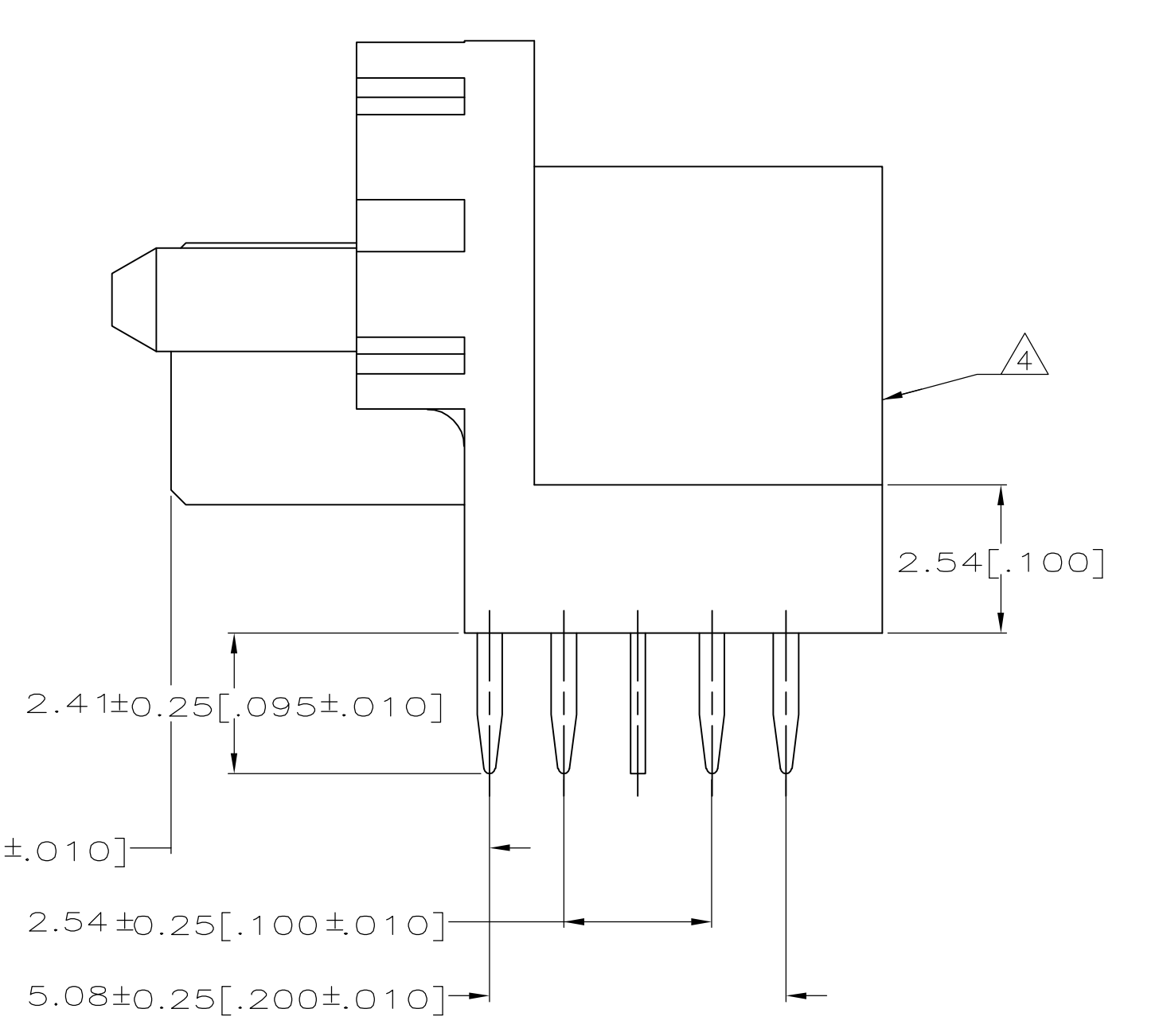
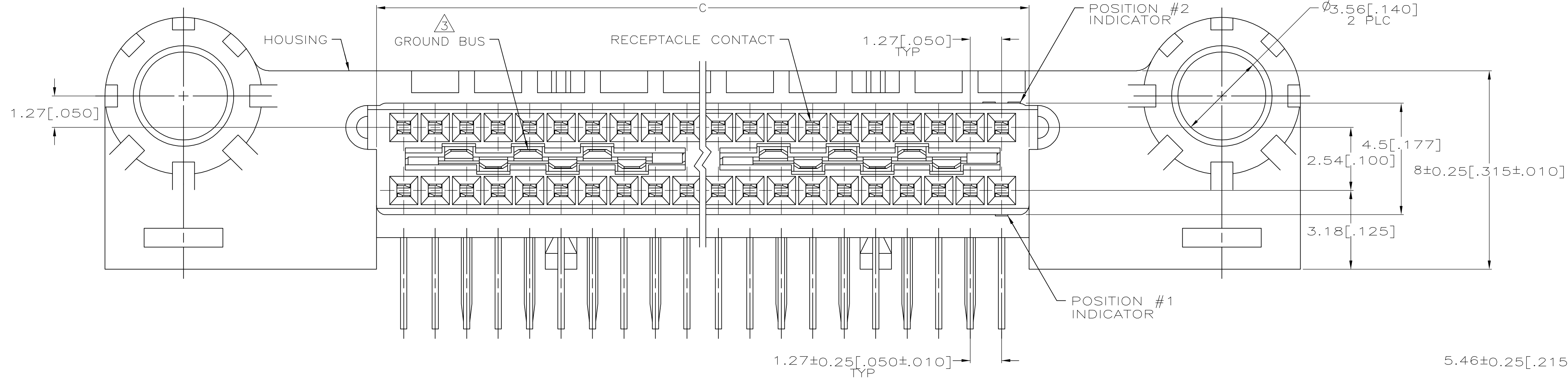


- 1 MOLDED PARTS: HIGH TEMPERATURE THERMOPLASTIC, COLOR NATURAL.  
RECEPTACLE CONTACTS: PHOSPHOR BRONZE.  
GROUND BUSES: PHOSPHOR BRONZE.
- 2 RECEPTACLE CONTACTS: 0.00076[.000030] MIN GOLD IN CONTACT AREA, 0.00254-0.00762[.000100-.000300] TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127-0.00254[.000050-.000100] NICKEL ON ENTIRE CONTACT.  
GROUND BUSES: 0.00076[.000030] MIN GOLD IN CONTACT AREA, 0.00254-0.00762[.000100-.000300] TIN-LEAD ON SOLDER TAIL, ALL OVER 0.00127-0.00254[.000050-.000100] NICKEL ON ENTIRE BUS.
- 3 ONE GROUND BUS WITH 4 TAILS PER EACH 20 RECEPTACLE CONTACTS.
- 4 ASSEMBLIES 140 POSITIONS OR SMALLER HAVE A ONE PIECE ORGANIZER. ASSEMBLIES 160 POSITIONS OR LARGER HAVE MULTIPLE ORGANIZERS OF 40 AND/OR 60 POSITIONS.



RECOMMENDED PC BOARD HOLE LAYOUT  
(VIEWED FROM CONNECTOR SIDE)

	24.13[.950]	19	26.34[1.037]	41.91[1.650]	48.26[1.900]	40	536296-9
	151.13[5.950]	119	153.34[6.037]	168.91[6.650]	175.26[6.900]	240	536296-8
OBSOLETE	138.43[5.450]	109	140.64[5.537]	156.21[6.150]	162.56[6.400]	220	536296-7
OBSOLETE	125.73[4.950]	99	127.94[5.037]	143.51[5.650]	149.86[5.900]	200	536296-6
OBSOLETE	113.03[4.450]	89	115.24[4.537]	130.81[5.150]	137.16[5.400]	180	536296-5
OBSOLETE	100.33[3.950]	79	102.54[4.037]	118.11[4.650]	124.46[4.900]	160	536296-4
	87.63[3.450]	69	89.84[3.537]	105.41[4.150]	111.76[4.400]	140	536296-3
OBSOLETE	74.93[2.950]	59	77.14[3.037]	92.71[3.650]	99.06[3.900]	120	536296-2
OBSOLETE	62.23[2.450]	49	64.44[2.537]	80.01[3.150]	86.36[3.400]	100	536296-1
	E	D	C	B	A	NO OF POS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN	11-30-92		Tyco Electronics Corporation
mm [INCHES]	0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± 0.13[.005] 4 PLC ± - ANGLES ± - FINISH	CHK	11-30-92		Harrisburg, PA 17105-3608
		APRO	11-30-92	NAME	RECEPTACLE ASSEMBLY WITH GUIDES, RIGHT ANGLE, 2.41[.095] TAIL, BOARD TO
		PRODUCT SPEC		SIZE	CAGE CODE
		APPLICATION SPEC		A1	00779
MATERIAL		WEIGHT		SCALE	10:1
		CUSTOMER DRAWING		SHEET	1 OF 1

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