

TERMINAL DATA:	HU LANE TERMIN	IAL TE CRIM	P SPECIFICATION
TERMINAL NAME:	0.64 SERIES	TERMINAL	
WIRE STRIP L	ENGTH -	INSULATION D	IAMETER RANGE
3.57-4.33 mm [.141	171 [N]	Ø1.22-1.63 mm	[.048064 [N]
TERMINAL APPLICATION	NONE	-	-
SPECIFICATION	-	-	-
TERMINALS AF	PPLIED		
TE TERMINAL	HU LANE TERMINAL	TE TERMINAL	HU LANE TERMINAL
2318392-1	6805803KSS		

WIRE SIZE	<u> </u>	CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT 19 REFERENCE SETTING
0.50mm2	)	1.03+/-0.05 [.041+	/002]	9.3
0.35mm2	)	0.91+/-0.05 [.036+	/002]	10.8

INSUL 1.65 mm [.065]

408-10389

APPLICATOR INSTRUCTIONS

1 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER: MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836941-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2836941-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2836941-5

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEM 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

ORIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

\*WARNING

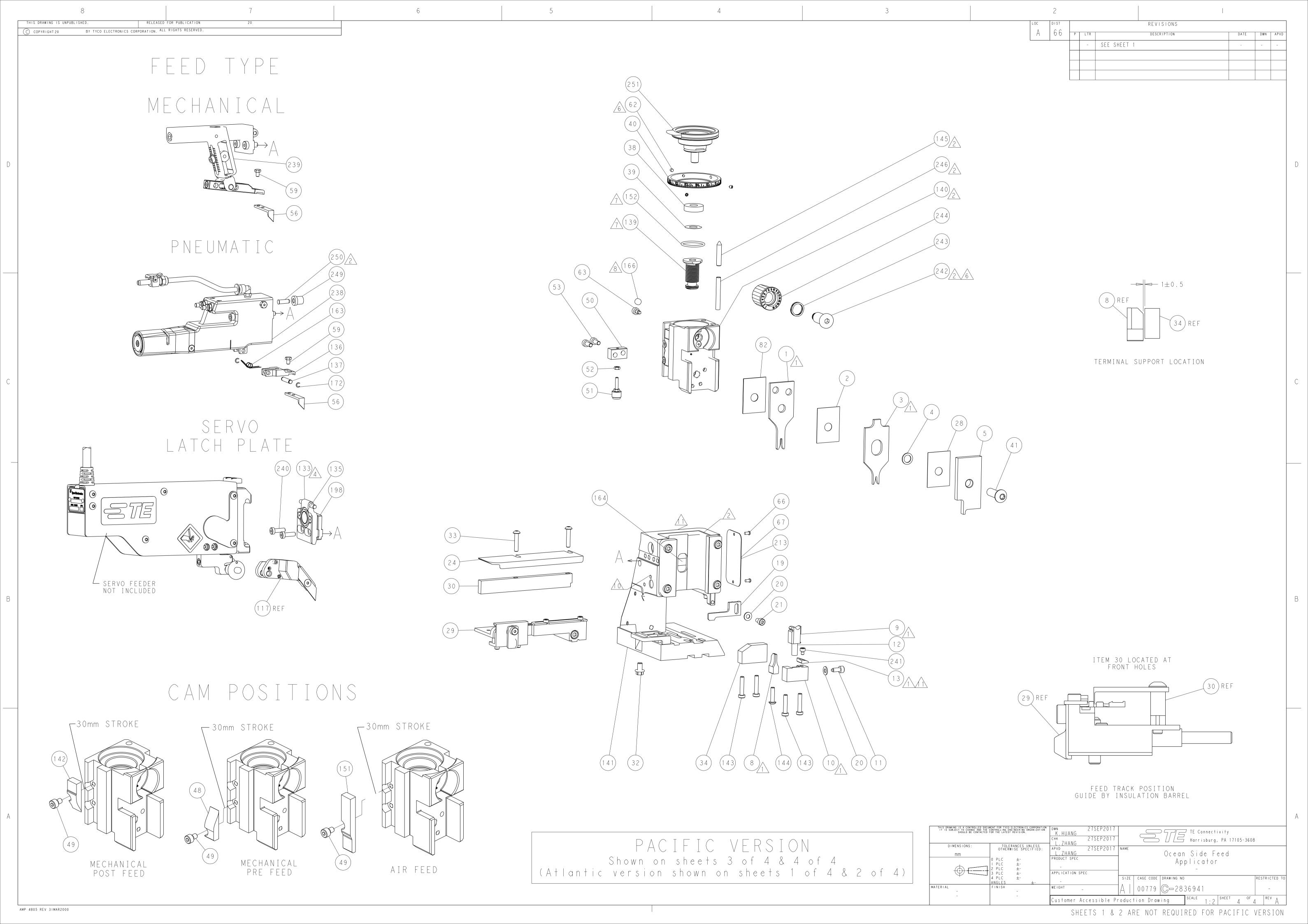
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4 (Atlantic version shown on sheets 1 of 4 & 2 of 4)

			UP GA 19599	UGE	A	66 P	LTR		REVISIONS DESCRIPTION	DATE	DWN	APVD
							-	SEE S	HEET 1	-	-	-
		1	1	1	1	211	9782	) <sub>-</sub> 1	FINE ADJUST HEAD ASM, PACIF	IC STYI	F : 2	251
	_	-	_	1	-		9640		PUSH ROD, AIR FEED	10 3111		250
	-	-	-	1	-		3259		BUSHING, FLANGED		. 2	249
-	_	1	1	1	1		22279 9082		SPRING, COMPRESSION CAM, SNAIL, INSULATION ADJU	C T M E N T		2 4 6
	_	1	1	1	1 1		9002 19764		WASHER, WAVE SPRING, CREST-			2 4 3
	-	1	1	1	1		9083		RETAINER, INSULATION DIAL			242
	-	1	1	1	1		8023		SCR, SKT HD CAP M3 X 4.0	4.0		2 4 1
		-	2	_	1		9580 9580		SHCS, LOW HEAD, ROHS, M5 X MECHANICAL FEED ASSEMBLY	16		240
	-	-	_	1	-		3 4 4 0		AIR FEED MODULE			38
	-	-	1	-	-	211	9740	1 - 2	TAG, IDENTIFICATION			2 1 3
	-	-	1	-	-		1094		SPACER, FEEDER	<u> </u>	1	98
	_	1	1	2	1		045- 4969		RING, RETAIN, EXTERN, 3/16 MAGNET, RARE EARTH HIGH ENE		· 1	72
	-	REF	REF	REF	REF		4970		COUNTER, MAGNETIC		1	6 4
	-	-	-	1	-		0638		SPRING, FEED FINGER		1	6.3
+	_	1	1	1	1		21084 9641		O-RING, .801 ID, .070 DIA. FEED CAM, AIR FEED	MAT.	1	52 51
-	_	1	1	1	1		9798		DETENT PIN		1	45
	-	1	1	1	1		79383		SCR, BHSC, RoHS (M4 X 16)		1	44
	-	4	4	4	4		8400		SHCS, LOW HEAD, ROHS, M4 X	20	. 1	43
	_	1	1	1	1 1		9653		FEED CAM, POST FEED  APPLICATOR BASIC ASSEMBLY,	SF	· 1	42
		1	1	1	1		9650		RAM, ASIAN STYLE, SIDE FEED		1	40
$\sqrt{}$	-	1	1	1	1		9092		BOLT, ADJUSTMENT	0.5.7	1	39
	-	-	-	1	-		23627 9799		PIN, RETAIN, GRVD, 3/16 X . HOLDER, FEED FINGER, AF	854	1	37
	_	-	REF	-	_		NOTI		MEMORY CHIP, PROGRAMMED		- 1	35
	-	-	1	-	-	163	3743		SERVO FEED LATCH ASM		. 1	33
	-	- 1	REF	-	- 1		9944		FEED FINGER ASSEMBLY, SF		1	17
	_	1	1	1	1		<u> </u>		SPACER, CRIMPER  DOCUMENTATION PACKAGE			82
	-	1	-	1	1		9740		TAG, IDENTIFICATION			6 7
	-	2	2	2	2		8078		SCREW, DRIVE, RH, ROHS, 2 x	. 188		66
	_	3	3	3	3		<u>9793</u> 2763		LIMITER, ADJUSTMENT BOLT SCR, SET, SOC, CONE PNT, M3	x Δ 0		63
7  -	-	-	-	1	1		8022		SCR, HEX HD CAP, M4 X 6.0	λ -1.0		59
	-	-	-	1	1		38685		PAWL, FEED			56
-		2	2	2	2		6808 8030		SCR, SKT HD CAP, ROHS, M4 X NUT, HEX, REG, ROHS, M3	10		<ul><li>53</li><li>52</li></ul>
	_	1	1	1	1		1242		BUMPER, HOLD DOWN			51
	-	1	1	1	1		0753		SPACER, TONKER			50
		-	-	1 -	2		3023- 9652		SCR, SKT HD CAP M4 X 6.0 FEED CAM, PRE FEED			49
	_	1	1	1	1		79383		SCR, BHSC, RoHS (M8 X 25)			41
	-	1	1	1	1		9645		DISC, NUMBERED FA WIRE ADJU	STMENT		40
	_	1	1	1	1		9957		APPLICATOR SHIM PACK			39
	_	1 1	1	1	1 1		<u> 1964</u> 75235		RAM WASHER, PRECISION SUPPORT, TERMINAL			38
	_	2	2	2	2		79383		SCR, BHSC, RoHS (M4 X 20)			33
	-	1	1	1	1		1328		HEX HEAD, FLANGED, M5 x 8mm	LONG		32
-		1 1	1 1	1 1	1 1		20908 9959		SPACER, STRIP GUIDE ASSEMBLY, STRIP GUIDE			30
	-	1	1	1	1		5888		SPACER, CRIMPER			28
	-	1	1	1	1		20928		STRIP GUIDE			24
	-	2	1 2	1 2	1 2		8083		SCR, SKT HD CAP, RoHS, M4 X	8.0		21
	_	1	1	1	1		8028 9533		WASHER, FLAT, REG M4 STRIPPER, SIDE FEED			20
	-	1	1	1	1	211	9806	- 1	INSERT, SHEAR			13
-	-	1	1	1	1				SPRING, COMPRESSION			1 2
$\backslash$	-	1	1	1	1 1				STOP, SHEAR SHEAR HOLDER, FRONT			10
1		1	1	1	1				FLOATING SHEAR, FRONT -			9
$\sqrt{}$	1	1	1	1	1	3 - 18	30325	0 - 4	ANVIL, COMBINATION			8
	-	_	-	_	_		_		<del>-</del>   -			6
	_	1	1	1	1	211	9757	- 4	DEPRESSOR, SHEAR			5
		1	1	1	1		3801		BLOCK, CRIMPER SPACER			4
7	1	1 1	1 1	1 1	1 1		1978 5888		CRIMPER, INSULATION O PR SPACER, CRIMPER	EMIUM		3 2
$\backslash$	1	1	1	1	1		5640;		CRIMPER, WIRE PREMIUM			1
	- 77	- 27	- 25	- 22	- 21			N O	DESCRIPTION		]	TEM
S A C	ONTROLLED		OR TYCO ELEC DLLING ENGINE HE LATEST REV			DWN	279	SEP2017	TE Connectivity			NO
						K.HUANG CHK L.ZHANG	273	SEP2017	Harrisburg, PA			
SION	IS:		TOLERAN OTHERWISI		SS TED:	APVD L.ZHANG	273	SEP2017	NAME Ocean Side Feed			
Z)		2 P	LC :	±- ±- ±-		PRODUCT SPE			Applicator -			
グ		3 P 4 P	LC :	±- ±- ±-		APPLICATION -	SPEC		SIZE CAGE CODE DRAWING NO		RESTRIC	TED TO
			ISH	<u>_</u>		WEIGHT	-		A   00779 C-2836941		_	
			•			Customer	Acces	sible P	roduction Drawing SCALE 1.2 SHEE	т 3 <sup>ОF</sup> Д	REV	′ д

REVISIONS



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