TAK-Caps Adhesive-Lined Cap

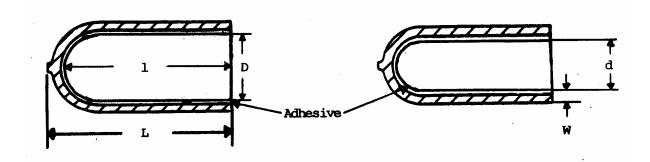


Table 1: <u>Dimensions</u> (inches)

	Size	Expanded I.D. Minimum (D)	Recovered I.D. Maximum (d)	Recovered Wall with adhesive Minimum (W)	Open Barrel Length As Supplied Minimum (1)	Overall Length As Supplied Maximum (L)
ĺ	1/8	.125	.040	.019	.620	1.060
İ	3/16	.187	.070	.024	.620	1.060

Color: Natural

<u>Material:</u> The caps shall be fabricated from modified polyvinylidene fluoride with an interior

coating of thermoplastic adhesive.

Table 2: Properties: Values apply only to outer jacket.

Properties	Unit	Requirements	Method of Test	
Longitudinal Change 3 minutes at 200°C	Percent	+0, -10	ASTM D 2671	
Tensile Strength PSI		5000 minimum	ASTM D 2671	
			1-inch bench marks	
Ultimate Elongation	Percent	150 minimum	1-inch jaw separation	
			2-inches/minute jaw separation	
			speed	
Dielectric Strength	Volts/mil	500 minimum	ASTM D 2671	
			Note 1	
Volume Resistivity	ohm-cm	10 ¹³	ASTM D 2671	

Note 1: Recover the specimens on metal mandrels for 10 minutes at 175 \pm

3°C, or until the specimens are completely shrunk on the mandrel.

Acceptance Tests: Visual Appearance

Dimensions

				Specification Control Drawing
tyco	Tyco Electronics Corporation	Raychem	Title:	TAK-Caps

Electronics	300 Constitutional Dri Menlo Park, CA 9402	ive	Raychem	Adhesive-	
	serves the right to amend evaluate the suitability of		Document No :	TAK-Caps	
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