

# SPECIFICATION CONTROL DRAWING

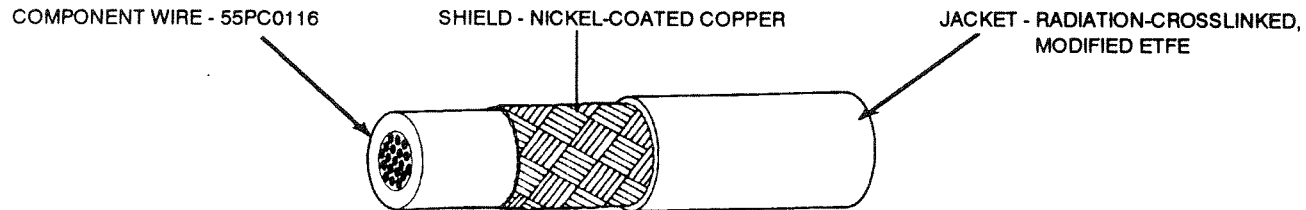
**55PC1116**

TITLE **ONE CONDUCTOR CABLE, SHIELDED, JACKETED, 600 VOLT**

Date **1-15-93**

Revision **A**

This specification sheet forms a part of the latest issue of Raychem Specification 55PC.



### CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD SIZE (AWG)	JACKET THICKNESS (in.)		DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
			LOWER SPEC LIMIT	TARGET WALL	LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
55PC1116-26-*	26	38	.0050	.0060	.056	.060	.064	4.00	4.24
55PC1116-24-*	24	38	.0050	.0060	.061	.065	.069	4.86	5.12
55PC1116-22-*	22	38	.0050	.0060	.068	.071	.074	6.13	6.41
55PC1116-20-*	20	38	.0050	.0060	.075	.079	.083	8.07	8.37
55PC1116-18-*	18	38	.0050	.0060	.085	.088	.092	10.82	11.22
55PC1116-16-*	16	38	.0050	.0060	.092	.096	.100	13.03	13.46

### CABLE RATINGS AND ADDITIONAL REQUIREMENTS

**TEMPERATURE RATING: 200°C**  
 Maximum continuous conductor temperature  
**VOLTAGE RATING: 600 volts (rms)**  
**DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz**  
**CROSSLINKING PROOF TEST: 300 ± 3°C for 1 hour**  
**JACKET COLOR: White preferred**  
**JACKET ELONGATION AND TENSILE STRENGTH:**  
   Elongation, 50% (minimum)  
   Tensile Strength, 5000 lbf/in<sup>2</sup> (minimum)  
**JACKET FLAWS:**  
   Spark Test, 1000 volts (rms), 60 Hz, 100% test  
   Impulse Dielectric Test, 6.0 kV (peak), 100% test

**SHIELD COVERAGE: 85% (minimum)**  
**VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):**  
 1000 volts (rms), 60 Hz, 1 minute

**PART NUMBER:**  
 The \*\*\* in the part numbers above shall be replaced by a color code designator with a dash separating the component wire color from the jacket color.  
 Example: AWG 22, white component wire;  
                   white jacket: 55PC1116-22-9-9

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

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