

SPECIFICATION CONTROL DRAWING

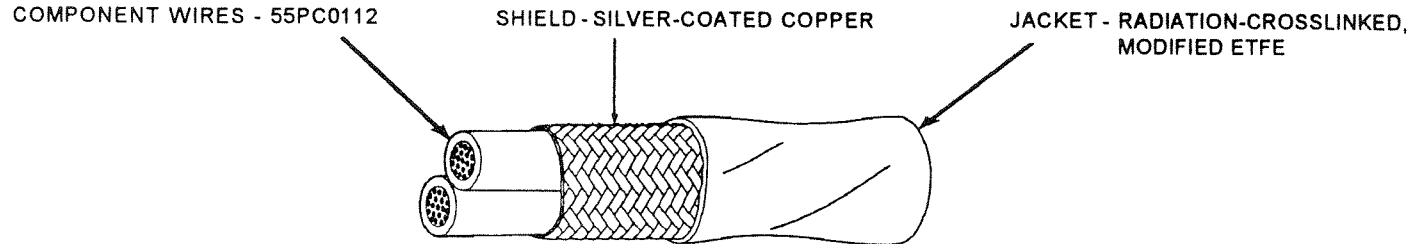
55PC2122

TITLE TWO CONDUCTOR CABLE, FLAT BRAID SHIELDED, JACKETED, 600 VOLT

Date 1-12-96

Revision D

This specification sheet forms a part of the latest issue of Raychem Specification 55PC.



CONSTRUCTION DETAILS

PART NUMBER	CONDUCTOR SIZE (AWG)	SHIELD STRAND THICKNESS (± .0004)	JACKET THICKNESS (in.)		DIAMETER (in.)			WEIGHT (lbs/1000 ft.)	
			LOWER SPEC LIMIT	TARGET WALL	LOWER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT	TARGET VALUE	UPPER SPEC LIMIT
55PC2122-26-*	26	.0015	.0060	.0075	.078	.083	.087	4.96	5.38
55PC2122-24-*	24	.0015	.0060	.0075	.088	.093	.097	6.48	6.95
55PC2122-22-*	22	.0015	.0060	.0075	.100	.105	.109	8.68	9.20
55PC2122-20-*	20	.0015	.0060	.0080	.117	.122	.126	12.24	12.86
55PC2122-18-*	18	.0015	.0060	.0080	.136	.141	.145	17.29	18.09
55PC2122-16-*	16	.0015	.0060	.0080	.150	.156	.161	21.36	22.25

CABLE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 200°C
 Maximum continuous conductor temperature
 VOLTAGE RATING: 600 volts (rms)
 DIELECTRIC WITHSTAND: 1500 volts (rms), 60 Hz
 CROSSLINK VERIFICATION: 300 ± 3°C for 1 hour
 JACKET COLOR: White preferred
 JACKET ELONGATION AND TENSILE STRENGTH:
 Elongation, 50% (minimum)
 Tensile Strength, 5000 lbf/in² (minimum)
 JACKET FLAWS:
 Spark Test, 1000 volts (rms), 60 Hz, 100% test
 Impulse Dielectric Test, 6.0 kV (peak), 100% test

SHIELD COVERAGE: 85% (minimum)
 VOLTAGE WITHSTAND TEST (POST ENVIRONMENTAL):
 1000 volts (rms), 60 Hz, 1 minute

PART NUMBER:
 The "*" in the part numbers above shall be replaced by color code designators with a slash separating the component wire colors and a dash separating the component wire colors from the jacket color.
 Example: AWG 22, red and blue component wires; white jacket: 55PC2122-22-2/6-9

COLOR AND COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681.

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