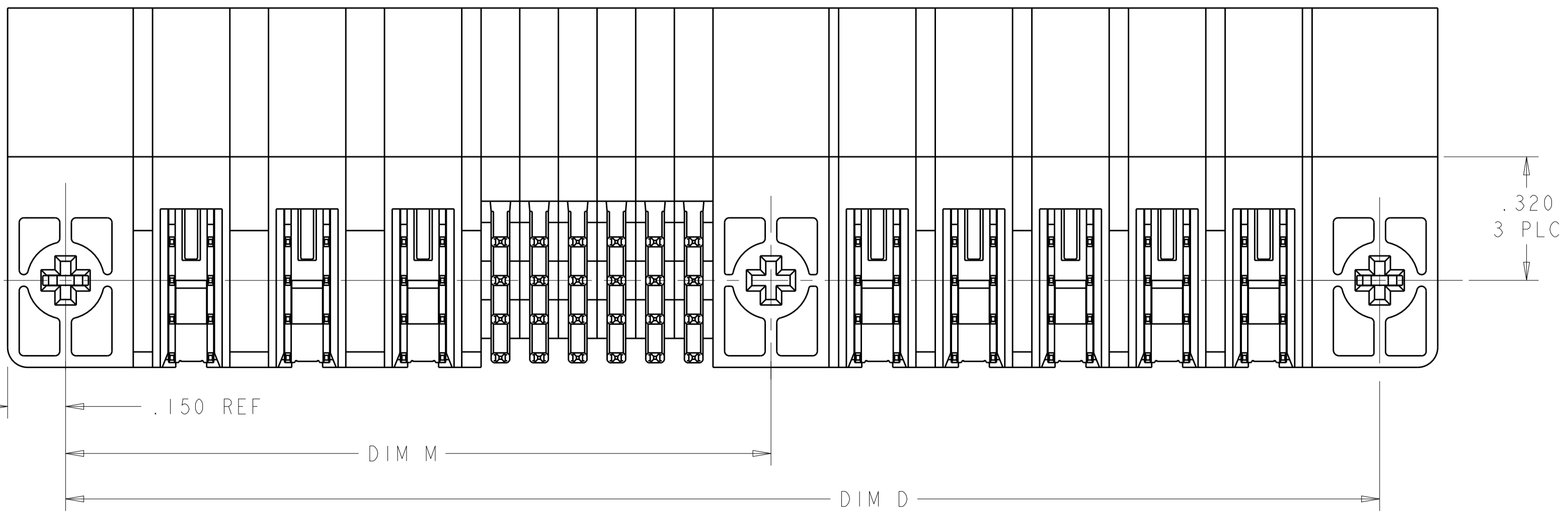
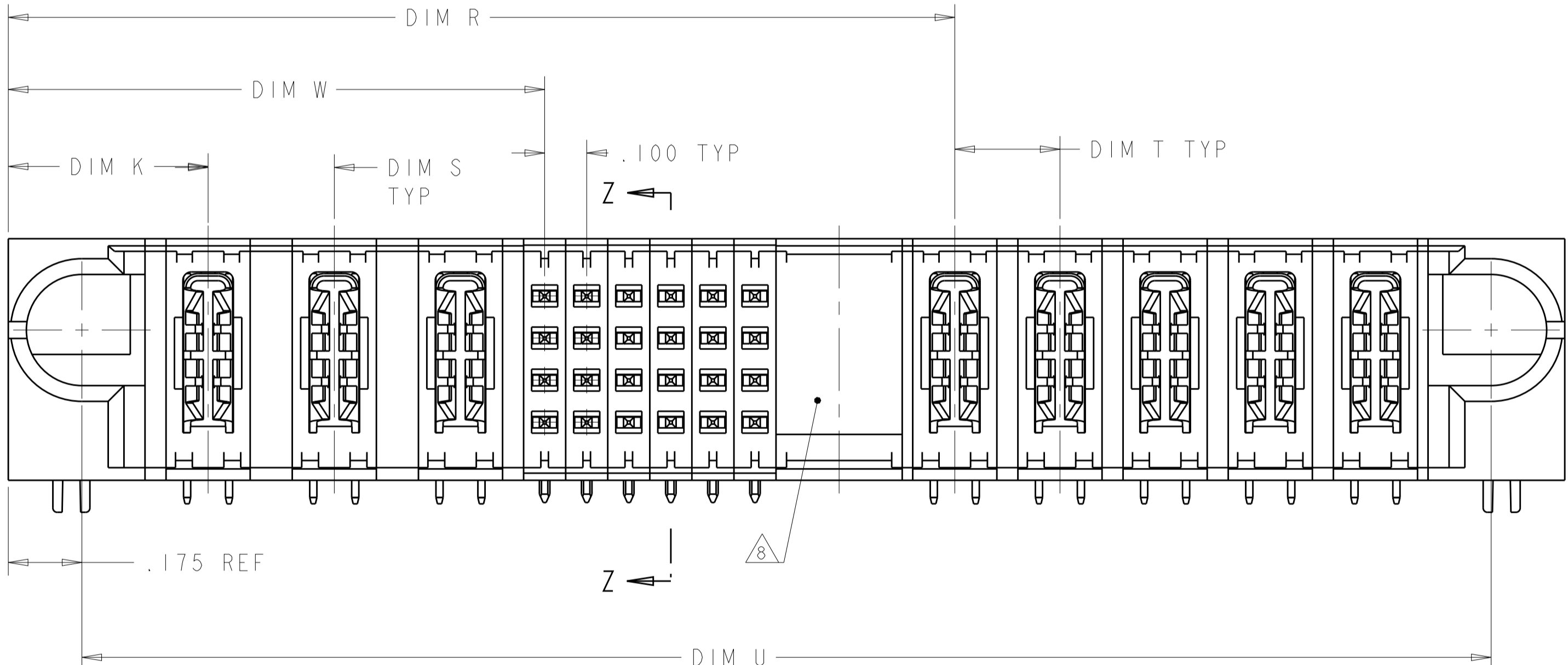
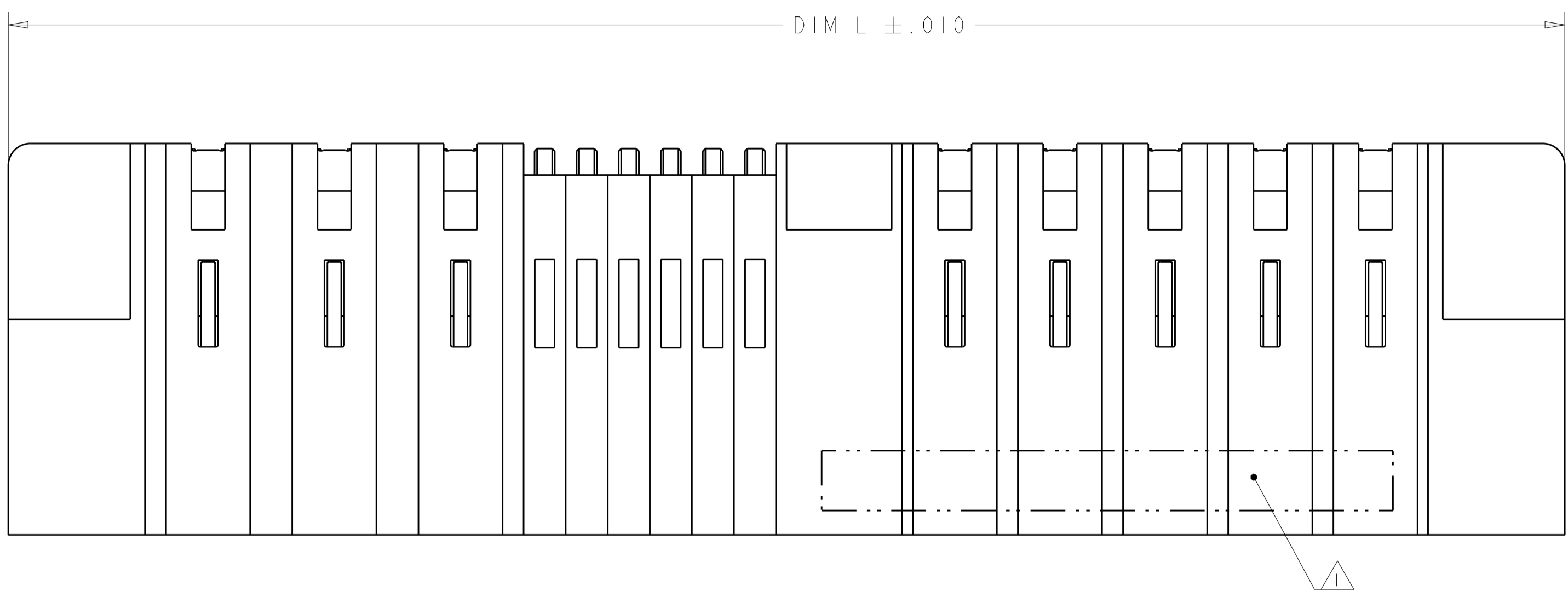
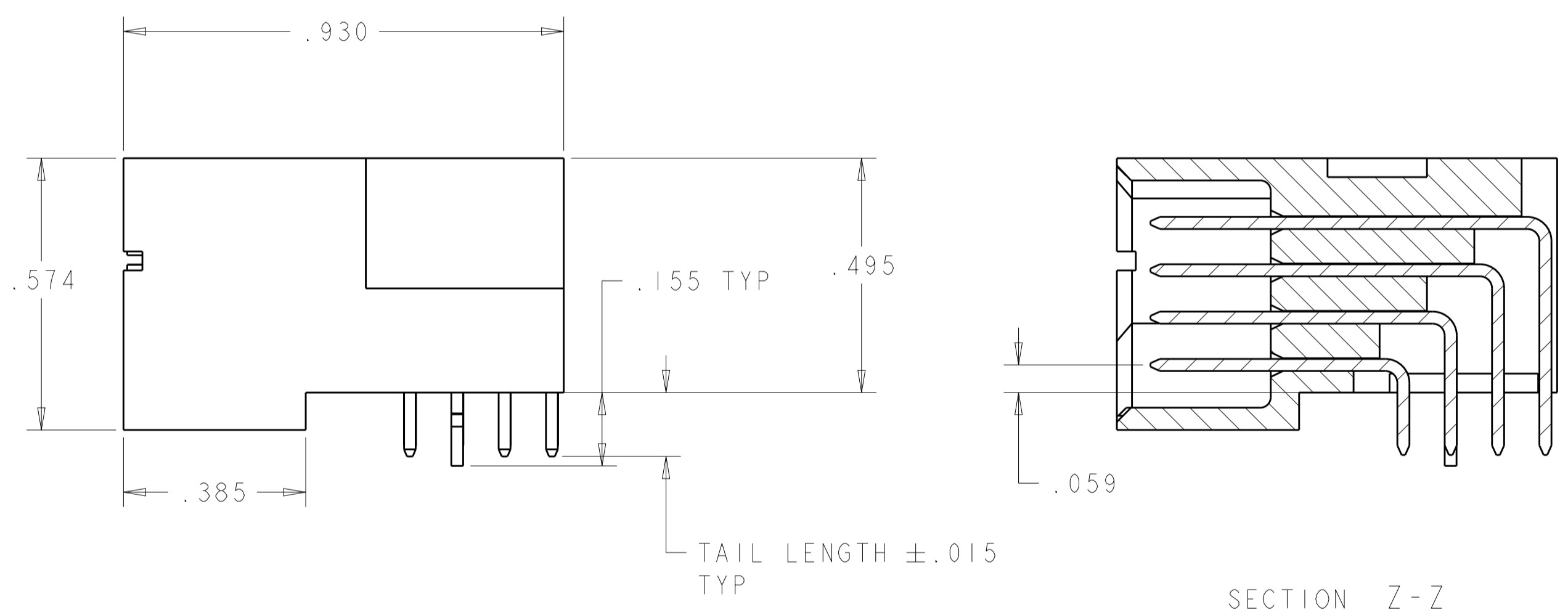


LOC	DIST	REVISIONS					
		P	LTN	DESCRIPTION	DATE	DWN	APVD
ES	00	M1		ADD NEW DASH NUMBER 7-0	08FEB2014	AL	SZ
		M2		ADD NEW DASH NUMBER	21MAR2014	AL	SZ



- 1 "AMP" PART NUMBER AND DATE CODE TO BE MARKED IN AREA SHOWN. PARTS UNDER 2.500 LONG MAY BE MARKED ON BOTH SIDES.
- 2 MATERIAL: HOUSING - GLASS FILLED HIGH TEMP THERMO PLASTIC, UL 94 V-0
 SIGNAL CONTACT - COPPER ALLOY
 POWER CONTACT - HIGH CONDUCTIVITY COPPER ALLOY.
- 3 CONTACT FINISHE:
 NOBLE METAL PLATED ON THE CONTACT FUNCTIONAL AREA OF POWER AND SIGNAL CONTACTS.
- 4 MECHANICAL CONNECTOR KEEP OUT ZONE. WHEN PLACING CONNECTORS END-TO-END, ALLOW ADDITIONAL 0.1 CLEARANCE BETWEEN CONNECTORS FOR LATCH ACTIVATION.
- 5 DATUM AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- 6 PCB - ALL HOLE DIAMETERS ARE FINISHED HOLE SIZES.
- 7 PCB - .0453 \pm .0010 DRILLED HOLES PLATED WITH .0003 MIN Sn OVER .001 TO .003 Cu PLATING TO ACHIEVE A .040 DIA HOLE.
- 8 OPTIONAL CENTER MODULE WITH \varnothing .150 THRU HOLE OR HOLD DOWN FEATURE.



THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN: R.GRZYBOWSKI 02FEB05
 CHK: M.PERCHEKKE 02FEB05
 APVD: M.PERCHEKKE 02FEB05

STE TE Connectivity

NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL

PRODUCT SPEC: 108-1973
 APPLICATION SPEC: 114-13038

SIZE: A1
 CAGE CODE: 6450120
 DRAWING NO: 100779

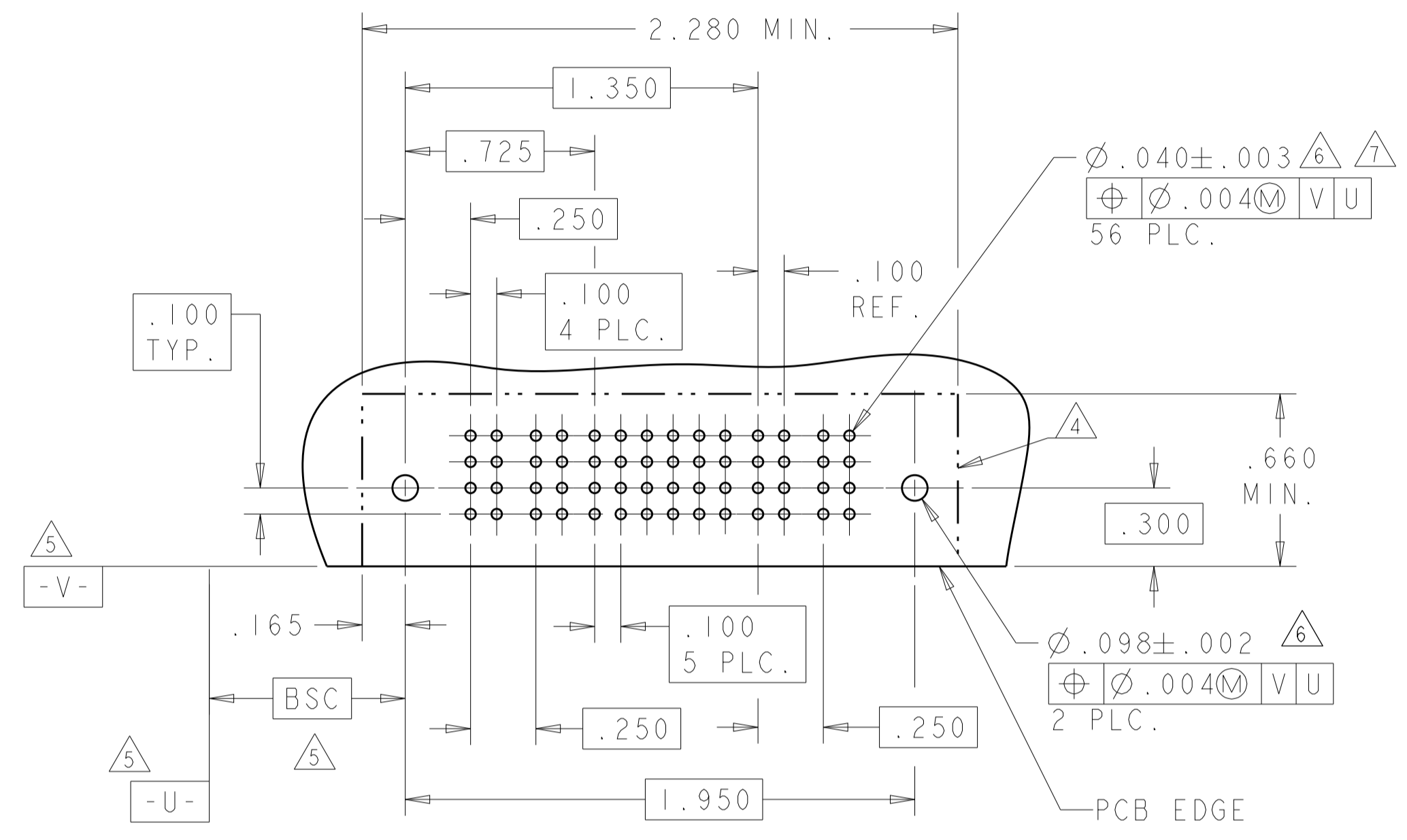
RESTRICTED TO: -

MATERIAL: FINISH:

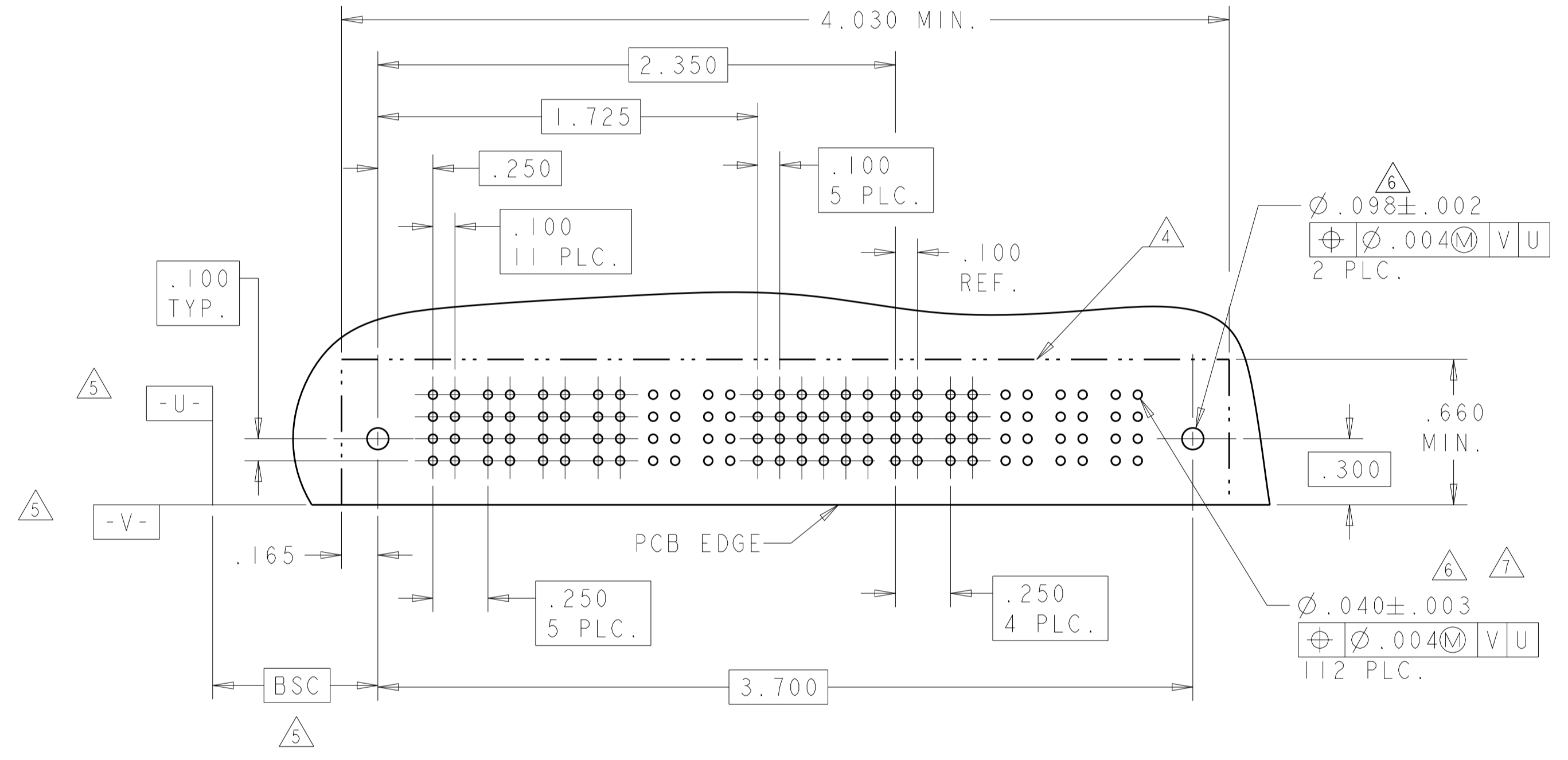
CUSTOMER DRAWING

SCALE: 4:1 SHEET 1 OF 24 REV: M2

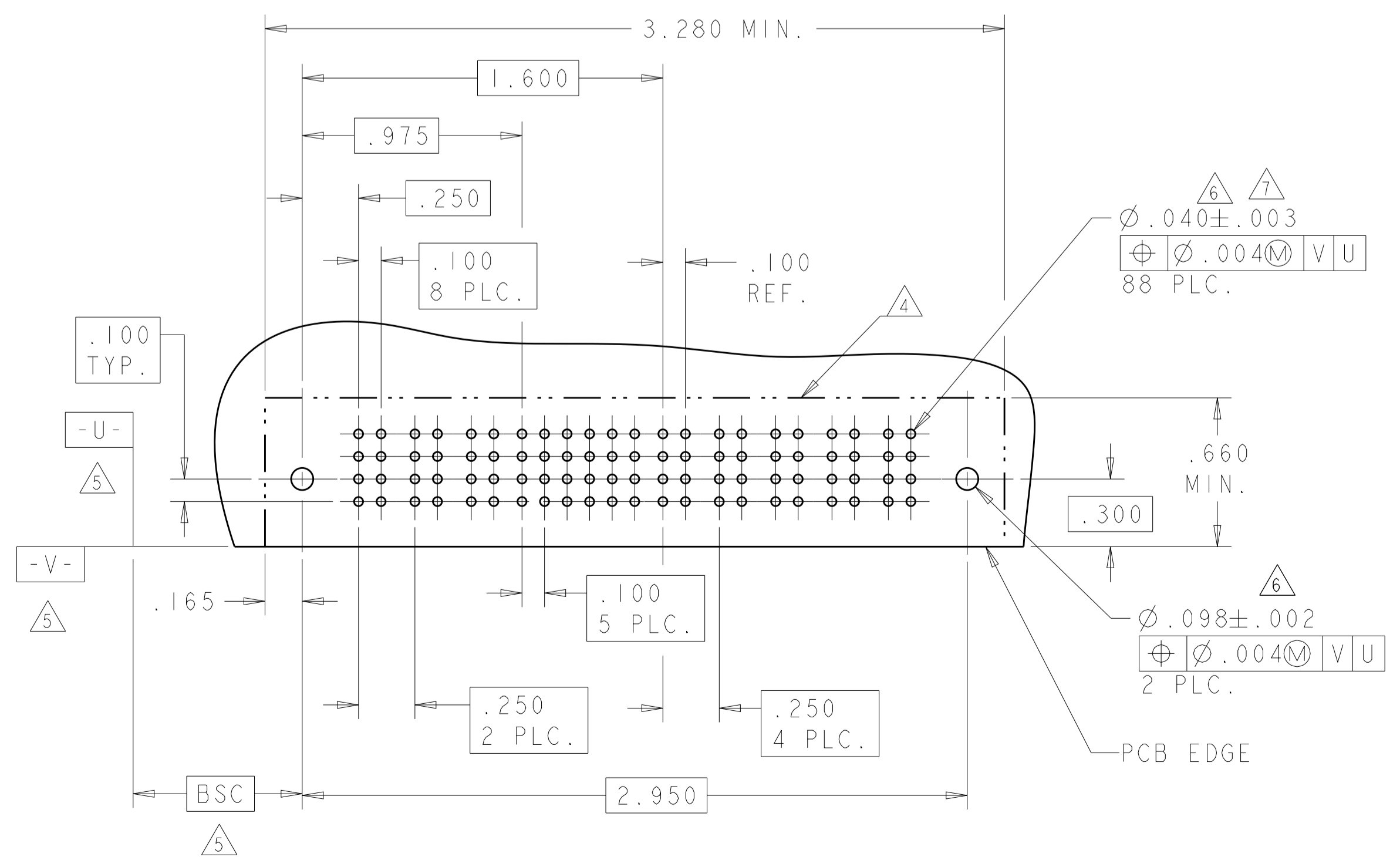
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		P1	P2	1	2	3	4	5	6	P3	P4		
6450120-2	D C B A	PM	PM	J	J	J	J	J	J	PM	PM	HD	HD
				K	K	K	K	K	K				
				N	N	N	N	N	N				
				S	S	S	S	S	S				
2P + 24S + 2P													



PART NUMBER	ROWS	POWER						SIGNAL						POWER								
		P1	P2	P3	P4	P5	P6	1	2	3	4	5	6	P7	P8	P9	P10	P11				
6450120-4	D C B A	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	PM	HD	HD
								K	K	K	K	K	K									
								N	N	N	N	N	N									
								S	S	S	S	S	S									
6P + 24S + 5P																						



PART NUMBER	ROWS	POWER			SIGNAL						POWER							
		P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	P7	P8			
6450120-3	D C B A	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	HD	HD
					K	K	K	K	K	K								
					N	N	N	N	N	N								
					S	S	S	S	S	S								
3P + 24S + 5P																		



H	MLBF	.135	A
G	MLBF	.135	B
F	MLBF	.135	C
E	MLBF	.135	D
L4	STD	.165	D
L3	STD	.165	B
L2	STD	.165	C
L1	STD	.165	A
Z	STD	.090	D
Y	STD	.090	C
R	STD	.090	B
O	STD	.090	A
F	MLBF	.135	C
G	MLBF	.135	B
J	STD	.135	D
K	STD	.135	C
N	STD	.135	B
S	STD	.135	A
CODE	MATING SEQUENCE	TAIL LENGTH	ROW
SIGNAL CONTACT			

PD	.165
PA	.090
PM	.135
CODE	TAIL LENGTH
POWER CONTACT	

THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: R. GRZYBOWSKI 02FEB05
 CHK: M. PERCHERKE 02FEB05
 APVD: M. PERCHERKE 02FEB05

STE TE Connectivity

RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL

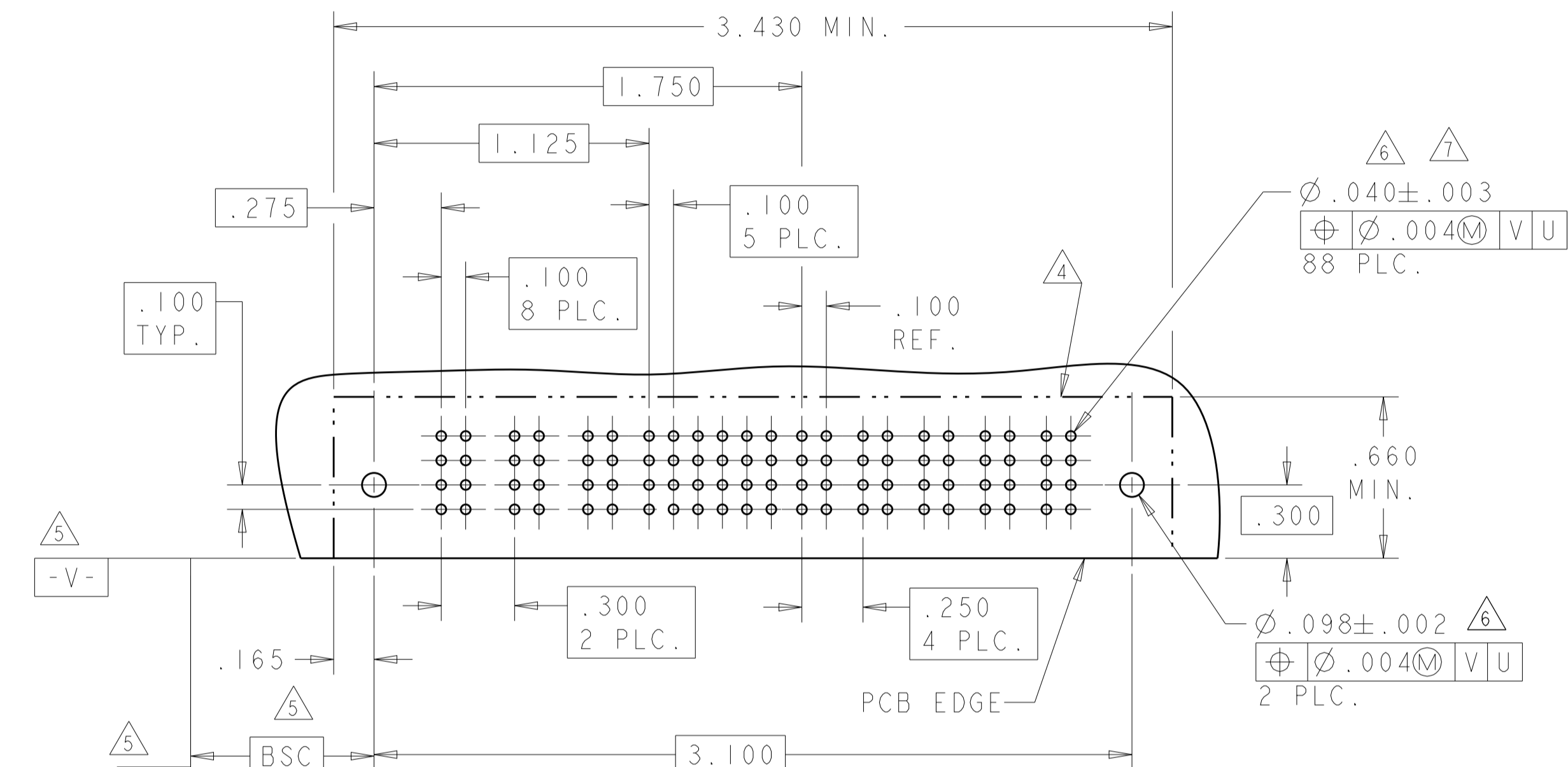
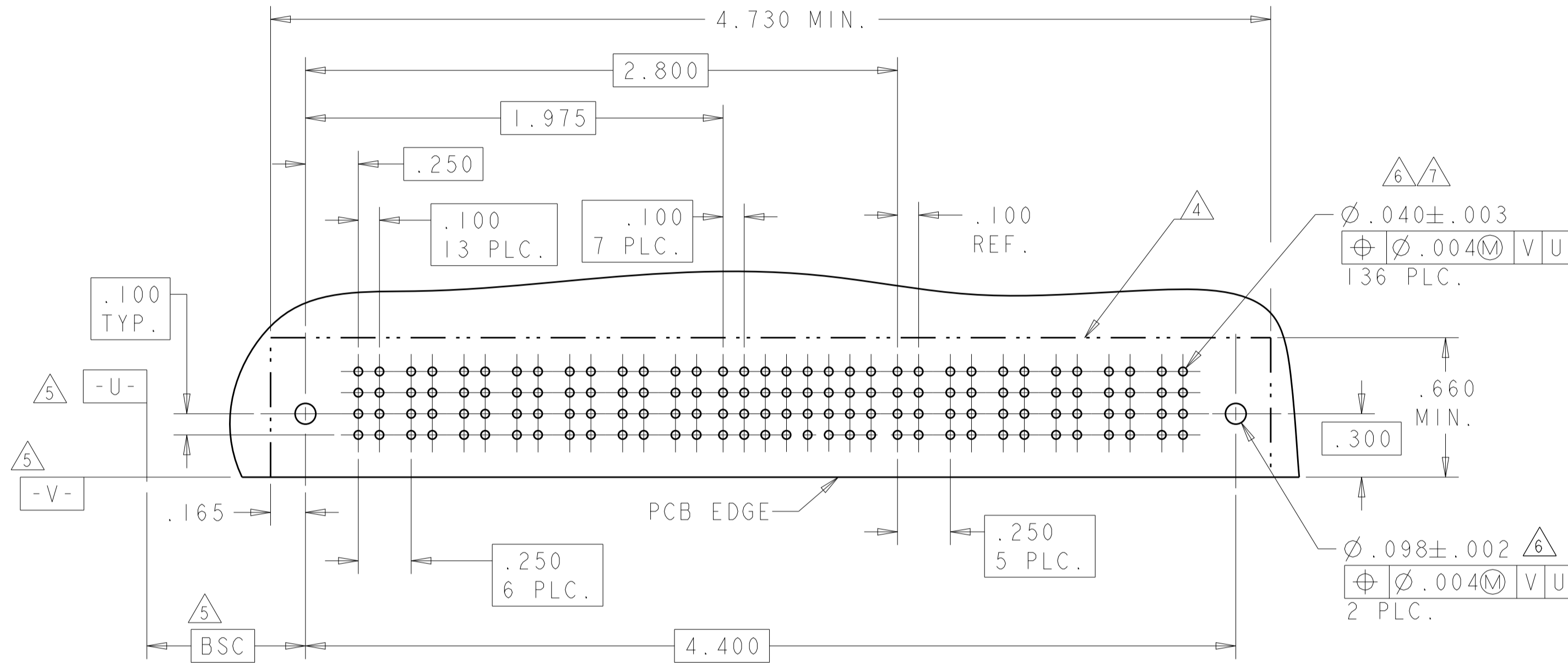
PRODUCT SPEC: 108-1973
 APPLICATION SPEC: 114-1303B
 WEIGHT: -

SIZE: A1
 CAGE CODE: 100779
 DRAWING NO: 6450120

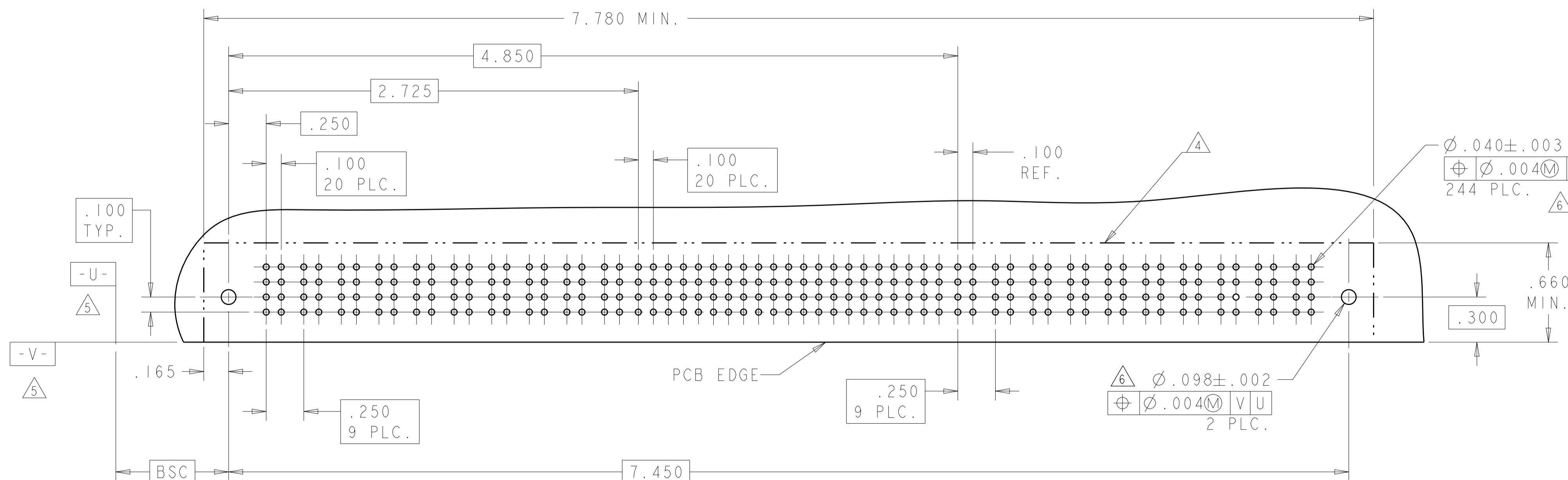
CUSTOMER DRAWING SCALE: 4:1 SHEET: 3 OF 24 REV: M2

PART NUMBER	ROWS	HD	POWER							SIGNAL								POWER							HD			
			P1	P2	P3	P4	P5	P6	P7	1	2	3	4	5	6	7	8	P8	P9	P10	P11	P12	P13					
6450120-5	D C B A	HD	PM	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	HD				
										K	K	K	K	K	K	K	K											
										S	S	S	S	S	S	S	S											
7P + 32S + 6P																												

PART NUMBER	ROWS	HD	POWER			SIGNAL						POWER					HD	
			P1	P2	P3	1	2	3	4	5	6	P4	P5	P6	P7	P8		
6450120-7	D C B A	HD	PM	PM	PM	J	J	J	J	J	J	J	PM	PM	PM	PM	PM	HD
						K	K	K	K	K	K	K						
						S	S	S	S	S	S	S	S					
3ACP + 24S + 5P																		



PART NUMBER	ROWS	HD	POWER										SIGNAL										POWER										HD																
			P1	P2	P3	P4	P5	P6	P7	P8	P9	P10	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20		21	P11	P12	P13	P14	P15	P16	P17	P18	P19	P20					
6450120-6	D C B A	HD	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	HD				
													K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K													
														S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S									
10P + 84S + 10P																																																	



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DIMENSIONS: INCHES

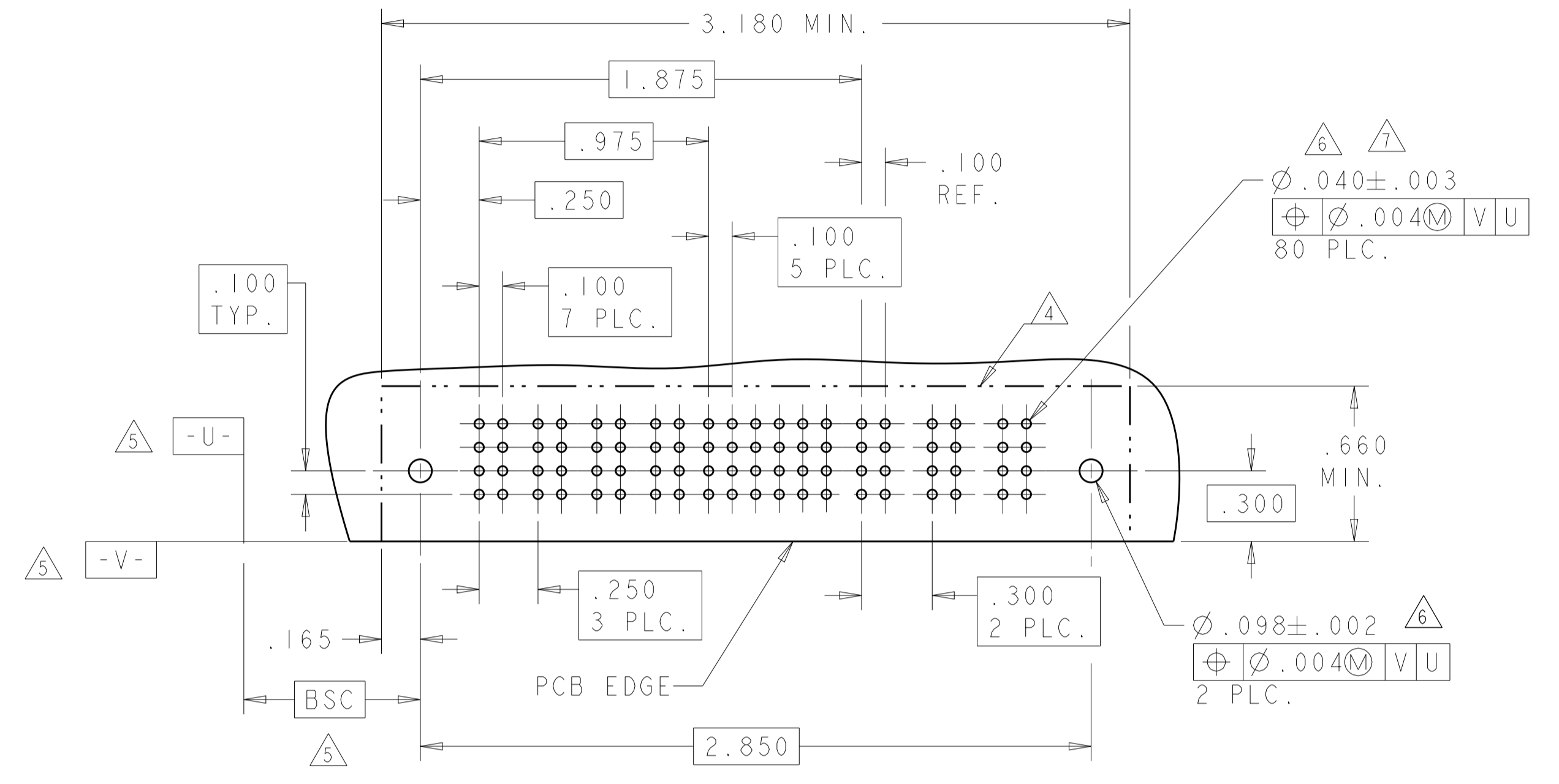
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01, 1 PLC ±.01, 2 PLC ±.01, 3 PLC ±.005, 4 PLC ±.002, ANGLES ±.002

MATERIAL: . FINISH: .

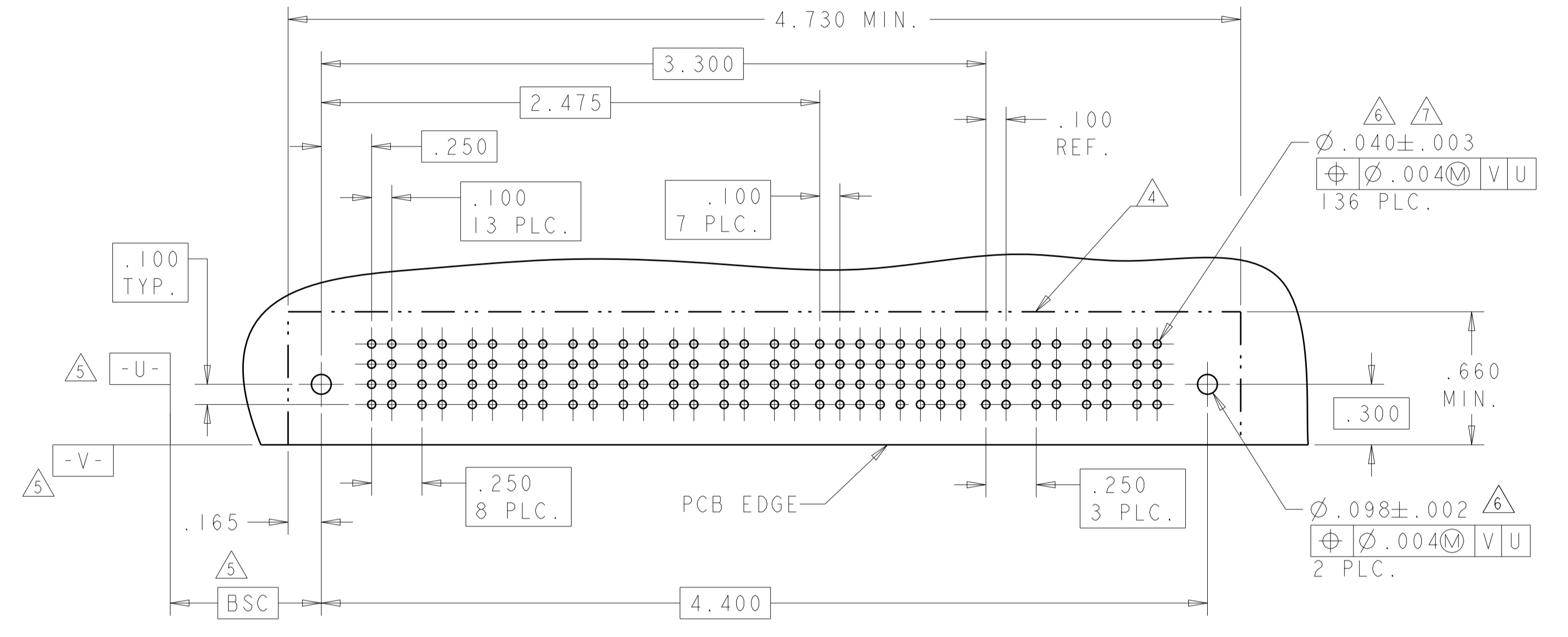
DRN: R. GRZYBOWSKI	02FEB05	REVISED BY: M. PERCHERKE	02FEB05
CHK: M. PERCHERKE		APVD: M. PERCHERKE	02FEB05
PRODUCT SPEC		NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
APPLICATION SPEC		SIZE: CAGE CODE: DRAWING NO: A100779C=6450120	
REVISIONS		RESTRICTED TO: .	
CUSTOMER DRAWING		SCALE: 4:1 SHEET 4 OF 24 REV: M2	

LOC	DIST	REVISIONS					
		P	LYN	DESCRIPTION	DATE	DWN	APVD
ES	00			SEE SHEET 1			

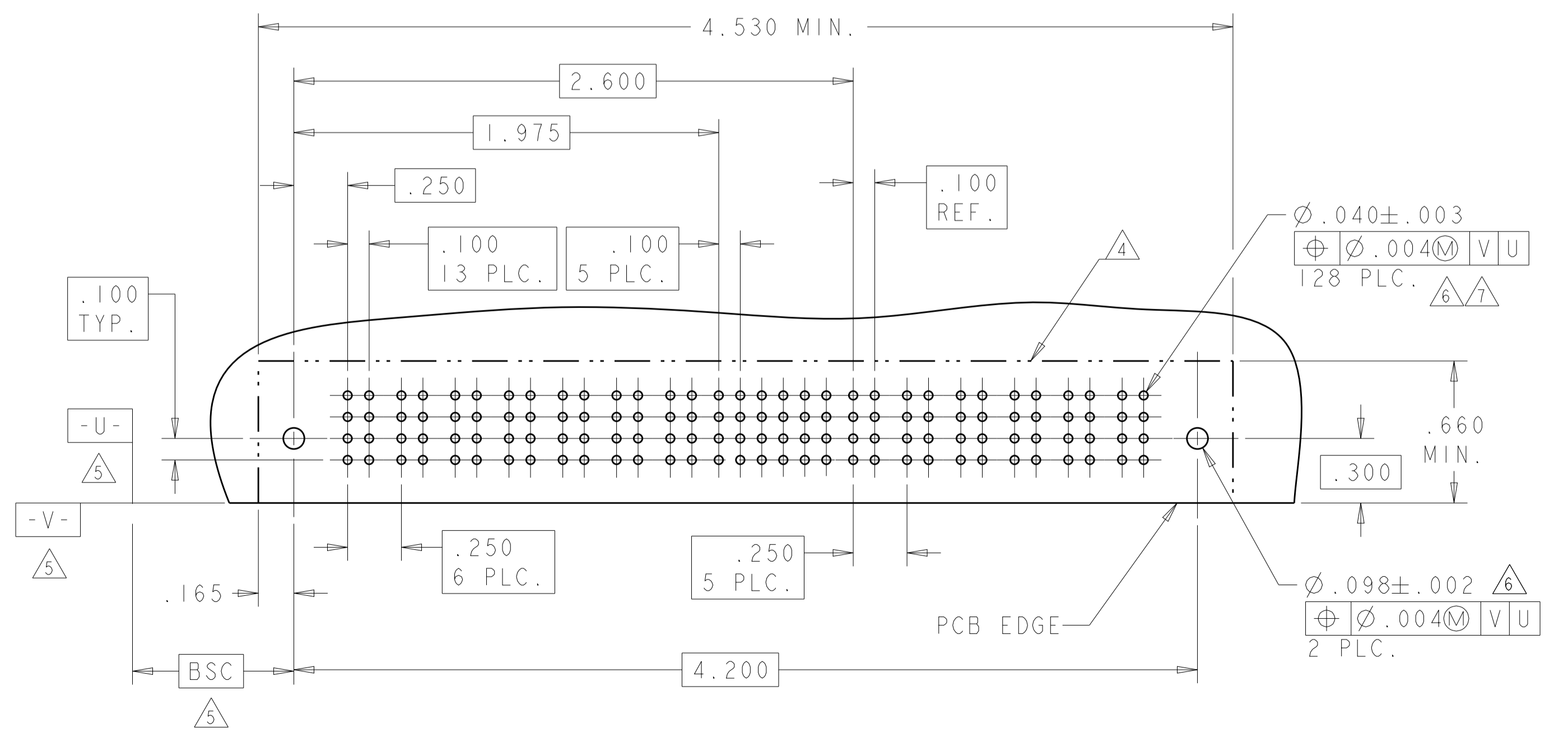
PART NUMBER	ROWS	POWER				SIGNAL						POWER			
		P1	P2	P3	P4	1	2	3	4	5	6	P5	P6	P7	
6450120-8	D C B A	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	HD
						K	K	K	K	K	K				
						N	N	N	N	N	N				
						S	S	S	S	S	S				
4P + 24S + 3ACP															



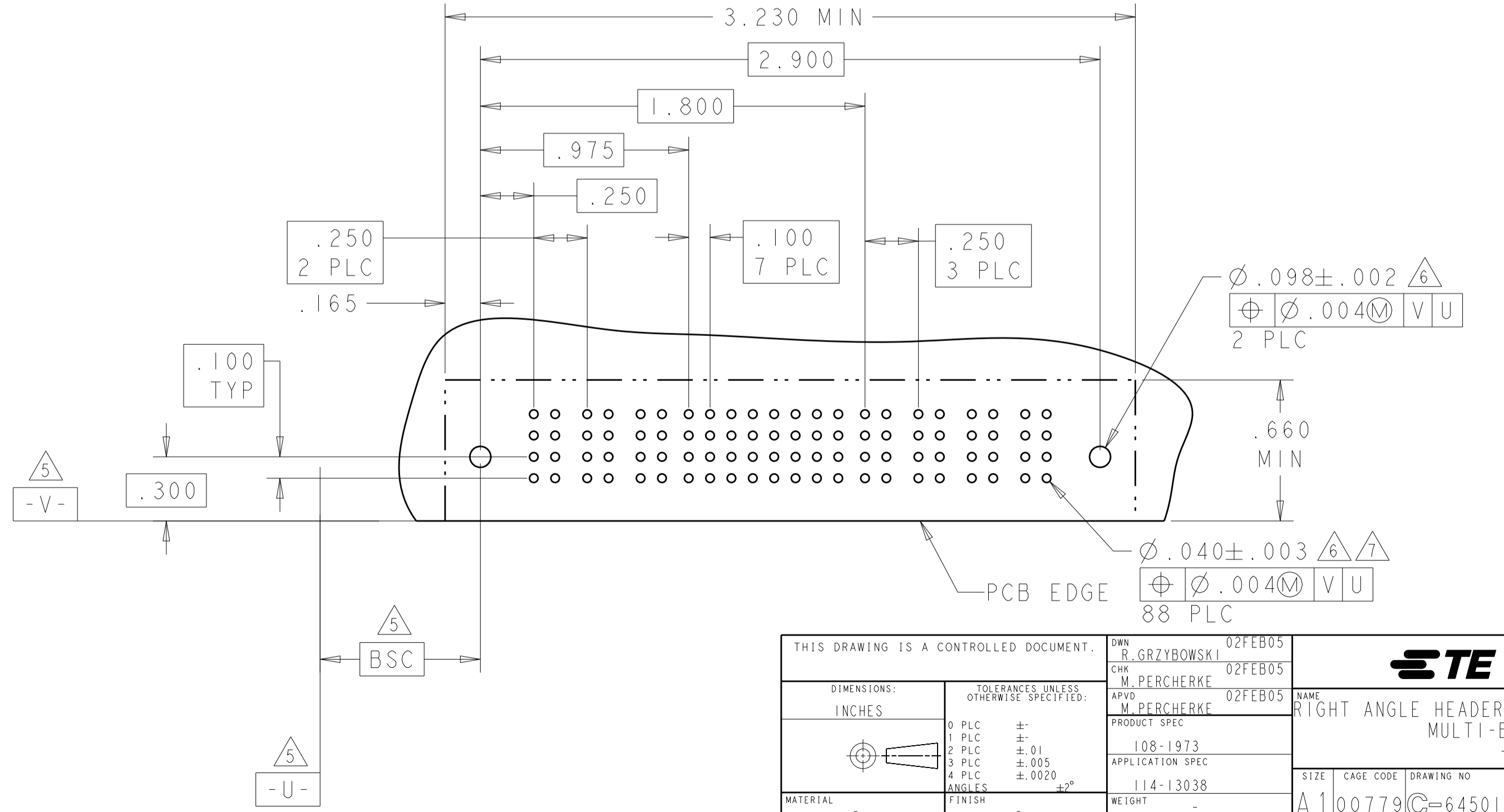
PART NUMBER	ROWS	POWER									SIGNAL								POWER				
		P1	P2	P3	P4	P5	P6	P7	P8	P9	1	2	3	4	5	6	7	8	P10	P11	P12	P13	
1-6450120-0	D C B A	PM	PM	PM	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	J	J	PM	PM	PM	PM	HD
											K	K	K	K	K	K	K	K					
											N	N	N	N	N	N	N	N					
											S	S	S	S	S	S	S	S					
9P + 32S + 4P																							



PART NUMBER	ROWS	POWER							SIGNAL						POWER						
		P1	P2	P3	P4	P5	P6	P7	1	2	3	4	5	6	P8	P9	P10	P11	P12	P13	
6450120-9	D C B A	PM	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	HD
									K	K	K	K	K	K							
									N	N	N	N	N	N							
									S	S	S	S	S	S							
7P + 24S + 6P																					



PART NUMBER	ROWS	POWER			SIGNAL								POWER					
		P1	P2	P3	1	2	3	4	5	6	7	8	P4	P5	P6	P7		
2-1450120-1	4 3 2 1	PM	PM	PM	J	J	J	J	J	J	J	J	J	PM	PM	PM	PM	HD
					K	K	K	K	K	K	K	K						
					N	N	N	N	N	N	N	N						
					S	S	S	S	S	S	S	S						
3P + 32S + 4P																		



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

- 0 PLC ±.01
- 1 PLC ±.01
- 2 PLC ±.01
- 3 PLC ±.005
- 4 PLC ±.002
- ANGLES ±.020

MATERIAL: FINISH:

OWN: R. GRZYBOWSKI 02FEB05
 CHK: M. PERCHERKE 02FEB05
 APVD: M. PERCHERKE 02FEB05

NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL

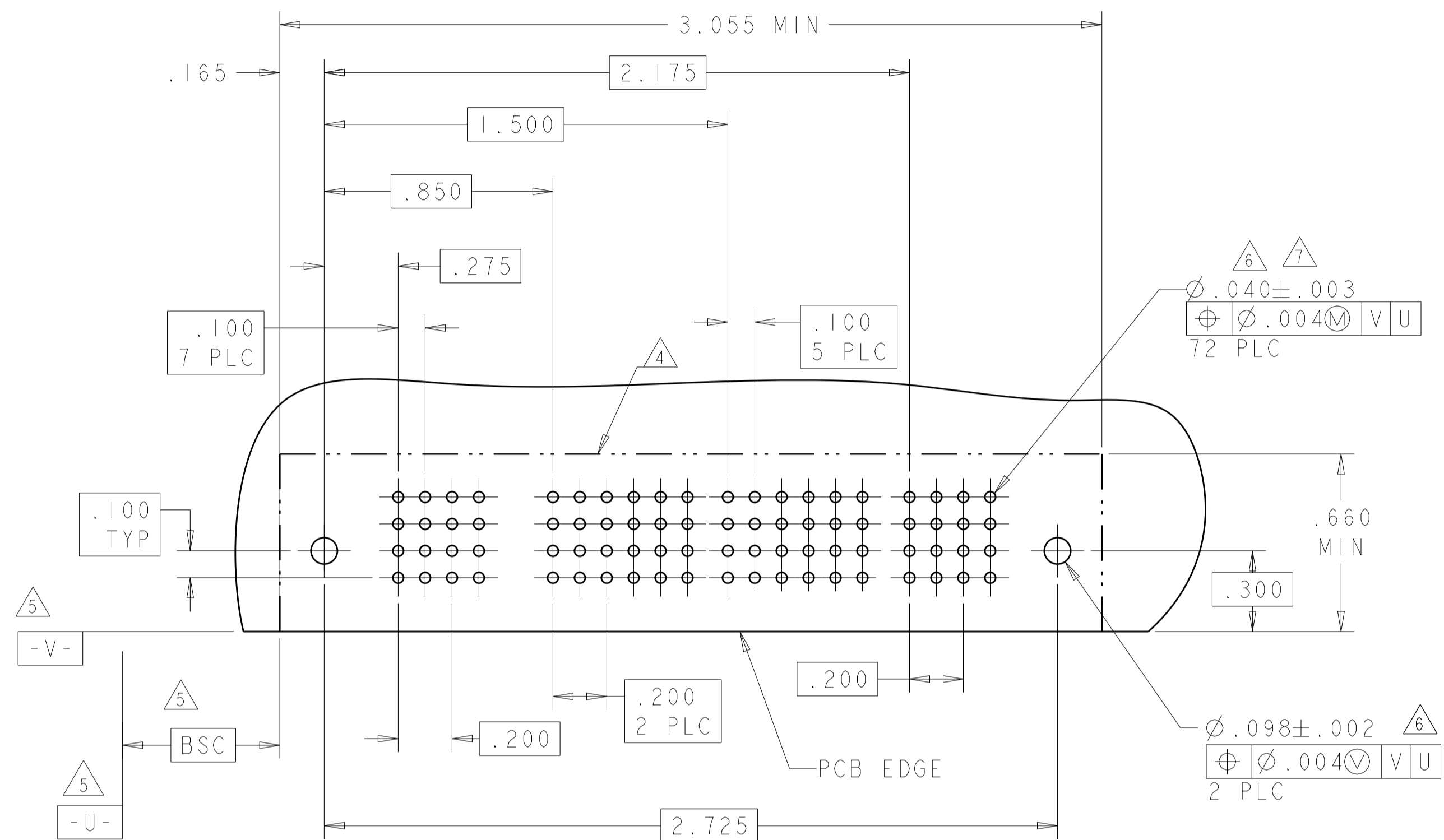
PRODUCT SPEC: 108-1973
 APPLICATION SPEC: 114-13038
 WEIGHT:

SIZE: A1 100779 C=6450120
 SCALE: 4:1 SHEET 5 OF 24 REV: M2

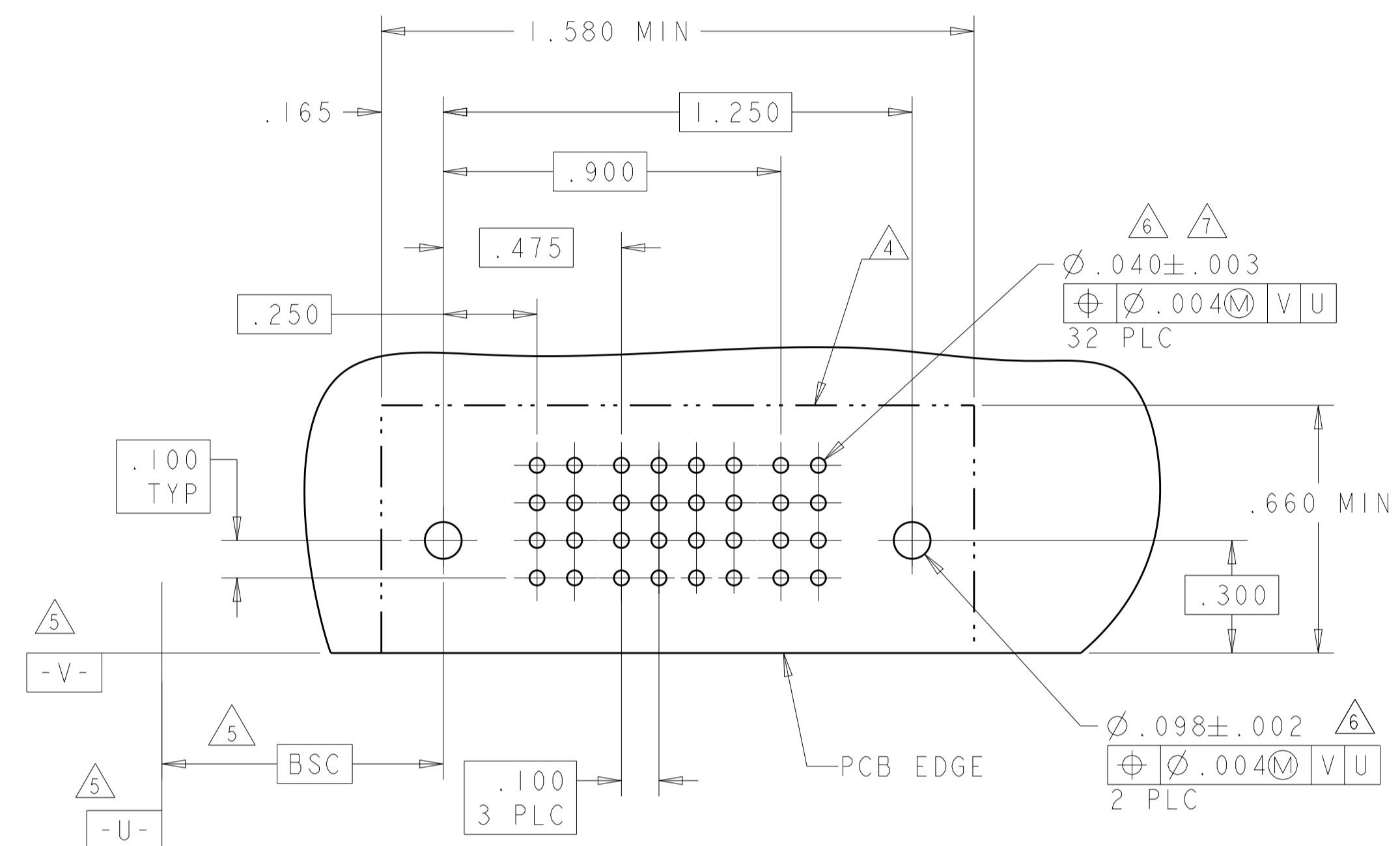
CUSTOMER DRAWING

LOC	DIST	REVISIONS					
ES	00	P	LTN	DESCRIPTION	DATE	DWN	APVD
-	-	-	-	SEE SHEET 1	-	-	-

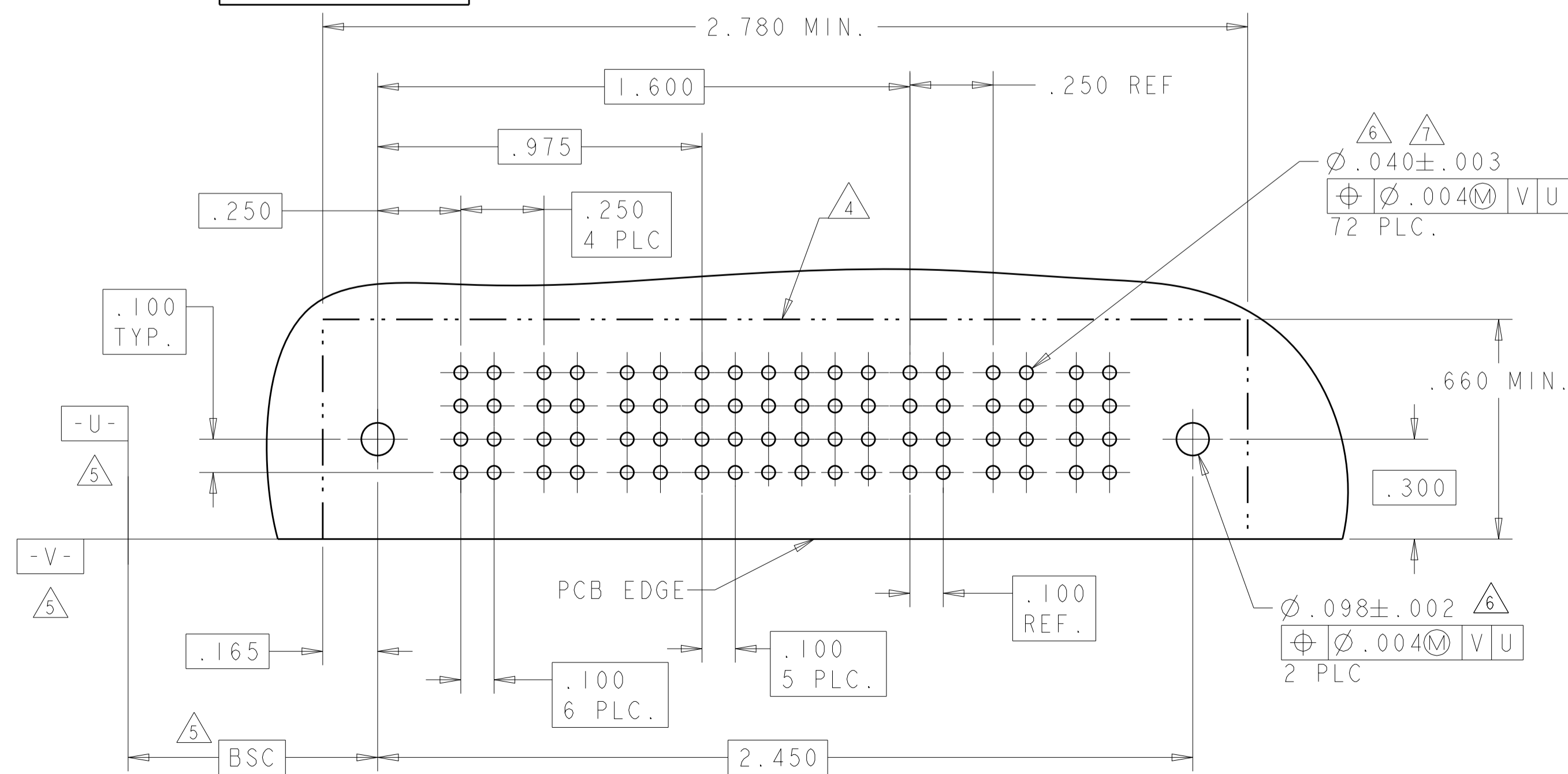
PART NUMBER	ROWS	POWER					SIGNAL						POWER				
		P1	P2	P3	P4	P5	1	2	3	4	5	6	P6	P7			
I-6450120-1	D	C	B	A	HD	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM
	K									K	K	K	K	K			
	N									N	N	N	N	N			
						S	S	S	S	S	S						
5P + 24S + 2P																	



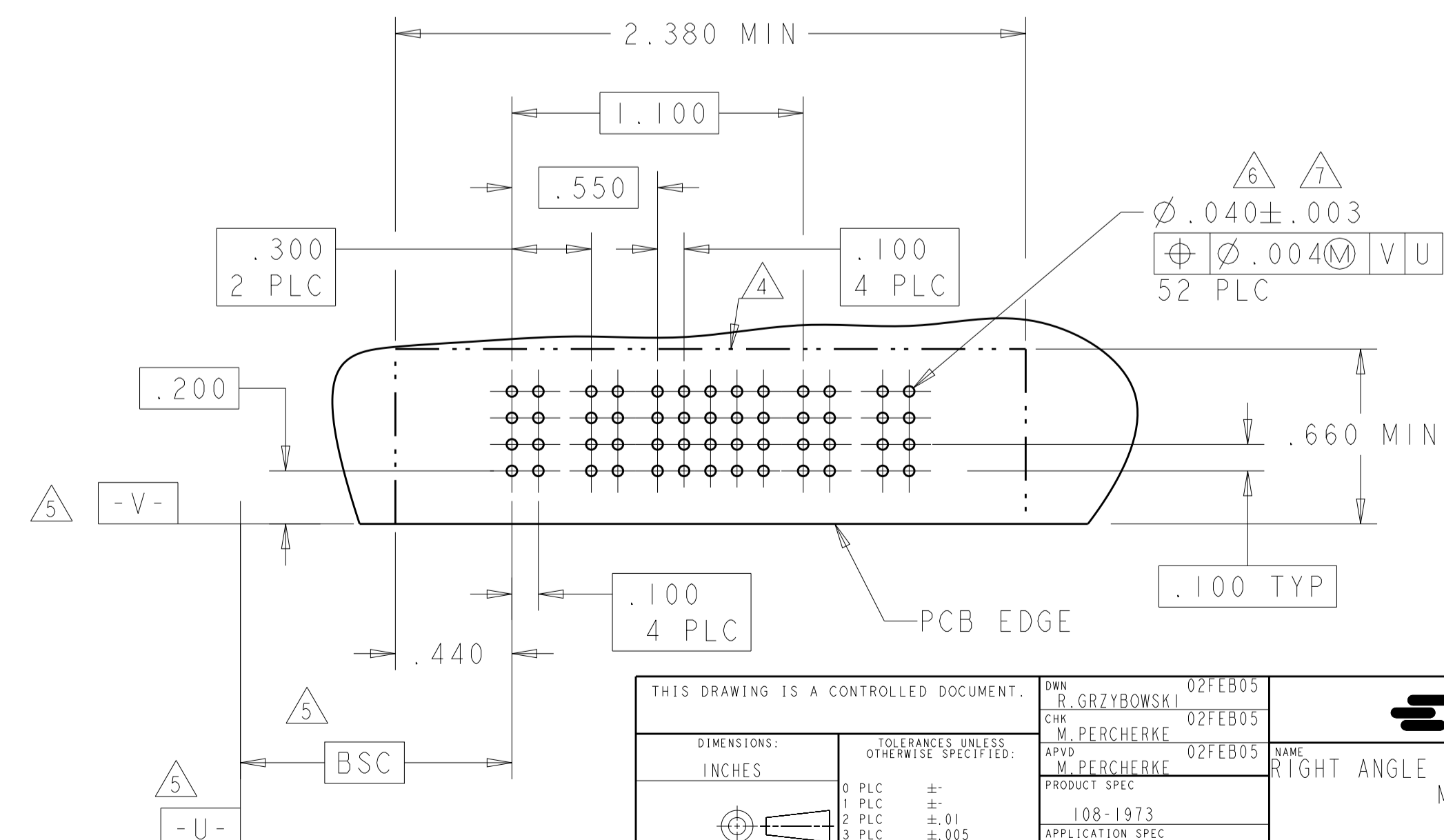
PART NUMBER	ROWS	POWER		SIGNAL				POWER			
		P1	P2	1	2	3	4	P2			
I-6450120-3	D	C	B	A	HD	PM	PM	PM			
	J								J	J	J
	K								K	K	K
						S	S	S	S		
IP + 16S + IP											



PART NUMBER	ROWS	POWER			SIGNAL						POWER						
		P1	P2	P3	1	2	3	4	5	6	P4	P5	P6				
I-6450120-2	D	C	B	A	HD	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM
	K								K	K	K	K	K				
	N								N	N	N	N	N				
						S	S	S	S	S	S						
3P + 24S + 3P																	



PART NUMBER	ROWS	POWER		SIGNAL					POWER							
		P1	P2	1	2	3	4	5	P3	P4						
I-6450120-4	D	C	B	A	HD	PM	PM	PM	PM	PM	PM	PM				
	J												J	J	J	J
	K												K	K	K	K
						S	S	S	S	S						
2P + 20S + 2P																



THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: R. GRZYBOWSKI 02FEB05, CHK: M. PERCHERKE 02FEB05, APVD: M. PERCHERKE 02FEB05

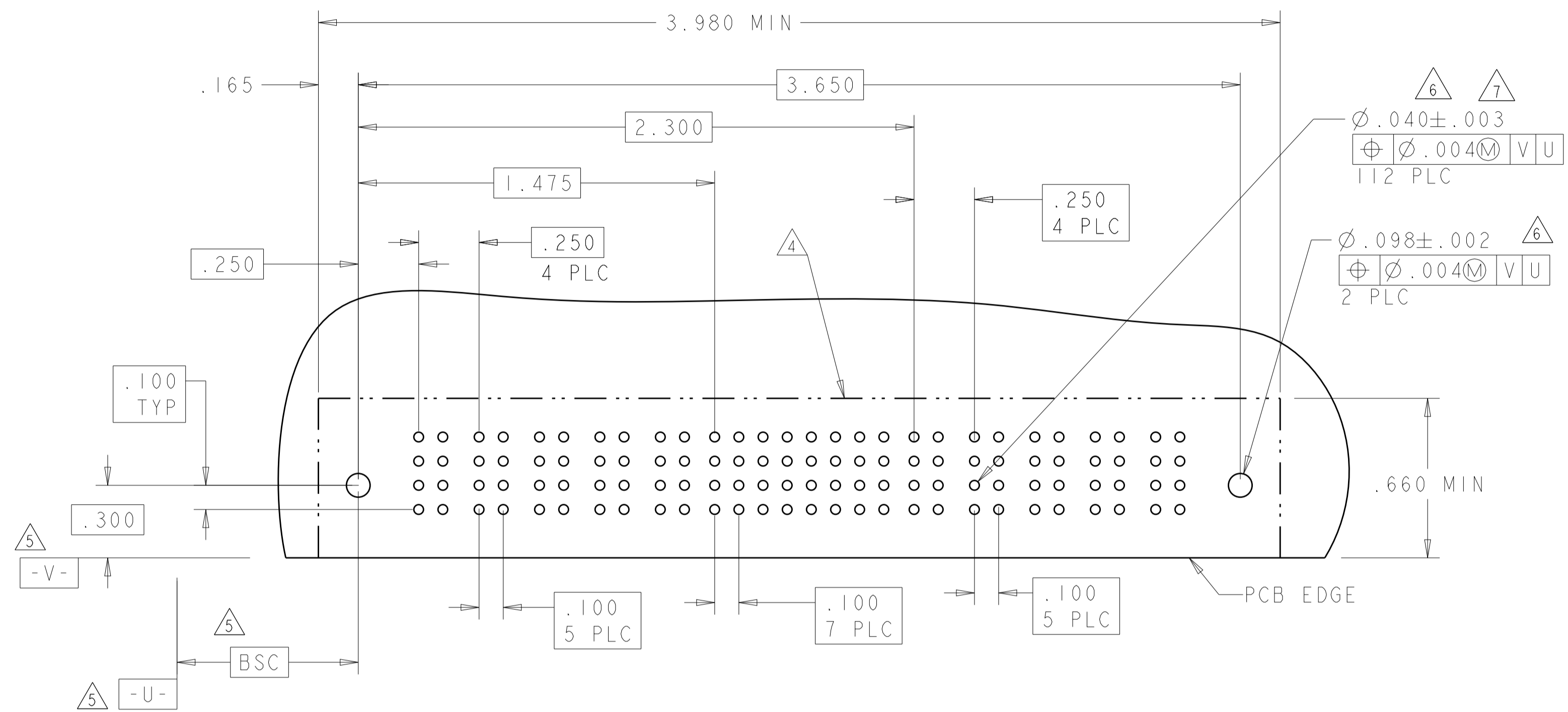
DIMENSIONS: INCHES. TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01, 1 PLC ±.01, 2 PLC ±.01, 3 PLC ±.005, 4 PLC ±.002, ANGLES ±.002

MATERIAL: FINISH:

DATE: 108-1973, APPLICATION SPEC: 114-13038, WEIGHT: A100779, SCALE: 4:1, SHEET: 6 OF 24, REV: M2

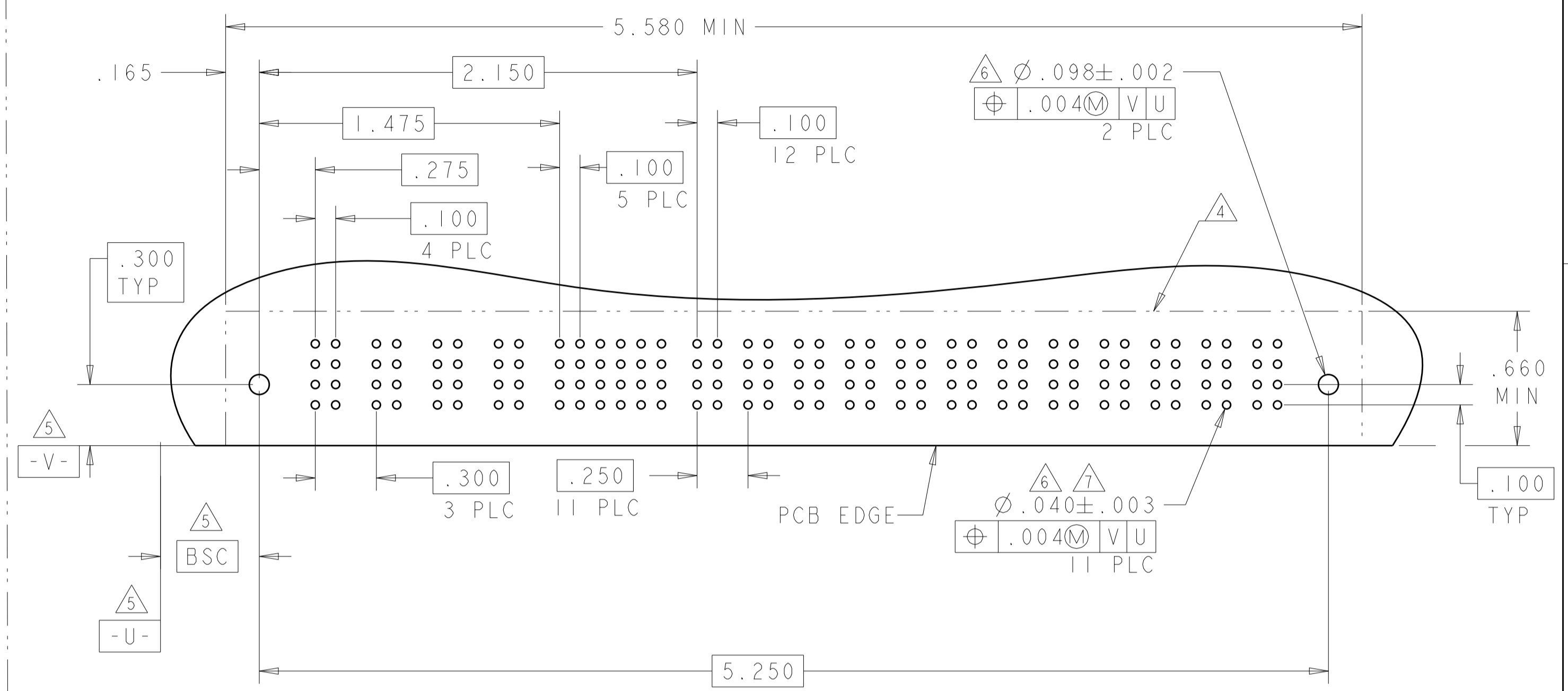
STE TE Connectivity
 RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL

PART NUMBER	ROWS	POWER					SIGNAL								POWER				
		P1	P2	P3	P4	P5	1	2	3	4	5	6	7	8	P6	P7	P8	P9	P10
2-6450120-4	D	PM	PM	PM	PM	J	J	J	J	J	J	J	J	PM	PM	PM	PM	PM	
	C					K	K	K	K	K	K	K							
	B					N	N	N	N	N	N	N							
A	HD	S	S	S	S	S	S	S	S	S	S	S	HD						
5P + 32S + 5P																			

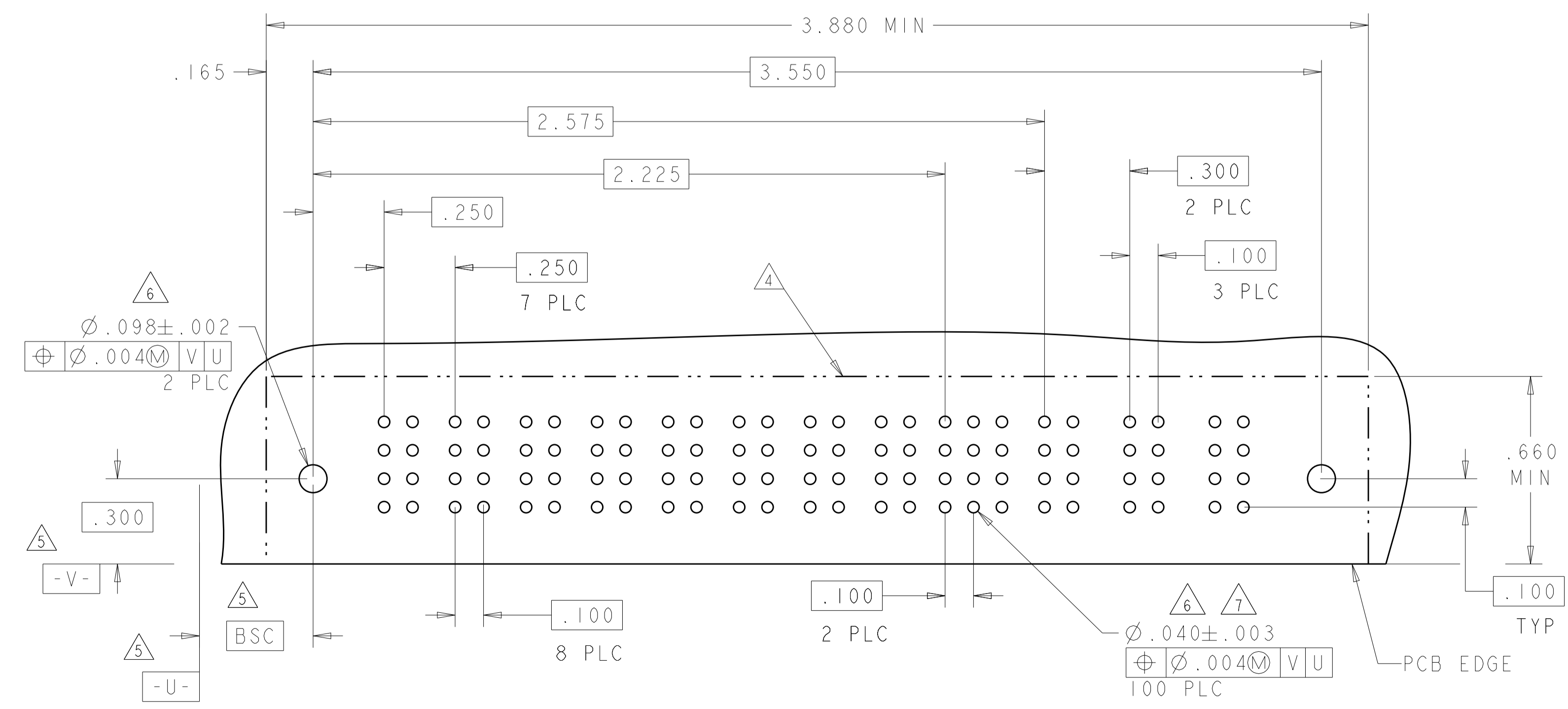


LOC	DIST	REVISIONS				
ES	00	P	LTH	DATE	DWN	APVD
			SEE SHEET 1			

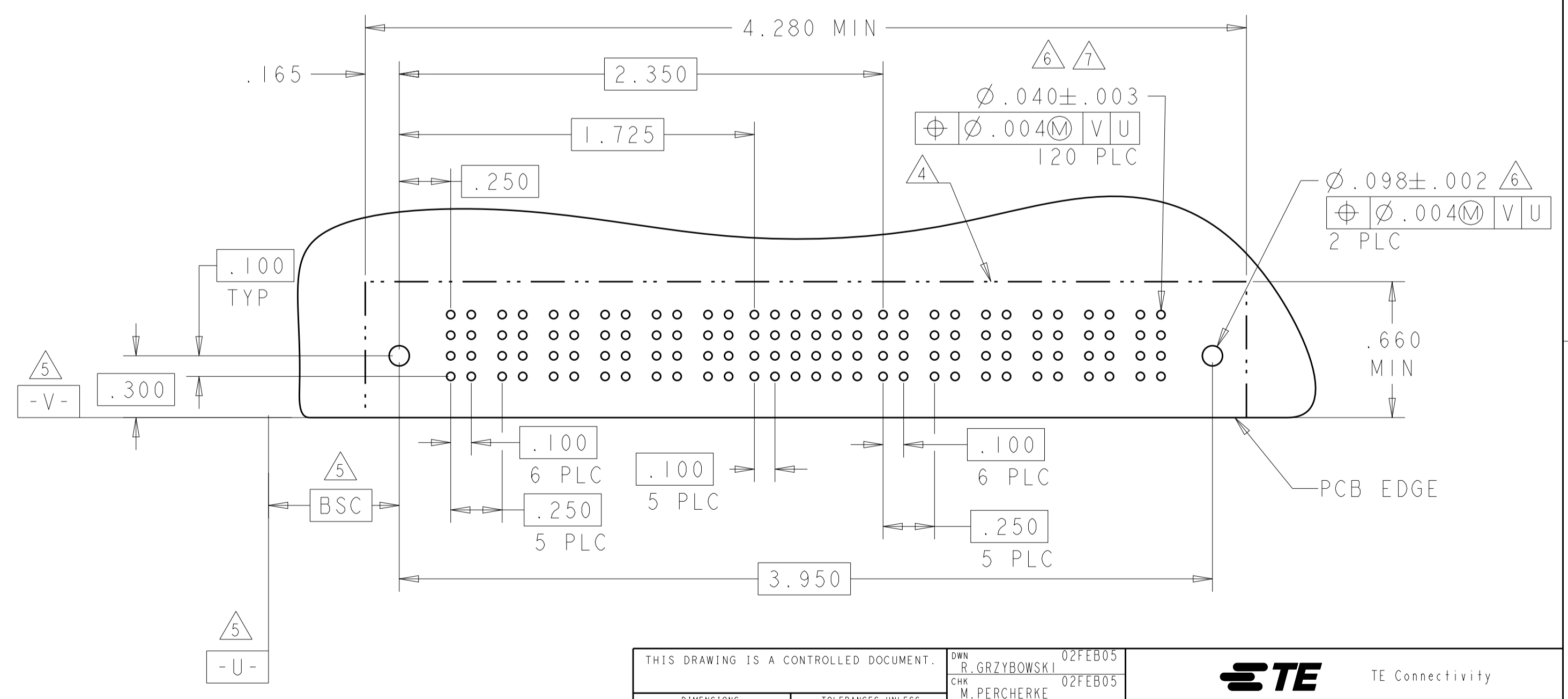
PART NUMBER	ROWS	AC POWER				SIGNAL						POWER												
		P1	P2	P3	P4	1	2	3	4	5	6	P5	P6	P7	P8	P9	P10	P11	P12	P13	P14	P15	P16	
2-6450120-6	D	PM	PM	PM	PM	J	J	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM
	C					K	K	K	K	K	K	K												
	B					N	N	N	N	N	N	N												
A	HD	S	S	S	S	S	S	S	S	S	S	S	HD											
4ACP + 24S + 12P																								



PART NUMBER	ROWS	POWER								SIGNAL			POWER		
		P1	P2	P3	P4	P5	P6	P7	P8	1	2	3	P9	P10	P11
3-6450120-3	D	PM	PM	PM	PM	PM	PM	PM	PM	J	J	J	PM	PM	PM
	C									K	K	K			
	B									N	N	N			
A	HD	S	S	S	HD										
8P + 12S + 3ACP															



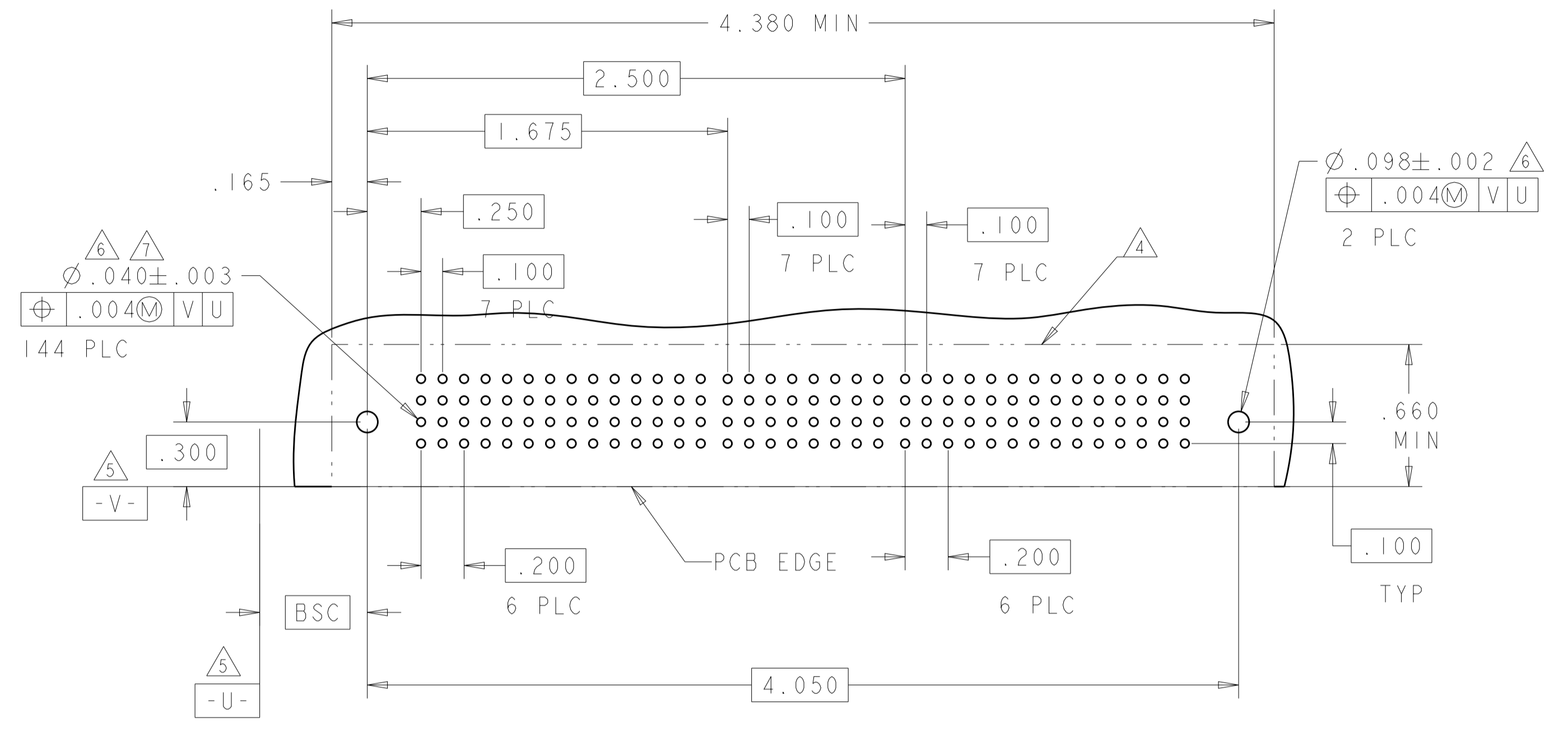
PART NUMBER	ROWS	POWER						SIGNAL						POWER						
		P1	P2	P3	P4	P5	P6	1	2	3	4	5	6	P7	P8	P9	P10	P11	P12	
2-6450120-7	D	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	
	C							K	K	K	K	K	K							K
	B							N	N	N	N	N	N							N
A	HD	S	S	S	S	S	S	S	S	S	S	S	HD							
6P + 24S + 6P																				



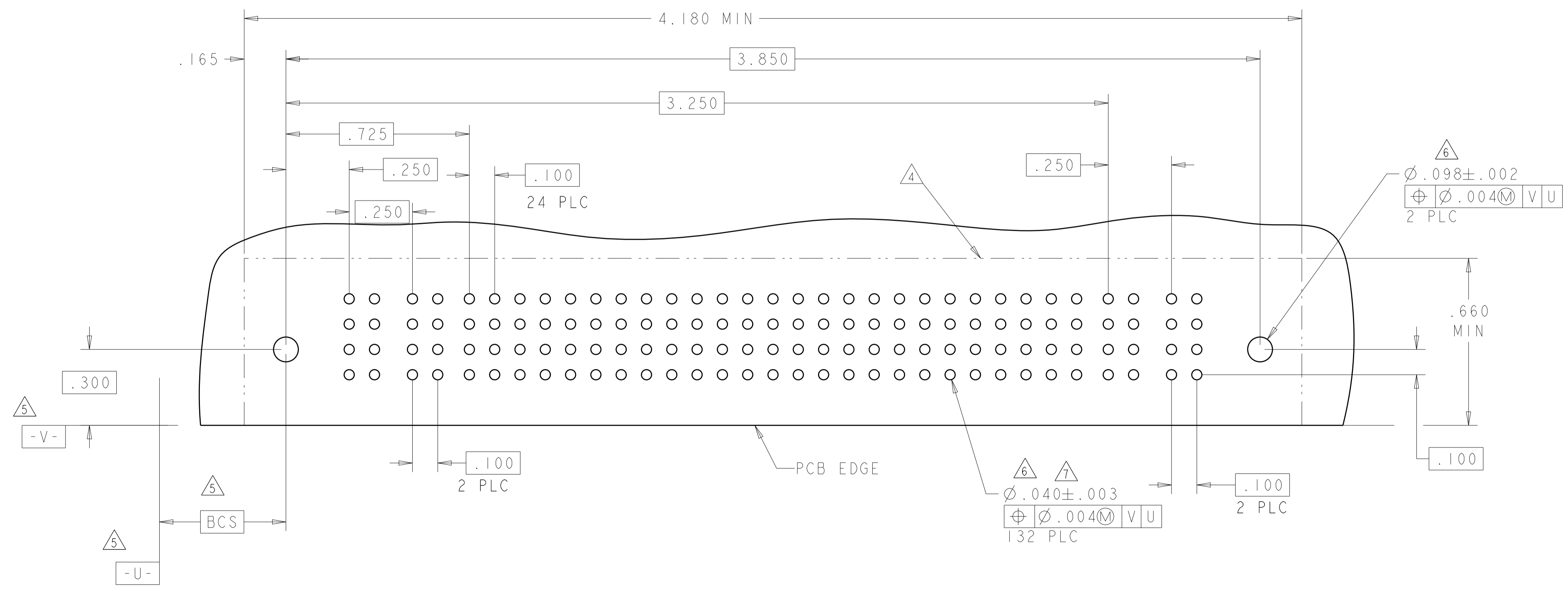
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN: R.GRZYBOWSKI 02FEB05		TE Connectivity	
DIMENSIONS: INCHES		CHK: M.PERCHEKKE 02FEB05		RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M.PERCHEKKE 02FEB05	RESTRICTED TO		
0 PLC ± .010		PRODUCT SPEC	SIZE: CAGE CODE: DRAWING NO: A100779C=6450120		
1 PLC ± .008		APPLICATION SPEC	SCALE: 4:1 SHEET 8 OF 24 REV: M2		
2 PLC ± .005		108-1973			
3 PLC ± .005		114-13038			
4 PLC ± .0020		WEIGHT:			
ANGLES ± .0020		CUSTOMER DRAWING			

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
ES	00	SEE SHEET 1			

PART NUMBER	ROWS	POWER						SIGNAL								POWER						
		P1	P2	P3	P4	P5	P6	P7	1	2	3	4	5	6	7	8	P8	P9	P10	P11	P12	P13
3-6450120-0	D	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	
	C							K	K	K	K	K	K	K	K							K
	B							N	N	N	N	N	N	N	N							N
A	A	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
7HDP + 32S + 7HDP																						



PART NUMBER	ROWS	POWER		SIGNAL																						POWER					
		P1	P2	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	P3	P4	
3-6450120-6	D	PM	PM	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	PM	PM
	C			K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K		
	B			N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N		
A	A	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S			
2P + 100S + 2P																															

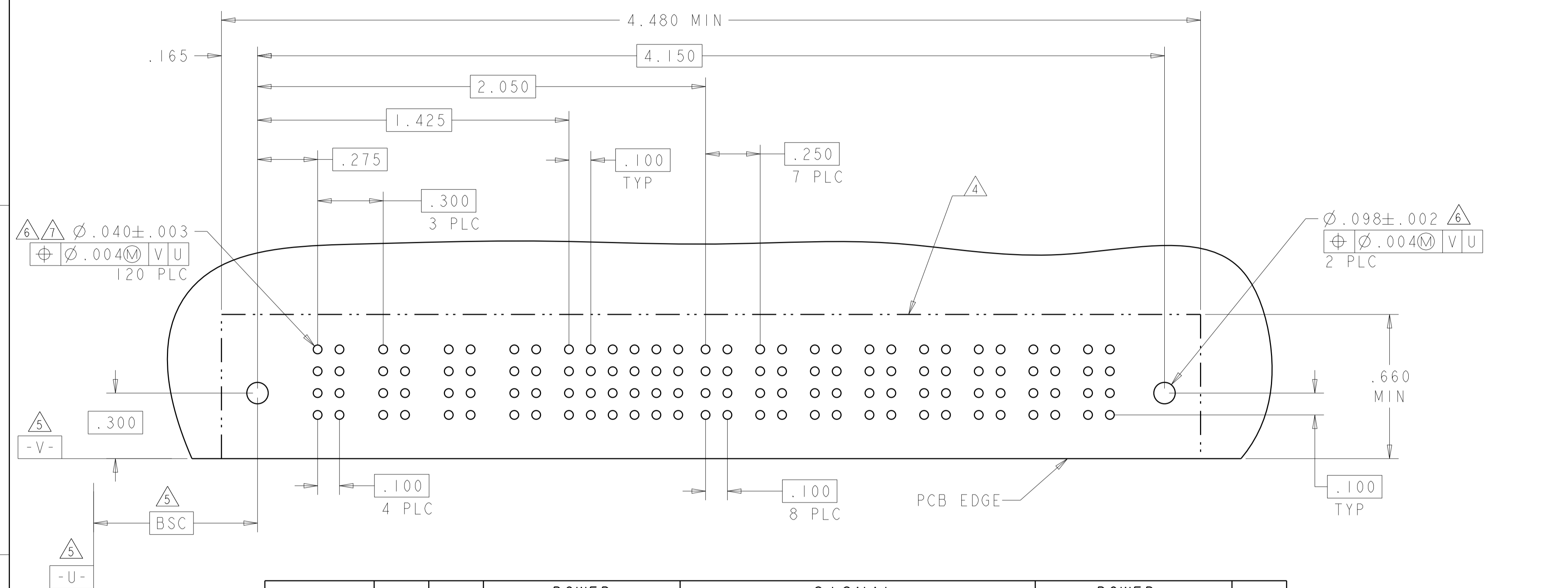


THIS DRAWING IS A CONTROLLED DOCUMENT.

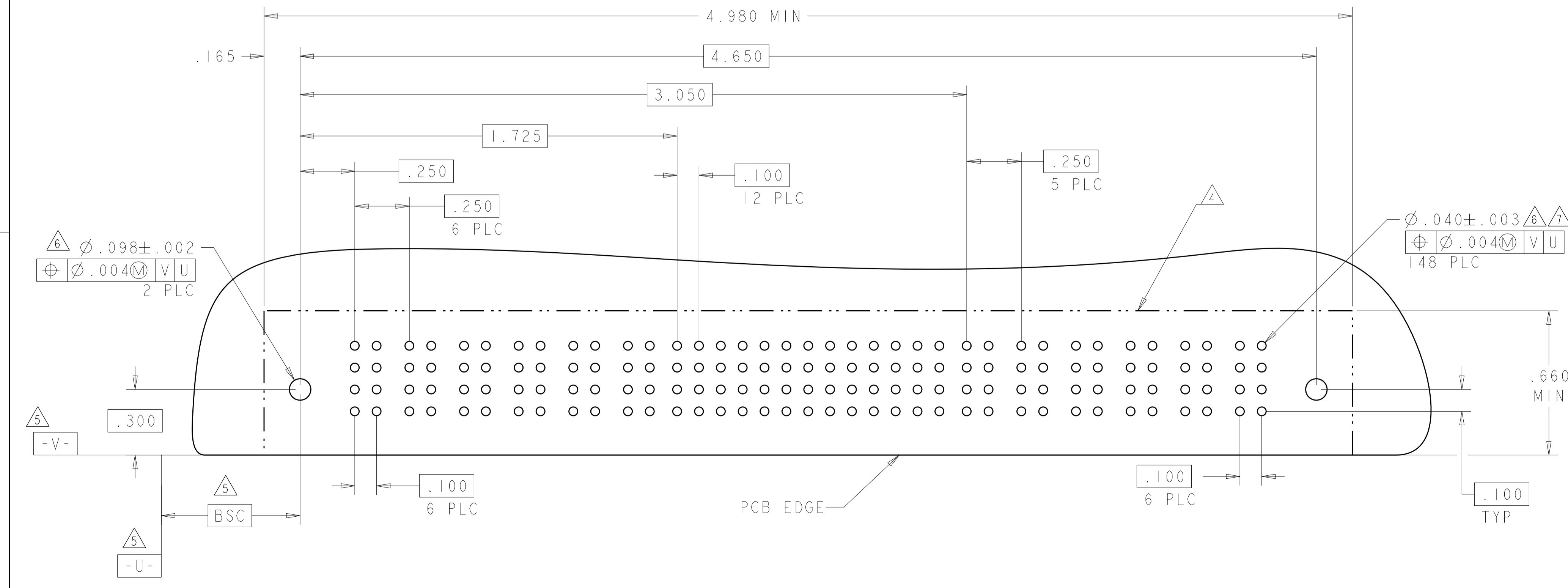
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DMN: R. GRZYBOWSKI 02FEB05	CHK: M. PERCHERKE 02FEB05	APVD: M. PERCHERKE 02FEB05	NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
0 PLC ±.01	1 PLC ±.01	2 PLC ±.01	3 PLC ±.01	4 PLC ±.002	ANGLES ±.020
MATERIAL: -	FINISH: -	PRODUCT SPEC: 108-1973	APPLICATION SPEC: 114-13038	WEIGHT: -	RESTRICTED TO: -
CUSTOMER DRAWING		SCALE: 4:1	SHEET: 9 of 24	REV: M2	

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
ES	00	SEE SHEET 1			

PART NUMBER	ROWS	POWER				SIGNAL						POWER										
		P1	P2	P3	P4	1	2	3	4	5	6	P5	P6	P7	P8	P9	P10	P11	P12			
4-6450120-0	D C B A	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM
						K	K	K	K	K	K											
						N	N	N	N	N	N											
						S	S	S	S	S	S											
4ACP + 24S + 8P																						



PART NUMBER	ROWS	POWER						SIGNAL													POWER							
		P1	P2	P3	P4	P5	P6	1	2	3	4	5	6	7	8	9	10	11	12	13	P7	P8	P9	P10	P11	P12		
3-6450120-5	D C B A	PM	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM
							K	K	K	K	K	K																
							N	N	N	N	N	N																
							S	S	S	S	S	S																
6P + 52S + 6P																												



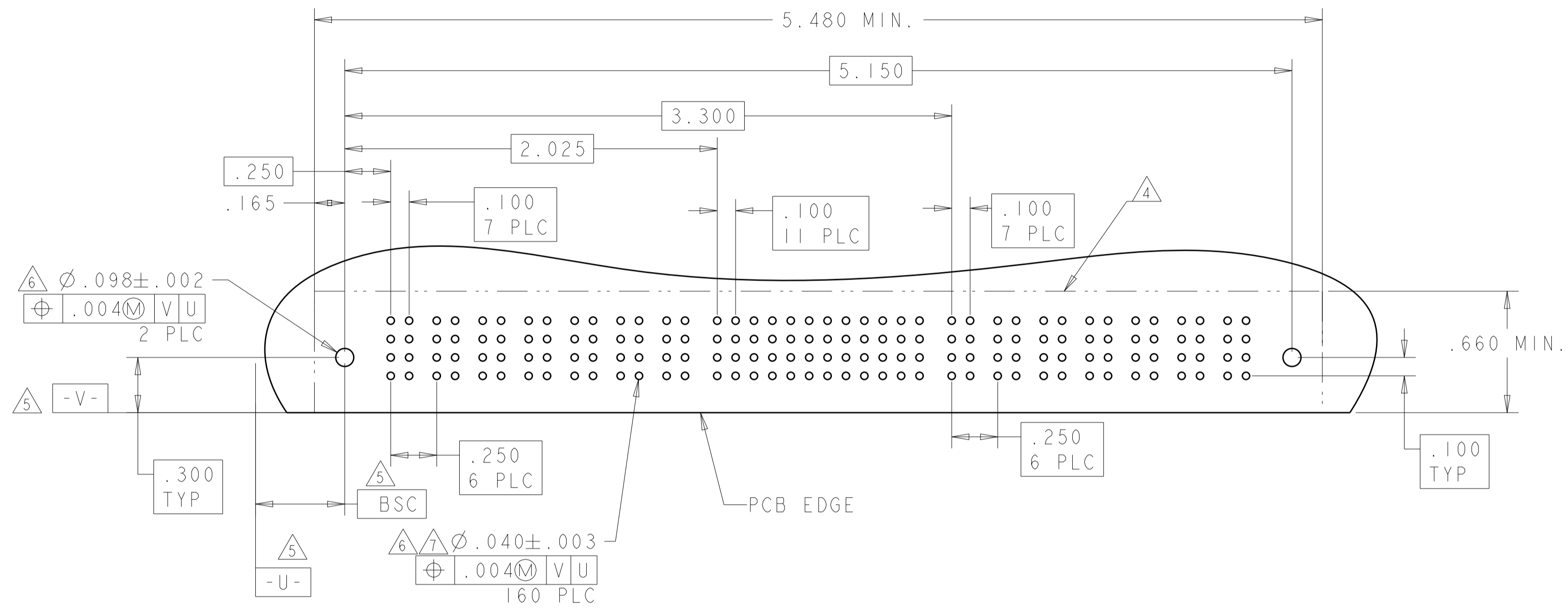
THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN: R. GRZYBOWSKI 02FEB05	CHK: M. PERCHERKE 02FEB05	APVD: M. PERCHERKE 02FEB05	NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
INCHES	0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.002	PRODUCT SPEC: 108-1973	APPLICATION SPEC: 114-13038	WEIGHT: -	SIZE: A1
MATERIAL: -	FINISH: -	RESTRICTED TO: -	CUSTOMER DRAWING	SCALE: 4:1	SHEET 10 OF 24

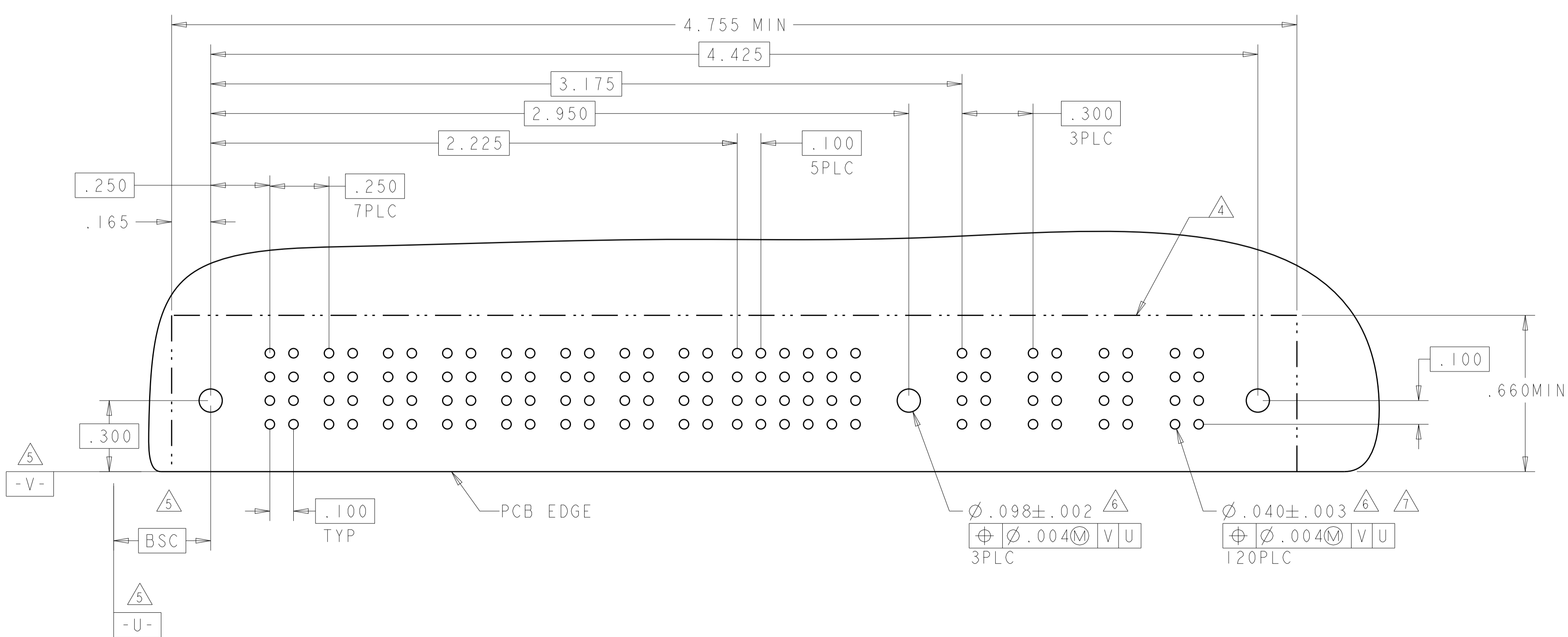
4805 (3/11)

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
ES	00	SEE SHEET 1			

PART NUMBER	ROWS	POWER						SIGNAL												POWER																			
		P1	P2	P3	P4	P5	P6	P7	1	2	3	4	5	6	7	8	9	10	11	12	P8	P9	P10	P11	P12	P13	P14												
3-6450120-4	D C B A	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM						
								K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K							K	K	K	K		
								N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N							N	N	N	N	N	N
								S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S							S	S	S	S	S	S
7P + 48S + 7P		HD		HD		HD		HD		HD		HD		HD		HD		HD		HD		HD		HD		HD													



PART NUMBER	ROWS	POWER								SIGNAL						POWER																								
		P1	P2	P3	P4	P5	P6	P7	P8	1	2	3	4	5	6	P9	P10	P11	P12																					
4-6450120-2	D C B A	PM	PM	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	PM	PM	PM	PM									
										K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K					K	K	K	K	K	K	K		
										N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N					N	N	N	N	N	N	N	N	N
										S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S					S	S	S	S	S	S	S	S	
8P + 24S + 1M + 4ACP		HD		HD		HD		HD		HD		HD		HD		HD		HD		HD		HD		HD		HD														

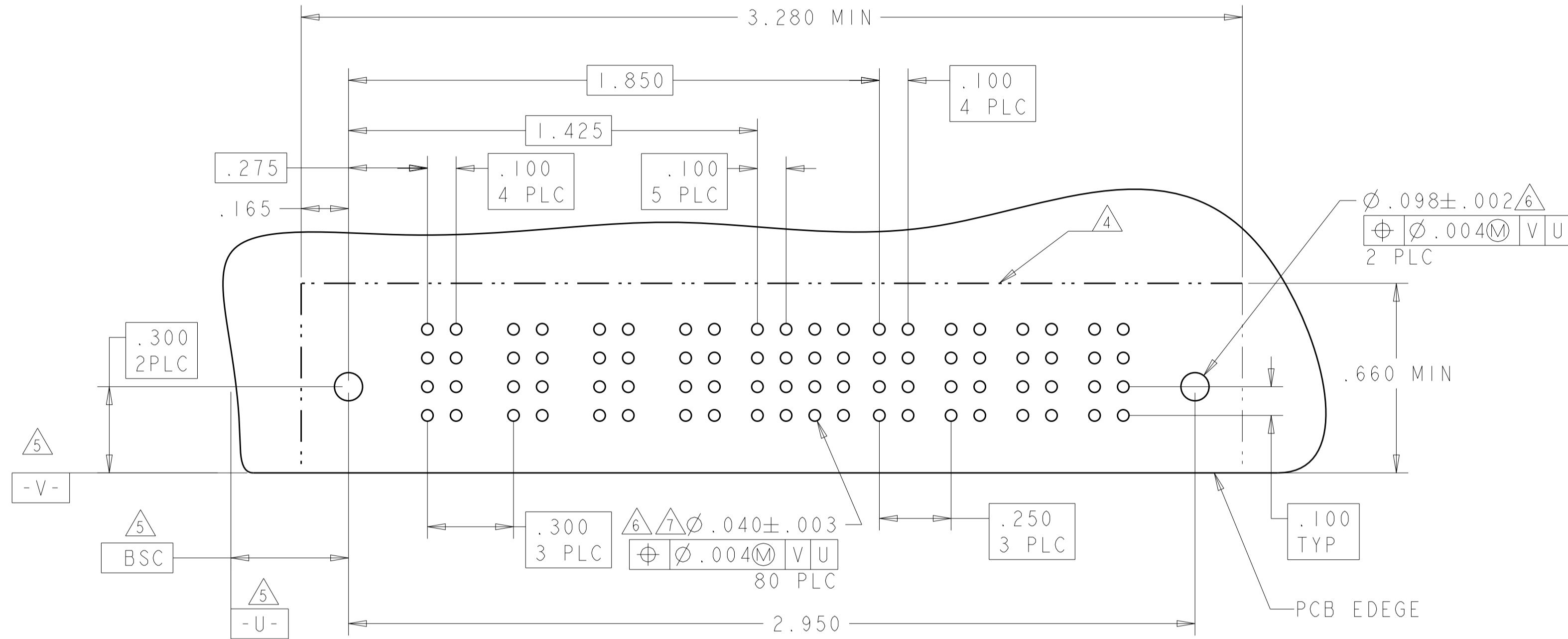


THIS DRAWING IS A CONTROLLED DOCUMENT.

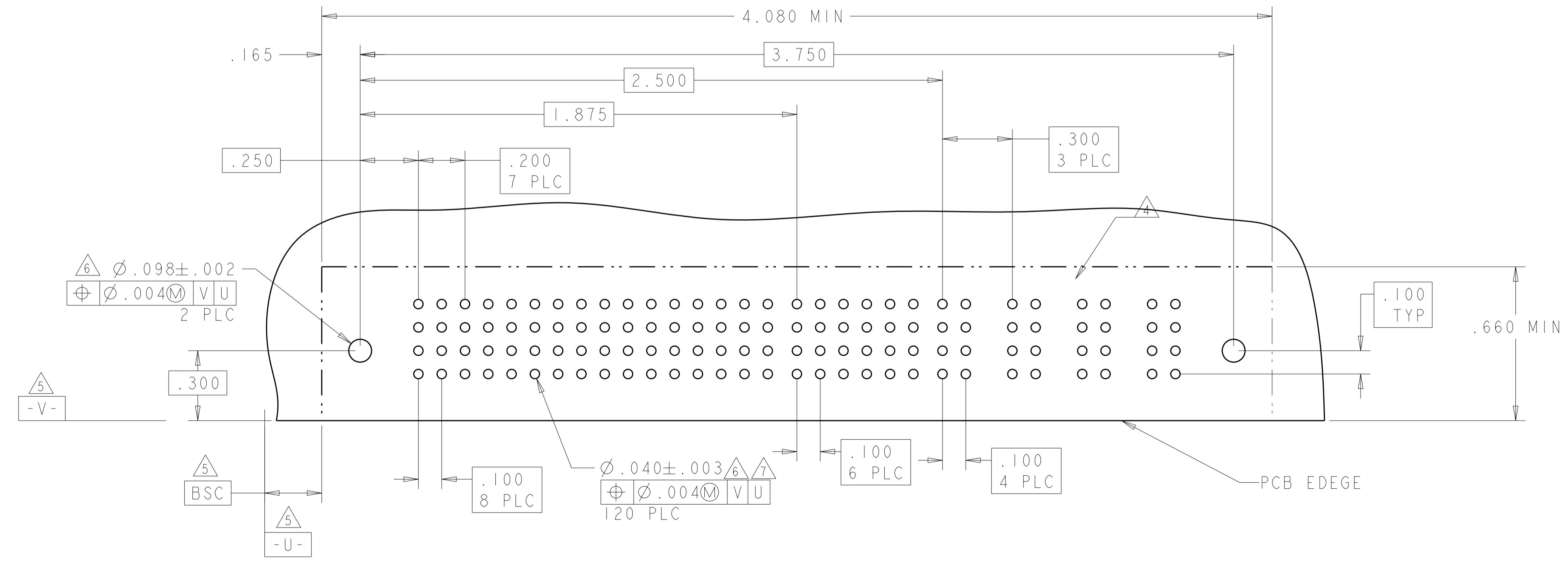
DMN: R. GRZYBOWSKI	02FEB05		TE Connectivity
CHK: M. PERCHERKE	02FEB05		NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
APVD: M. PERCHERKE	02FEB05	PRODUCT SPEC: 108-1973	RESTRICTED TO:
		APPLICATION SPEC: 114-13038	SIZE: A1
		ANGLES: ±.0020	CAGE CODE: C=6450120
MATERIAL:	FINISH:	WEIGHT:	SCALE: 4:1
CUSTOMER DRAWING		SHEET 11 OF 24	

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS	POWER				SIGNAL				POWER			
		P1	P2	P3	P4	1	2	3	4	P5	P6	P7	P8
4-6450120-3	D C B A	PM	PM	PM	PM	J	J	J	J	PM	PM	PM	PM
						K	K	K	K				
						N	N	N	N				
						S	S	S	S				
4ACP + 16S + 4P													



PART NUMBER	ROWS	POWER								SIGNAL						POWER			
		P1	P2	P3	P4	P5	P6	P7	P8	1	2	3	4	5	6	P9	P10	P11	P12
4-6450120-4	D C B A	PM	PM	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM
										K	K	K	K	K	K				
										N	N	N	N	N	N				
										S	S	S	S	S	S				
8P + 24S + 4ACP																			



THIS DRAWING IS A CONTROLLED DOCUMENT. DWN: R. GRZYBOWSKI 02FEB05
 CHK: M. PERCHERKE 02FEB05
 APVD: M. PERCHERKE 02FEB05

STE TE Connectivity

NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL

PRODUCT SPEC: 108-1973
 APPLICATION SPEC: 114-13038

SIZE: A1 CAGE CODE: 6450120 DRAWING NO: 100779
 WEIGHT: -

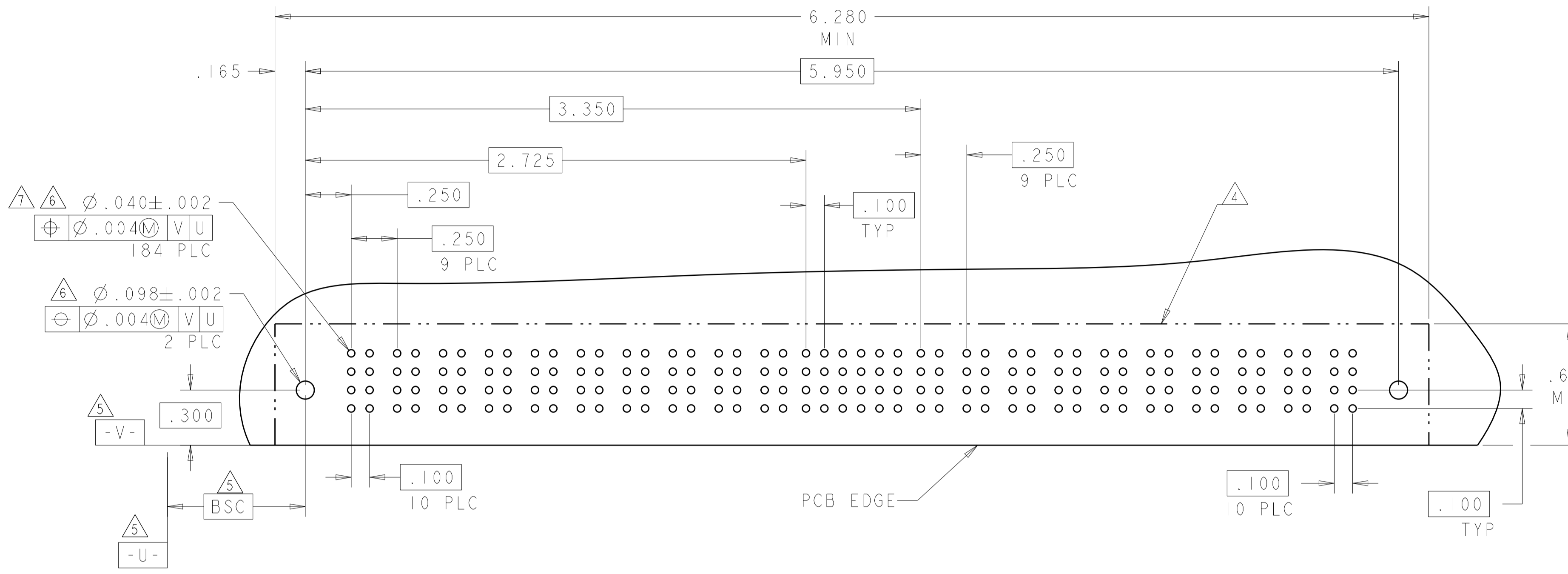
MATERIAL: - FINISH: -

CUSTOMER DRAWING SCALE: 4:1 SHEET 12 OF 24 REV: M2

LOC	DIST	REVISIONS					
ES	00	P	LTN	DESCRIPTION	DATE	OWN	APVD
				SEE SHEET 1			

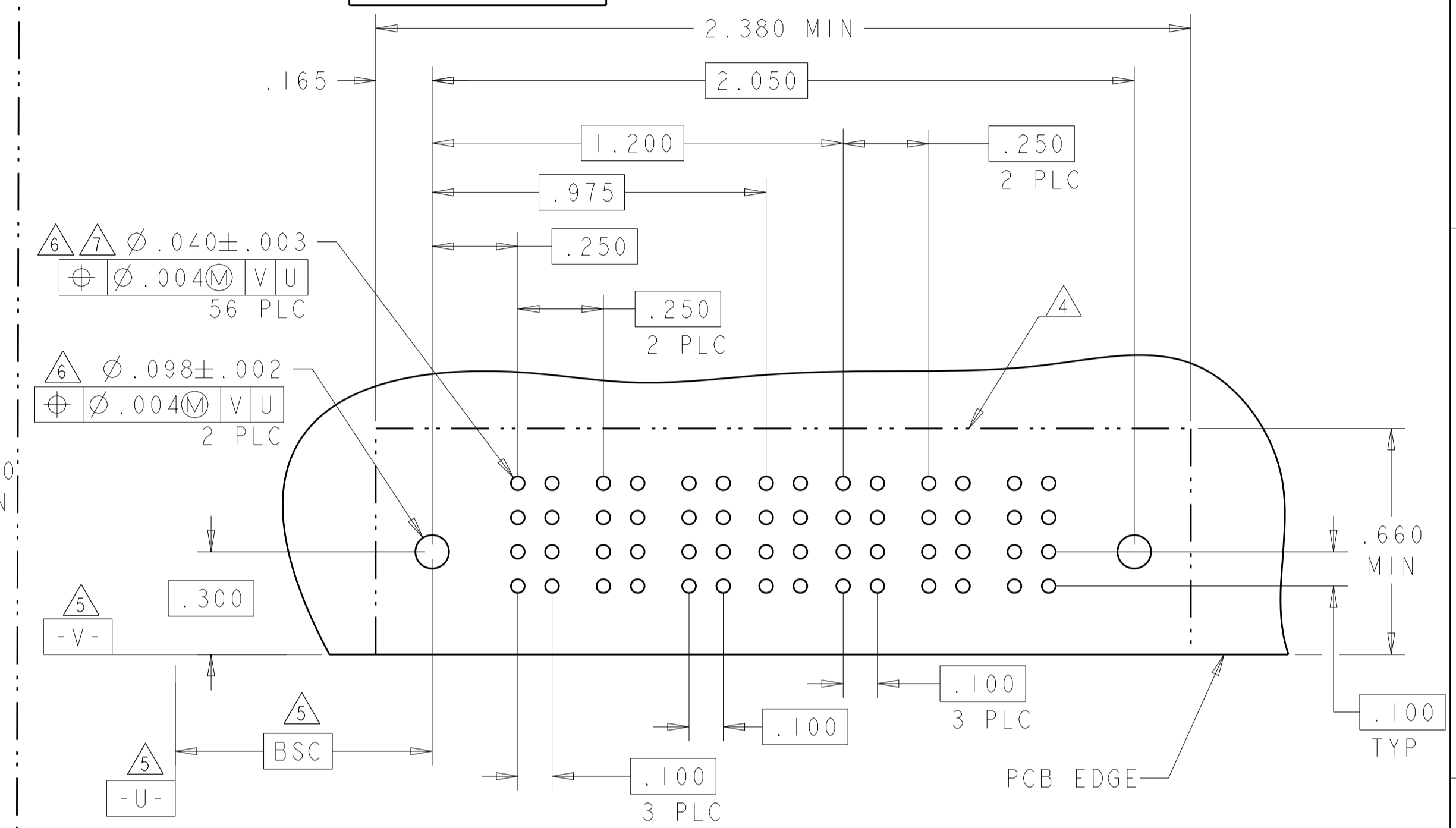
PART NUMBER	ROWS	POWER									SIGNAL						POWER									
		P1	P2	P3	P4	P5	P6	P7	P8	P9	P10	1	2	3	4	5	6	P11	P12	P13	P14	P15	P16	P17	P18	P19
4-6450120-5	D C B A	PM	PM	PM	PM	PM	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM	PM	PM	PM	PM	PM	PM
											K	K	K	K	K	K										
											N	N	N	N	N	N										
											S	S	S	S	S	S										

10P + 24S + 10P



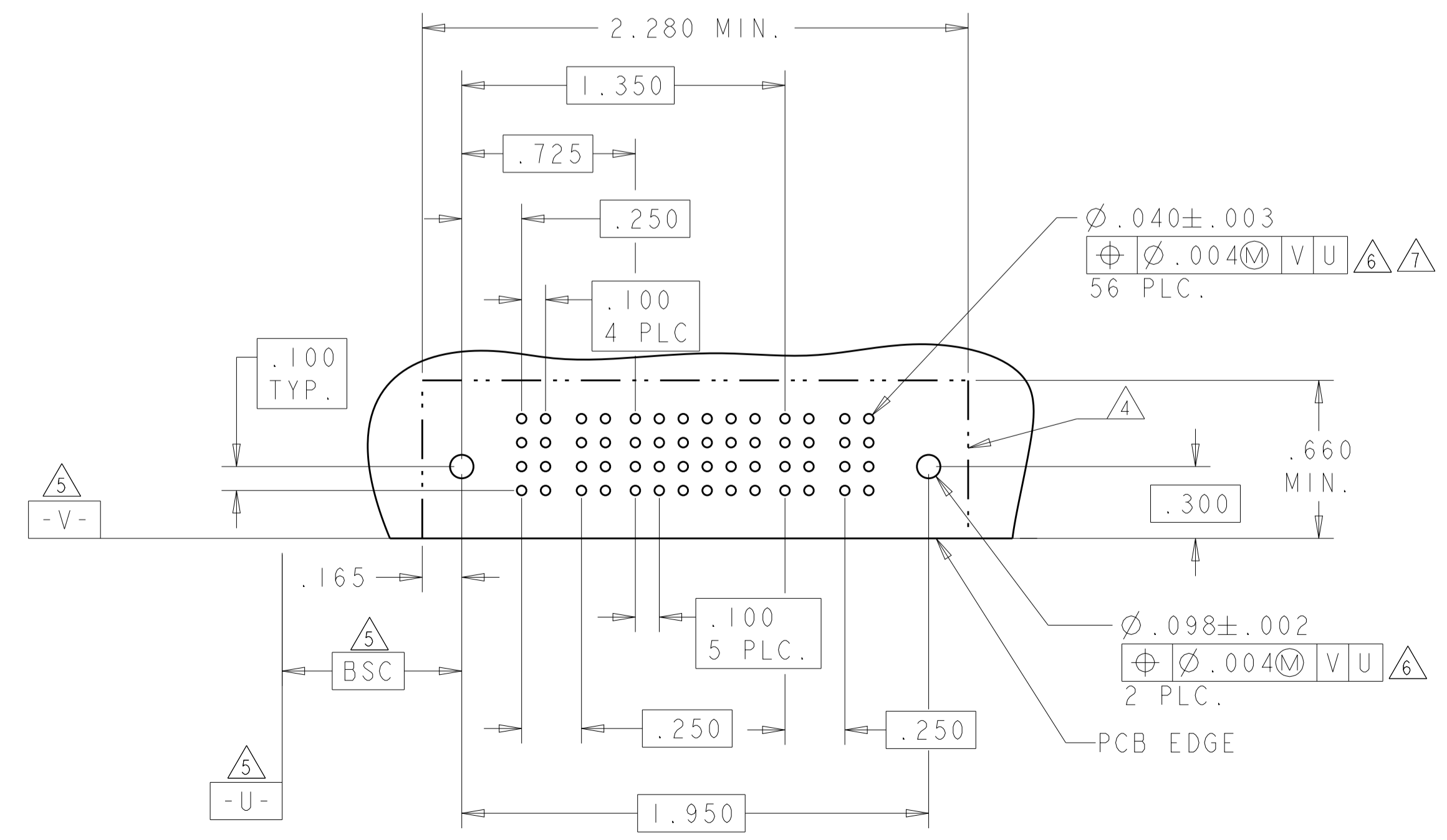
PART NUMBER	ROWS	POWER			SIGNAL		POWER		
		P1	P2	P3	1	2	P4	P5	P6
4-6450120-6	D C B A	PM	PM	PM	J	J	PM	PM	PM
					K	K			
					N	N			
					S	S			

3P + 8S + 3P



PART NUMBER	ROWS	POWER		SIGNAL						POWER	
		P1	P2	1	2	3	4	5	6	P3	P4
4-6450120-7	D C B A	PM	PM	J	J	J	J	J	J	PM	PM
				K	K	F	K	K	K		
				N	N	G	N	N	N		
				S	S	S	S	S	S		

2P + 24S + 2P



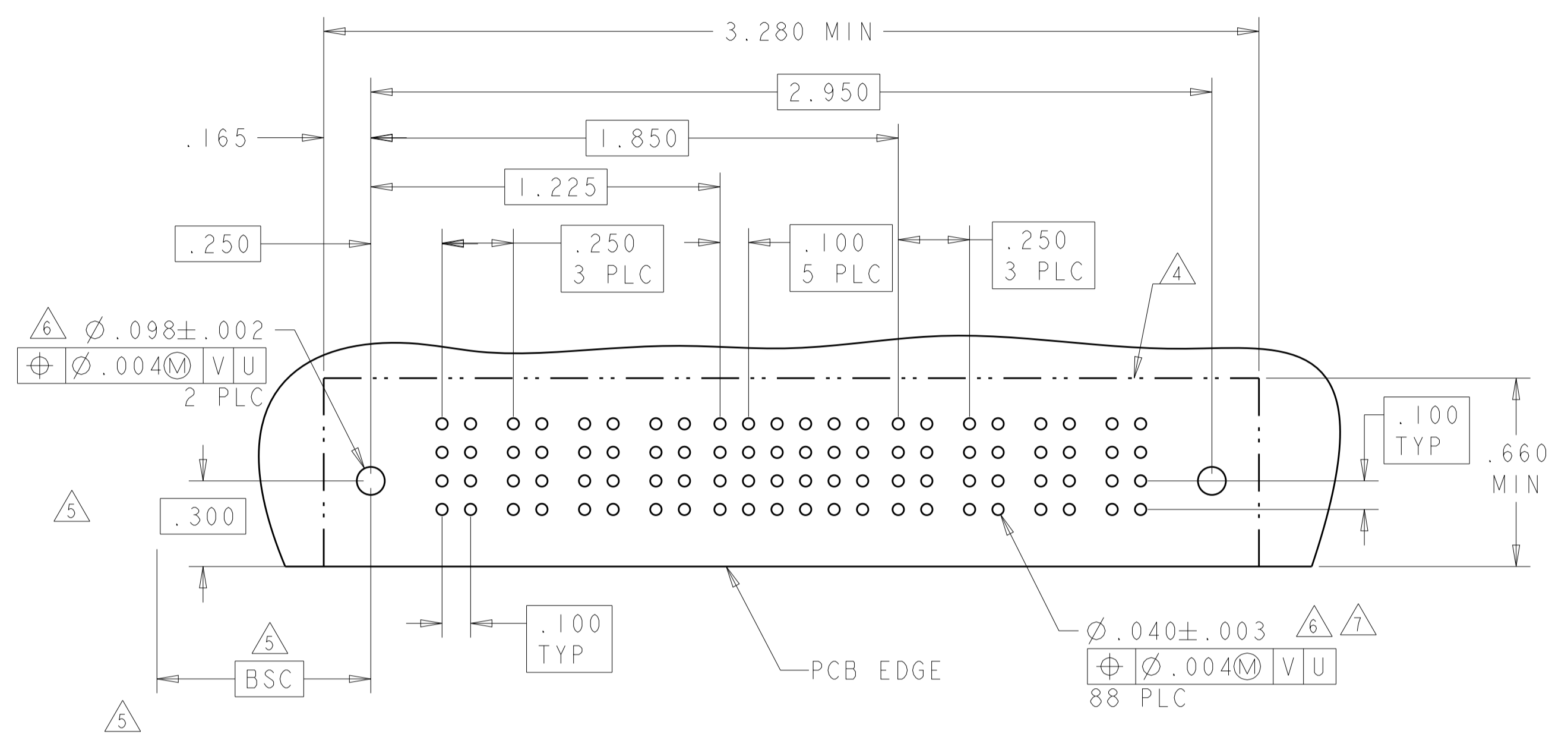
THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN: R. GRZYBOWSKI 02FEB05	CHK: M. PERCHERKE 02FEB05	APVD: M. PERCHERKE 02FEB05	NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
INCHES	0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.005 ANGLES ±.002	PRODUCT SPEC: 108-1973	APPLICATION SPEC: 114-13038	WEIGHT: -	RESTRICTED TO: -
MATERIAL: -	FINISH: -	SIZE: A1	CAGE CODE: 100779	DRAWING NO: C=6450120	SHEET 13 OF 24
CUSTOMER DRAWING				SCALE: 4:1	REV: M2

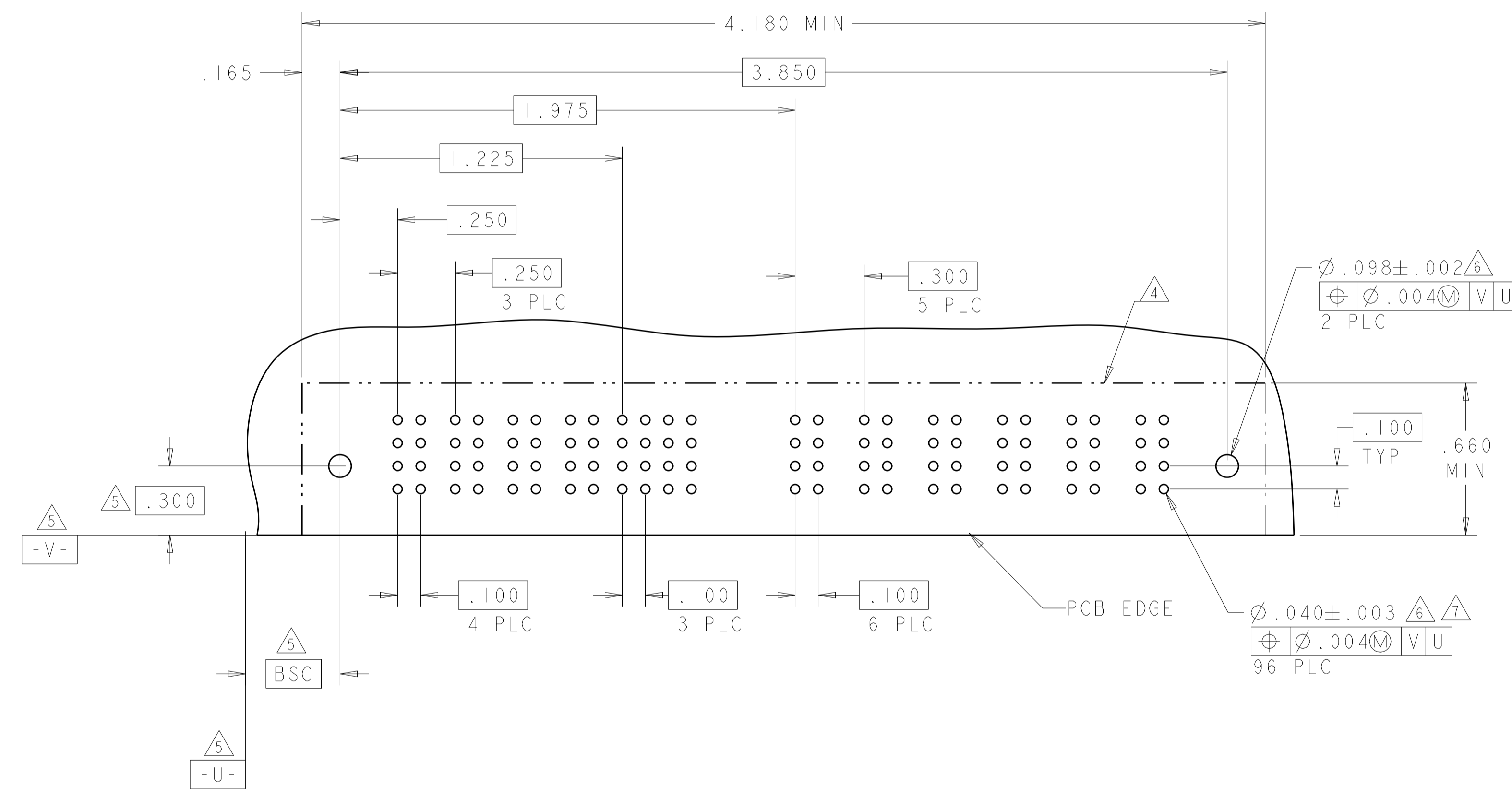
STE TE Connectivity

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
-	-	SEE SHEET 1	-	-	-

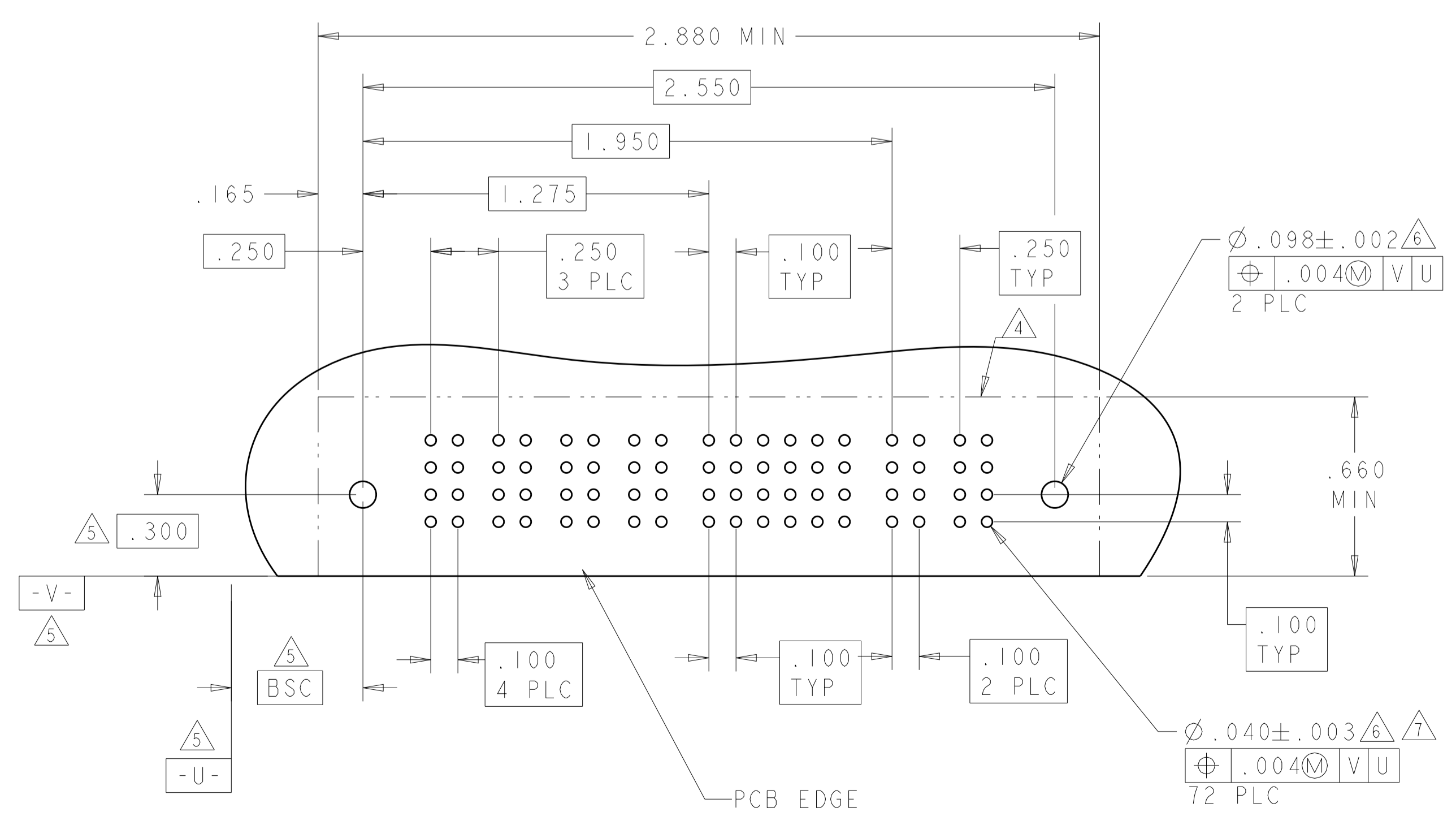
PART NUMBER	ROWS	POWER				SIGNAL						POWER			
		P1	P2	P3	P4	1	2	3	4	5	6	P5	P6	P7	P8
4-6450120-8	D	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM
	C					K	K	K	K	K					
	B					N	N	N	N	N	N				
	A					S	S	S	S	S	S				
4P + 24S + 4P															



PART NUMBER	ROWS	POWER				SIGNAL				POWER						
		P1	P2	P3	P4	1	2	3	4	P5	P6	P7	P8	P9	P10	P11
5-6450120-0	D	PM	PM	PM	PM	J	J	J	J	PM	PM	PM	PM	PM	PM	
	C					K	K	K	K							
	B					N	N	N	N							
	A					S	S	S	S							
4P + 16S + 7ACP																



PART NUMBER	ROWS	POWER				SIGNAL						POWER	
		P1	P2	P3	P4	1	2	3	4	5	6	P5	P6
2-6450120-5	D	PM	PM	PM	PM	J	J	J	J	J	J	PM	PM
	C					K	K	K	K	K			
	B					N	N	N	N	N	N		
	A					S	S	S	S	S	S		
4P + 24S + 2P													



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DMN: R. GRZYBOWSKI 02FEB05	CHK: M. PERCHERKE 02FEB05	APVD: M. PERCHERKE 02FEB05	NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
0 PLC ±.01	1 PLC ±.01	2 PLC ±.01	3 PLC ±.01
4 PLC ±.005	5 PLC ±.005	6 PLC ±.005	7 PLC ±.005
8 PLC ±.002	9 PLC ±.002	10 PLC ±.002	11 PLC ±.002
MATERIAL: -		FINISH: -	

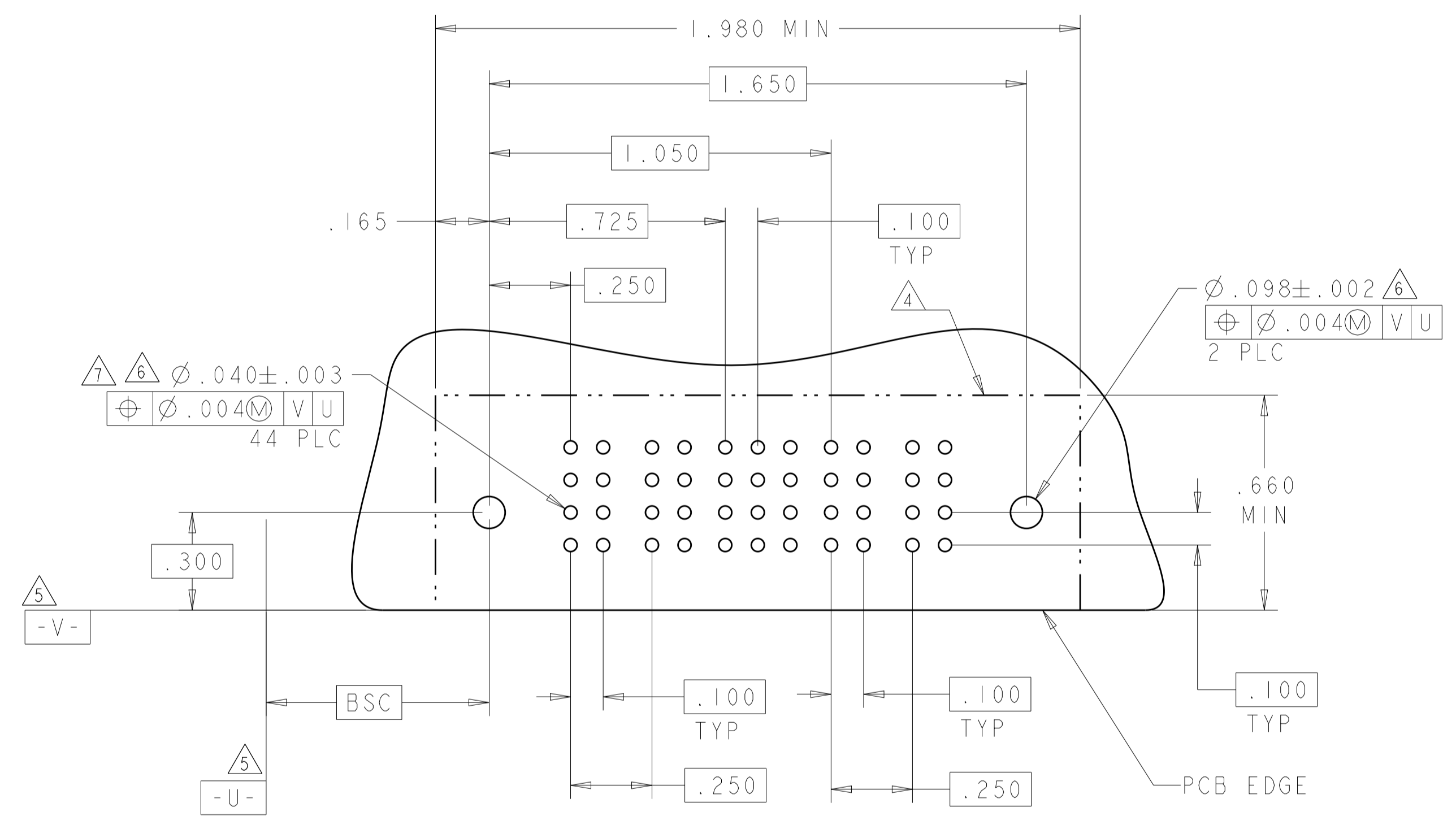
STE TE Connectivity

SIZE: 108-1973 APPLICATION SPEC: 114-13038 WEIGHT: -

SCALE: 4:1 SHEET 14 OF 24 REV: M2

LOC	DIST	REVISIONS					
		P	LTN	DESCRIPTION	DATE	DWN	APVD
ES	00	-	-	SEE SHEET 1	-	-	-

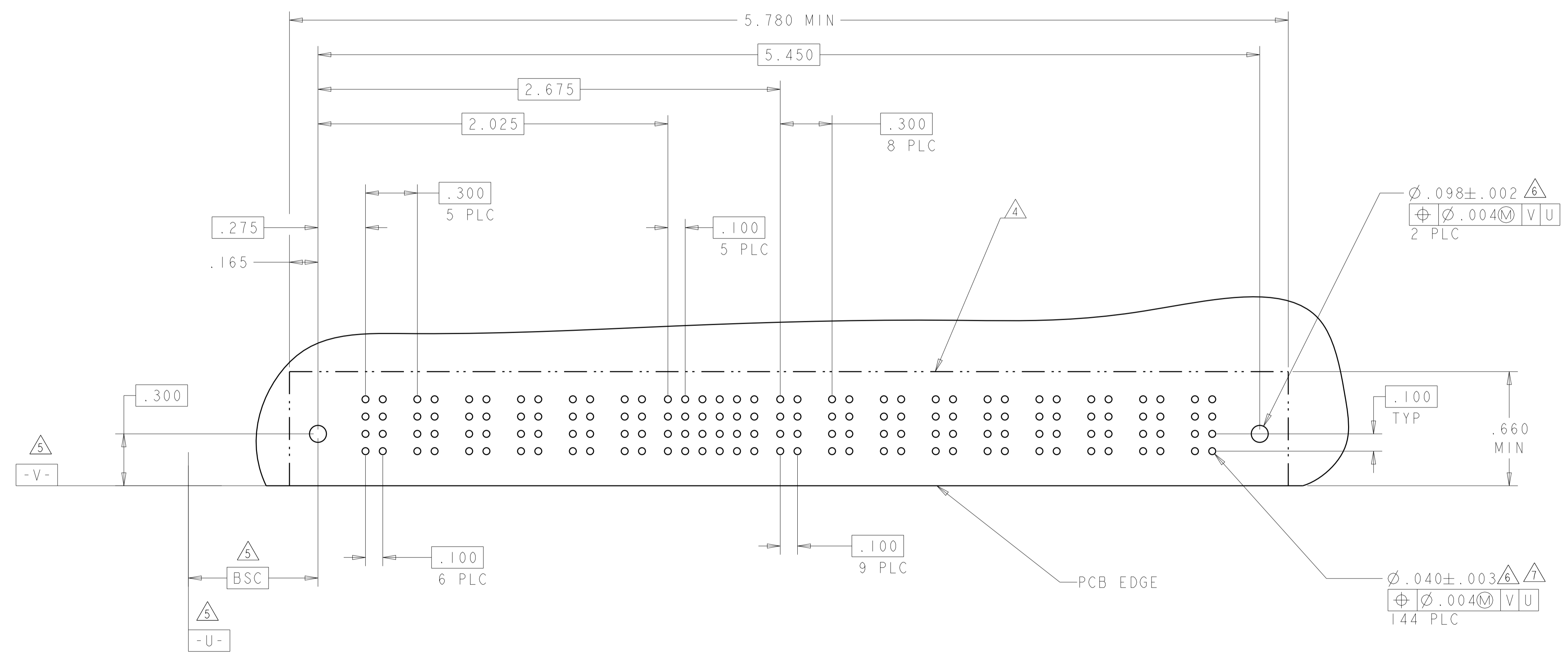
PART NUMBER	ROWS	POWER		SIGNAL			POWER	
		P1	P2	1	2	3	P3	P4
4-6450120-9	D			J	J	J		
	C			K	K	K		
	B			N	N	N		
	A			S	S	S		
2P + 12S + 2P		PM	PM	PM	PM	PM	PM	



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN R. GRZYBOWSKI 02FEB05	 TE Connectivity
DIMENSIONS: INCHES		CHK M. PERCHERKE 02FEB05	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±.2°		APVD M. PERCHERKE 02FEB05	NAME RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
MATERIAL		PRODUCT SPEC 108-1973	SIZE 114-13038
FINISH		APPLICATION SPEC 114-13038	RESTRICTED TO
CUSTOMER DRAWING		WEIGHT	A100779C=6450120
SCALE 4:1		SHEET 15 OF 24	REV M2

LOC		DIST		REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD		
-	-	SEE SHEET 1	-	-	-		

PART NUMBER	ROWS	POWER						SIGNAL						POWER										
		P1	P2	P3	P4	P5	P6	1	2	3	4	5	6	P7	P8	P9	P10	P11	P12	P13	P14	P15		
5-6450120-2	D C B A	[HD]	[]	[PM]	[PM]	[PM]	[]	[PM]	J	J	[]	J	E	[]	[]	[PM]	[PM]	[PM]	[]	[PM]	[PM]	[PM]	[]	[HD]
			[]	[]	[]	[]	[]	[]	K	K	[]	K	K	[]	[]	[]	[]	[]	[]	[]	[]	[]		
			[]	[]	[]	[]	[]	[]	N	N	[]	N	N	[]	[]	[]	[]	[]	[]	[]	[]	[]		
			[]	[]	[]	[]	[]	[]	S	S	[]	S	H	[]	[]	[]	[]	[]	[]	[]	[]	[]		
6P + 24S + 9P																								

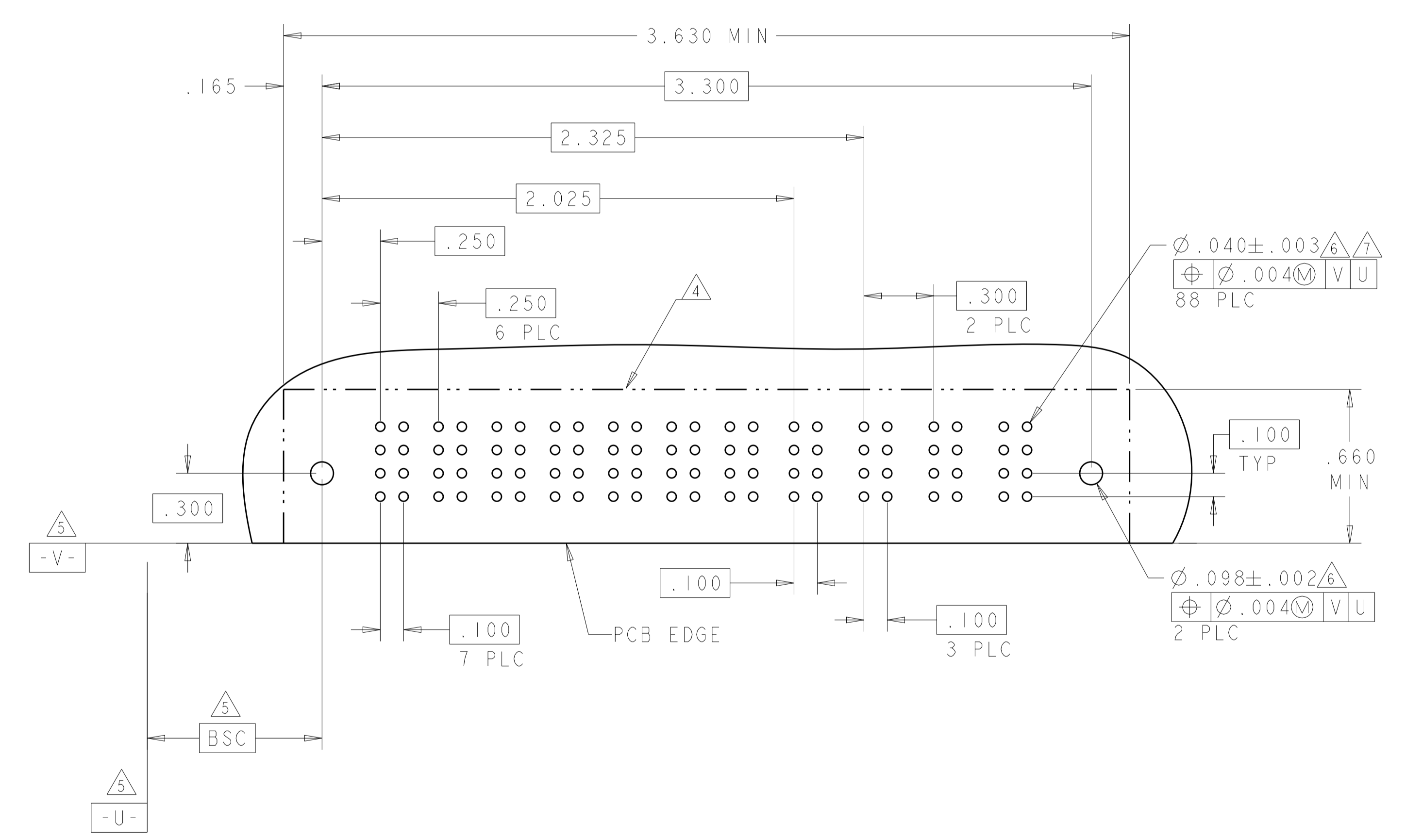
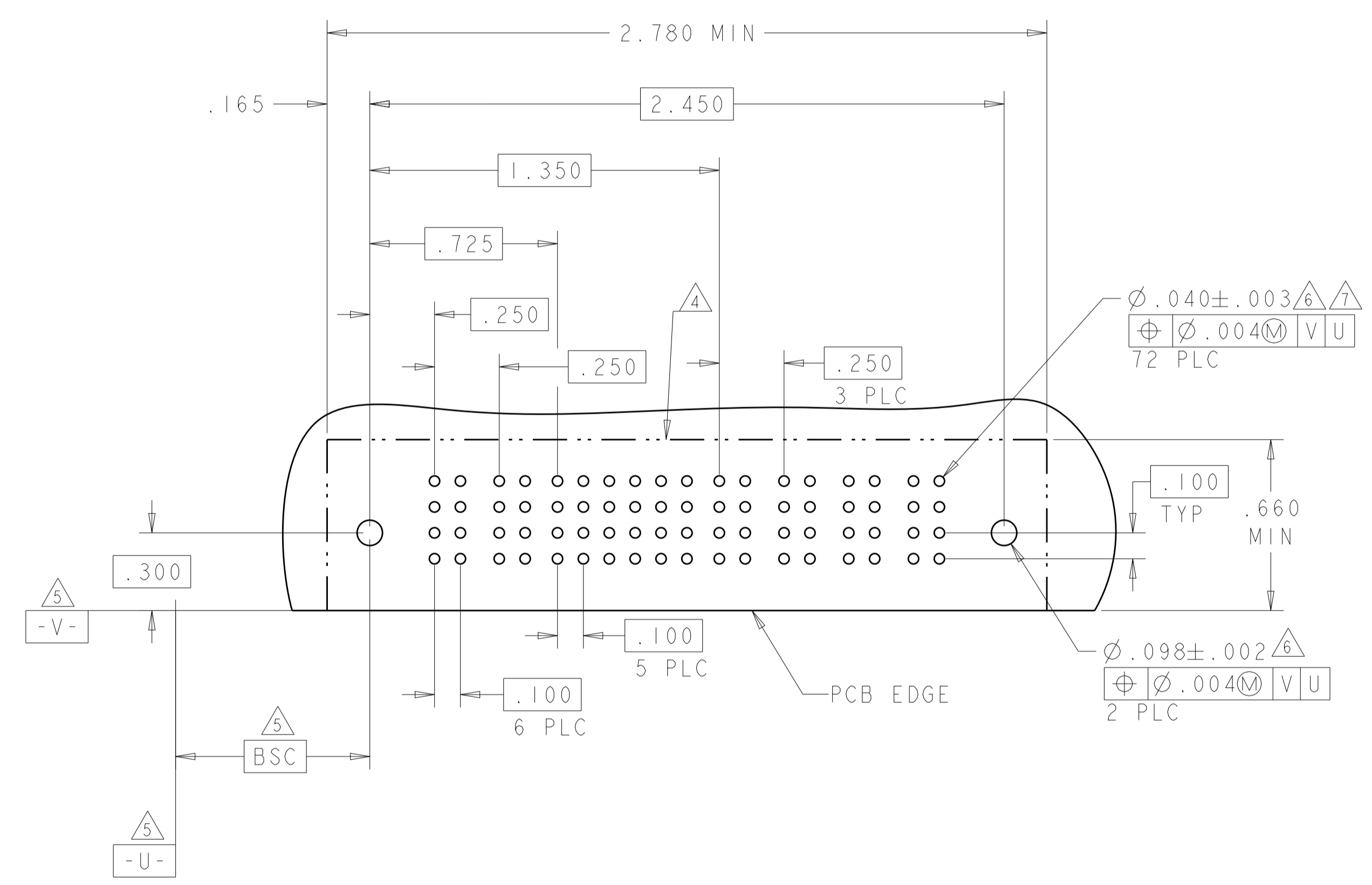


THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN: R. GRZYBOWSKI 02FEB05	TE Connectivity
DIMENSIONS: INCHES		CHK: M. PERCHERKE 02FEB05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M. PERCHERKE 02FEB05	NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
0 PLC ±.01	1 PLC ±.01	PRODUCT SPEC: 108-1973	SIZE: CAGE CODE DRAWING NO: A100779C=6450120
2 PLC ±.01	3 PLC ±.005	APPLICATION SPEC: 114-13038	RESTRICTED TO: -
4 PLC ±.0020	ANGLES ±.0020	WEIGHT: -	SCALE: 4:1 SHEET 16 OF 24 REV: M2
MATERIAL: -	FINISH: -	CUSTOMER DRAWING	

LOC	DIST	REVISIONS			
P	LTN	DESCRIPTION	DATE	DMN	APVD
ES	00	- SEE SHEET 1	-	-	-

PART NUMBER	ROWS	POWER		SIGNAL						POWER			
		P1	P2	1	2	3	4	5	6	P3	P4	P5	P6
5-6450120-3	D	PM	PM	J	J	J	J	J	J	PM	PM	PM	PM
	C			K	K	K	K	K	K				
	B			N	N	N	N	N	N				
	A			S	S	S	S	S	S				
2P + 24S + 4P													

PART NUMBER	ROWS	POWER							SIGNAL		POWER		
		P1	P2	P3	P4	P5	P6	P7	1	2	P8	P9	P10
5-6450120-5	D	PM	PM	PM	PM	PM	PM	PM	J	J	PM	PM	PM
	C								K	K			
	B								N	N			
	A								S	S			
7P + 8S + 3ACP													



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± 1 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±2°	FINISH	FINISH
-----------------------	--	--------	--------

OWN: R. GRZYBOWSKI 02FEB05	CHK: M. PERCHERKE 02FEB05	APVD: M. PERCHERKE 02FEB05	NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
PRODUCT SPEC: 108-1973			RESTRICTED TO: -
APPLICATION SPEC: 114-13038			SIZE: A
WEIGHT: -			CAGE CODE: 6450120
CUSTOMER DRAWING			SCALE: 4:1 SHEET 17 OF 24 REV: M2

4805 (3/11)

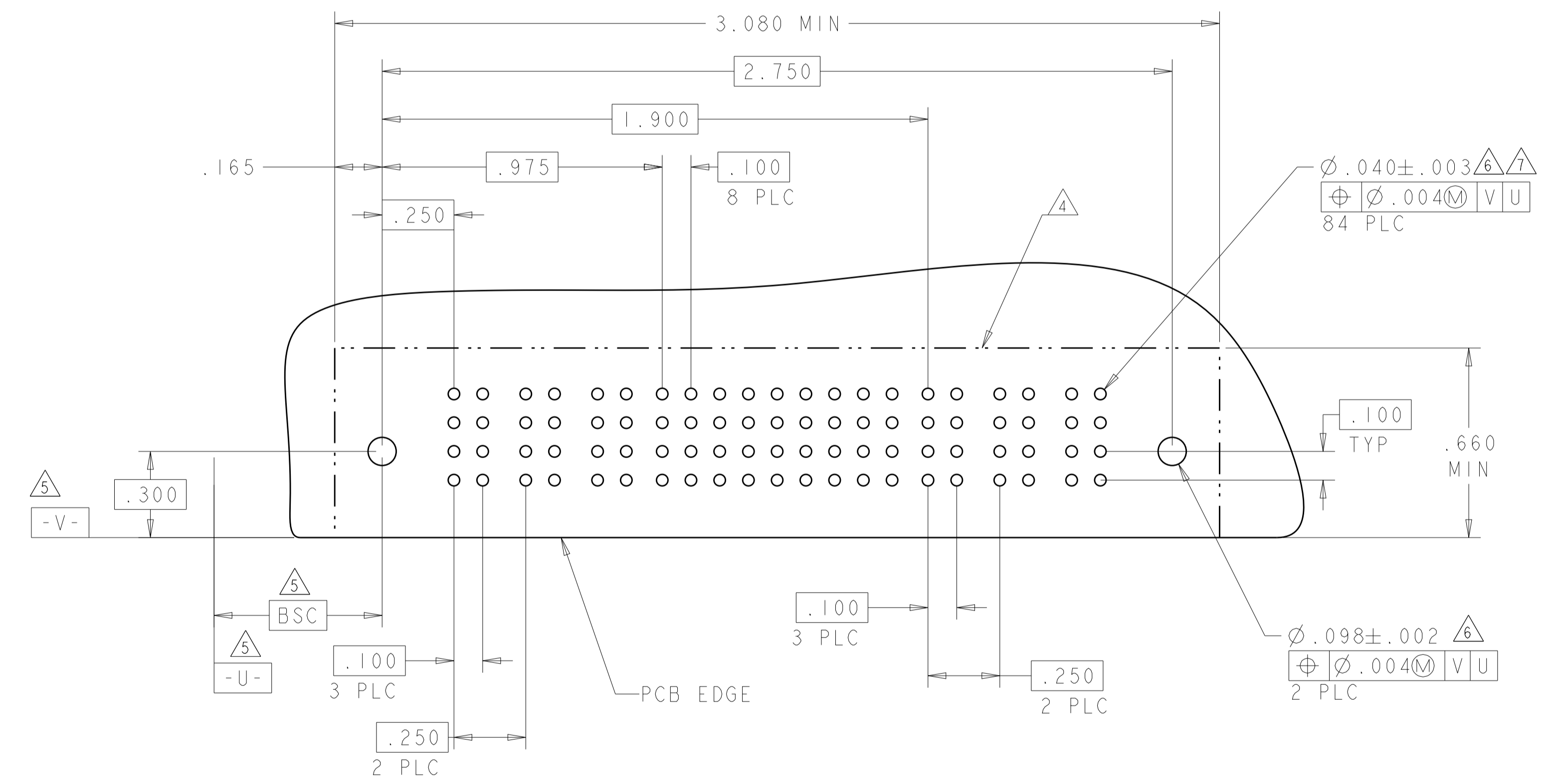
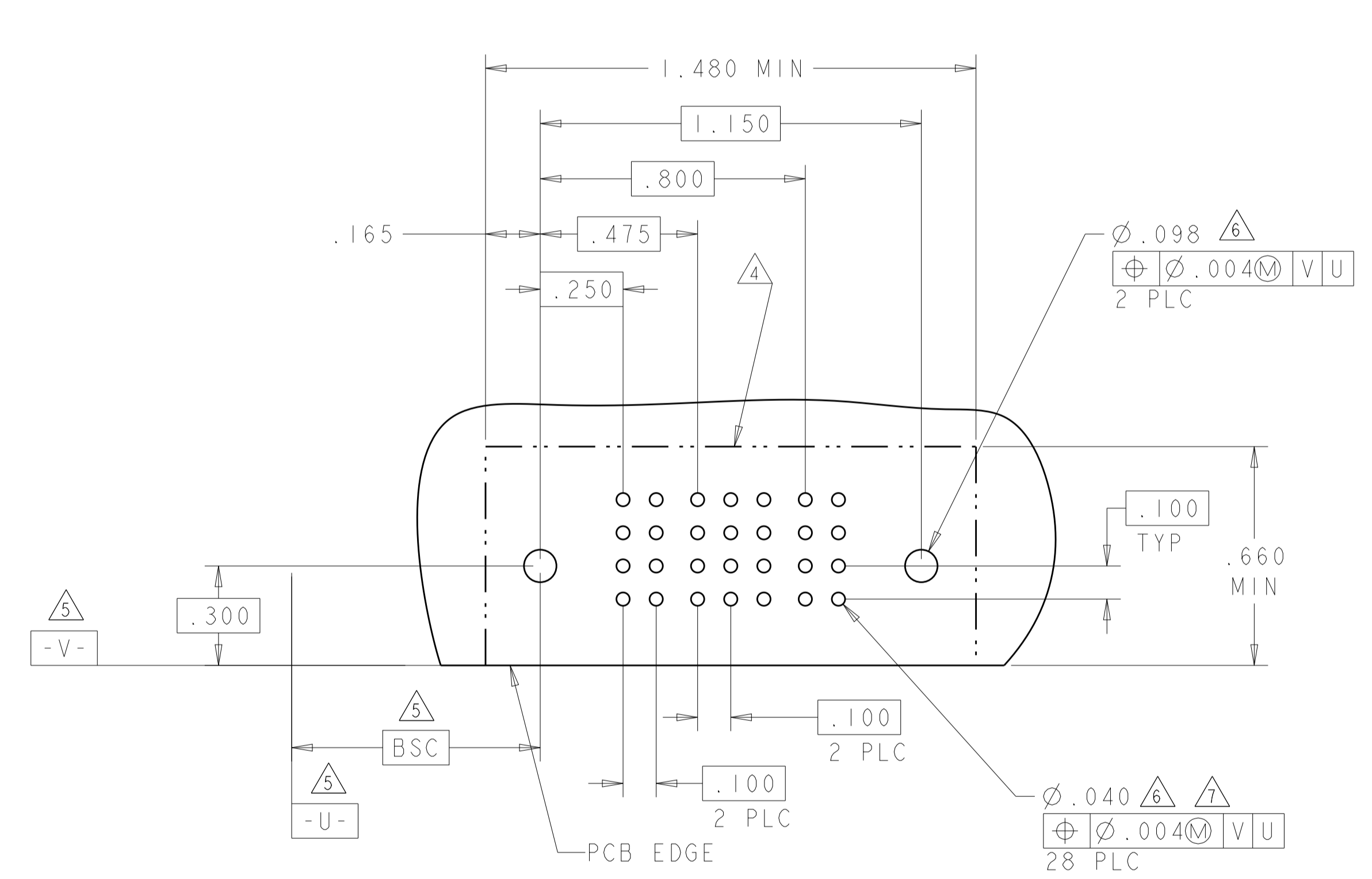
LOC	DIST	REVISIONS				
		REV	DATE	BY	CHK	APVD
ES	00					
		SEE SHEET 1				

(L9)

PART NUMBER	ROWS	POWER					SIGNAL			POWER		
		PI	1	2	3	P2	1	2	3	4	5	6
6-6450120-9	D C B A	PM		J K N H	J K N S	J K N S	E K N S	PM			HD	
IP + 12S + IP												

PART NUMBER	ROWS	POWER			SIGNAL									POWER				
		PI	P2	P3	1	2	3	4	5	6	7	8	9	P4	P5	P6		
5-6450120-7	D C B A	PM		PM	J K N S	J K N S	J K N S	J K N S	J K N S	J K N S	J K N S	J K N S	J K N S	PM		PM	HD	
3P + 36S + 3P																		

PART NUMBER	ROWS	POWER					SIGNAL			POWER		
		PI	1	2	3	P2	1	2	3	4	5	6
5-6450120-6	D C B A	PM		J K N S	J K N S	J K N S	E K N S	PM			HD	
IP + 12S + IP												



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC	±
INCHES		1 PLC	± .01
		2 PLC	± .005
		3 PLC	± .0020
		4 PLC	± .0020
		ANGLES	± .25°
		FINISH	

DMN	R. GRZYBOWSKI	02FEB05
CHK	M. PERCHERKE	02FEB05
APP'D	M. PERCHERKE	02FEB05
PRODUCT SPEC	108-1973	
APPLICATION SPEC	114-13038	
WEIGHT		
CUSTOMER DRAWING		

TE Connectivity

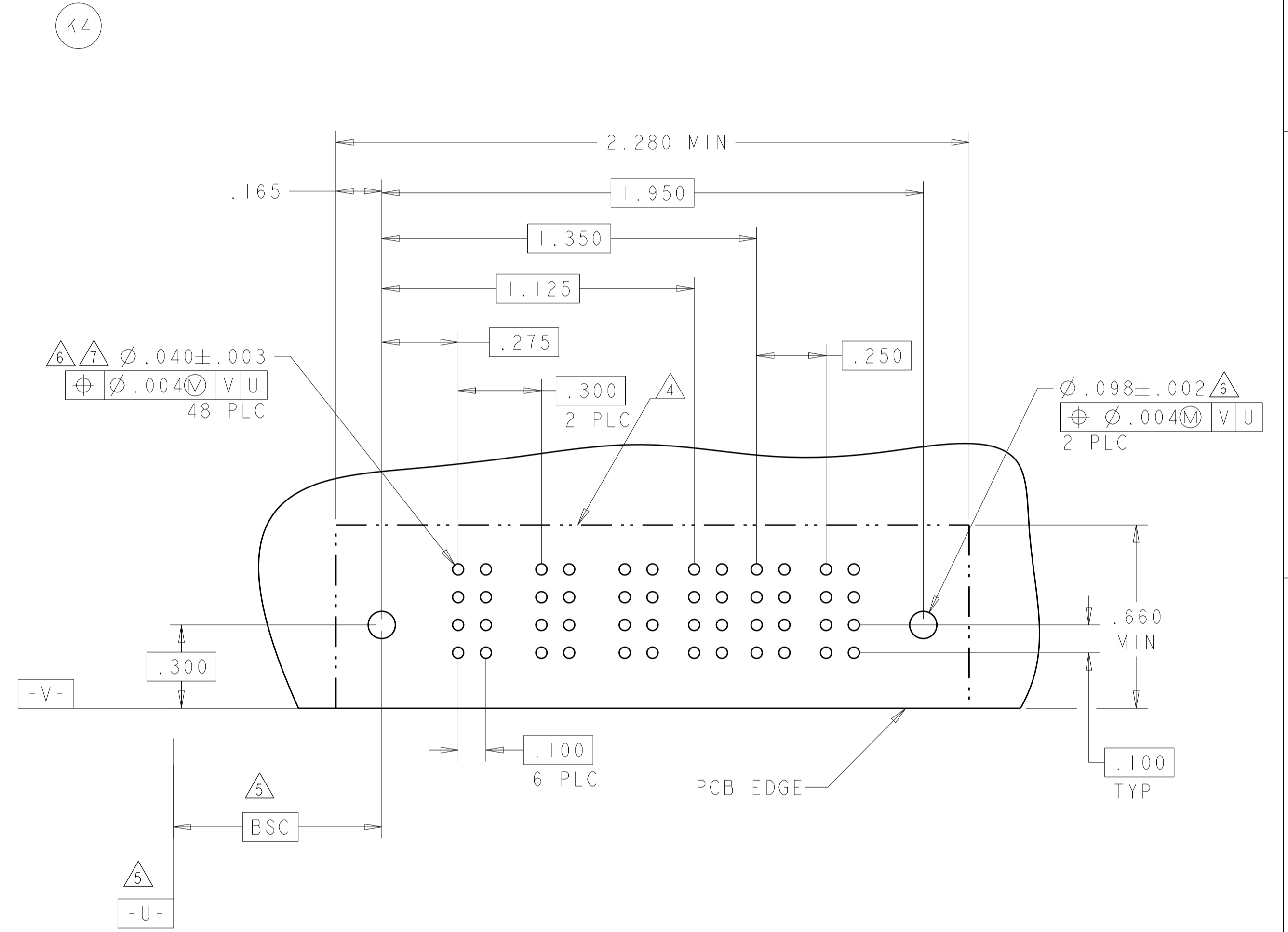
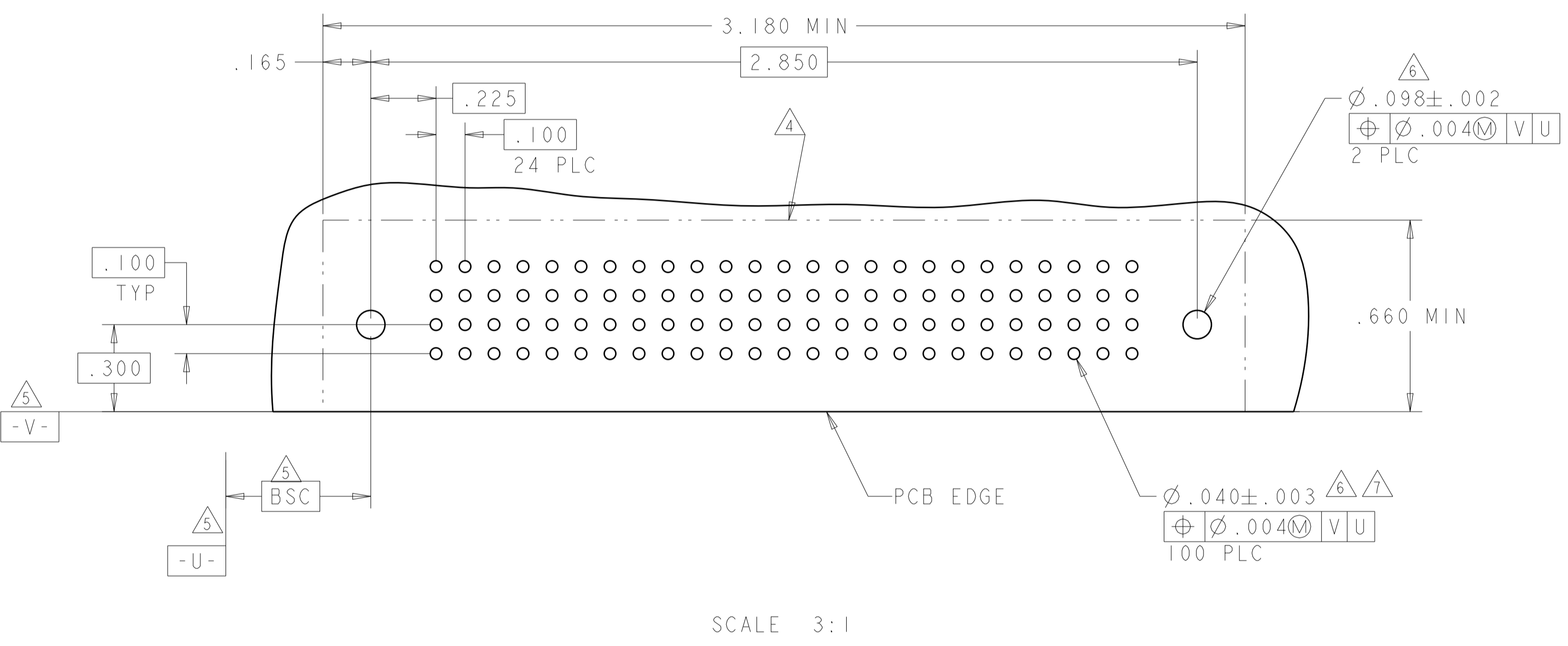
RIGHT ANGLE HEADER W/GUIDES ASSEMBLY
MULTI-BEAM XL

SIZE: 108-1973
CAGE CODE: 114-13038
DRAWING NO: A100779
SCALE: 4:1
SHEET 18 OF 24
REV: M2

LOC	DIST	REV	DATE	BY	APPV
ES	00				
REVISIONS			DESCRIPTION	DATE	BY
			SEE SHEET 1		

PART NUMBER	ROWS	SIGNAL																								
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25
5-6450120-8	D	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J	J
	C	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K	K
	B	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N	N
A	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S	S
100S		HD																								

PART NUMBER	ROWS	POWER			SIGNAL		POWER		
		P1	P2	P3	1	2	P4	P5	
5-6450120-9	D	PM	PM	PM	J	J	PM	PM	
	C				K	K			
	B				N	N			
A				H	S				
3ACP + 8S + 2P		HD							



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DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN: R. GRZYBOWSKI 02FEB05	CHK: M. PERCHERKE 02FEB05	APV: M. PERCHERKE 02FEB05	NAME: R. GRZYBOWSKI
INCHES	0 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.002 ANGLES ±.020	PRODUCT SPEC: 108-1973	APPLICATION SPEC: 114-13038	WEIGHT: -	RESTRICTED TO: -
MATERIAL: -	FINISH: -	SIZE: A1	CAGE CODE: 6450120	SCALE: 4:1	SHEET 19 OF 24
CUSTOMER DRAWING		REV: M2			

STE TE Connectivity

RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL

LOC	DIST	REV	DATE	BY	APPV
ES	00				

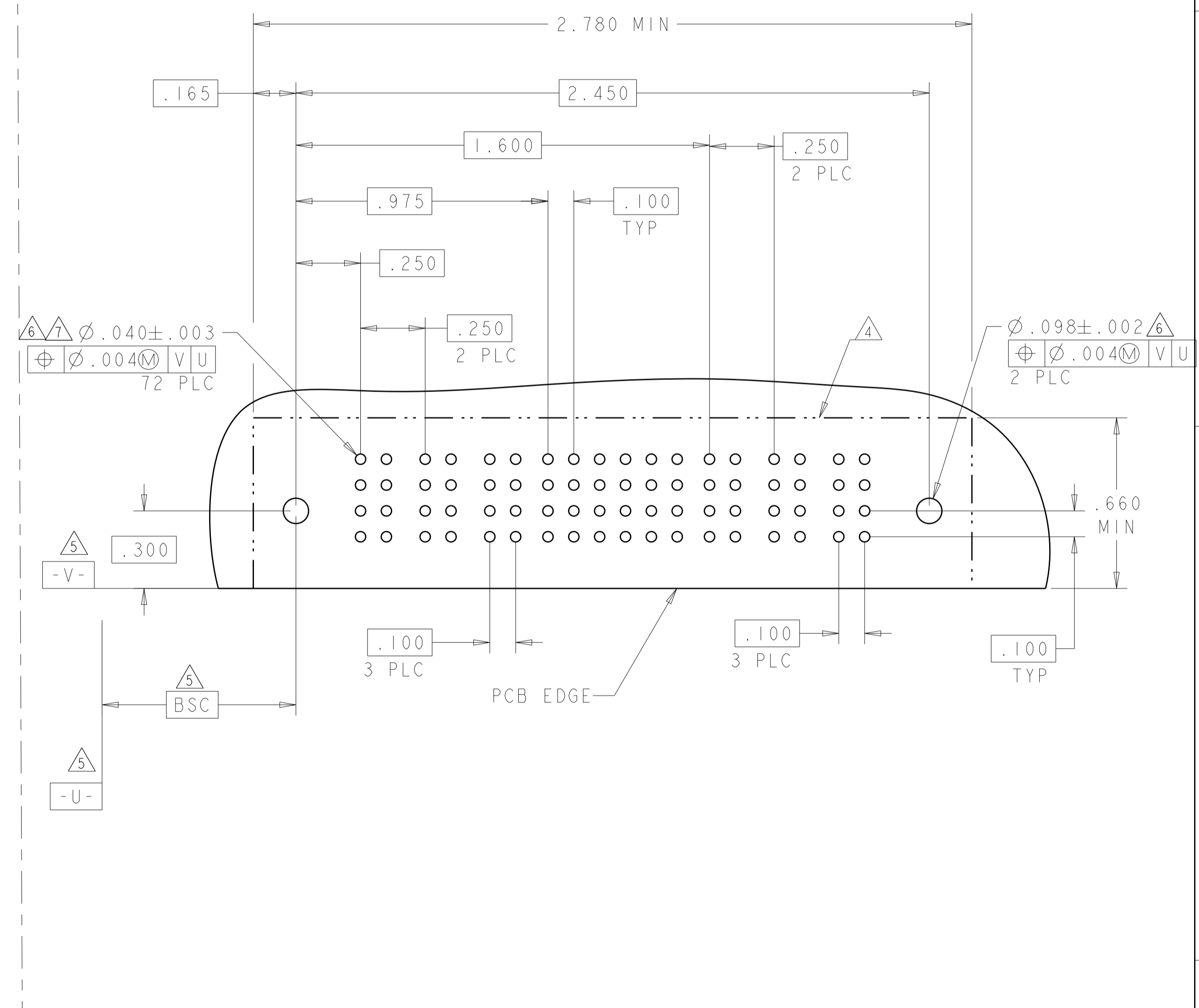
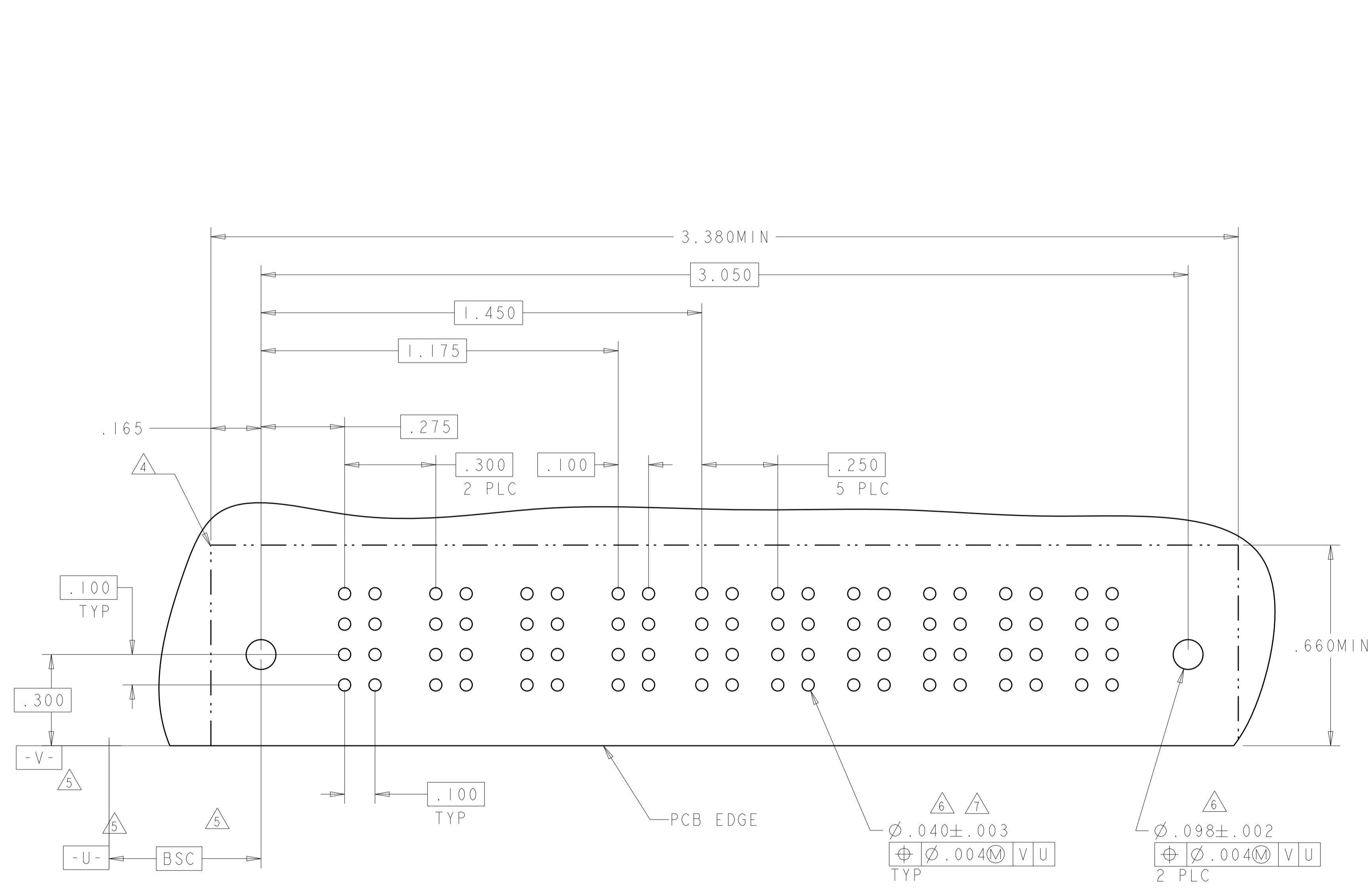
REVISIONS			
NO	DATE	DESCRIPTION	BY
-	-	SEE SHEET 1	-

PART NUMBER	ROWS	POWER			SIGNAL		POWER					
		P1	P2	P3	1	2	P4	P5	P6	P7	P8	P9
6-6450120-0	D	PM	PM	PM	J	J	PM	PM	PM	PM	PM	PM
	C				K	K						
	B				N	N						
	A				H	S						

3ACP + 8S + 6P

PART NUMBER	ROWS	POWER			SIGNAL						POWER		
		P1	P2	P3	1	2	3	4	5	6	P4	P5	P6
6-6450120-1	D	PM	PM	PM	J	J	J	J	J	J	PM	PM	PM
	C				K	K	F	F	K	K			
	B				N	N	G	G	N	N			
	A				S	S	S	S	S	S			

3P + 24S + 3P



THIS DRAWING IS A CONTROLLED DOCUMENT.		OWN: R. GRZYBOWSKI 02FEB05	TE Connectivity
DIMENSIONS: INCHES		CHK: M. PERCHERKE 02FEB05	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD: M. PERCHERKE 02FEB05	NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
0 PLC ± .01	1 PLC ± .01	PRODUCT SPEC: 108-1973	SIZE: CAGE CODE DRAWING NO: A100779
2 PLC ± .01	3 PLC ± .005	APPLICATION SPEC: 114-13038	RESTRICTED TO: -
4 PLC ± .0020	ANGLES ± .020	WEIGHT: -	SCALE: 4:1 SHEET 20 OF 24 REV: M2
MATERIAL: -	FINISH: -	CUSTOMER DRAWING	

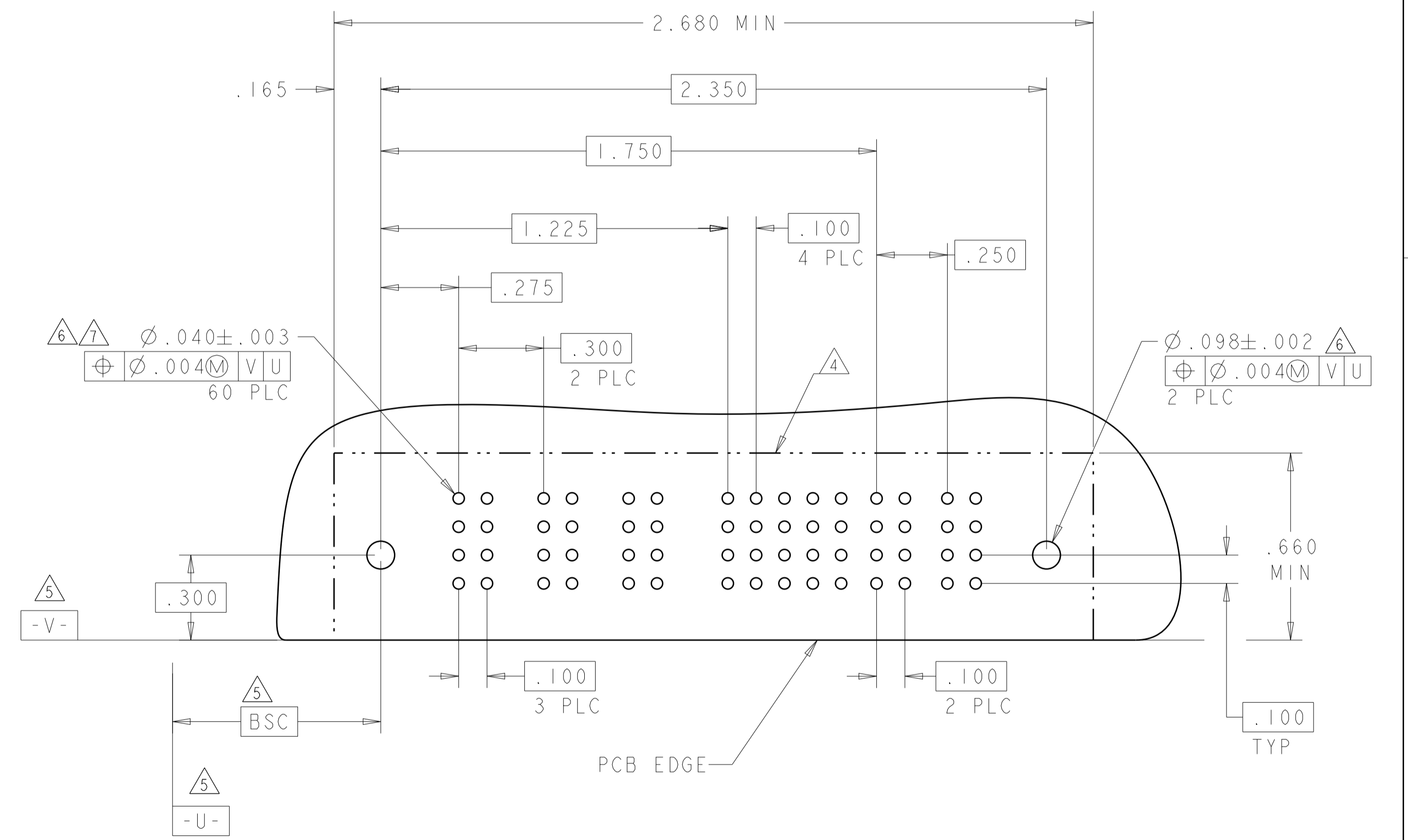
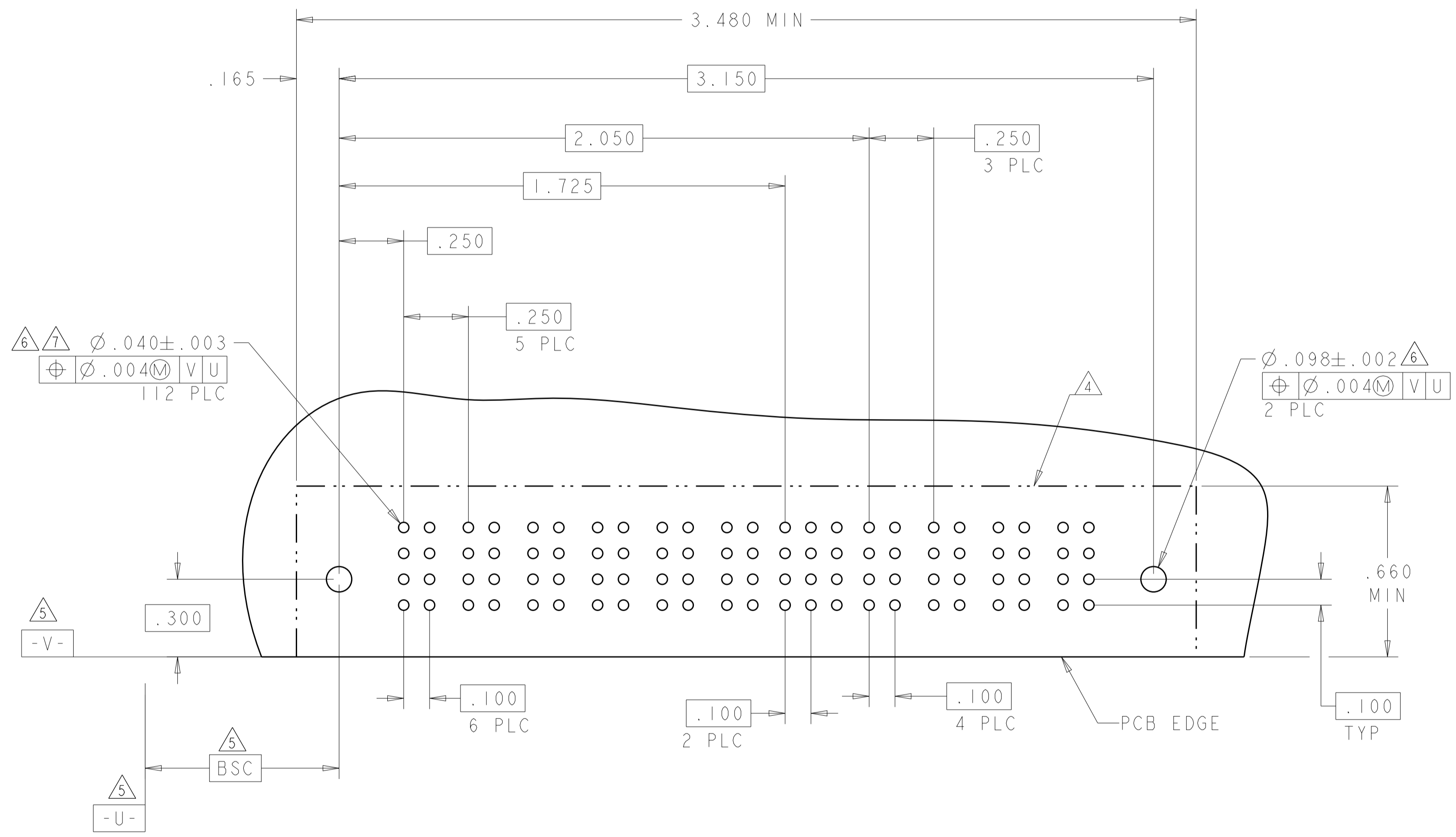
LOC	DIST	REV	DATE	BY	APPV
ES	00				

REVISIONS		DATE	BY	APPV
-	SEE SHEET 1	-	-	-

PART NUMBER	ROWS	POWER						SIGNAL			POWER				
		P1	P2	P3	P4	P5	P6	1	2	3	P7	P8	P9	P10	
6-6450120-4	D C B A	PM	PM	PM	PM	PM	PM	J	J	E	PM	PM	PM	PM	
								K	K	F					
								N	N	N					
		HD													HD
6P + 12S + 4P															

PART NUMBER	ROWS	POWER			SIGNAL						POWER		
		P1	P2	P3	1	2	3	4	5	6	P4	P5	
6-6450120-5	D C B A	PM	PM	PM	J	J	J	J	J	J	PM	PM	
					K	K	K	K	K				
					N	N	N	N	N				
		HD											HD
3ACP + 24S + 2P													

NO CONTACTS LOADED



THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	OWN: R. GRZYBOWSKI 02FEB05	CHK: M. PERCHERKE 02FEB05	APVD: M. PERCHERKE 02FEB05	NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
INCHES	0 PLC ± .01 1 PLC ± .01 2 PLC ± .01 3 PLC ± .005 4 PLC ± .002 ANGLES ± 7°	PRODUCT SPEC: 108-1973	APPLICATION SPEC: 114-13038	WEIGHT: -	SIZE: A1
MATERIAL:	FINISH:	CAGE CODE: 114-13038	DRAWING NO: 6450120	SCALE: 4:1	SHEET 21 OF 24
CUSTOMER DRAWING			REV: M2		

4805 (3/11)

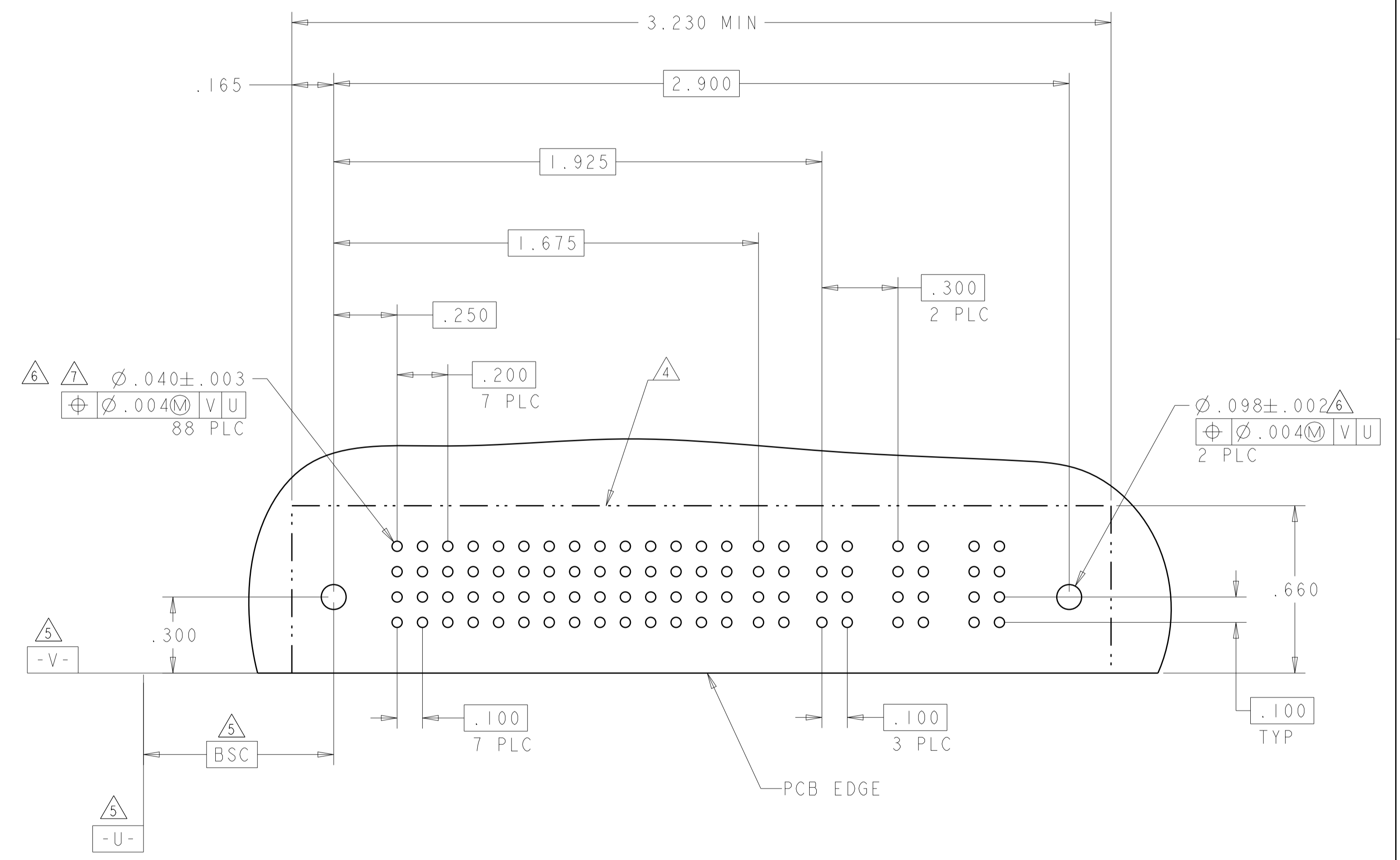
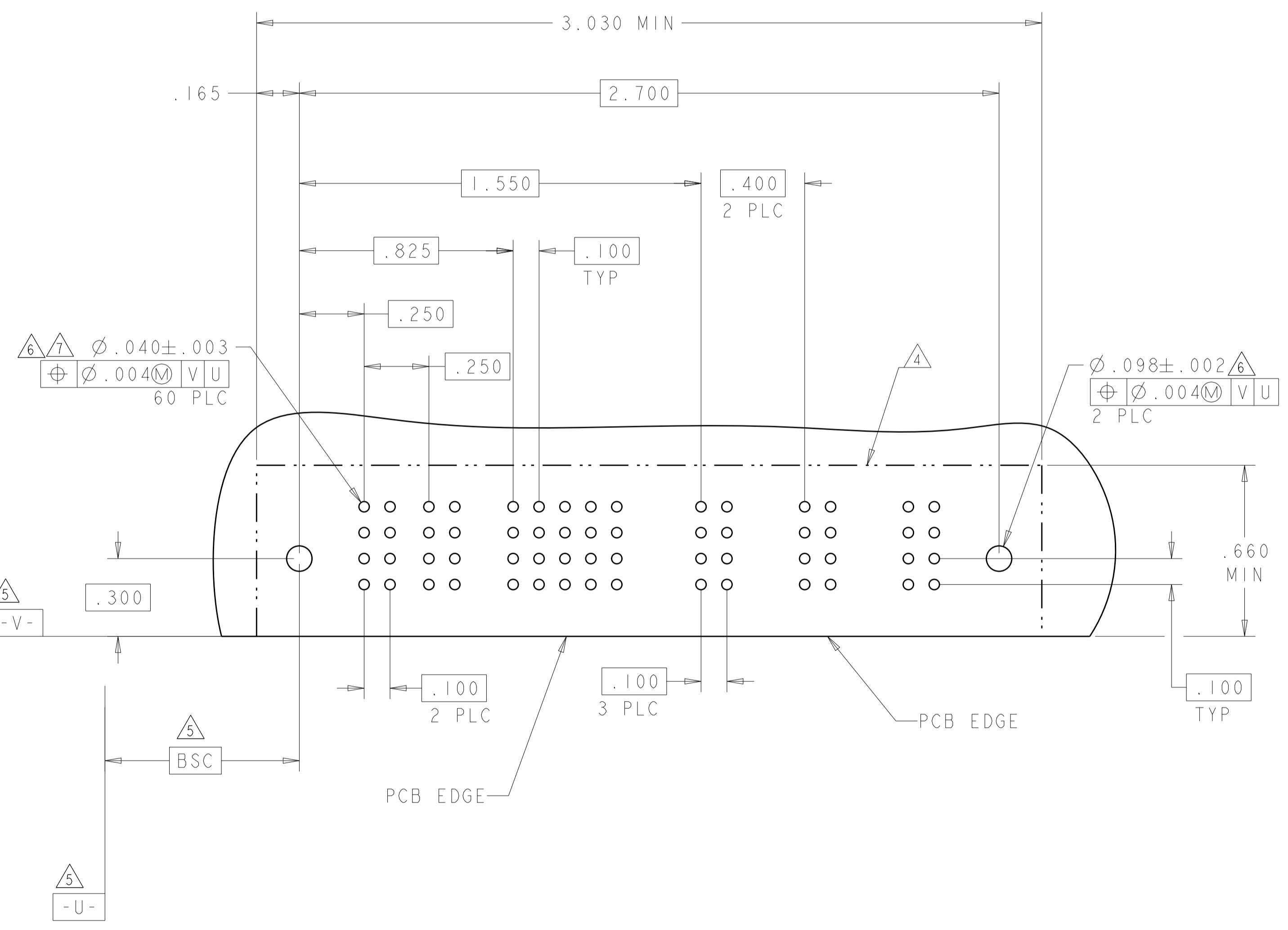
LOC		DIST		REVISIONS			
ES	00	P	LTN	DESCRIPTION	DATE	DMN	APVD
		-		SEE SHEET 1			

PART NUMBER	ROWS	POWER		SIGNAL						POWER					
		P1	P2	1	2	3	4	5	6	P3	P4	P5	P6	P7	P8
6-6450120-6	D	PM	PM	J	J	J	J	J		PM	PM	PM	PM	PM	PM
	C			K	K	K	K								
	B			N	N	N	N	N							
A	S	S	S	S	S										
2P + 24S + 6P		HD								HD					

NO CONTACTS LOADED

PART NUMBER	ROWS	POWER							SIGNAL		POWER		
		P1	P2	P3	P4	P5	P6	P7	1	2	P8	P9	P10
6-6450120-7	D	PM	PM	PM	PM	PM	PM	PM	E	E	PM	PM	PM
	C								F	F			
	B								G	G			
	A								H	H			
7HDP + 8S + 3ACP		HD									HD		

(L5)



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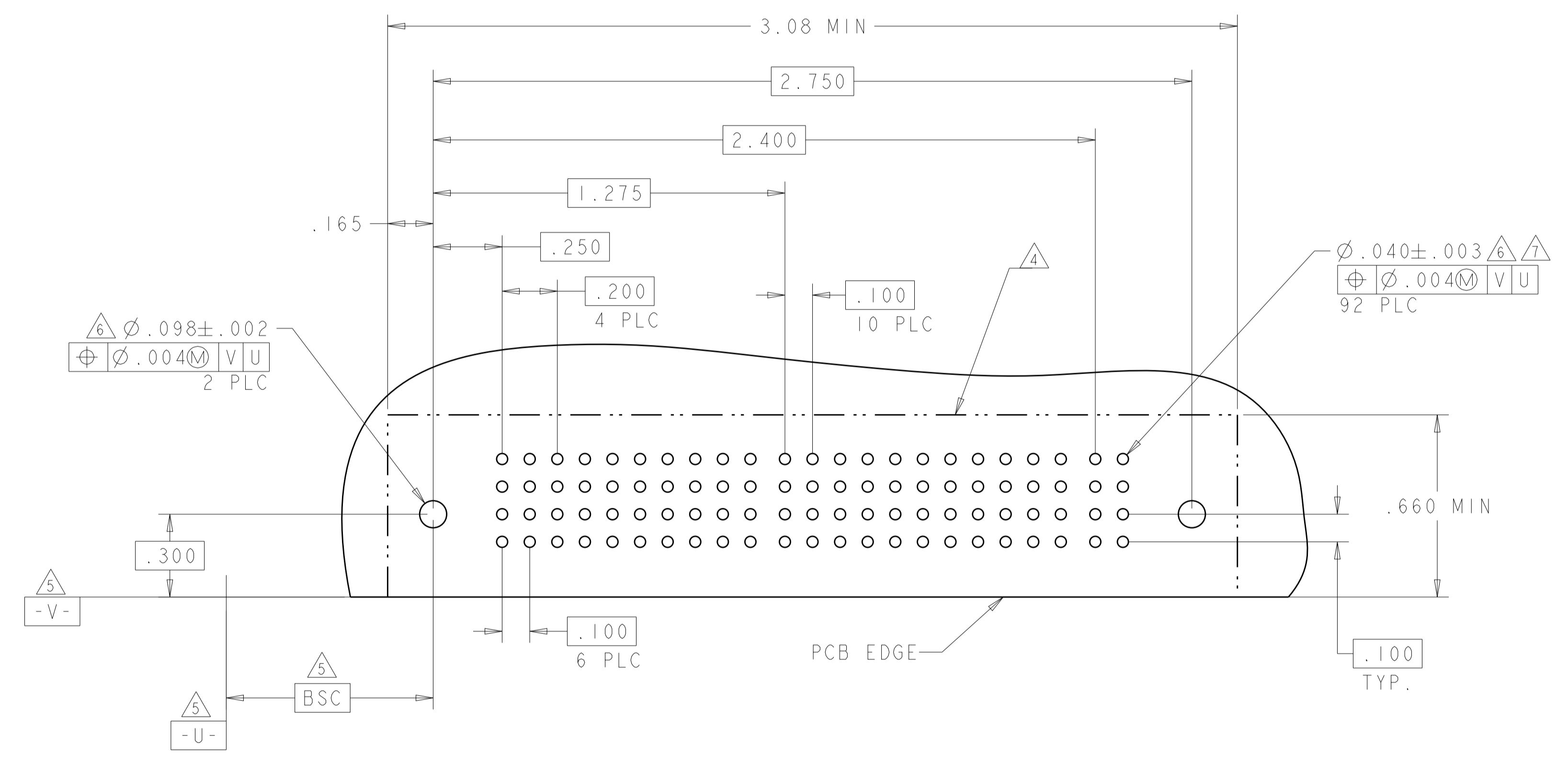
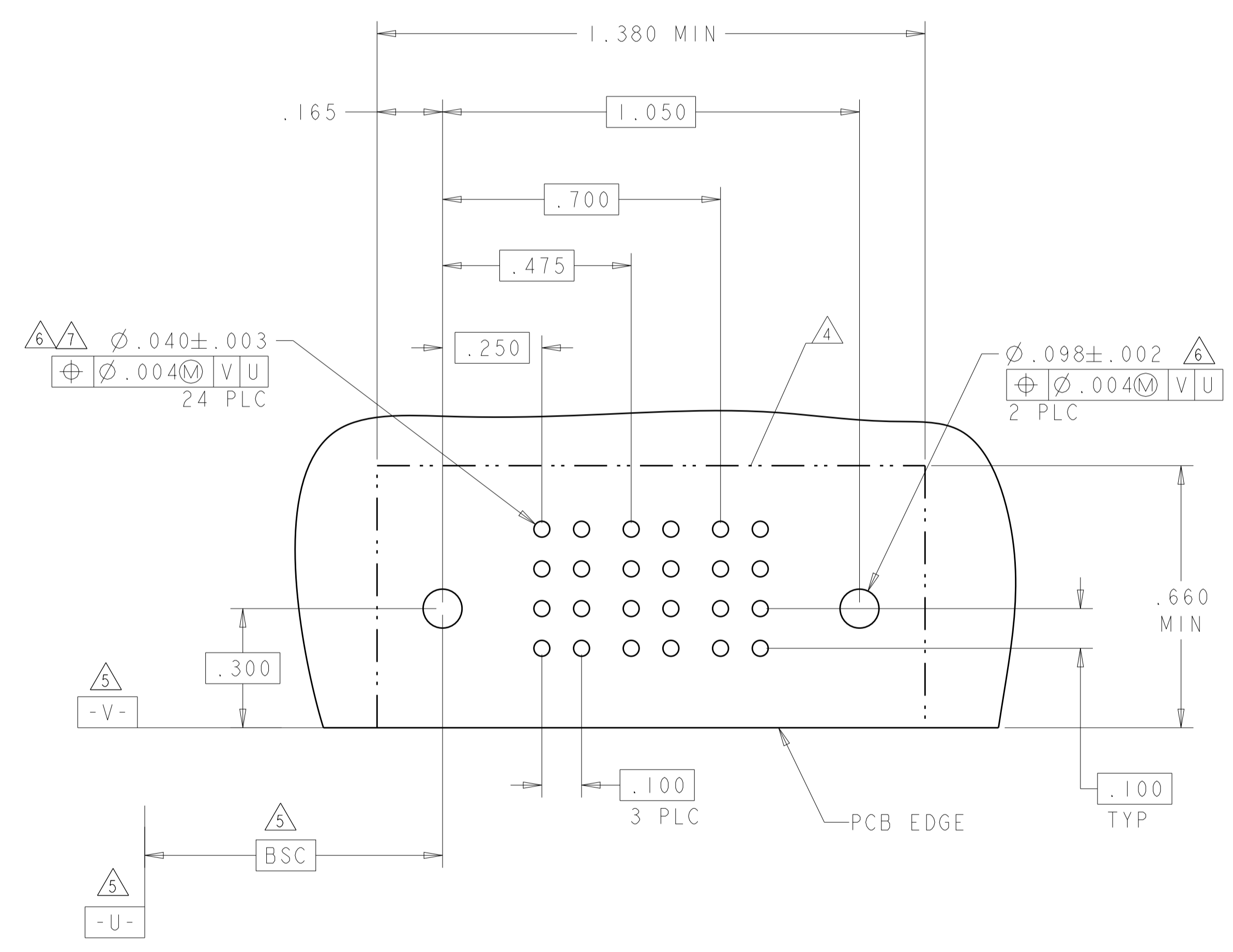
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DMN: R. GRZYBOWSKI 02FEB05	CHK: M. PERCHERKE 02FEB05	APVD: M. PERCHERKE 02FEB05	NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
INCHES	0 PLC ± .01 2 PLC ± .01 3 PLC ± .005 4 PLC ± .002	PRODUCT SPEC: 108-1973	APPLICATION SPEC: 114-13038	WEIGHT: -	SIZE: A100779
MATERIAL:	FINISH:	CAGE CODE: -	DRAWING NO: C=6450120	SCALE: 4:1	SHEET 22 OF 24
CUSTOMER DRAWING			REV: M2		

4805 (3/11)

LOC		DIST		REVISONS			
ES	00	P	LTN	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1			

PART NUMBER	ROWS	POWER		SIGNAL		POWER	
		P1	P2	1	2	P1	P2
6-6450120-8	D C B A	PM	PM	J	J	PM	PM
				K	K		
				N	N		
				S	S		
IP + 8S + IP		HD	HD			HD	HD

PART NUMBER	ROWS	POWER					SIGNAL											POWER	
		P1	P2	P3	P4	P5	1	2	3	4	5	6	7	8	9	10	11	P6	
7-6450120-0	D C B A	PM	PM	PM	PM	J	J	J	J	J	J	J	J	J	J	J	J	J	PM
						G	N	N	N	N	N	K	F	F	F	F			
						H	H	H	H	H	H	S	S	H	H	H			
						5P + 44S + IP													
		HD	HD	HD	HD													HD	HD



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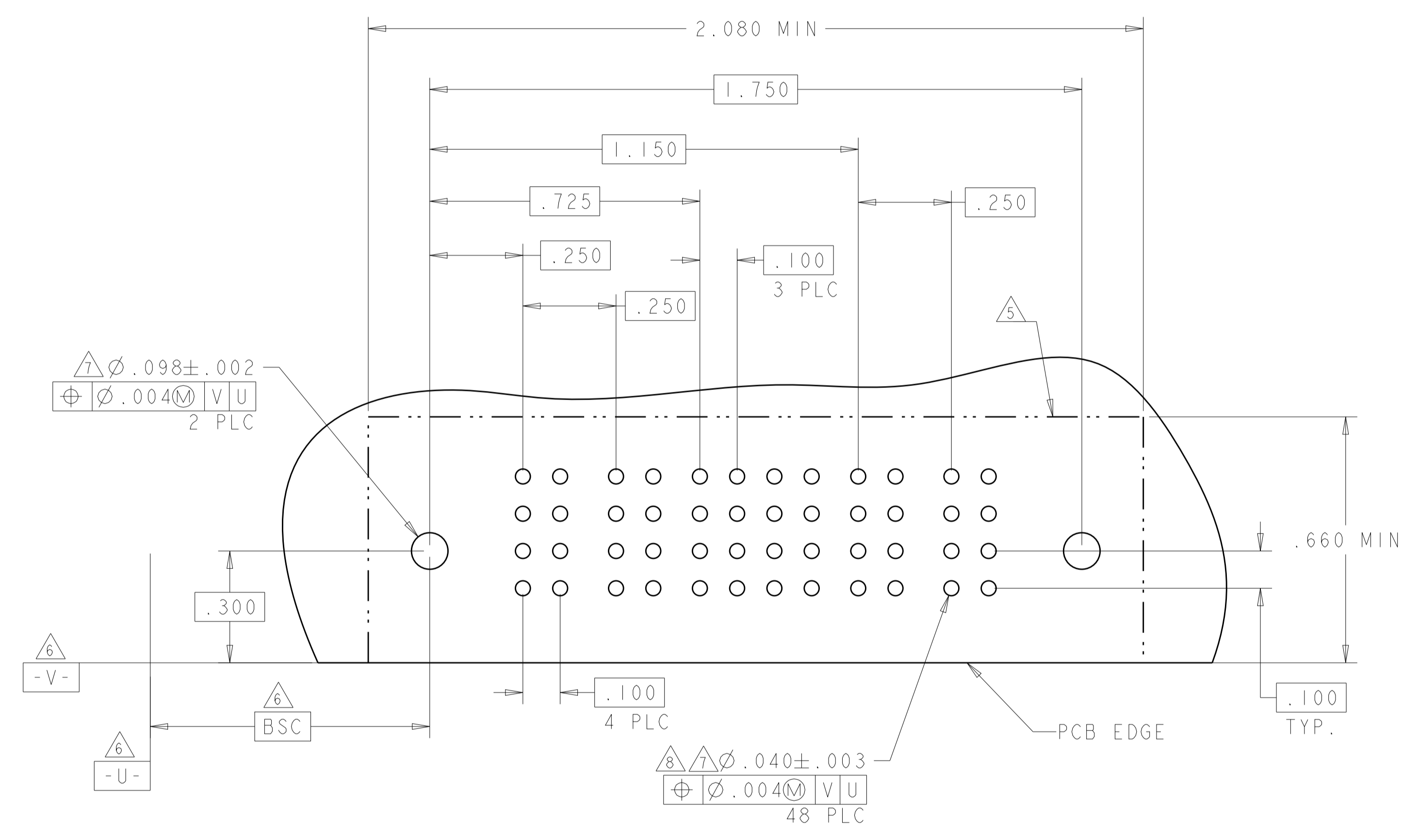
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN: R. GRZYBOWSKI 02FEB05	CHK: M. PERCHERKE 02FEB05	APVD: M. PERCHERKE 02FEB05	NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
INCHES	0 PLC ±.01 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020	PRODUCT SPEC: 108-1973	APPLICATION SPEC: 114-13038	WEIGHT: -	SIZE: A1
MATERIAL: -	FINISH: -	RESTRICTED TO: -	CUSTOMER DRAWING	SCALE: 4:1	SHEET 23 OF 24

4805 (3/11)

LOC	DIST	REVISIONS					
		P	LTN	DESCRIPTION	DATE	DMN	APVD
ES	00	-	-	SEE SHEET 1	-	-	-

M2

PART NUMBER	ROWS	POWER		SIGNAL				POWER	
		P1	P2	1	2	3	4	P3	P4
7-6450120-1	D	PM	PM	E	E	E	E	PM	PM
	C			F	F	F	F		
	B			N	N	N	N		
	A			H	H	H	H		
2P + 16S + 2P		HD						HD	



THIS DRAWING IS A CONTROLLED DOCUMENT.		DMN: R.GRZYBOWSKI 02FEB05	TE Connectivity
DIMENSIONS: INCHES		CHK: M.PERCHEKKE 02FEB05	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±. 1 PLC ±. 2 PLC ±.01 3 PLC ±.005 4 PLC ±.0020 ANGLES ±7°		APVD: M.PERCHEKKE 02FEB05	NAME: RIGHT ANGLE HEADER W/GUIDES ASSEMBLY MULTI-BEAM XL
MATERIAL: - FINISH: -		PRODUCT SPEC: 108-1973	SIZE: A1
		APPLICATION SPEC: 114-13038	CAGE CODE: C=6450120
		WEIGHT: -	RESTRICTED TO: -
		CUSTOMER DRAWING	SCALE: 4:1 SHEET 24 OF 24 REV: M2

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