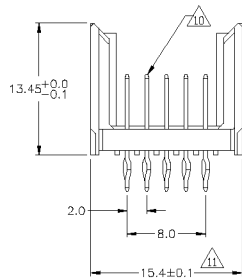
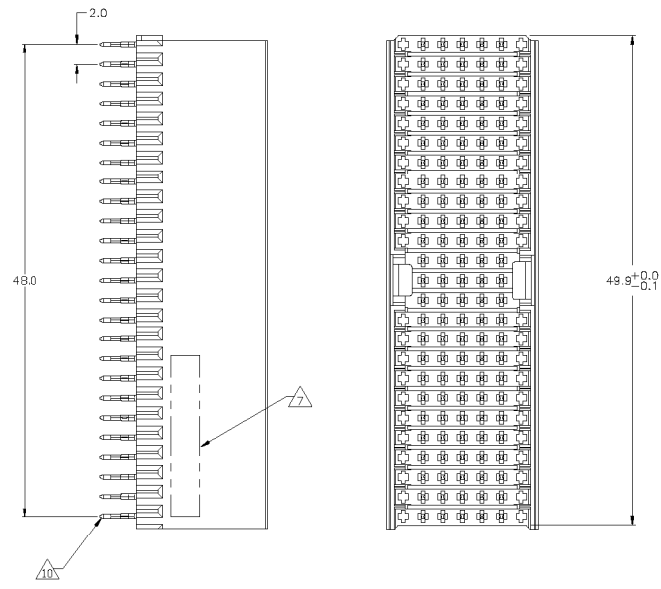


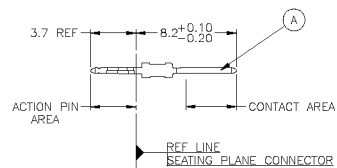
REV. NO.		REVISIONS			
F	DATE	DESCRIPTION	DATE	BY	APP'D
B		REV. PER. EQR-11-007552	11APR11	RC	CW

CONNECTOR ASSEMBLY EXAMPLARY LOADED



CONTACT DIMENSIONS

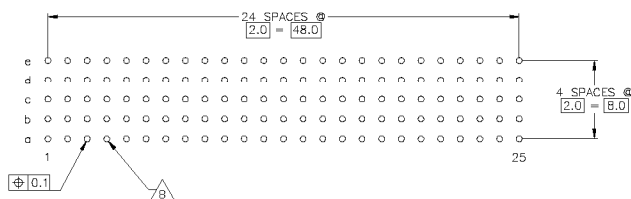
SCALE 5:1



CONTACT LAYOUT

	z	a	b	c	d	e	f
1	A	A	A	A	A		
2	A	A	A	A	A		
3	A	A	A	A	A		
4	A	A	A	A	A		
5	A	A	A	A	A		
6	A	A	A	A	A		
7	A	A	A	A	A		
8	A	A	A	A	A		
9	A	A	A	A	A		
10	A	A	A	A	A		
11	A	A	A	A	A		
12	A	A	A	A	A		
13	A	A	A	A	A		
14	A	A	A	A	A		
15	A	A	A	A	A		
16	A	A	A	A	A		
17	A	A	A	A	A		
18	A	A	A	A	A		
19	A	A	A	A	A		
20	A	A	A	A	A		
21	A	A	A	A	A		
22	A	A	A	A	A		
23	A	A	A	A	A		
24	A	A	A	A	A		
25	A	A	A	A	A		

RECOMMENDED PCB-HOLE LAYOUT COMPONENT SIDE SHOWN



PLATED THRU HOLES PARAMETERS

REFERENCE APPLICATION SPECIFICATION

2	3	1	3	3-5646731-0
2	6	2	2	1-5646731-9
2	6	2	2	5646731-9
2	4			5646731-4
2	3			5646731-1
FINISH				PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT

REV. B, C, D, E, F, G, H, I, J, K, L, M, N, O, P, Q, R, S, T, U, V, W, X, Y, Z

DATE: 11-08-02

APPROVED: 114-19029

MATERIAL: SEE TABLE

TE Connectivity

MALE ASSEMBLY, 2-PACK 2mm HM, TYPE A/B

108-19082

114-19029

00779

5646731

CUSTOMER DRAWING


SCALE: 4:1

SHEET 1 OF 2

THIS DRAWING IS UNPUBLISHED. RELEASED FOR PURIFICATION. ALL RIGHTS RESERVED.

REV	DATE	DESCRIPTION	DATE	BY	APP
AD	00	SEE SHEET 1	-	-	-

- 1 MATERIAL:
CONTACT: PHOSPHOR BRONZE.
HOUSING: GLASS-FILLED POLYESTER.
- 2 GENERAL PLATING SPECIFICATION: UNDERPLATING
(ENTIRE CONTACT): 1.27µm MIN NICKEL AND ACTION
PIN: 0.51µm MIN TIN.
FOR PLATING OF MATING SURFACES SEE APPLICABLE
SPECIFICATION REFERENCE FOR EACH DASH NUMBER.
- 3 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 2.
- 4 CONFORMS TO ALL TESTING ACCORDING TO IEC 61076-4-101
PERFORMANCE LEVEL 1.
- 5 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3,
CENTRAL OFFICE APPLICATIONS.
- 6 CONNECTOR TESTED AND QUALIFIED AGAINST TELCORDIA GR-1217-CORE QUALITY LEVEL 3,
UNCONTROLLED ENVIRONMENT APPLICATIONS.
- 7 CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
ADDITIONAL CHARACTERS OR MARKINGS, AS WELL AS THE LOCATION OF THE MARKINGS,
MAY BE ADDED FOR TRACEABILITY BASED UPON MANUFACTURERS DISCRETION.
- 8 PLATED-THROUGH HOLES AT 2x2mm SQUARE GRID
PATTERN DEFINED BY CONTACT LAYOUT.
- 9 FOR ACTUAL PIN LOADING SEE "CONTACT LAYOUT".
- 10 FOR ACTUAL PIN DIMENSIONS SEE "CONTACT DIMENSIONS".
- 11 TO BE MEASURED AT BOTTOM OF SHROUD.
- 12 CONNECTOR LUBRICATED WITH BELCORE APPROVED LUBRICANT,
TECHNICAL REFERENCE: TR-NWT-001217 ISSUE 1, SEP 1992.
- 13 0.76µm MIN. GOLD PLATING AT MATING SURFACES.

THIS DRAWING IS A CONTROLLED DOCUMENT		REV B.C.S.P.B.O.	SHALLS	TE Connectivity	
DIMENSIONS: mm		DR G.SKIPPER	SHALLS	MALE ASSEMBLY, Z-PACK 2mm HM, TYPE A/B	
TOLERANCE UNLESS OTHERWISE SPECIFIED:		APD G.SKIPPER	SHALLS	SCALE CODE DRAWING NO	
		REWORK SIZE	SHALLS	108-19082	
MATERIAL		114-19029	SHALLS	APPLICATION SPEC	
SEE SHEET 1	SEE SHEET 1	WEIGHT	SHALLS	114-19029	
CUSTOMER DRAWING		SCALE	SHALLS	A1 00779 5646731	
		SHEET	SHALLS	4:1 2 of 2	

X-ON Electronics

Largest Supplier of Electrical and Electronic Components

Click to view similar products for [Hard Metric Connectors](#) category:

Click to view products by [TE Connectivity](#) manufacturer:

Other Similar products are found below :

[6345127-1](#) [646916-9](#) [6469658-1](#) [973108](#) [1-2000713-0](#) [1-2000713-2](#) [1-2000713-3](#) [1645343-1](#) [1645456-1](#) [1645594-1](#) [1645595-1](#) [1645601-1](#)
[1934822-1](#) [278071110010833](#) [1645179-1](#) [1645245-1](#) [1645457-1](#) [1645525-1](#) [1645570-1](#) [1645596-1](#) [17041102202](#) [1857470-1](#) [1934275-1](#)
[1934289-1](#) [1934759-1](#) [2000673-1](#) [2170292-2](#) [2-536642-6](#) [3-106015-1](#) [352188-1](#) [352629-1](#) [5120823-1](#) [5120899-1](#) [3-100145-0](#) [3-100147-0](#)
[3-100669-1](#) [3-106081-0](#) [HM2DK2368PLF](#) [5646530-1](#) [3-352049-0](#) [3-352069-0](#) [3-352115-0](#) [3-352638-0](#) [352189-1](#) [3-646357-0](#) [3-646487-0](#)
[3-646513-0](#) [106726-1](#) [114352](#) [114619](#)